

G6785029

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



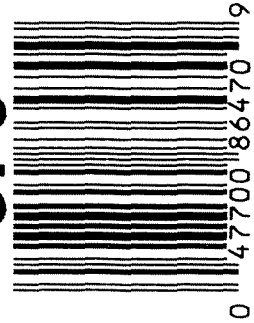
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785029

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6785029

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	9-19-08	SPH
475	DRILL AND TAP SIGHT HOLES	2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-12-08	BH
490	MAGNAFLUX BOLT		7/18/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DL
542	APPLY COATINGS (BARREL ACTION)		9-25	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-17-08	PSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	4.0	12-17-08	RJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	6.0	6.0	6.0	12-17-08	RJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.023	.023	12-17-08	RJ		
	J) ASSEMBLE STOCK					11-17-08	RJA		
	K) ASSEMBLE SWIVEL STUDS					12-17-08	RJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		12-16-08	S.P.D.		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12-16-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-17-08	RJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.39	2.44	2.34	2.26	2.33	12-17-08	TL
	C) FUNCTION					12-17-08	RJ		
690	PACK					1-8-09	TL		

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 11-14-08

TESTER TAC

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	221	222		225	
PULL #2	225	217		217	
PULL #3	225	228		226	
PULL #4	228	222		214	
PULL #5	222	227		210	
TOTAL	1121	1116		1092	
AVERAGE	224	223		218	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	329	318		
PULL #2	329	314		
PULL #3	322	319		
PULL #4	324	322		
PULL #5	329	321		
TOTAL	1633	1594		
AVERAGE	326	318		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	410	437		366 420
PULL #2	457	435		417
PULL #3	453	435		413
PULL #4	442	435		415
PULL #5	440	440		456
TOTAL	2202	2182		2121
AVERAGE	440	436		424