

G6785014

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

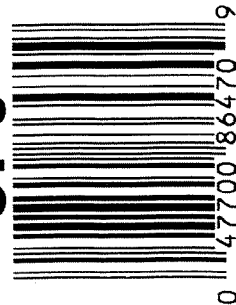
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785014

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785014

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	
475	DRILL AND TAP SIGHT HOLES	10 200%	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 134	9-10-08	134
490	MAGNAFLUX BOLT		9/14/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DC
542	APPLY COATINGS (BARREL ACTION)		9-15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

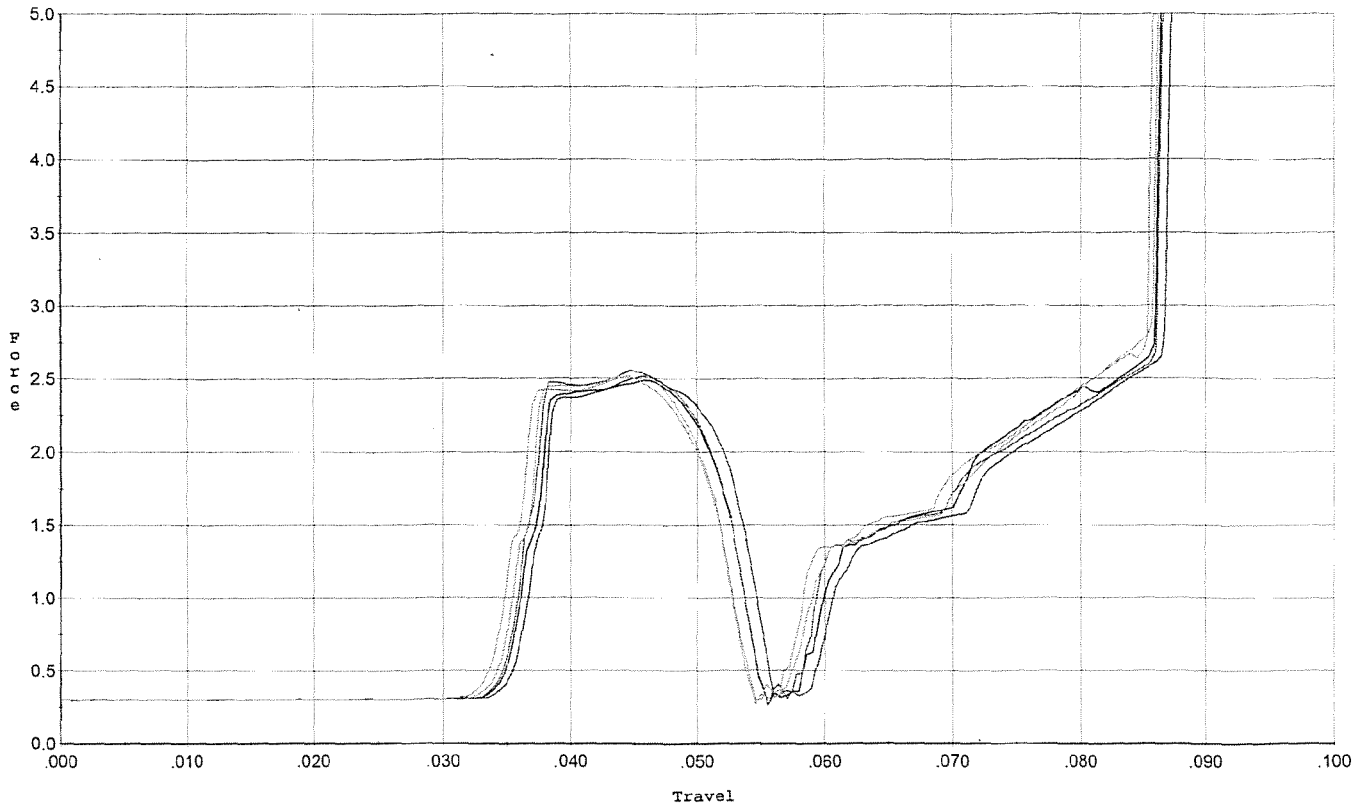
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-2-08	R. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.5</u>	10-2-08	R. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	10-2-08	R. J.
	J) ASSEMBLE STOCK		9-23-08	LTZ
	K) ASSEMBLE SWIVEL STUDS		10-2-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10/1/08	R. J.
650	TARGET	<u>PASS</u> FAIL	9-25-08	TRW
	MALFUNCTION <u>BAC</u>	CORRECTION	10/1/08	R. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-25-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-2-08	R. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.68</u> <u>2.62</u> <u>2.60</u> <u>2.75</u>		IL
	C) FUNCTION		10-2-08	R. J.
690	PACK		12-8-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



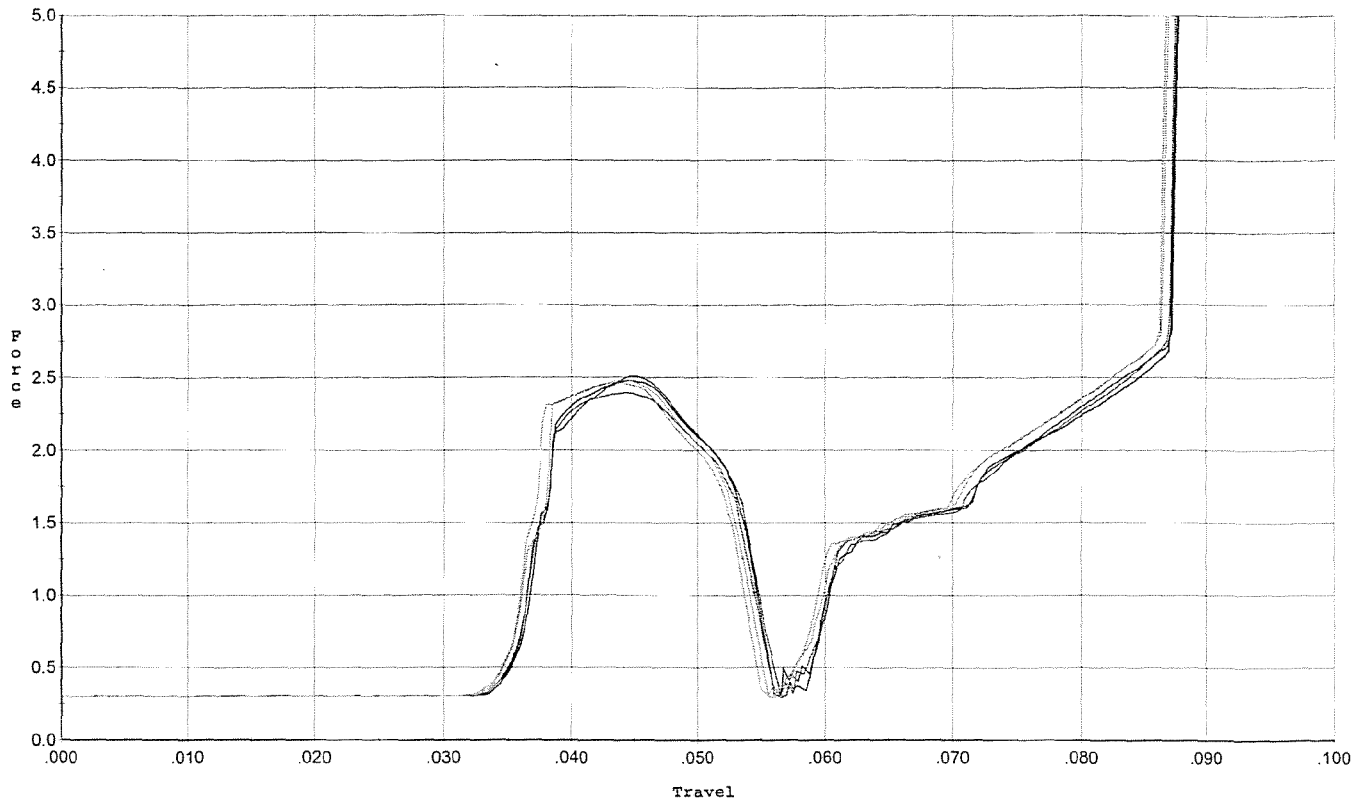
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.054	0.035	0.038	0.050		Set Trigger
2	2.488	0.053	0.035	0.038	0.048		Set Trigger
3	2.548	0.053	0.035	0.038	0.050		Set Trigger
4	2.550	0.051	0.034	0.038	0.048		Set Trigger
5	2.514	0.052	0.033	0.038	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles



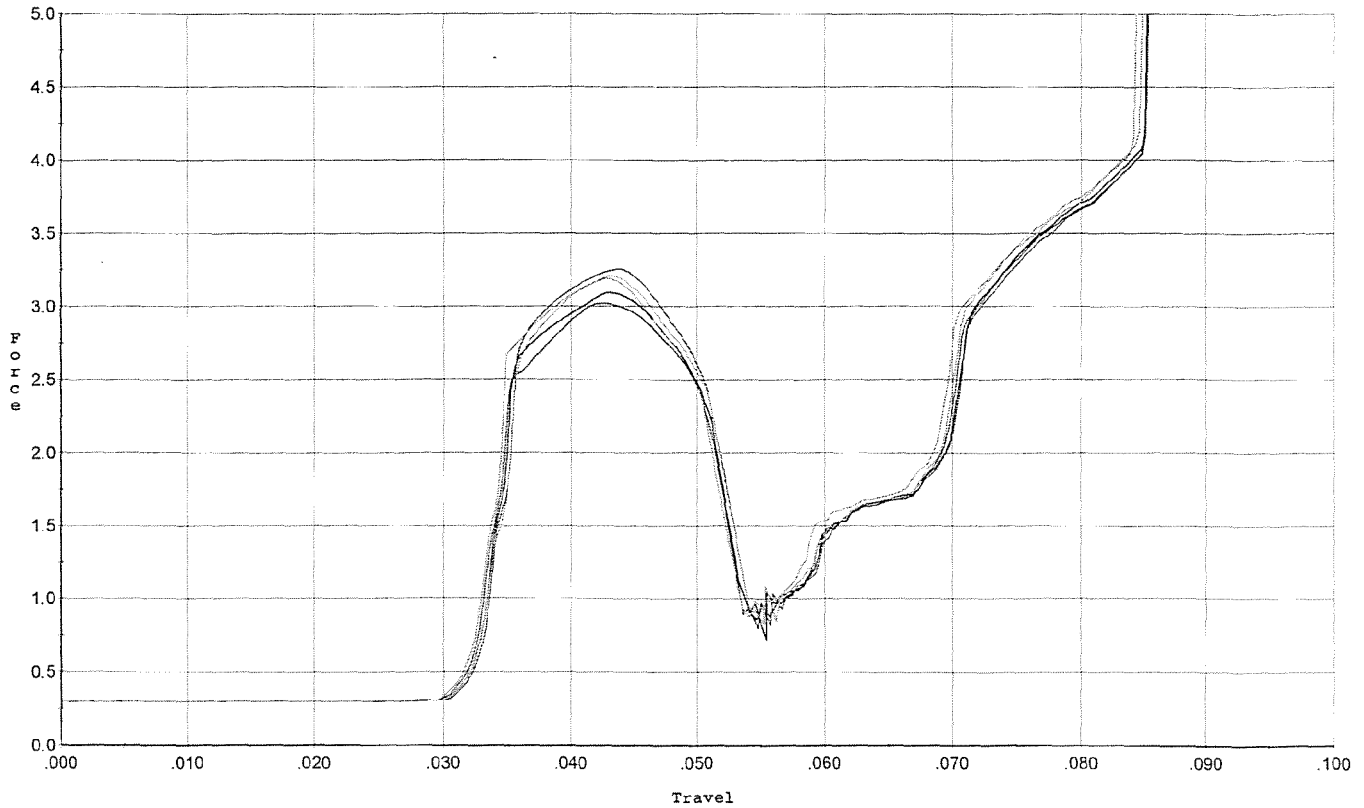
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.054	0.035	0.038	0.049		Set Trigger
2	2.477	0.054	0.035	0.039	0.049		Set Trigger
3	2.399	0.054	0.035	0.038	0.048		Set Trigger
4	2.481	0.054	0.035	0.038	0.049		Set Trigger
5	2.466	0.053	0.035	0.038	0.048		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



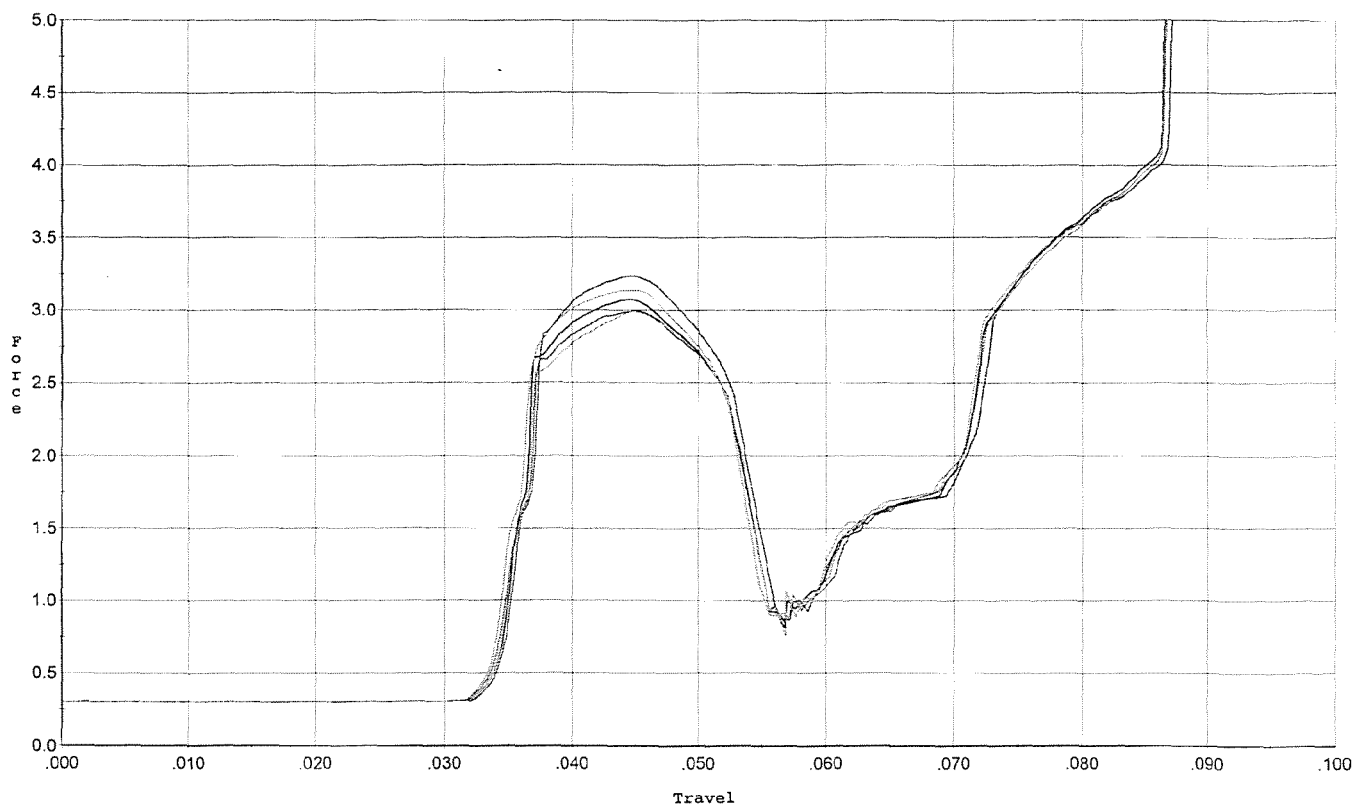
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.022	0.051	0.032	0.037	0.059		Set Trigger
2	3.096	0.051	0.032	0.036	0.059		Set Trigger
3	3.255	0.052	0.032	0.036	0.063		Set Trigger
4	3.209	0.052	0.032	0.036	0.062		Set Trigger
5	3.190	0.050	0.032	0.036	0.060		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles



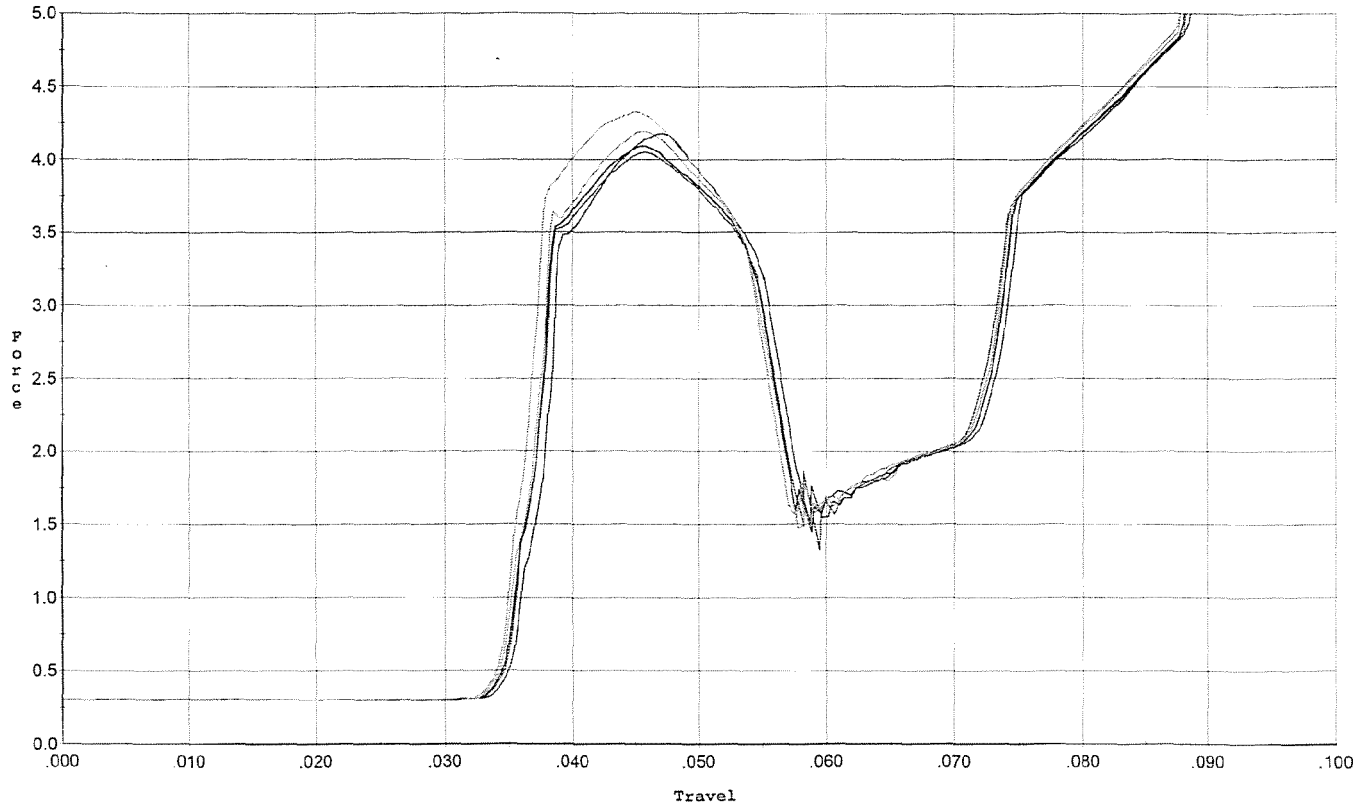
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.053	0.034	0.037	0.062		Set Trigger
2	3.072	0.054	0.034	0.037	0.061		Set Trigger
3	2.989	0.054	0.034	0.037	0.061		Set Trigger
4	2.996	0.054	0.034	0.037	0.060		Set Trigger
5	3.133	0.052	0.034	0.036	0.062		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



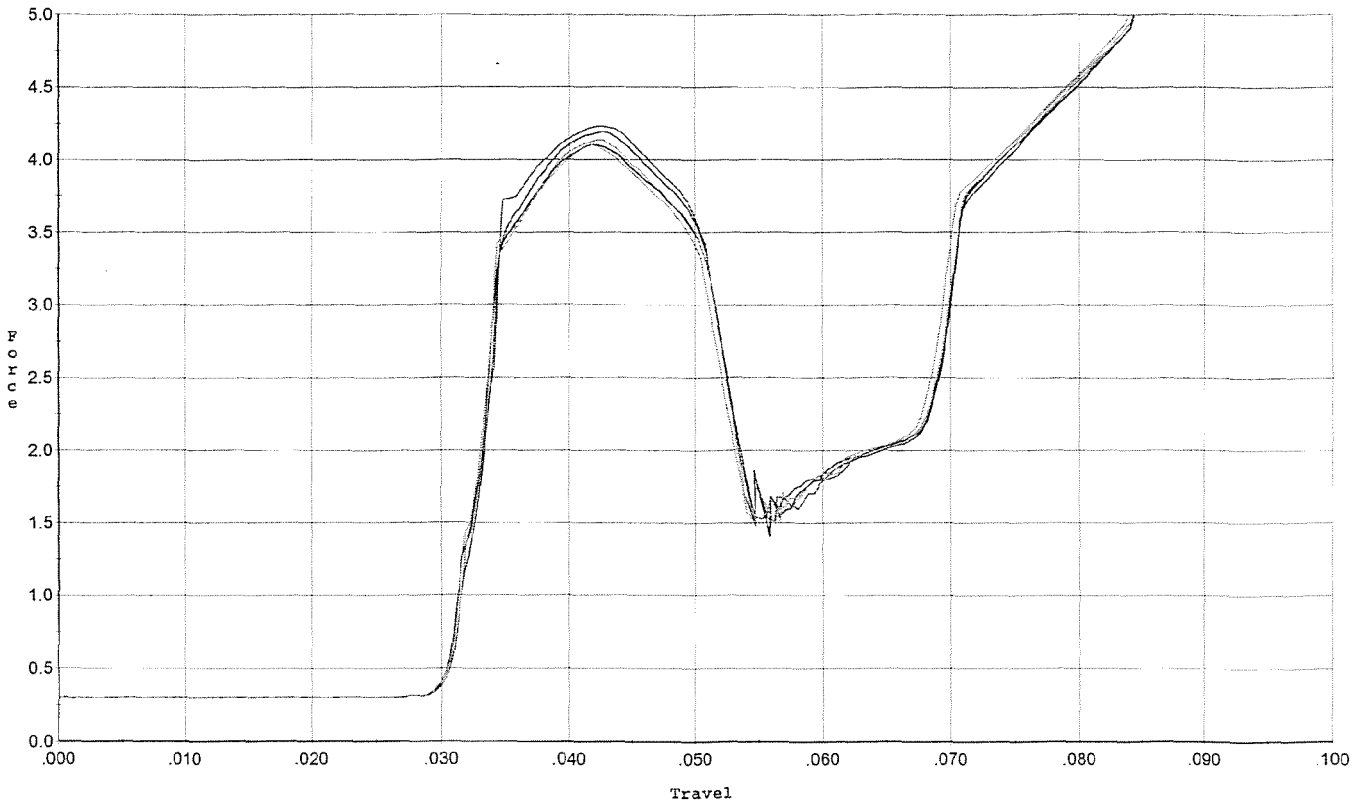
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.055	0.035	0.037	0.080		Set Trigger
2	4.091	0.055	0.034	0.036	0.080		Set Trigger
3	4.050	0.055	0.034	0.036	0.080		Set Trigger
4	4.193	0.055	0.034	0.036	0.083		Set Trigger
5	4.329	0.054	0.034	0.036	0.084		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



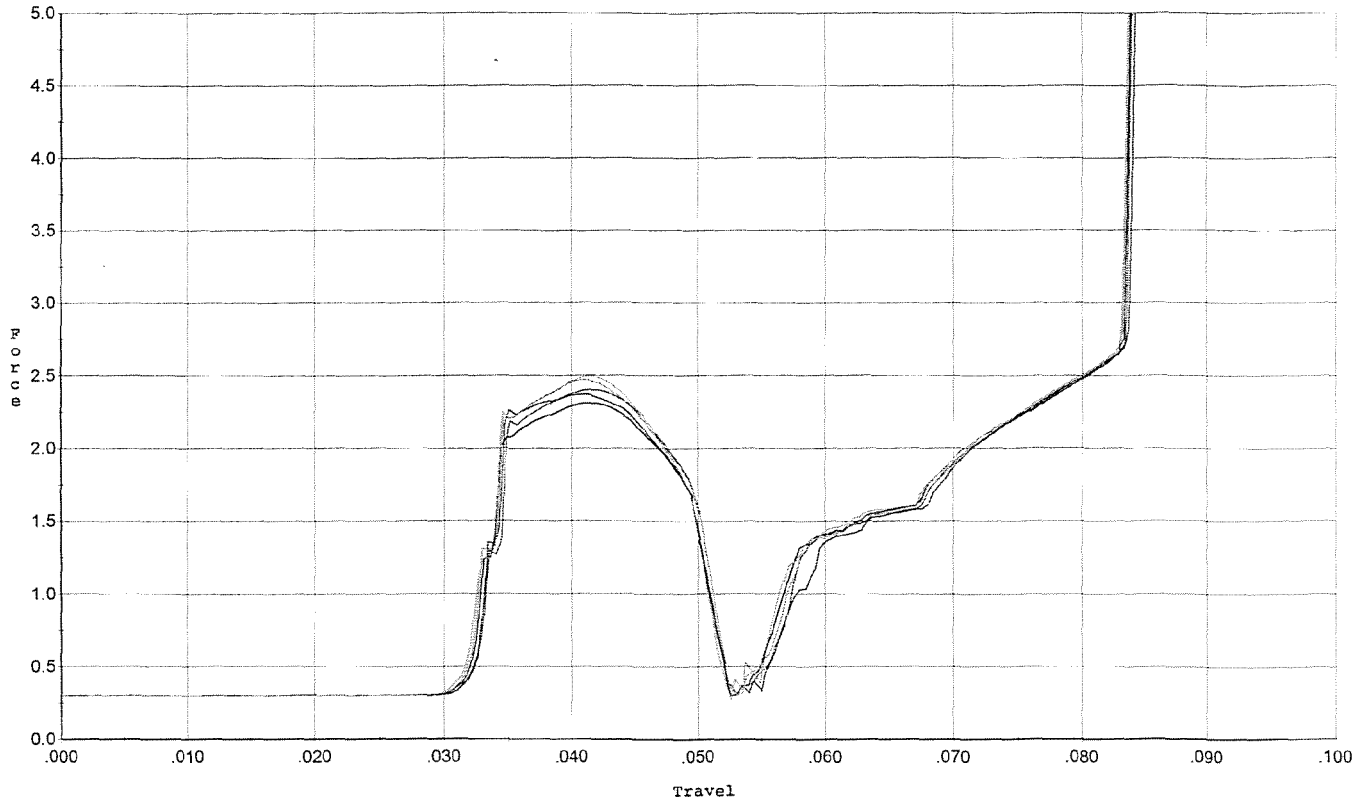
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.051	0.031	0.034	0.081		Set Trigger
2	4.104	0.051	0.030	0.034	0.080		Set Trigger
3	4.232	0.051	0.031	0.034	0.082		Set Trigger
4	4.136	0.051	0.031	0.034	0.080		Set Trigger
5	4.103	0.050	0.030	0.034	0.079		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



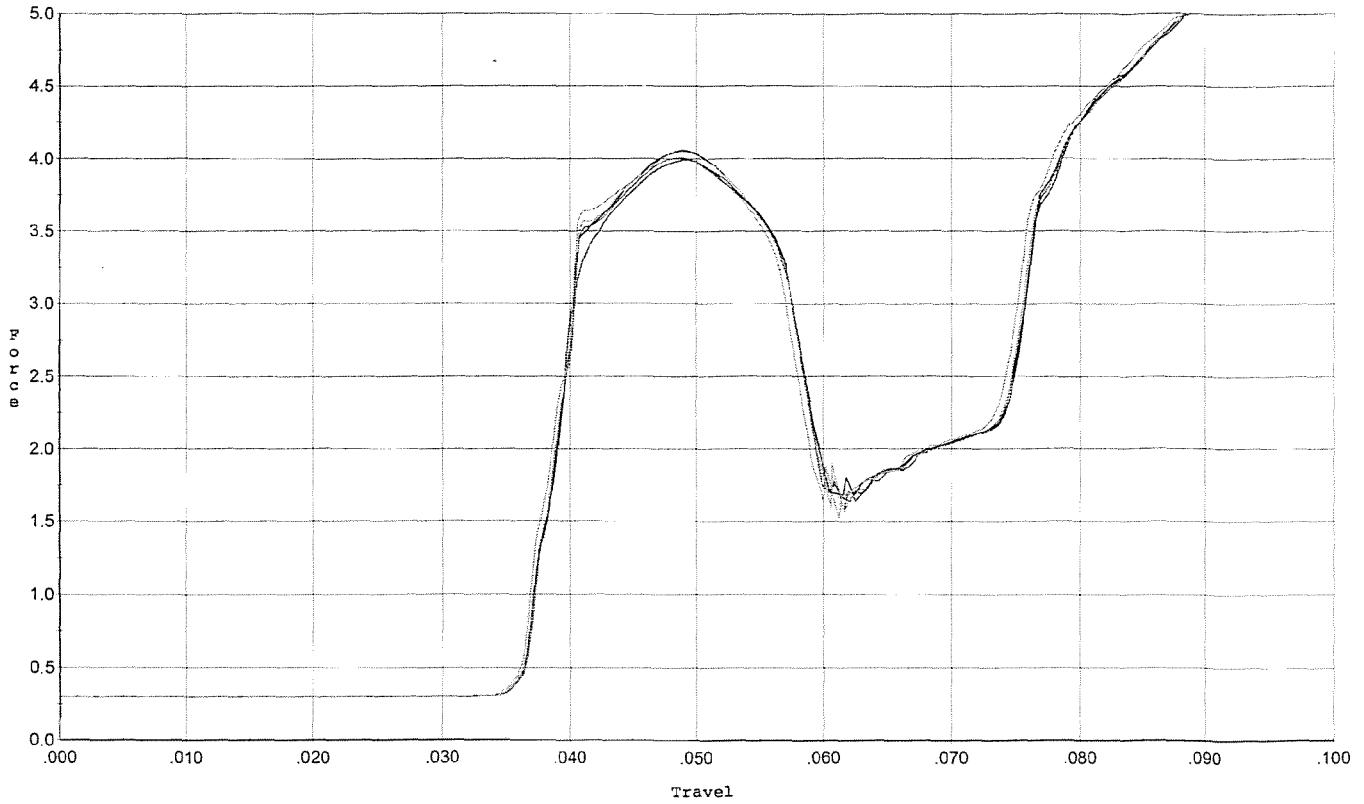
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.371	0.049	0.032	0.038	0.045		Set Trigger
2	2.309	0.049	0.032	0.038	0.045		Set Trigger
3	2.404	0.050	0.032	0.038	0.046		Set Trigger
4	2.470	0.049	0.032	0.038	0.047		Set Trigger
5	2.494	0.050	0.032	0.037	0.048		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.992	0.057	0.036	0.037	0.082		Set Trigger
2	4.055	0.057	0.036	0.037	0.083		Set Trigger
3	4.006	0.057	0.036	0.037	0.082		Set Trigger
4	4.063	0.057	0.036	0.037	0.083		Set Trigger
5	4.012	0.057	0.036	0.037	0.082		Set Trigger

Avg 4.02