

G6785033

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

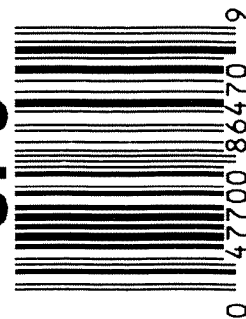
24"

CAPACITY

6

G6785033

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785033

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	LSH
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9-22-08	BHT
490	MAGNAFLUX BOLT		9/22/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	OG
542	APPLY COATINGS (BARREL ACTION)		9-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-14-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

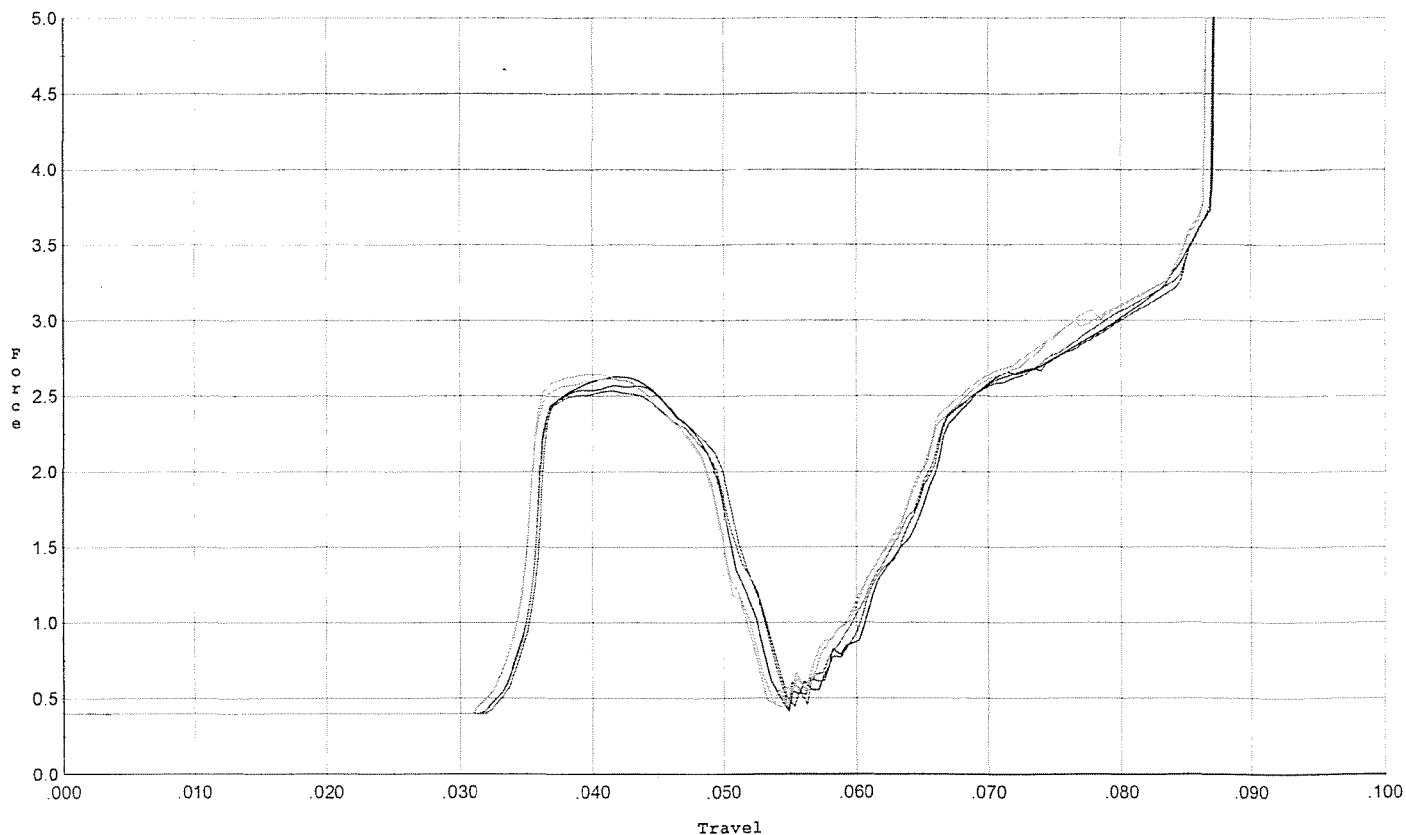
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	12-12-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-12-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	12-12-08	LN
	J) ASSEMBLE STOCK		10-14-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-12-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-12-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.04</u> <u>2.08</u> <u>2.14</u> <u>2.09</u>	12-11-08	RSN
	C) FUNCTION		12-12-08	LN
690	PACK		12-16-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs, ini. +/- .50 lbs.



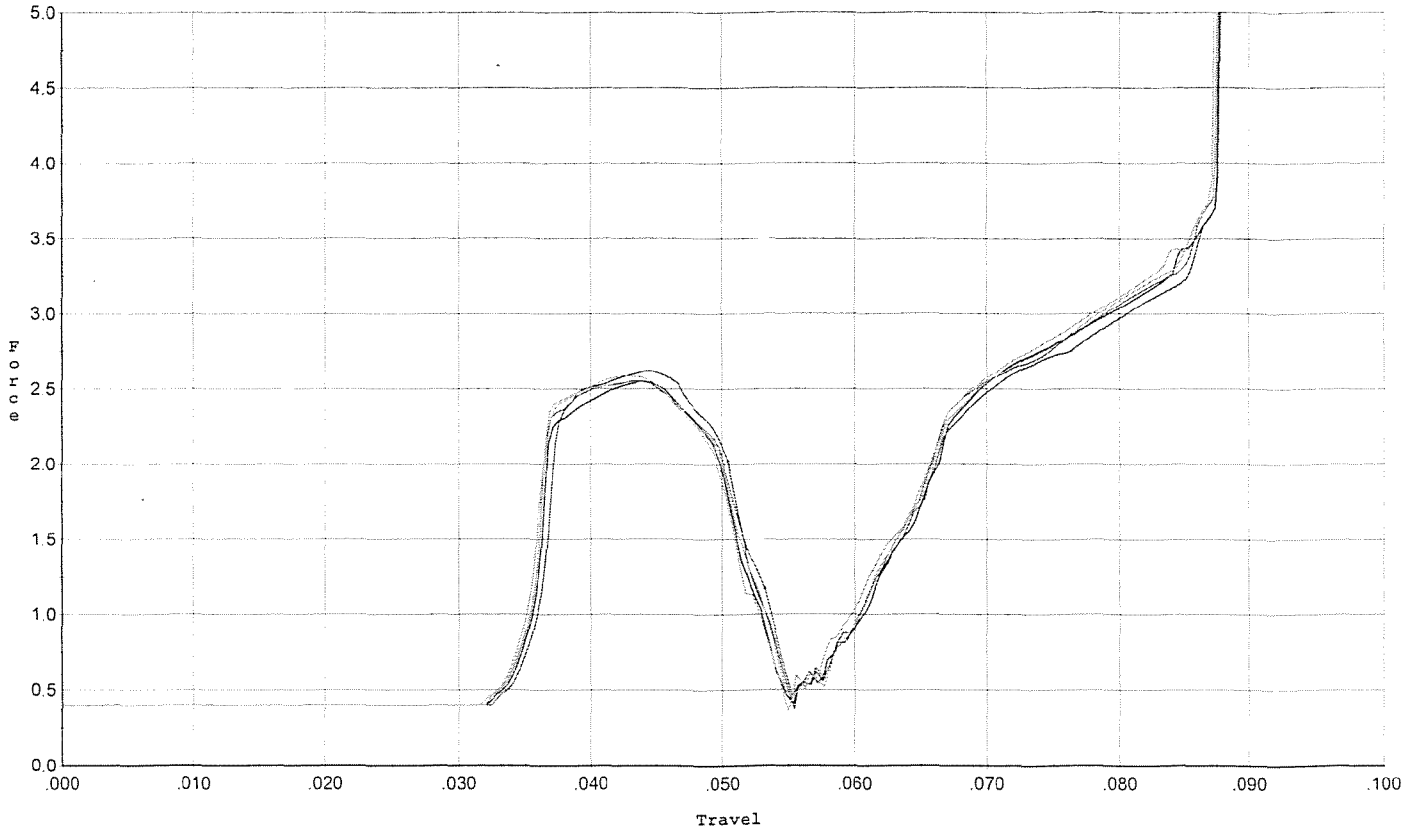
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.050	0.034	0.040	0.050		Set Trigger
2	2.623	0.050	0.034	0.041	0.050		Set Trigger
3	2.532	0.053	0.034	0.038	0.053		Set Trigger
4	2.641	0.049	0.033	0.040	0.050		Set Trigger
5	2.611	0.049	0.033	0.040	0.050		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs, after 50 cycles +/- .50 lbs.



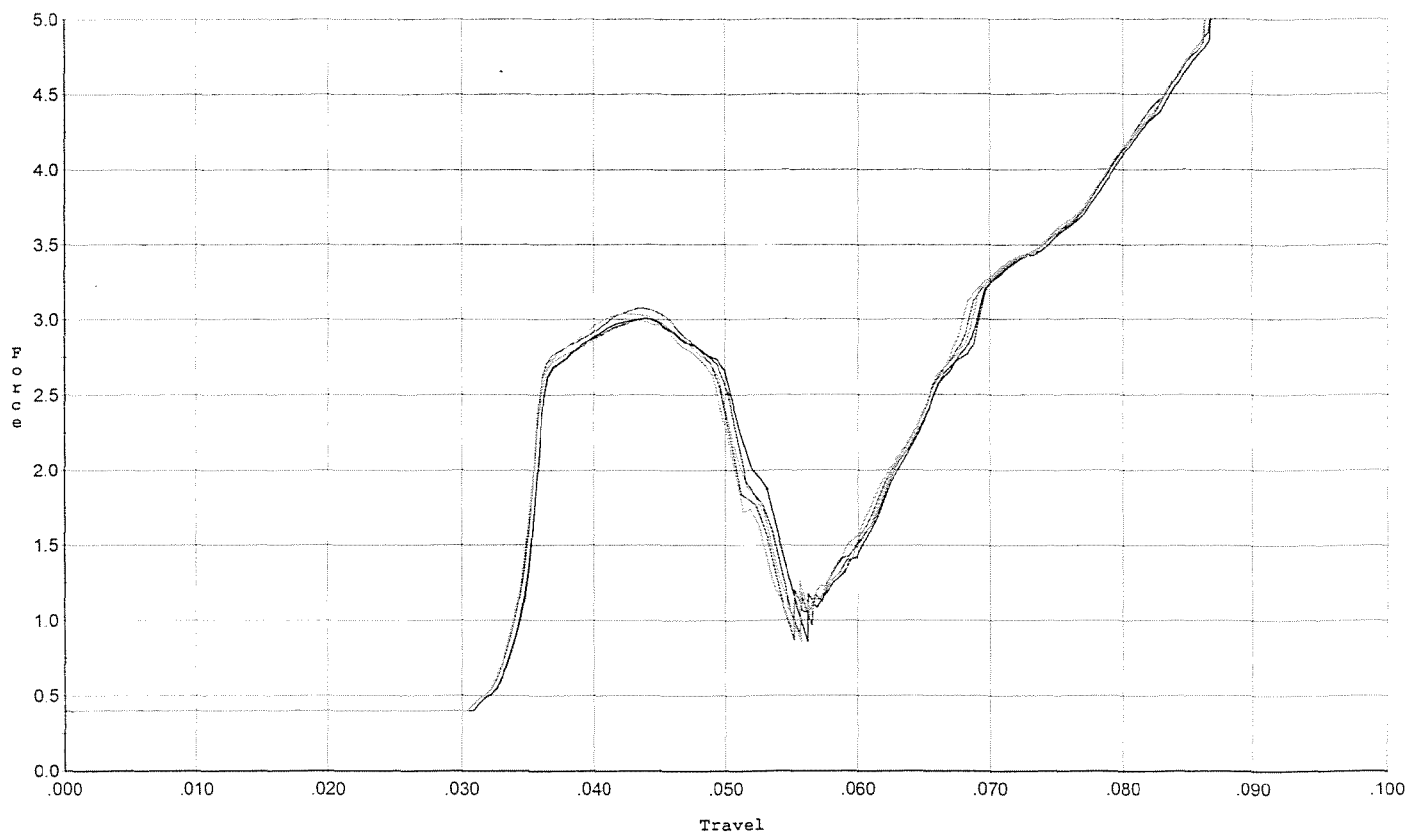
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.050	0.035	0.040	0.050		Set Trigger
2	2.547	0.050	0.034	0.041	0.049		Set Trigger
3	2.553	0.053	0.034	0.038	0.054		Set Trigger
4	2.585	0.050	0.034	0.040	0.050		Set Trigger
5	2.545	0.050	0.034	0.040	0.050		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



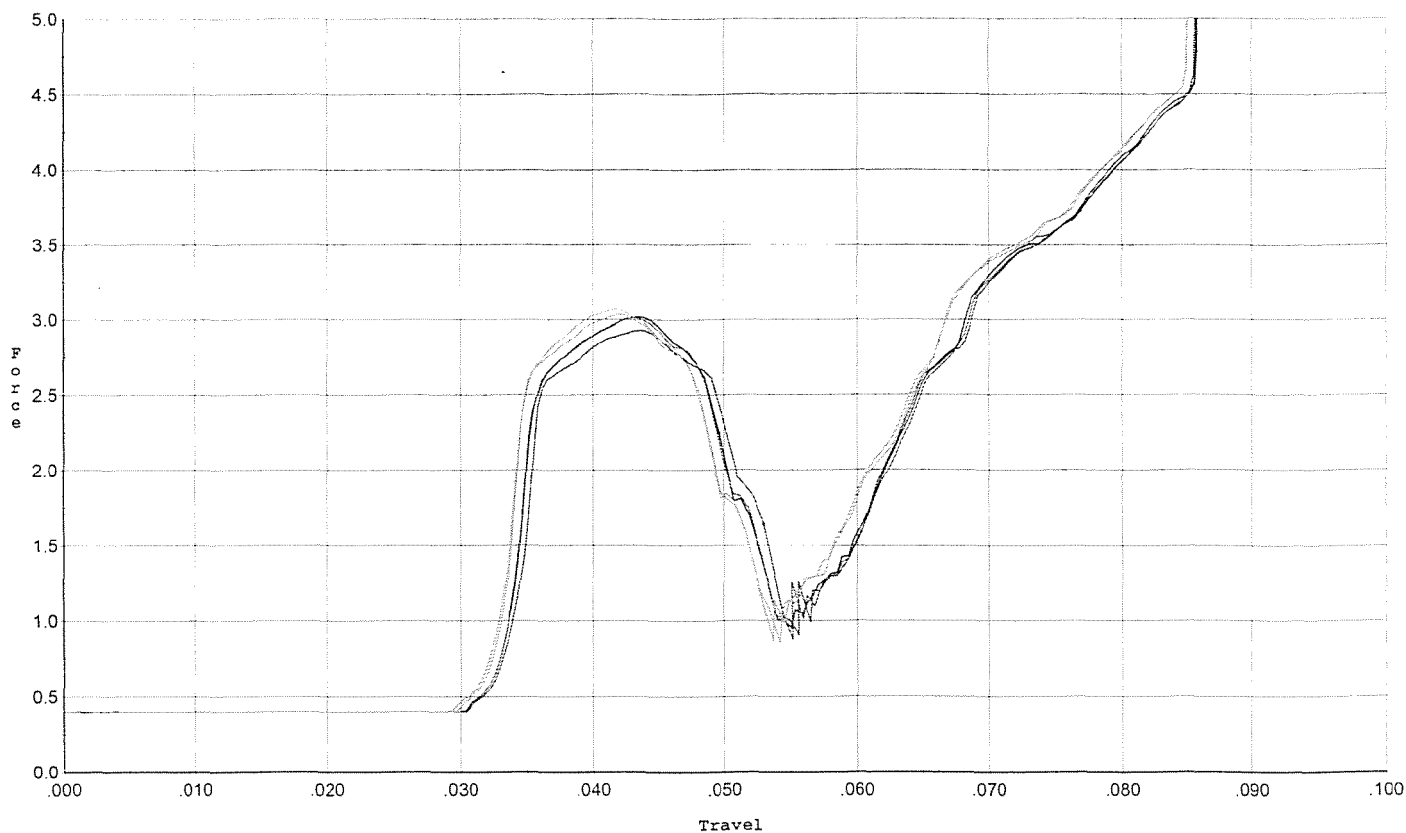
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.005	0.050	0.033	0.038	0.058		Set Trigger
2	3.006	0.053	0.033	0.037	0.063		Set Trigger
3	3.077	0.050	0.033	0.038	0.058		Set Trigger
4	3.034	0.050	0.033	0.038	0.058		Set Trigger
5	2.993	0.050	0.033	0.038	0.058		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



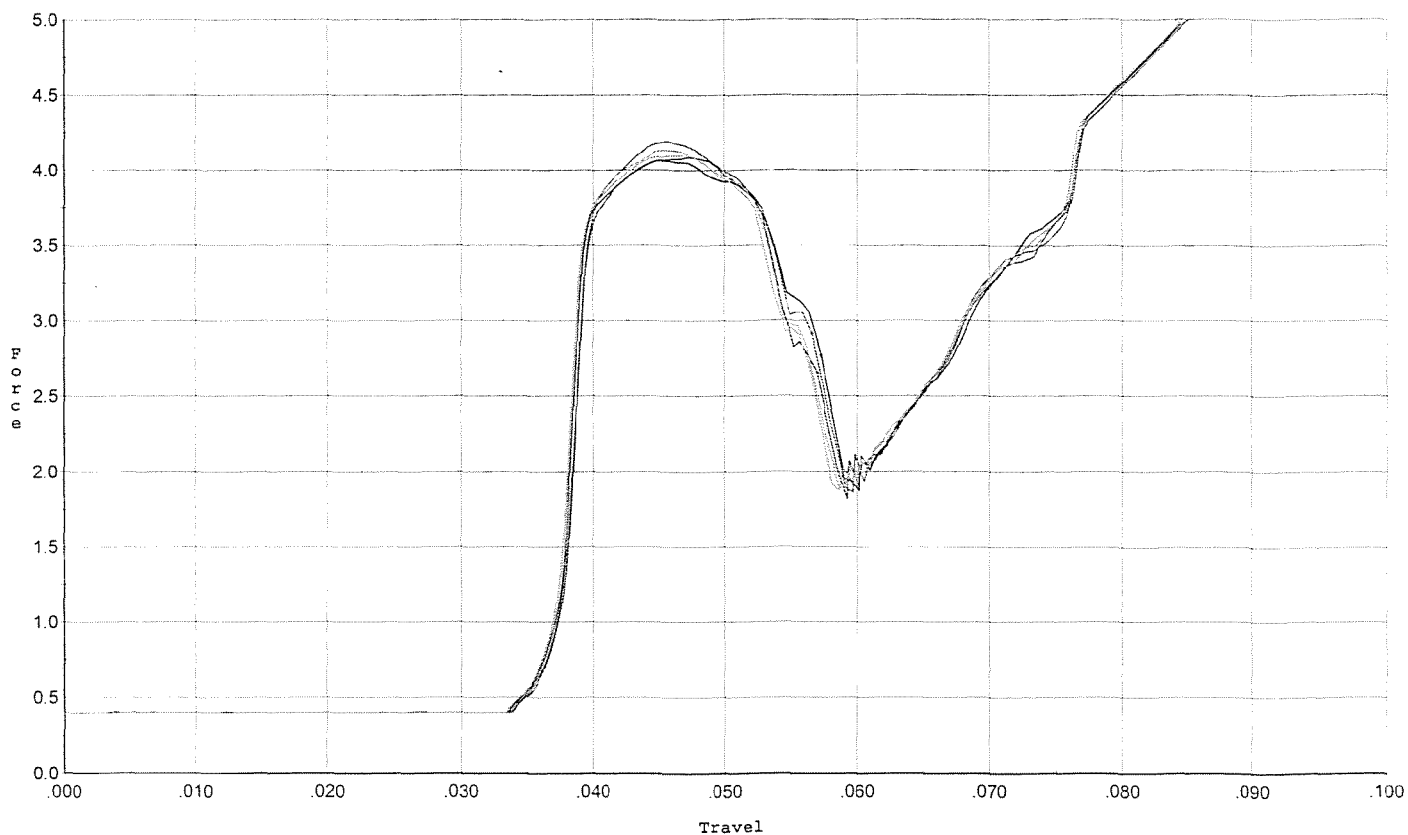
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.926	0.053	0.033	0.036	0.062		Set Trigger
2	3.022	0.050	0.033	0.038	0.057		Set Trigger
3	3.016	0.049	0.033	0.039	0.056		Set Trigger
4	3.036	0.048	0.032	0.038	0.056		Set Trigger
5	3.077	0.048	0.032	0.038	0.057		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



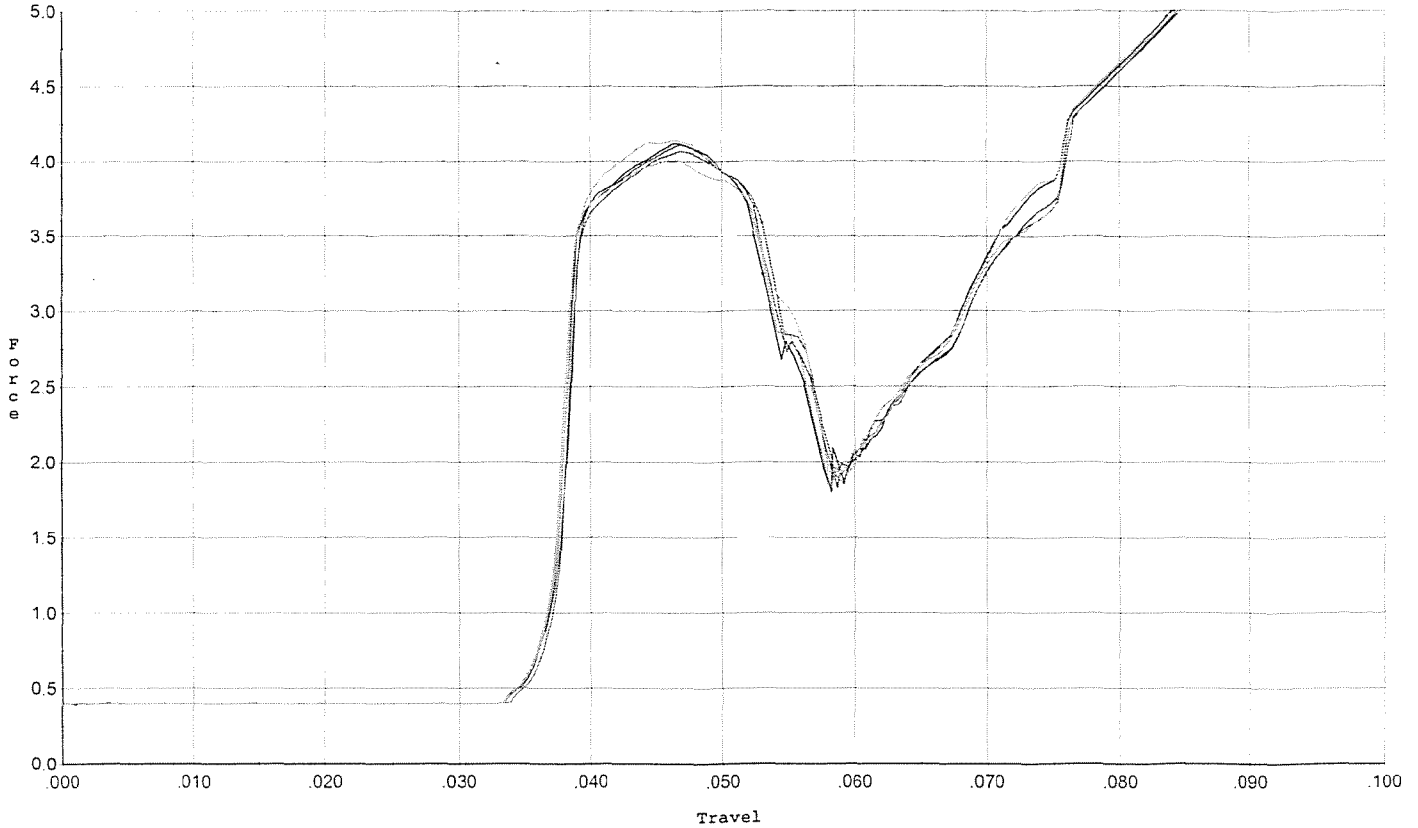
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.057	0.034	0.037	0.085		Set Trigger
2	4.063	0.057	0.036	0.037	0.088		Set Trigger
3	4.190	0.057	0.034	0.037	0.086		Set Trigger
4	4.099	0.056	0.036	0.037	0.085		Set Trigger
5	4.130	0.053	0.034	0.038	0.078		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



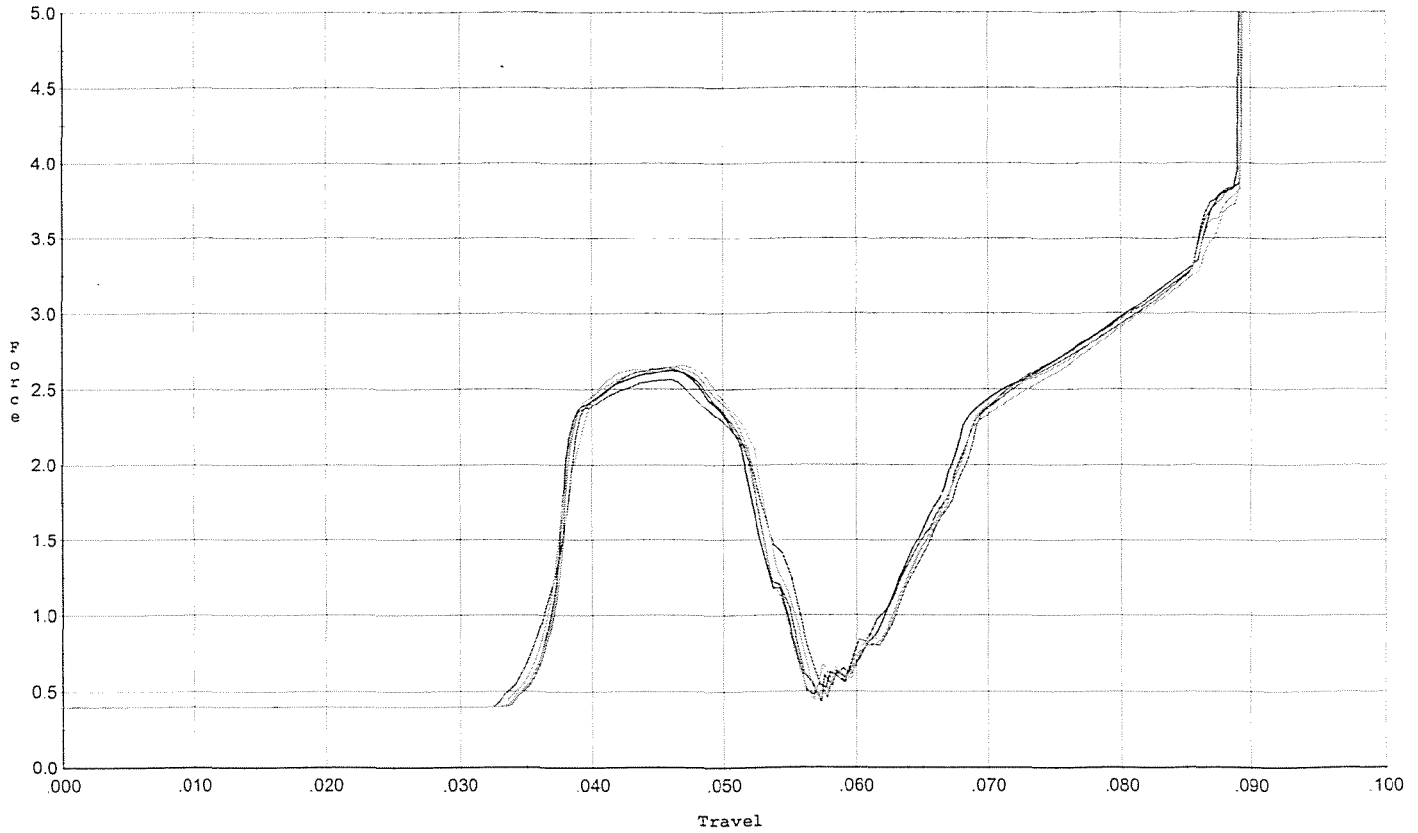
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.052	0.034	0.038	0.075		Set Trigger
2	4.120	0.053	0.034	0.038	0.077		Set Trigger
3	4.066	0.053	0.034	0.038	0.077		Set Trigger
4	4.007	0.056	0.034	0.037	0.085		Set Trigger
5	4.137	0.053	0.034	0.038	0.077		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



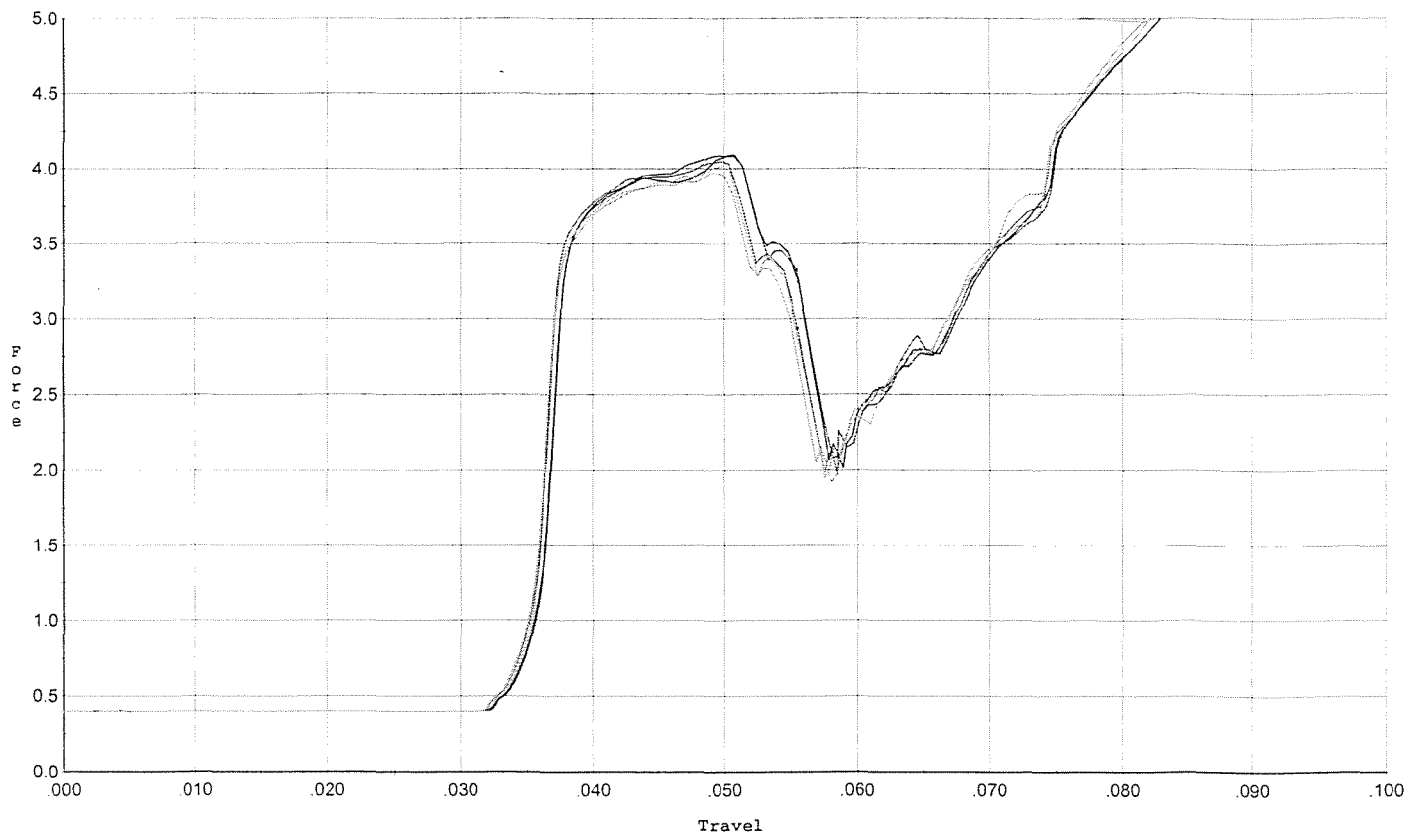
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.052	0.035	0.040	0.052		Set Trigger
2	2.626	0.051	0.036	0.040	0.051		Set Trigger
3	2.561	0.055	0.036	0.039	0.055		Set Trigger
4	2.658	0.052	0.036	0.040	0.053		Set Trigger
5	2.647	0.052	0.034	0.040	0.052		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.055	0.033	0.036	0.088		Set Trigger
2	4.092	0.056	0.033	0.035	0.088		Set Trigger
3	4.048	0.056	0.032	0.036	0.088		Set Trigger
4	4.014	0.056	0.032	0.036	0.087		Set Trigger
5	3.969	0.055	0.034	0.036	0.084		Set Trigger

Avg 4.04