

G6785030

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

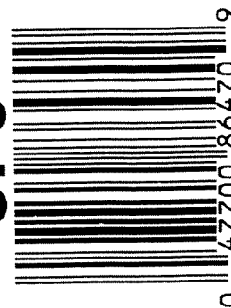
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785030

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785030

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	J.P.H.
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	J.P.H.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	PBN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-8-08	JH
480	MAGNAFLUX BBL ACTION	OPERATOR B#	9-10-08	BH
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/15	~
542	APPLY COATINGS (BARREL ACTION)		9	
545	(BOLT)		9-22-08	JH
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	JH
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	JH
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-16-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	10-16-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-16-08	LJ
	J) ASSEMBLE STOCK		9-24-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		10-16-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	LJ
670	FINAL INSPECTION A) HEADSPACE		10-16-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.81</u> <u>2.79</u> <u>2.78</u> <u>2.80</u>	10/6/08	Fm
	C) FUNCTION		10/16/08	LJ
690	PACK		12-3-08	Rgn

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.5 LBS. 2.5 LBS. AFTER 50 CYCLES
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2.5 LBS. 2.5 LBS. AFTER 50 CYCLES

DATE 9-23-08
TESTER TAE

	2.5 LBS INITIAL	2.5 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.5 LBS	COMMENTS
PULL #1	231	259	230	
PULL #2	257	250	211	
PULL #3	255	247	222	
PULL #4	270	244	214	
PULL #5	212	252	207	
TOTAL	1285	1252	1084	
AVERAGE	257	250	216	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	375	355	
PULL #2	358	343	
PULL #3	342	343	
PULL #4	355	342	
PULL #5	347	339	
TOTAL	1777	1720	
AVERAGE	355	344	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	432	423		460
PULL #2	429	437		439
PULL #3	436	435		445
PULL #4	420	414		426
PULL #5	419	425		427
TOTAL	2136	2134		2197
AVERAGE	427	426		439