

6678 5017

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



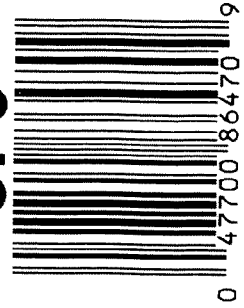
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785017

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785017

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD.
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD.
460	CHECK HEADSPACE		9-22-08	SPD.
470	DIS-ASSEMBLE ACTION	MAGNA FLUX	9-22-08	SPD.
472	SERIALIZE BOLT HANDLE		9-23-08	PSN
475	DRILL AND TAP SIGHT HOLES	2005	9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (KB)	9/30/08	(KB)
490	MAGNAFLUX BOLT		9/30/08	MR
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		9/30/08	XS
542	APPLY COATINGS (BARREL ACTION)		10-3-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

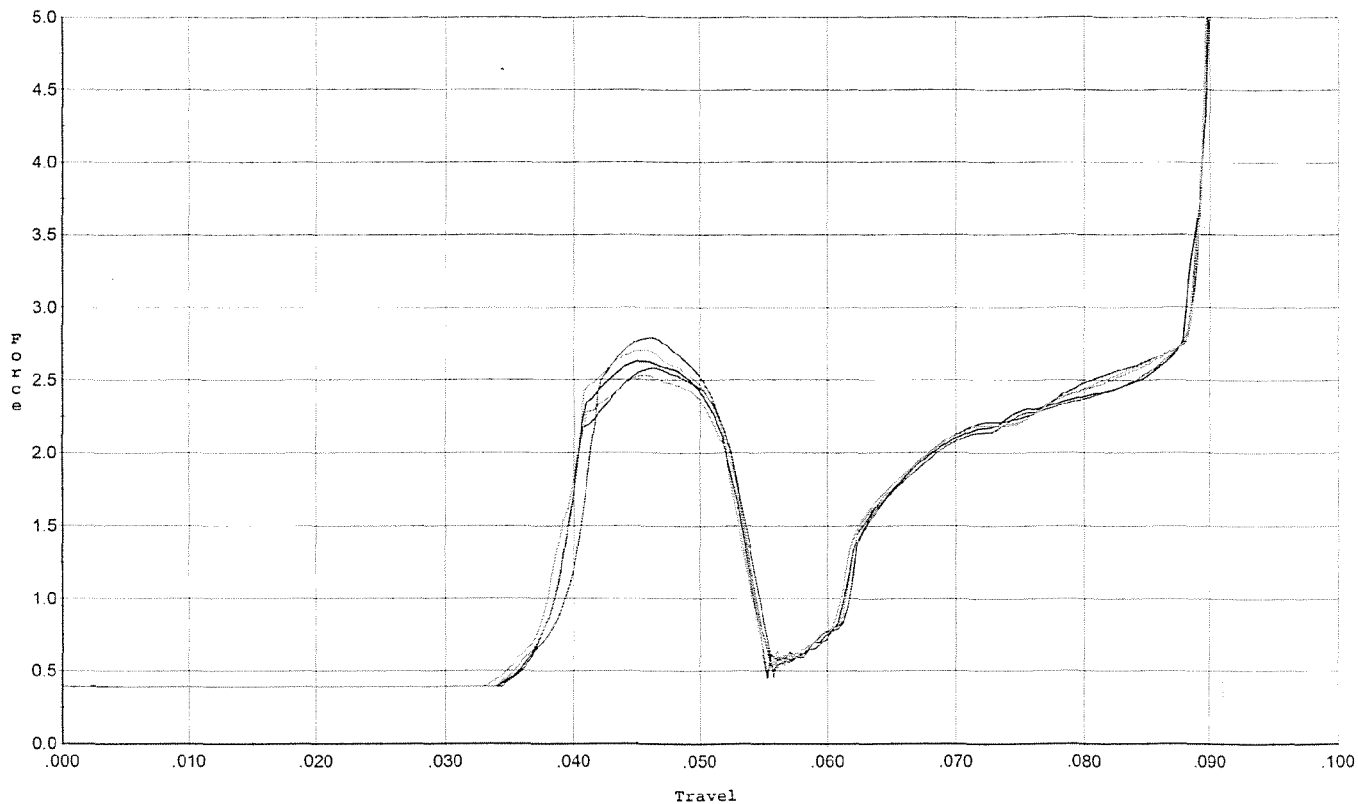
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>3.5</u> <u>30</u>	12-9-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>40</u>	12-9-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	12-9-08	L.N.
	J) ASSEMBLE STOCK		10-20-08	ESN
	K) ASSEMBLE SWIVEL STUDS		12-9-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	J8
670	FINAL INSPECTION A) HEADSPACE		12-9-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>253</u> <u>248</u> <u>250</u> <u>262</u> <u>256</u>	12-8-08	L.N.
	C) FUNCTION		12-9-08	L.N.
690	PACK		1-9-09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



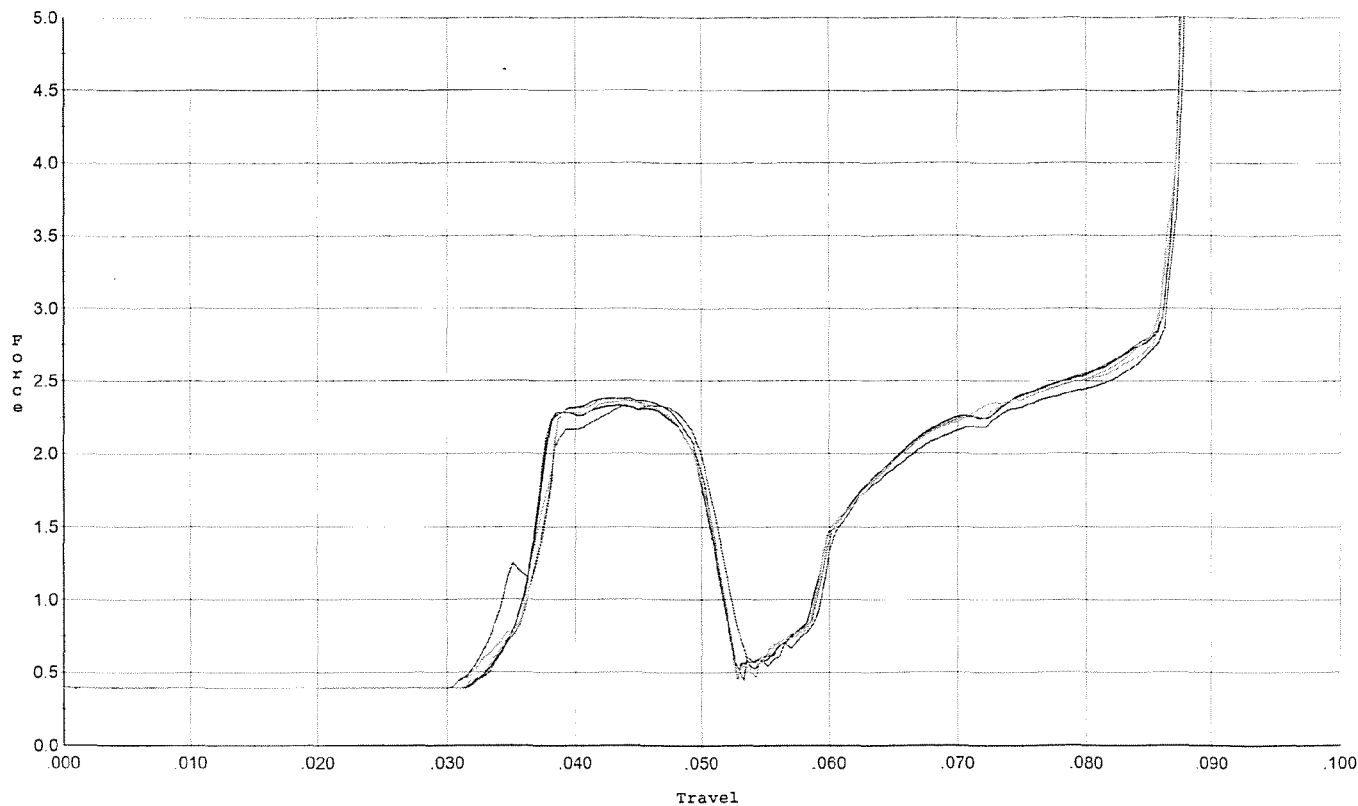
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.054	0.037	0.040	0.050		Set Trigger
2	2.629	0.053	0.037	0.041	0.050		Set Trigger
3	2.791	0.052	0.038	0.041	0.049		Set Trigger
4	2.705	0.053	0.037	0.041	0.051		Set Trigger
5	2.534	0.052	0.037	0.041	0.047		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



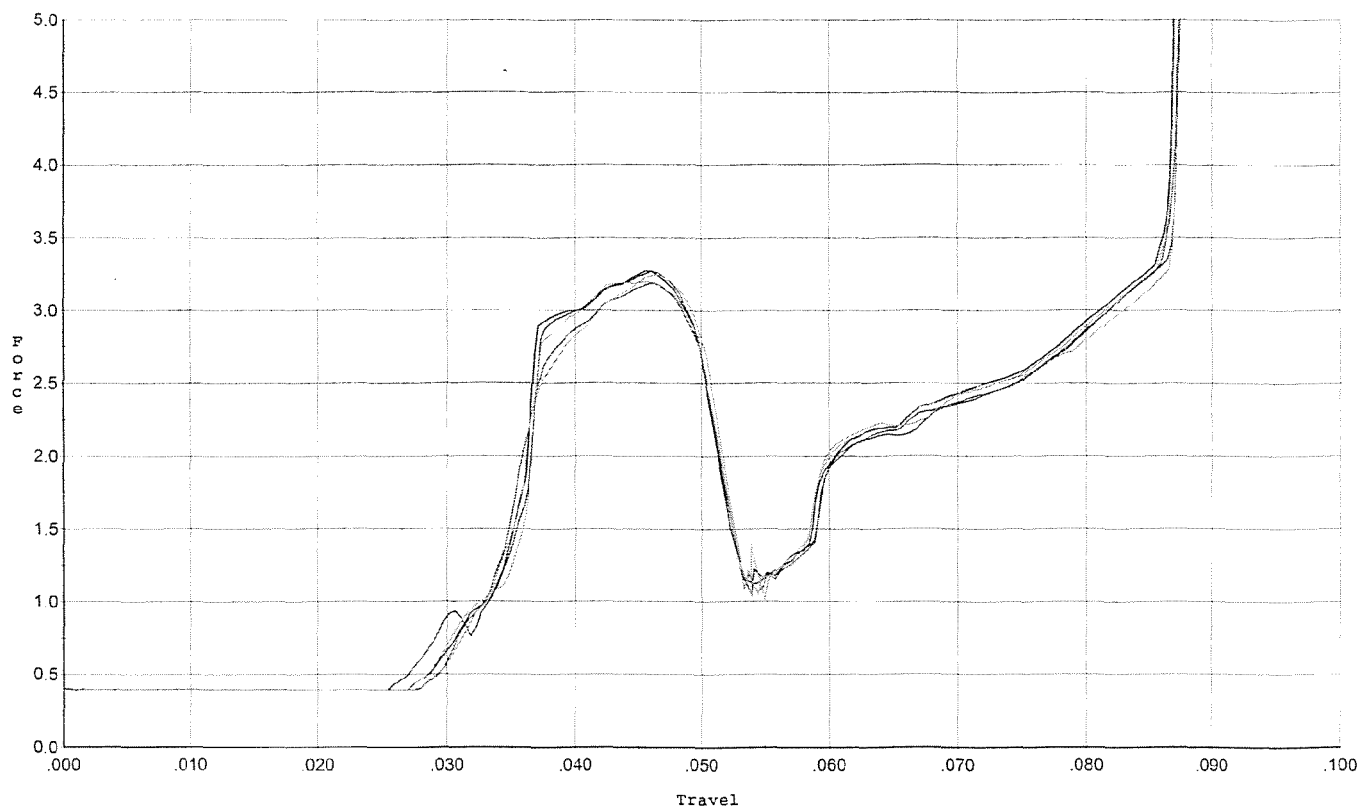
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.384	0.050	0.032	0.041	0.048		Set Trigger
2	2.331	0.051	0.035	0.041	0.047		Set Trigger
3	2.331	0.051	0.034	0.040	0.047		Set Trigger
4	2.363	0.050	0.034	0.041	0.046		Set Trigger
5	2.385	0.051	0.033	0.040	0.047		Set Trigger

A-2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75



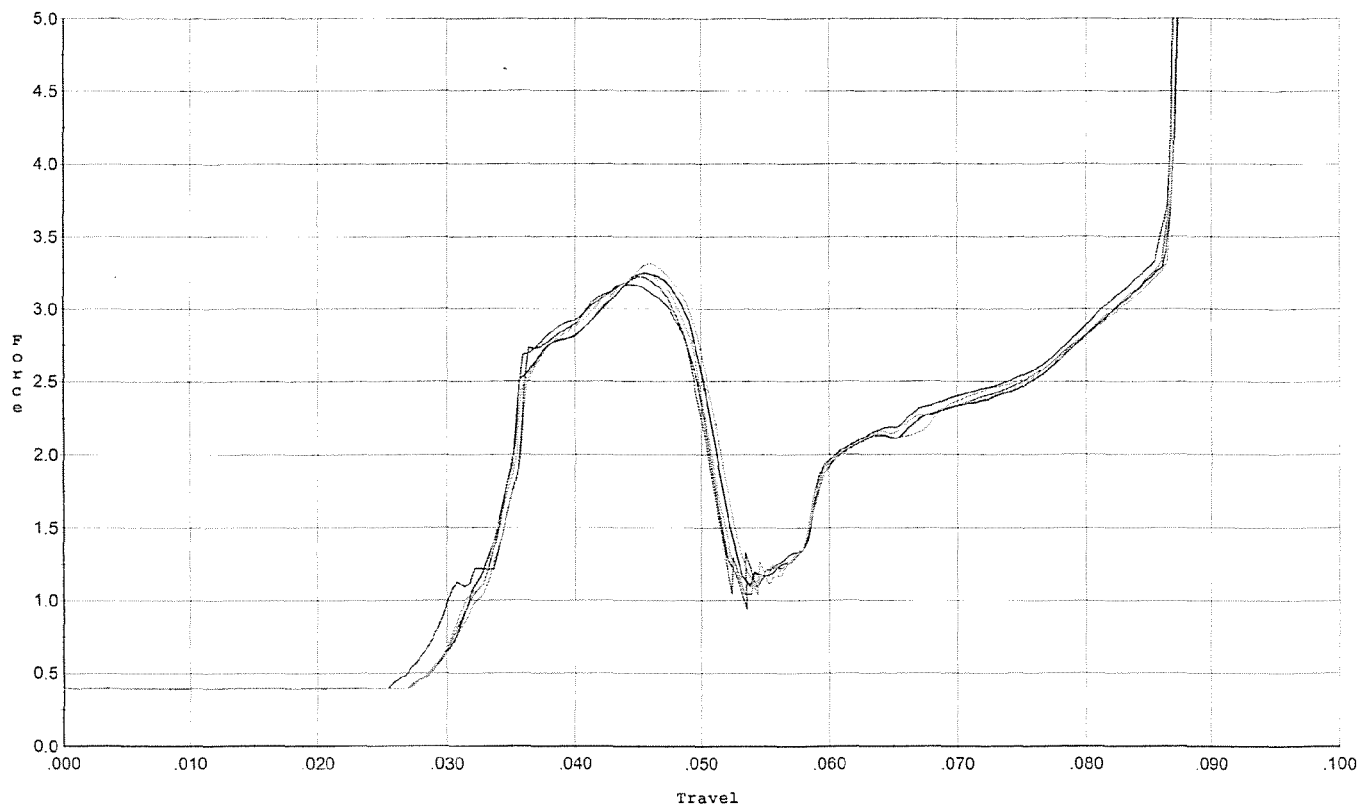
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.268	0.050	0.029	0.039	0.062		Set Trigger
2	3.272	0.050	0.031	0.038	0.062		Set Trigger
3	3.187	0.052	0.030	0.038	0.063		Set Trigger
4	3.196	0.051	0.029	0.038	0.063		Set Trigger
5	3.244	0.050	0.030	0.038	0.062		Set Trigger

A-3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75



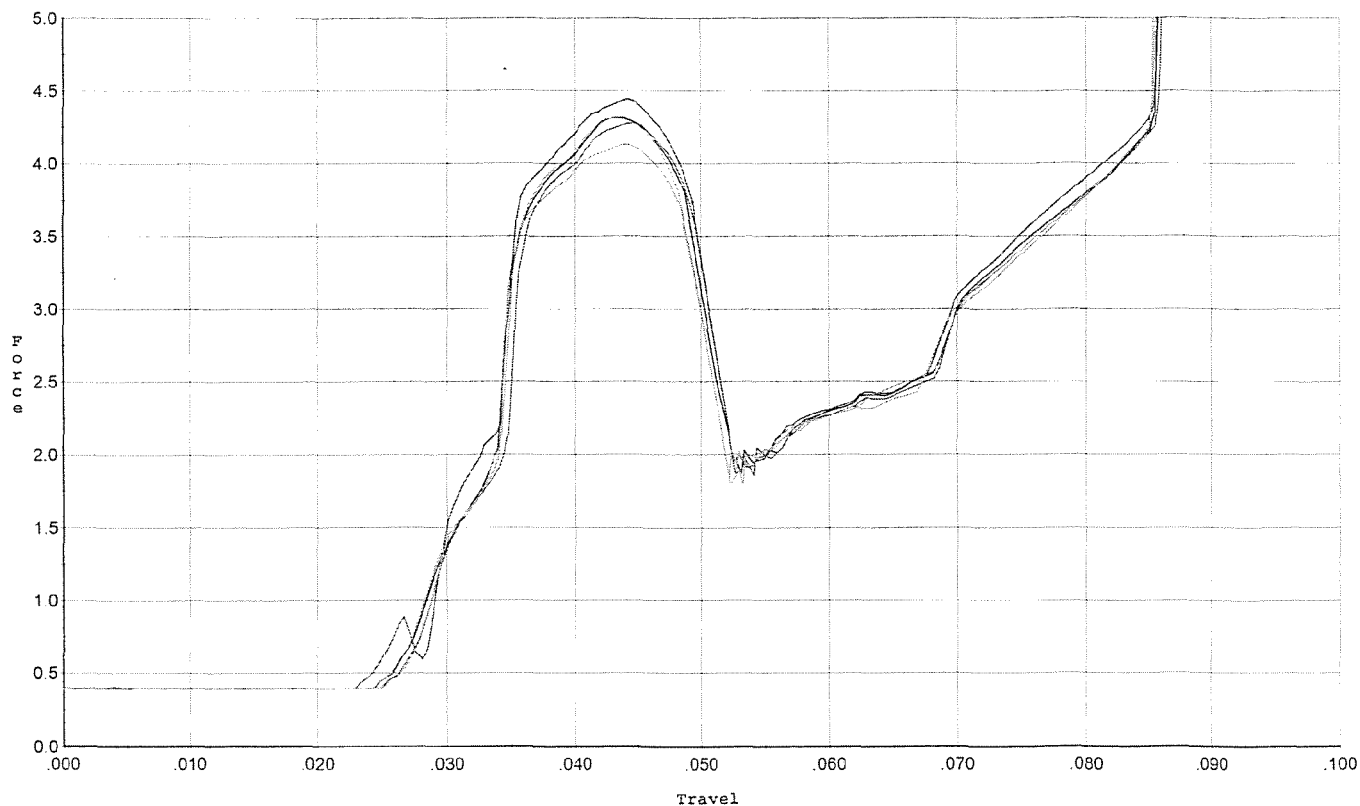
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.168	0.050	0.029	0.039	0.062		Set Trigger
2	3.251	0.050	0.030	0.039	0.063		Set Trigger
3	3.223	0.050	0.029	0.039	0.062		Set Trigger
4	3.247	0.049	0.029	0.039	0.061		Set Trigger
5	3.315	0.051	0.031	0.038	0.064		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



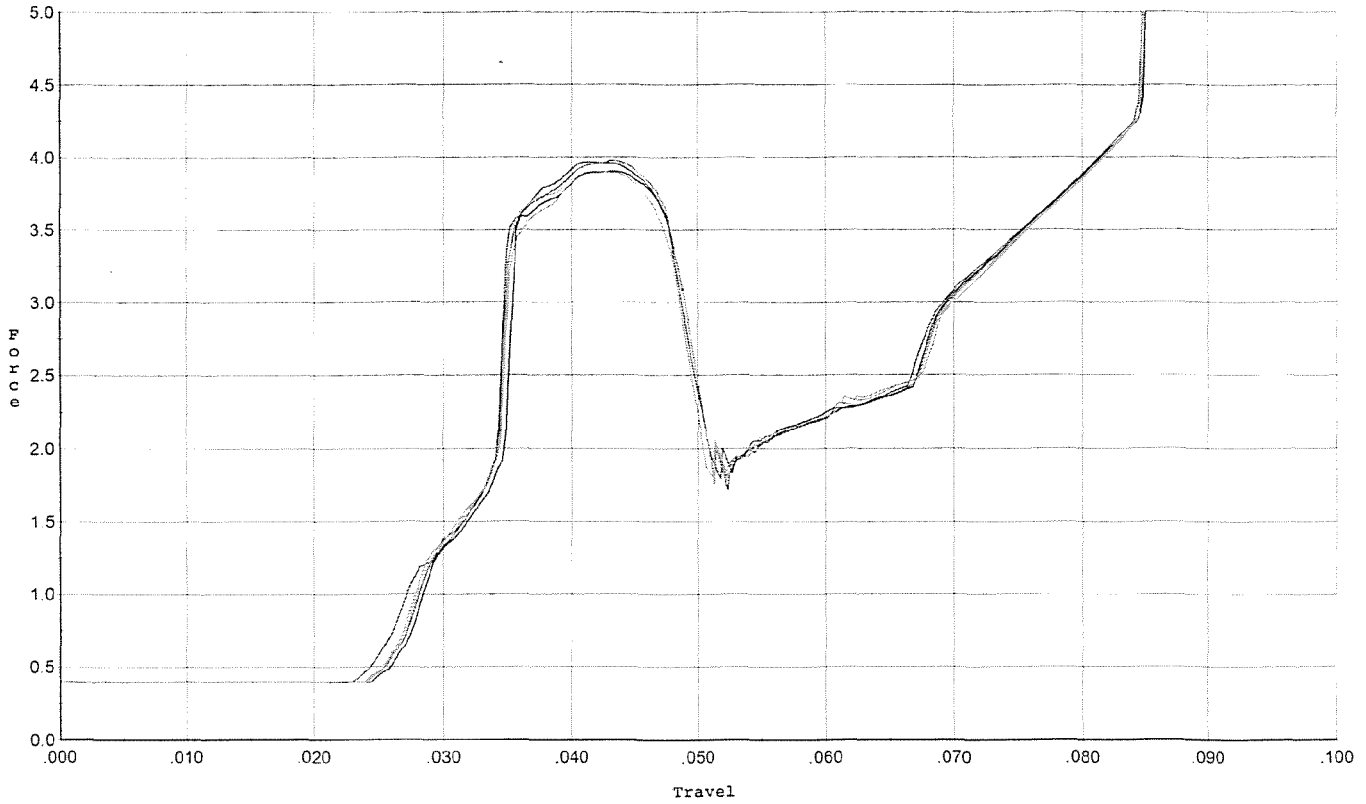
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.444	0.049	0.025	0.035	0.086		Set Trigger
2	4.313	0.049	0.026	0.036	0.081		Set Trigger
3	4.279	0.050	0.027	0.036	0.082		Set Trigger
4	4.310	0.050	0.027	0.036	0.082		Set Trigger
5	4.132	0.050	0.026	0.035	0.081		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



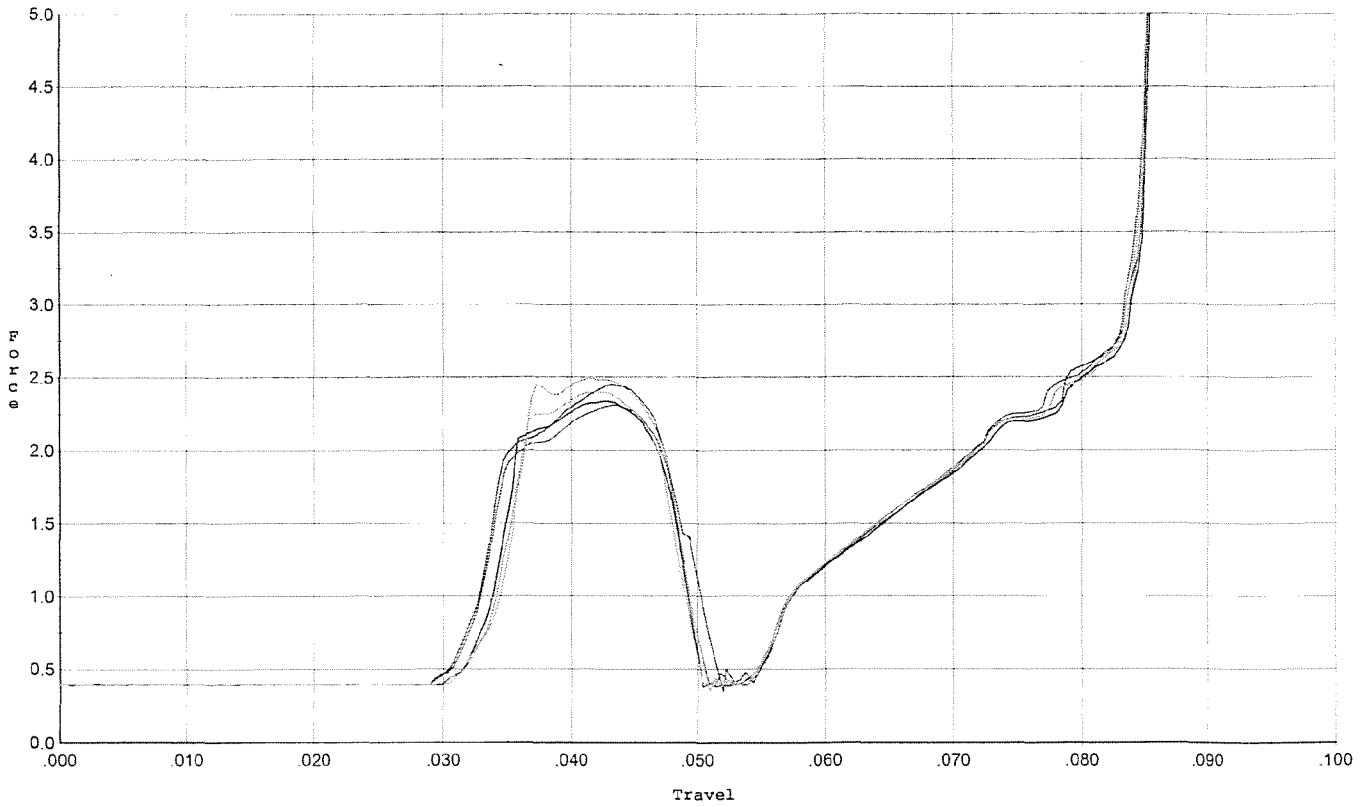
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.967	0.048	0.025	0.036	0.074		Set Trigger
2	3.907	0.049	0.027	0.036	0.074		Set Trigger
3	3.977	0.049	0.026	0.036	0.076		Set Trigger
4	3.980	0.049	0.026	0.036	0.076		Set Trigger
5	3.903	0.048	0.026	0.036	0.073		Set Trigger

A-3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



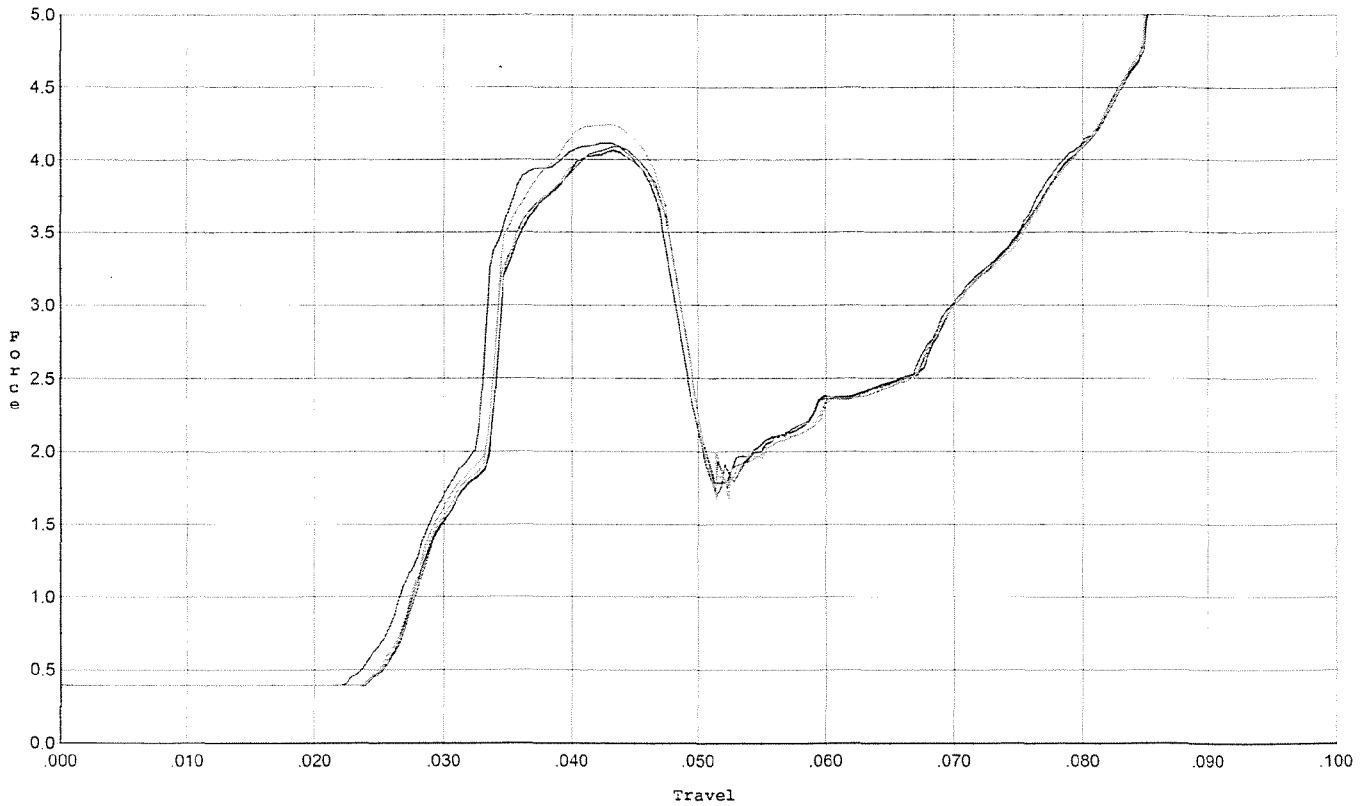
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.049	0.031	0.040	0.048		Set Trigger
2	2.336	0.048	0.032	0.041	0.044		Set Trigger
3	2.309	0.048	0.031	0.041	0.045		Set Trigger
4	2.401	0.047	0.032	0.041	0.042		Set Trigger
5	2.490	0.048	0.032	0.041	0.045		Set Trigger

A-2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.047	0.024	0.036	0.078		Set Trigger
2	4.066	0.048	0.026	0.037	0.075		Set Trigger
3	4.091	0.048	0.026	0.036	0.075		Set Trigger
4	4.054	0.048	0.026	0.036	0.076		Set Trigger
5	4.245	0.047	0.026	0.036	0.078		Set Trigger

A-4.11