

G6785027

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



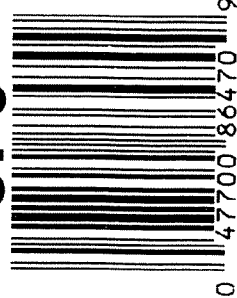
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785027

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785027

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD.
460	CHECK HEADSPACE		9-22-08	SPD.
470	DIS-ASSEMBLE ACTION		9-22-08	SPD.
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	10-7-08	RTZ
475	DRILL AND TAP SIGHT HOLES	GUN	10-7-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (48)	10/8/08	(18)
490	MAGNAFLUX BOLT		9/22/08	TK
500	ROLLMARK CALIBER		10/3/08	RT
520	GOFF BLAST BBL / REC		10/08/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/13	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

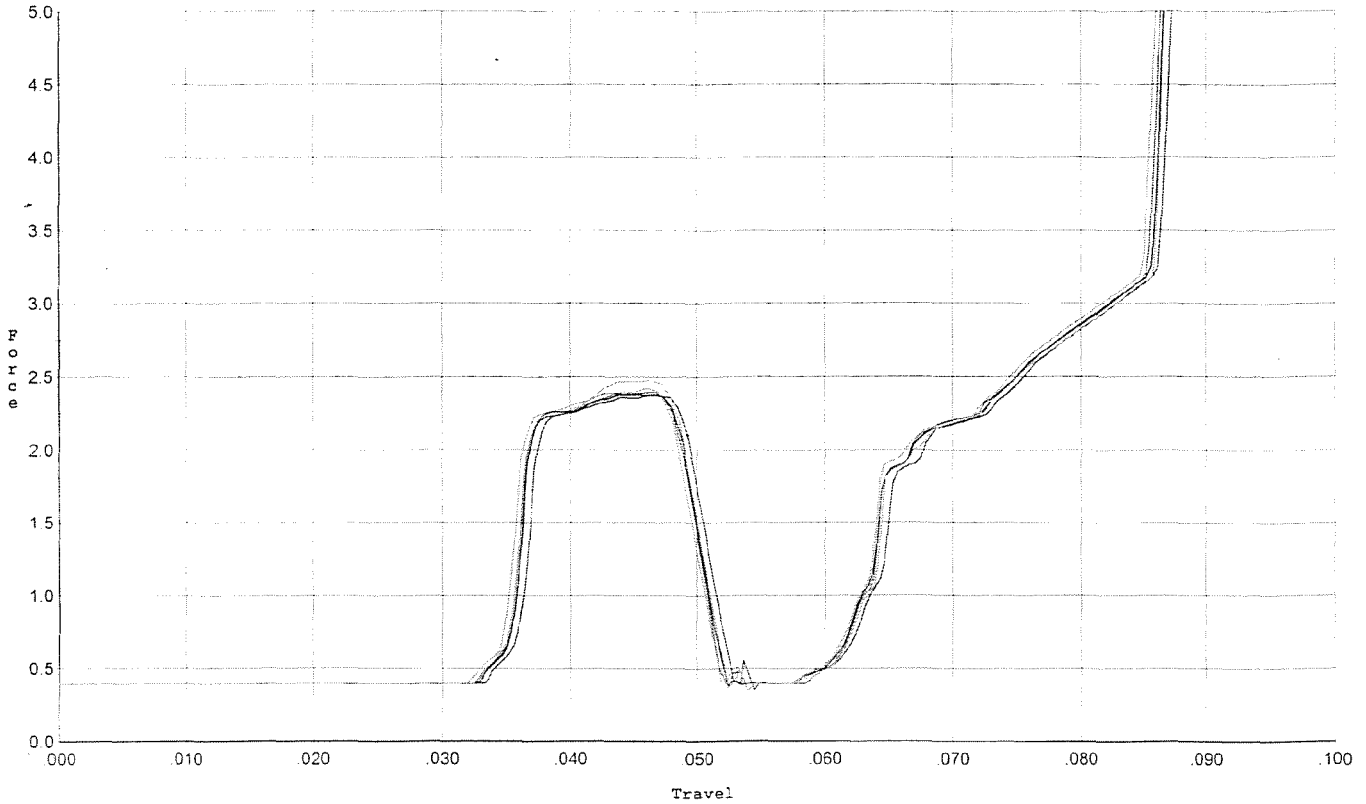
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-16-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-16-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12-16-08	R.D.
	J) ASSEMBLE STOCK		11-19-08	R.D.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	R.D.
670	FINAL INSPECTION A) HEADSPACE		12-16-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.45</u> <u>2.47</u> <u>2.49</u> <u>2.39</u>	12-15-08	TC
	C) FUNCTION		12-16-08	R.D.
690	PACK		12/19/08	F.D.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



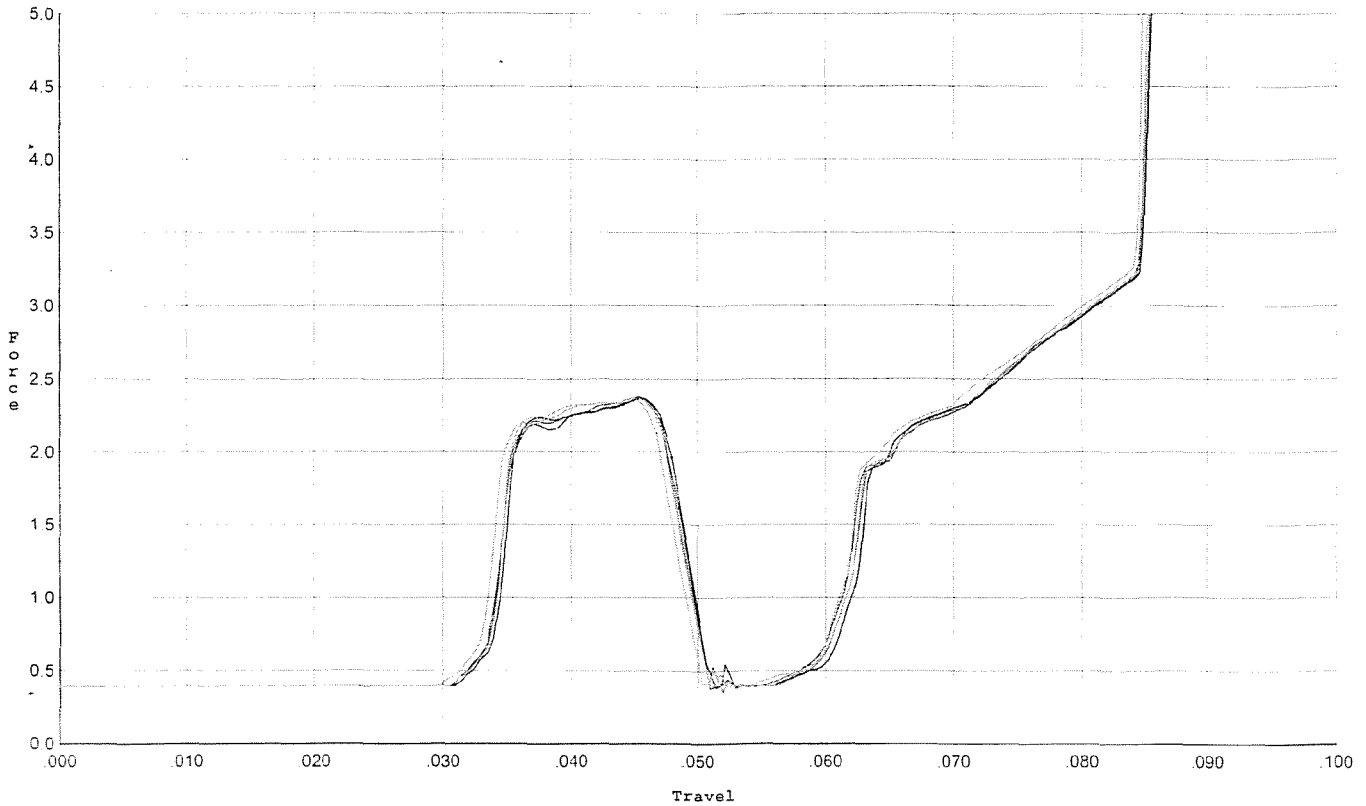
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.375	0.049	0.034	0.041	0.045		Set Trigger
2	2.379	0.049	0.033	0.041	0.045		Set Trigger
3	2.391	0.049	0.033	0.041	0.045		Set Trigger
4	2.479	0.049	0.035	0.041	0.046		Set Trigger
5	2.419	0.048	0.035	0.040	0.045		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



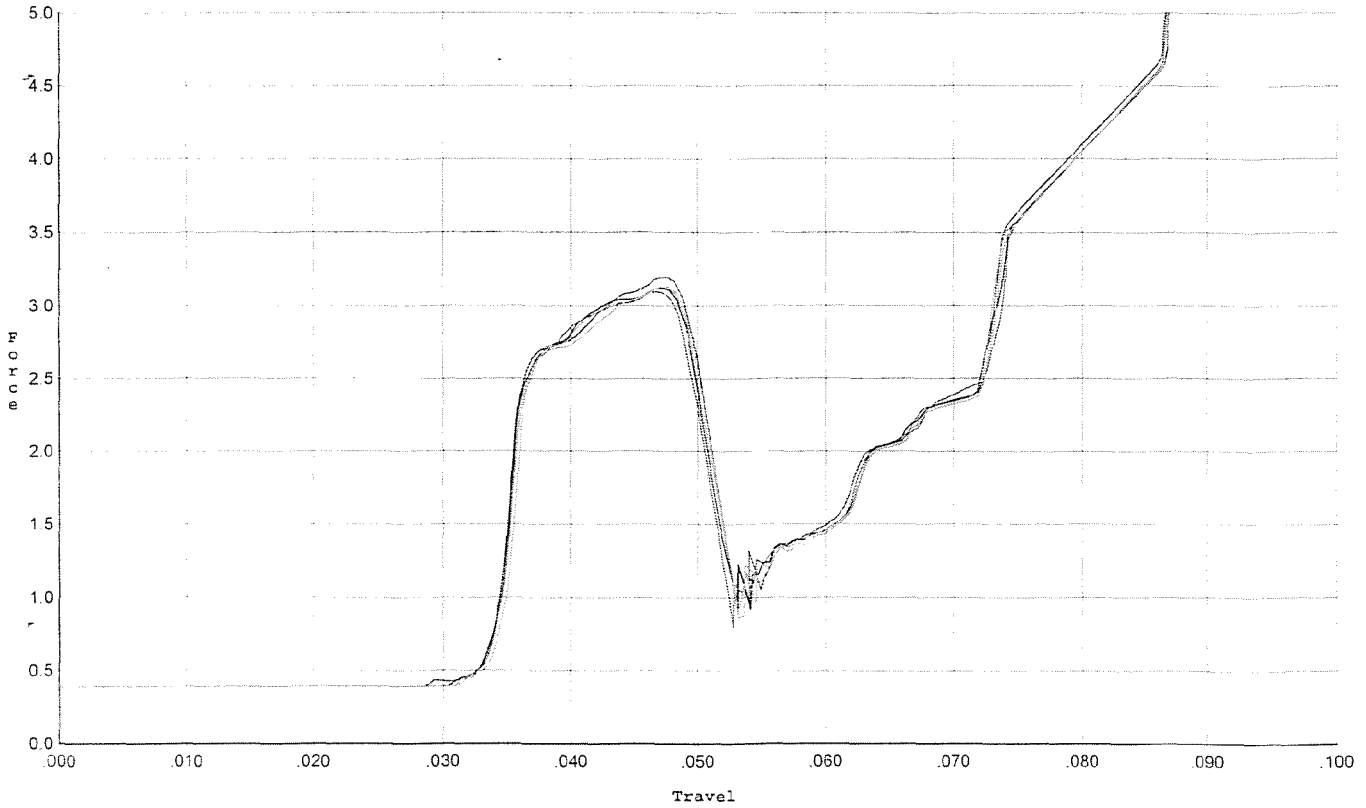
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.049	0.033	0.041	0.045		Set Trigger
2	2.366	0.048	0.034	0.041	0.045		Set Trigger
3	2.378	0.047	0.033	0.041	0.044		Set Trigger
4	2.372	0.047	0.034	0.041	0.044		Set Trigger
5	2.365	0.047	0.033	0.041	0.044		Set Trigger

Aug 2.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



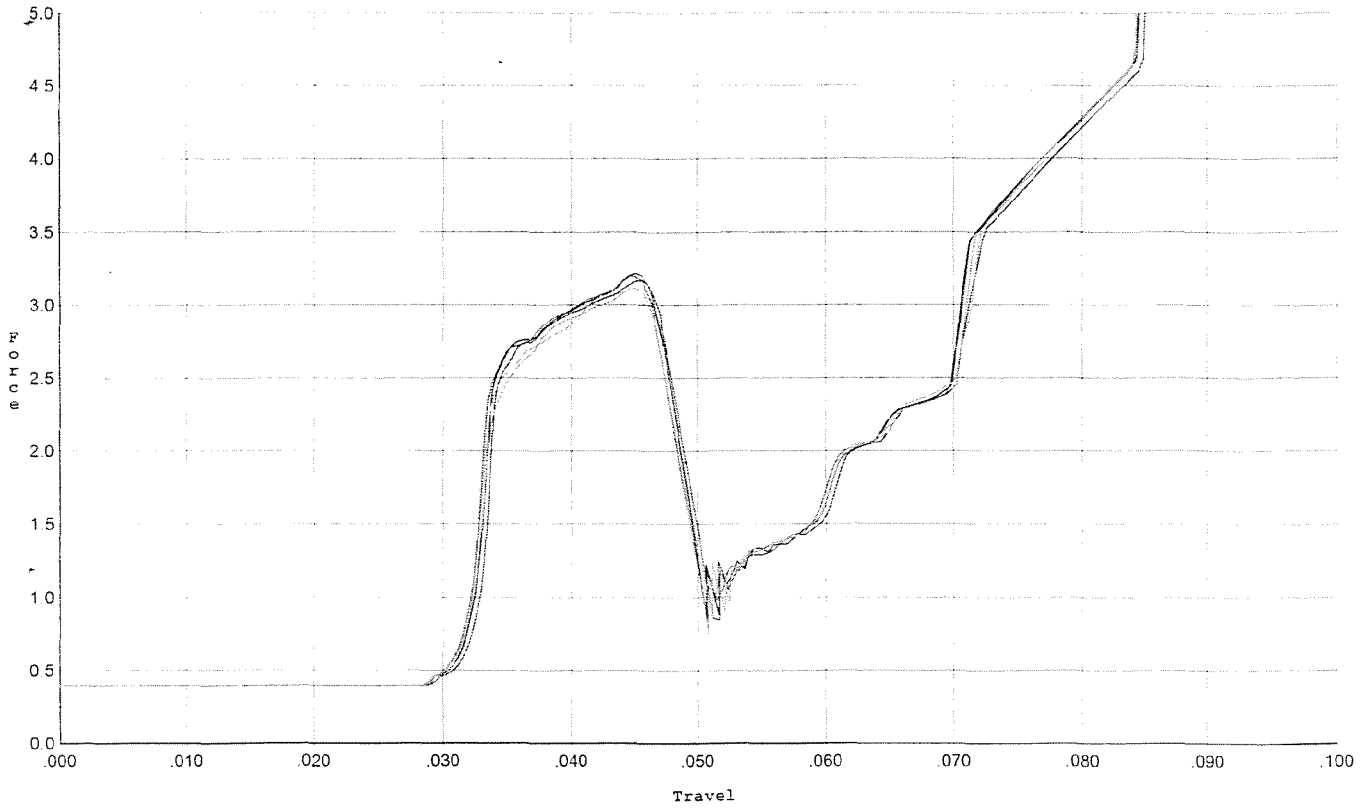
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.050	0.033	0.038	0.059		Set Trigger
2	3.122	0.049	0.033	0.039	0.057		Set Trigger
3	3.097	0.050	0.034	0.039	0.057		Set Trigger
4	3.131	0.051	0.034	0.038	0.058		Set Trigger
5	3.131	0.050	0.034	0.038	0.058		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



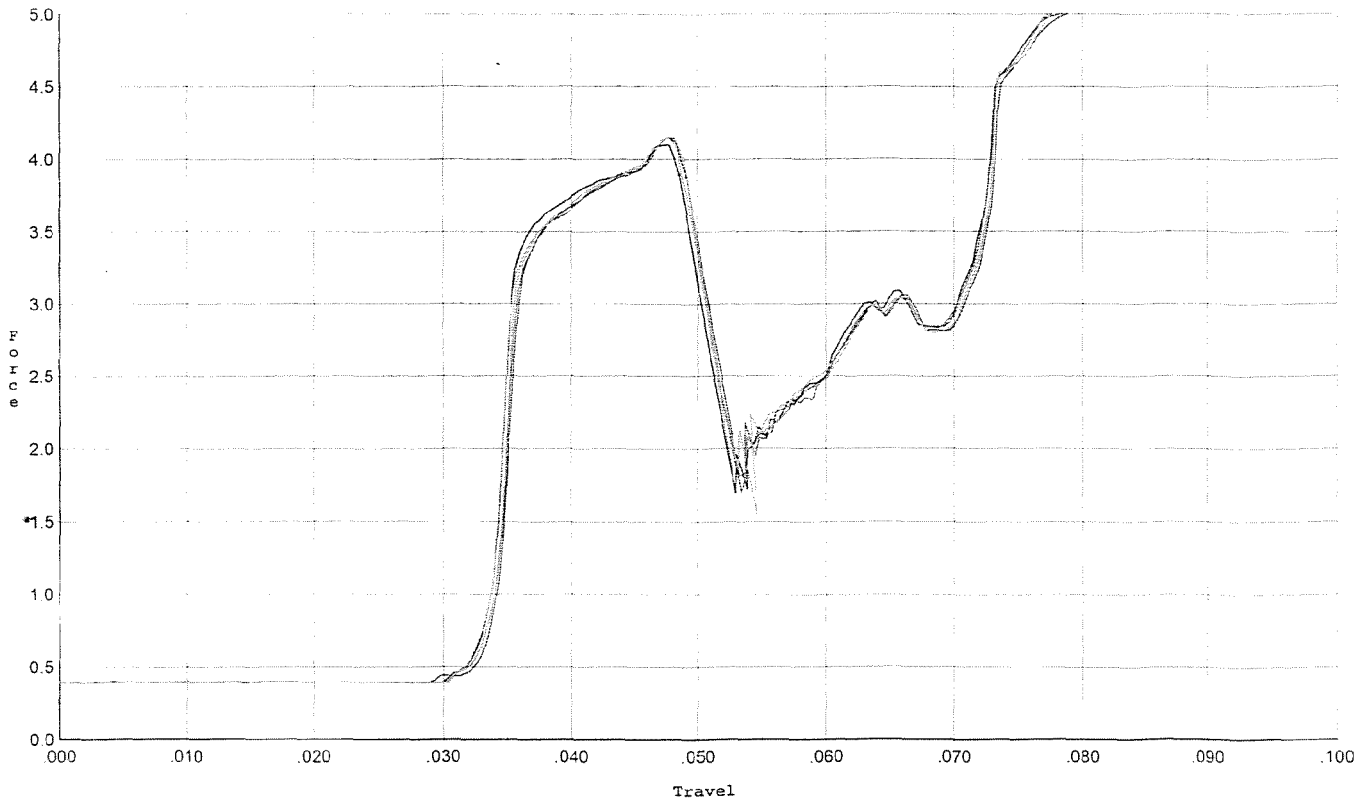
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.049	0.032	0.038	0.058		Set Trigger
2	3.215	0.047	0.031	0.038	0.057		Set Trigger
3	3.196	0.046	0.031	0.039	0.056		Set Trigger
4	3.208	0.047	0.031	0.038	0.056		Set Trigger
5	3.114	0.048	0.031	0.038	0.057		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



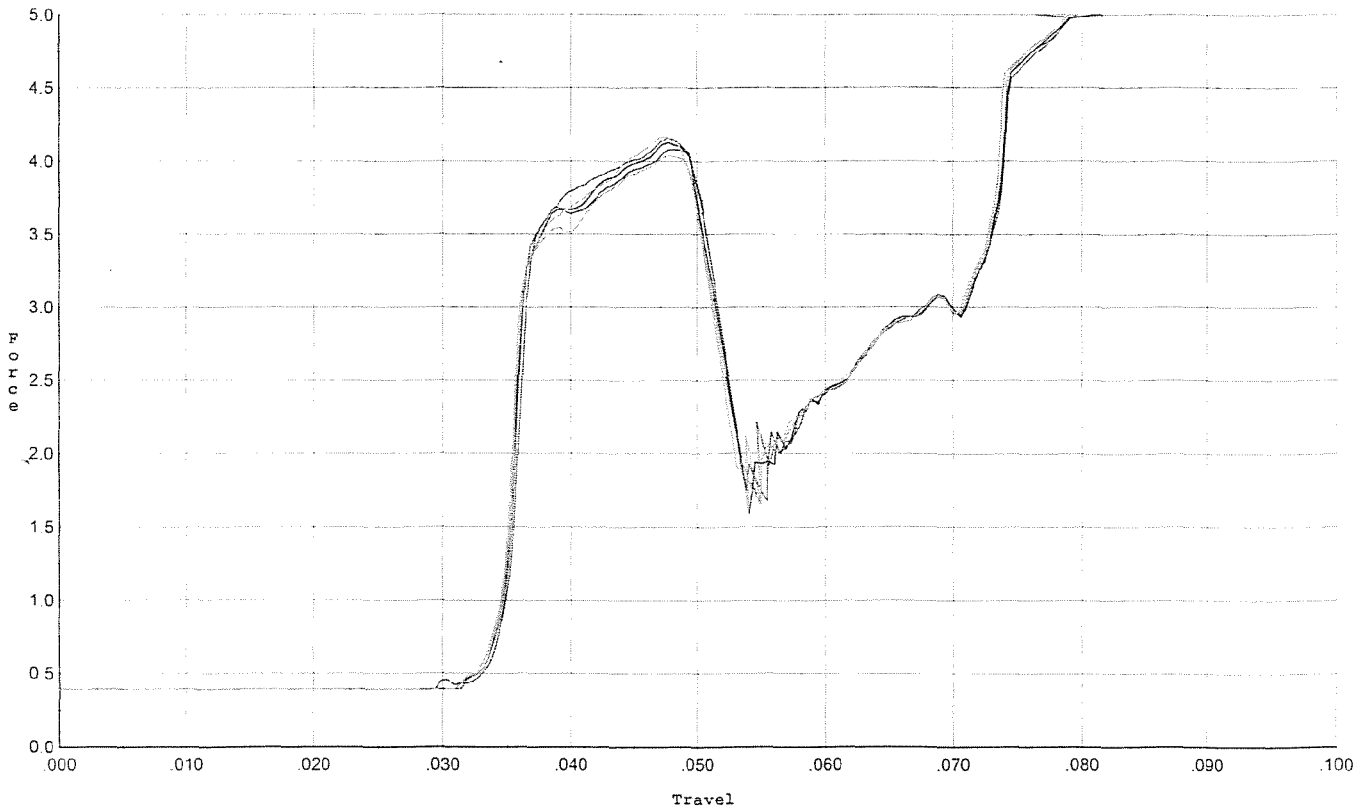
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.049	0.033	0.036	0.071		Set Trigger
2	4.099	0.049	0.033	0.036	0.071		Set Trigger
3	4.150	0.049	0.033	0.036	0.072		Set Trigger
4	4.155	0.049	0.033	0.035	0.072		Set Trigger
5	4.147	0.050	0.032	0.035	0.074		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



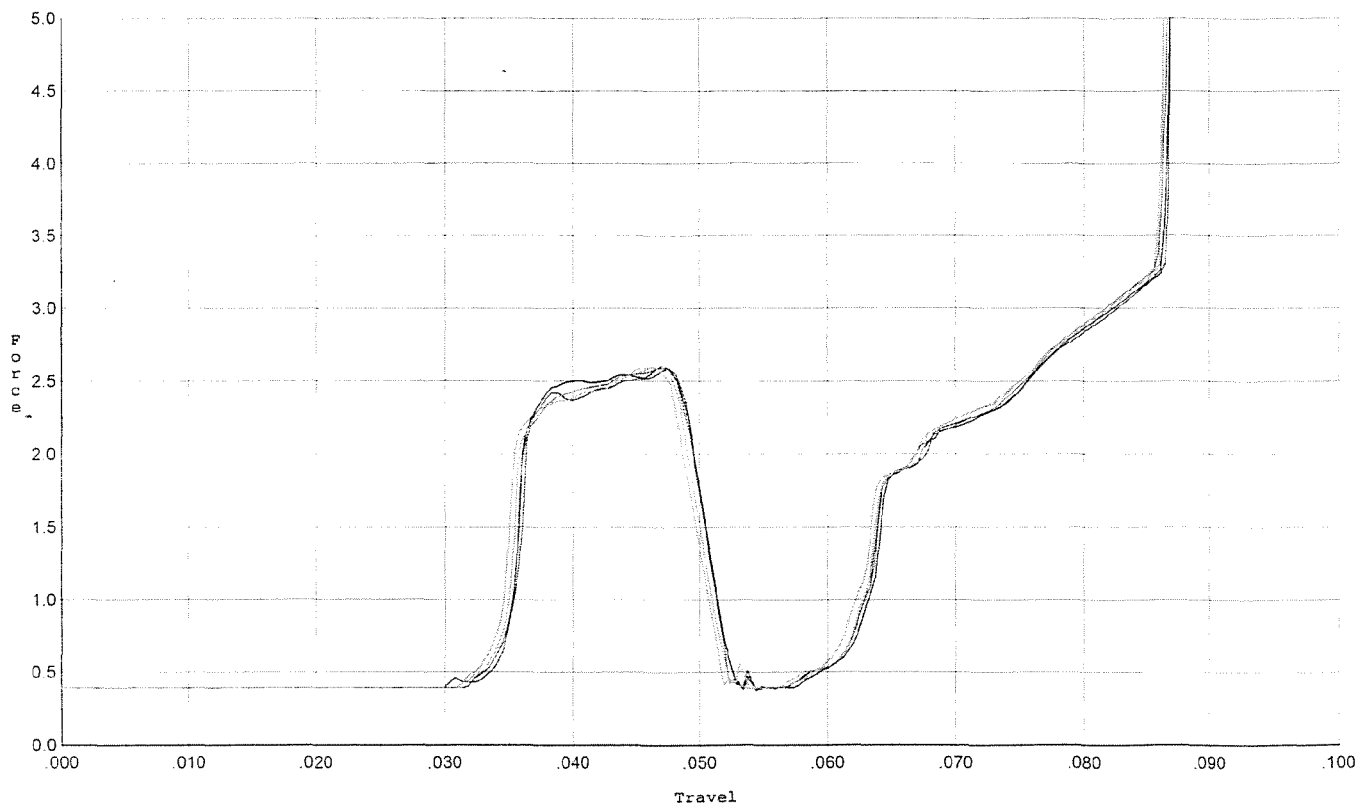
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.050	0.034	0.036	0.074		Set Trigger
2	4.127	0.051	0.034	0.036	0.076		Set Trigger
3	4.158	0.050	0.032	0.036	0.075		Set Trigger
4	4.163	0.050	0.033	0.036	0.073		Set Trigger
5	4.039	0.050	0.034	0.036	0.071		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



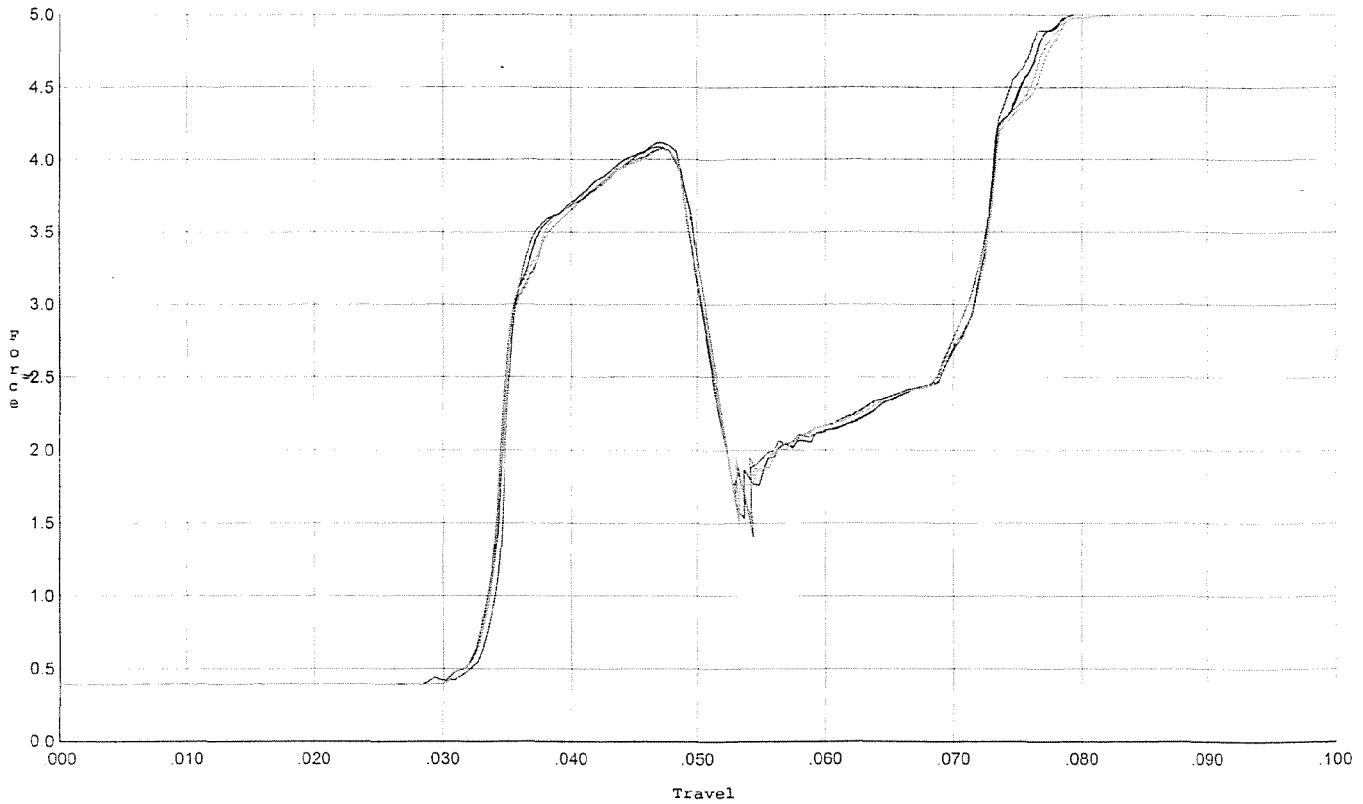
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.049	0.034	0.040	0.048		Set Trigger
2	2.601	0.049	0.032	0.040	0.049		Set Trigger
3	2.588	0.049	0.032	0.040	0.049		Set Trigger
4	2.607	0.048	0.034	0.040	0.048		Set Trigger
5	2.587	0.050	0.033	0.040	0.049		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.049	0.033	0.036	0.070		Set Trigger
2	4.118	0.050	0.033	0.036	0.073		Set Trigger
3	4.077	0.048	0.033	0.036	0.071		Set Trigger
4	4.071	0.050	0.033	0.036	0.073		Set Trigger
5	4.074	0.051	0.031	0.036	0.074		Set Trigger

Avg 4.08