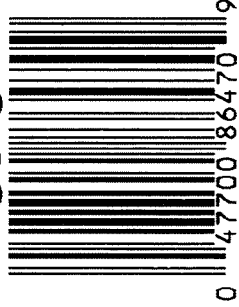


G6785039

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6785039	
	

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06785039

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE		10-8-08	LR
475	DRILL AND TAP SIGHT HOLES		10-7-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	10/8/08	(H)
490	MAGNAFLUX BOLT		9/19/08	PK
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10/9/08	JS
542	APPLY COATINGS (BARREL ACTION)		10/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

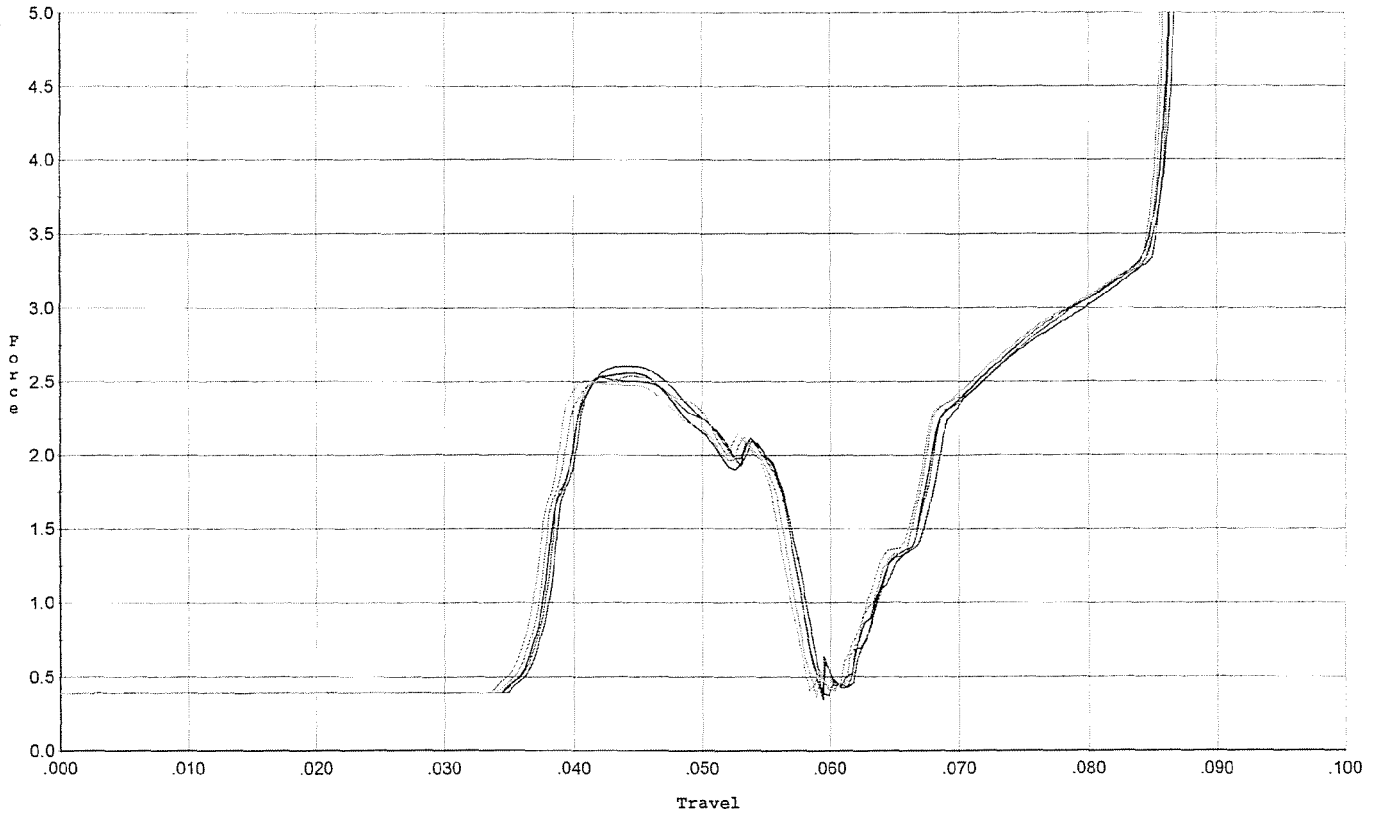
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-3-08	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	RP
	J) ASSEMBLE STOCK		10-21-08	RSN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-27-08	RSN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-27-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-3-08	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.30</u> <u>2.31</u> <u>2.38</u> <u>2.46</u>	10-29-08	TC
	C) FUNCTION		12-3-08	RP
690	PACK		12-18-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



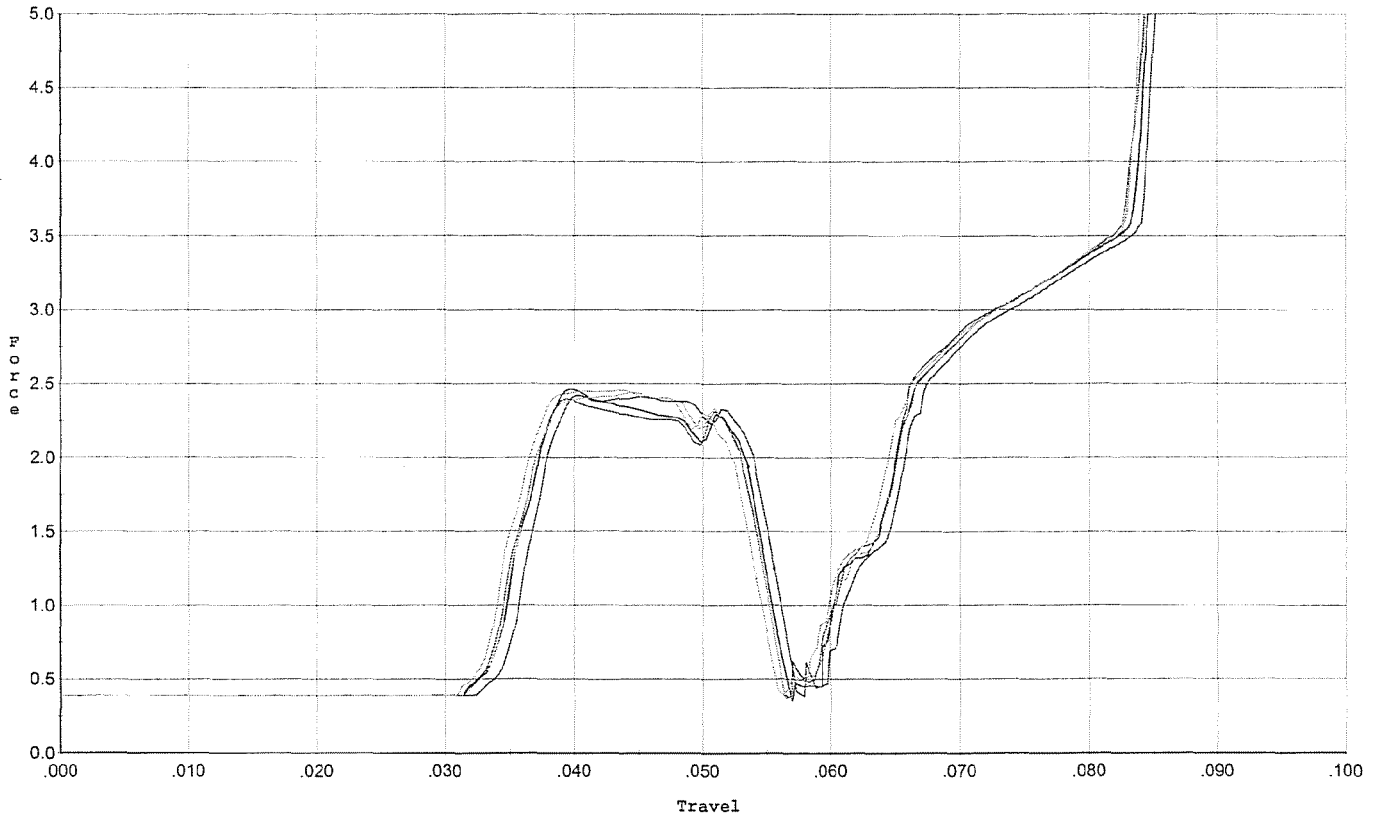
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.058	0.037	0.036	0.058		Set Trigger
2	2.561	0.056	0.037	0.036	0.056		Set Trigger
3	2.530	0.056	0.037	0.036	0.056		Set Trigger
4	2.497	0.056	0.036	0.036	0.056		Set Trigger
5	2.537	0.055	0.036	0.036	0.057		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



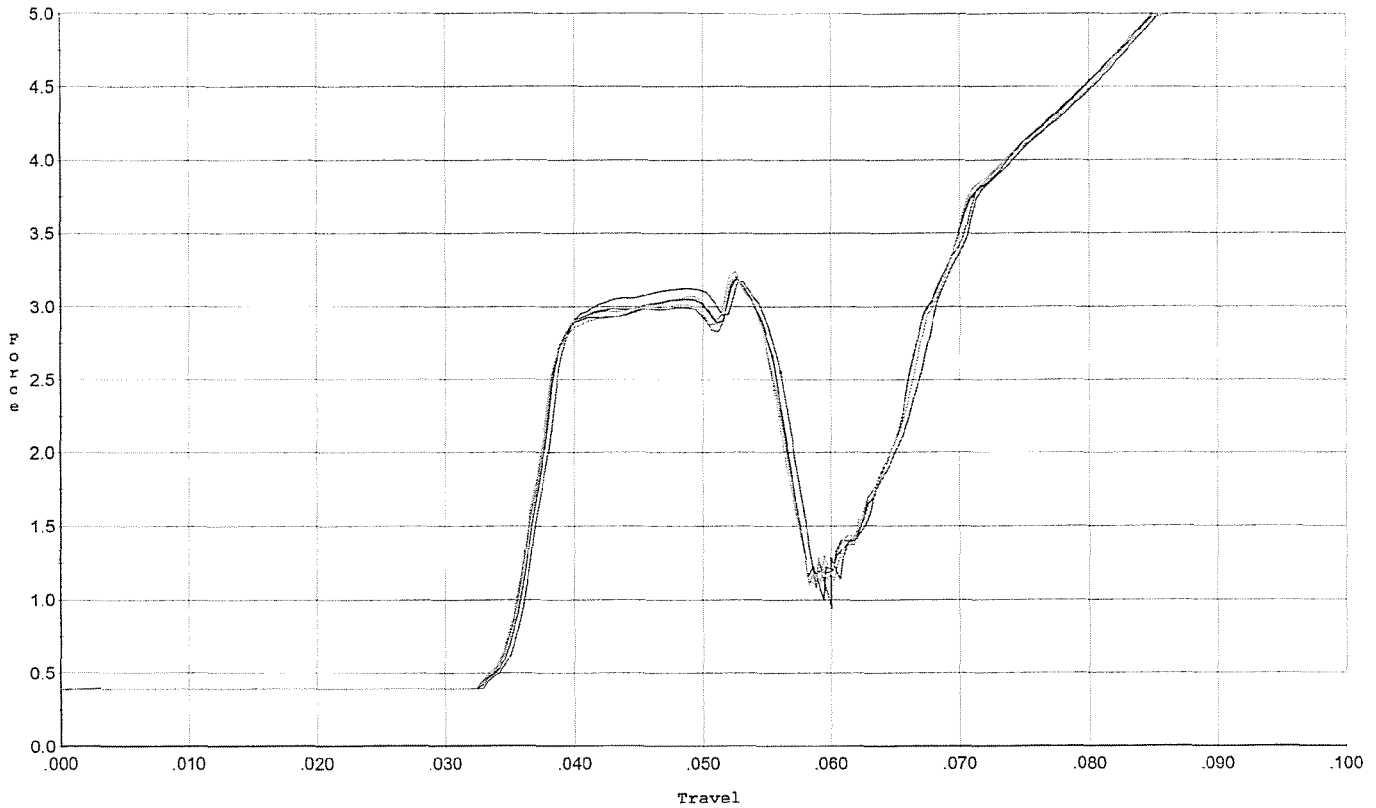
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.056	0.035	0.036	0.058		Set Trigger
2	2.466	0.054	0.034	0.036	0.056		Set Trigger
3	2.398	0.054	0.032	0.035	0.056		Set Trigger
4	2.439	0.054	0.034	0.035	0.057		Set Trigger
5	2.457	0.054	0.033	0.035	0.057		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



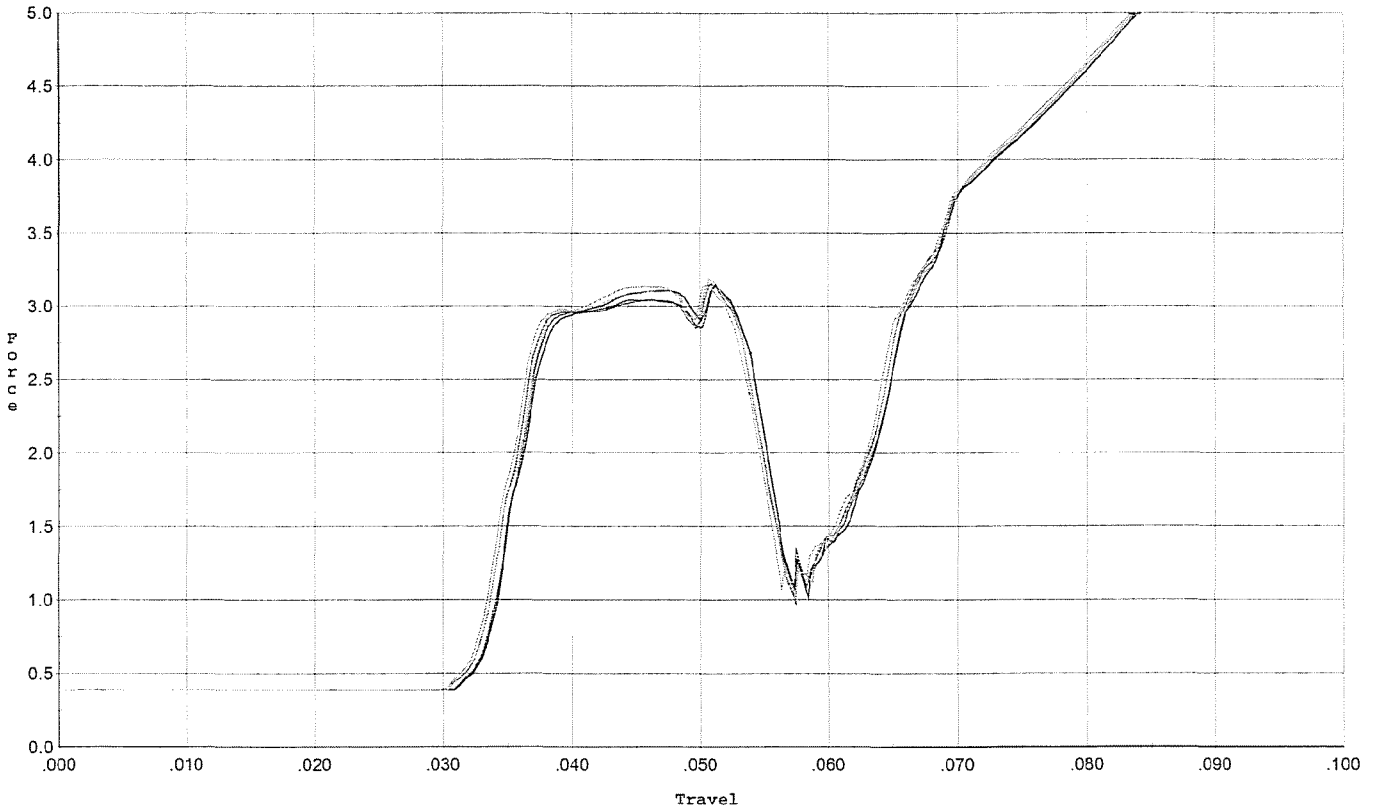
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.056	0.035	0.035	0.072		Set Trigger
2	3.189	0.055	0.035	0.035	0.071		Set Trigger
3	3.204	0.056	0.035	0.035	0.071		Set Trigger
4	3.196	0.056	0.035	0.035	0.072		Set Trigger
5	3.239	0.055	0.035	0.035	0.069		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



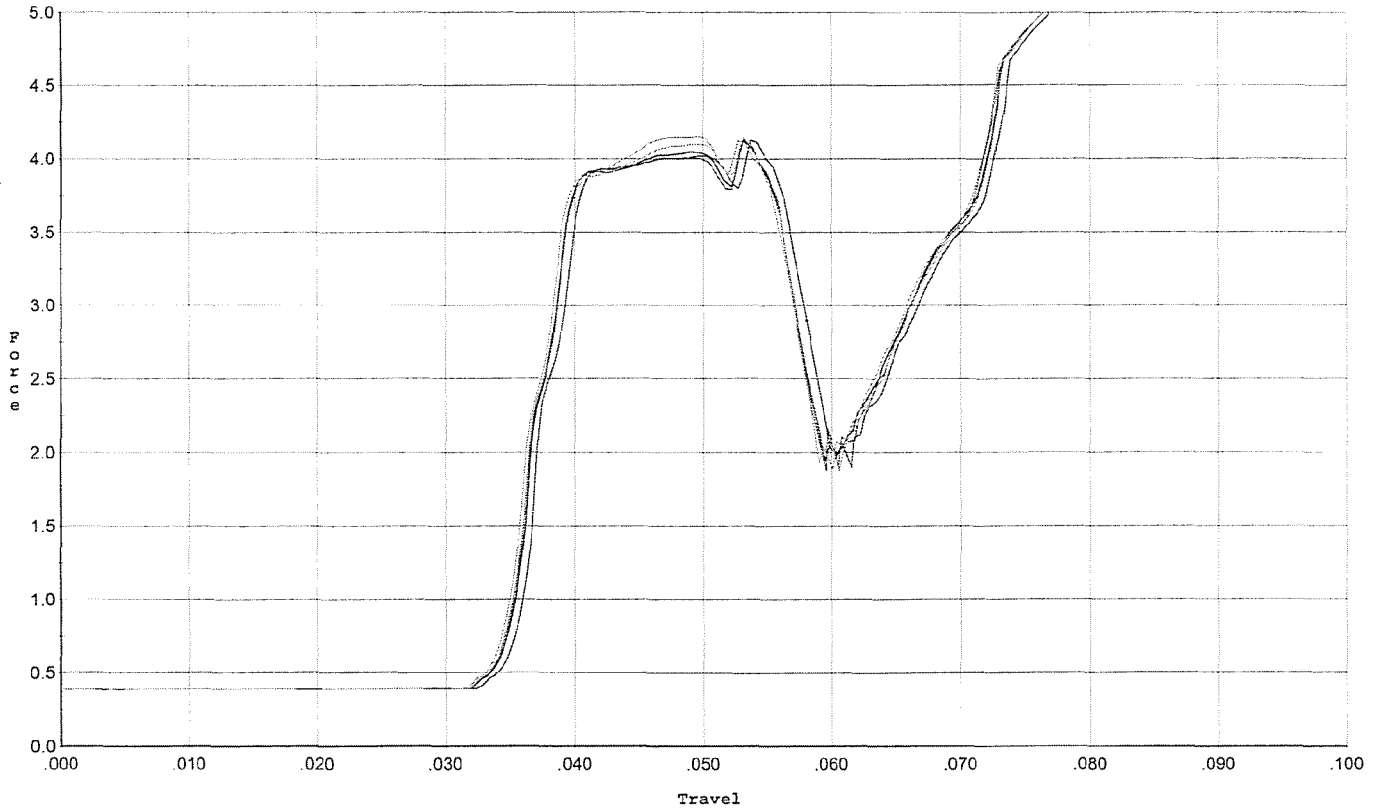
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.054	0.033	0.035	0.070		Set Trigger
2	3.148	0.054	0.033	0.035	0.070		Set Trigger
3	3.153	0.053	0.033	0.034	0.069		Set Trigger
4	3.191	0.053	0.033	0.034	0.070		Set Trigger
5	3.154	0.054	0.032	0.034	0.071		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



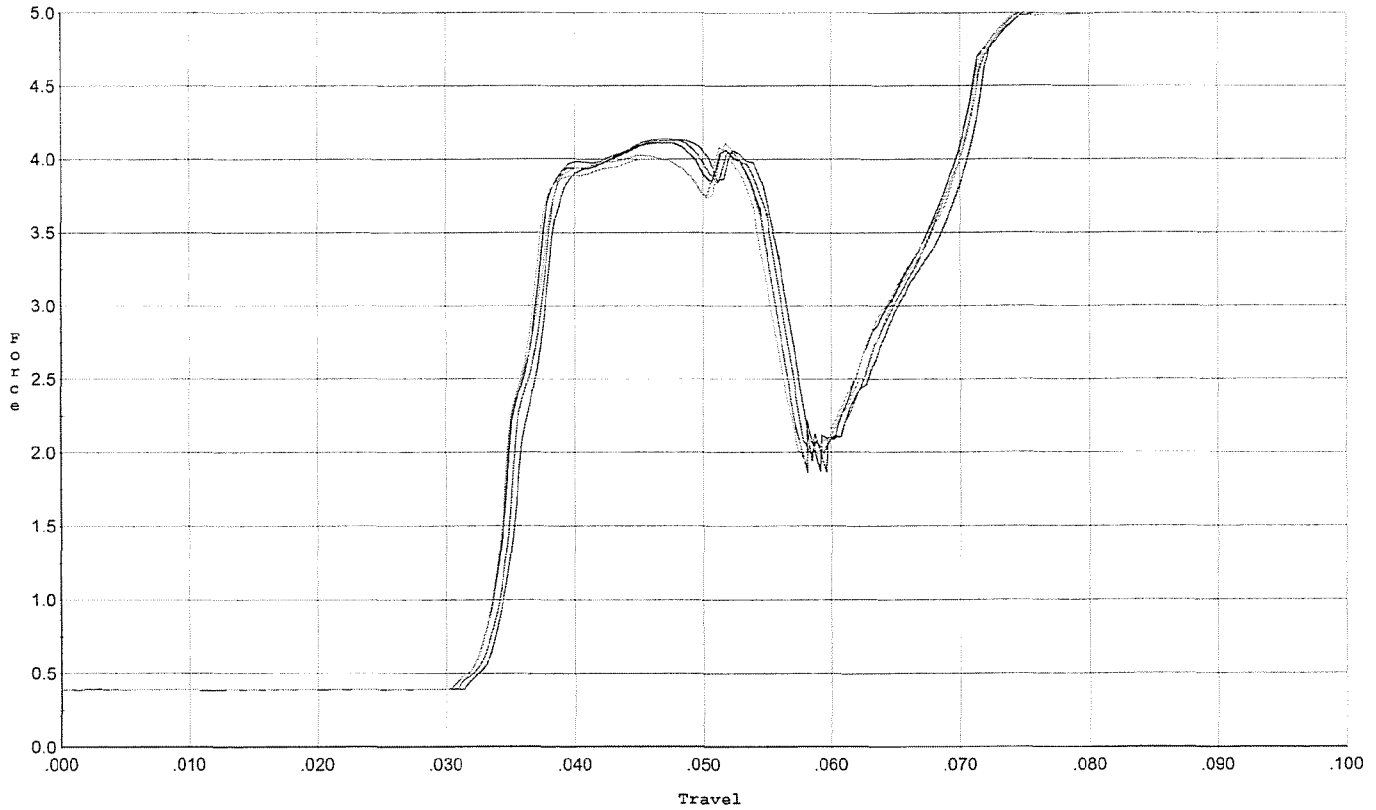
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.058	0.035	0.032	0.095		Set Trigger
2	4.126	0.056	0.034	0.032	0.091		Set Trigger
3	4.135	0.056	0.034	0.032	0.091		Set Trigger
4	4.147	0.056	0.034	0.032	0.092		Set Trigger
5	4.153	0.056	0.034	0.032	0.094		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



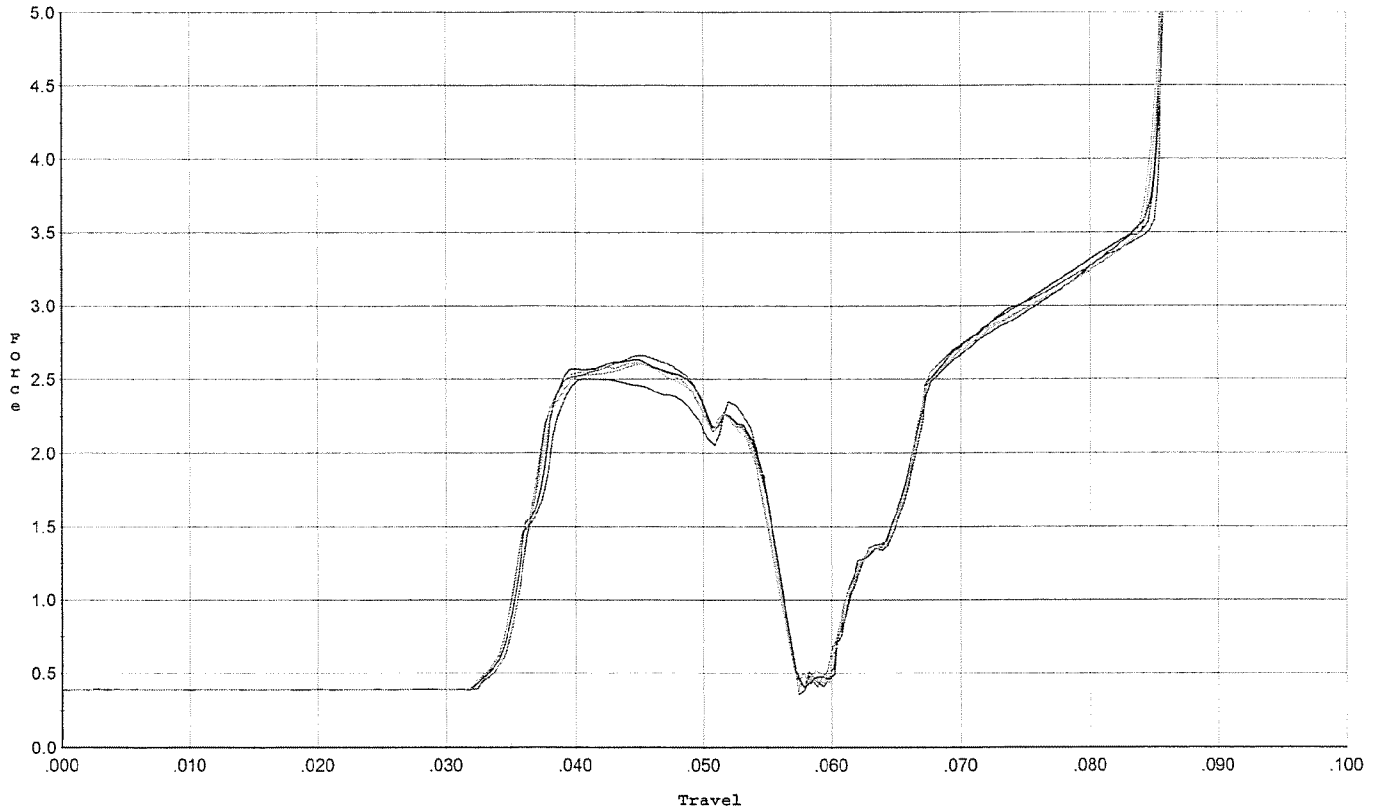
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.056	0.034	0.033	0.093		Set Trigger
2	4.110	0.054	0.033	0.033	0.091		Set Trigger
3	4.137	0.055	0.033	0.033	0.092		Set Trigger
4	4.081	0.054	0.033	0.033	0.089		Set Trigger
5	4.110	0.055	0.033	0.033	0.091		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



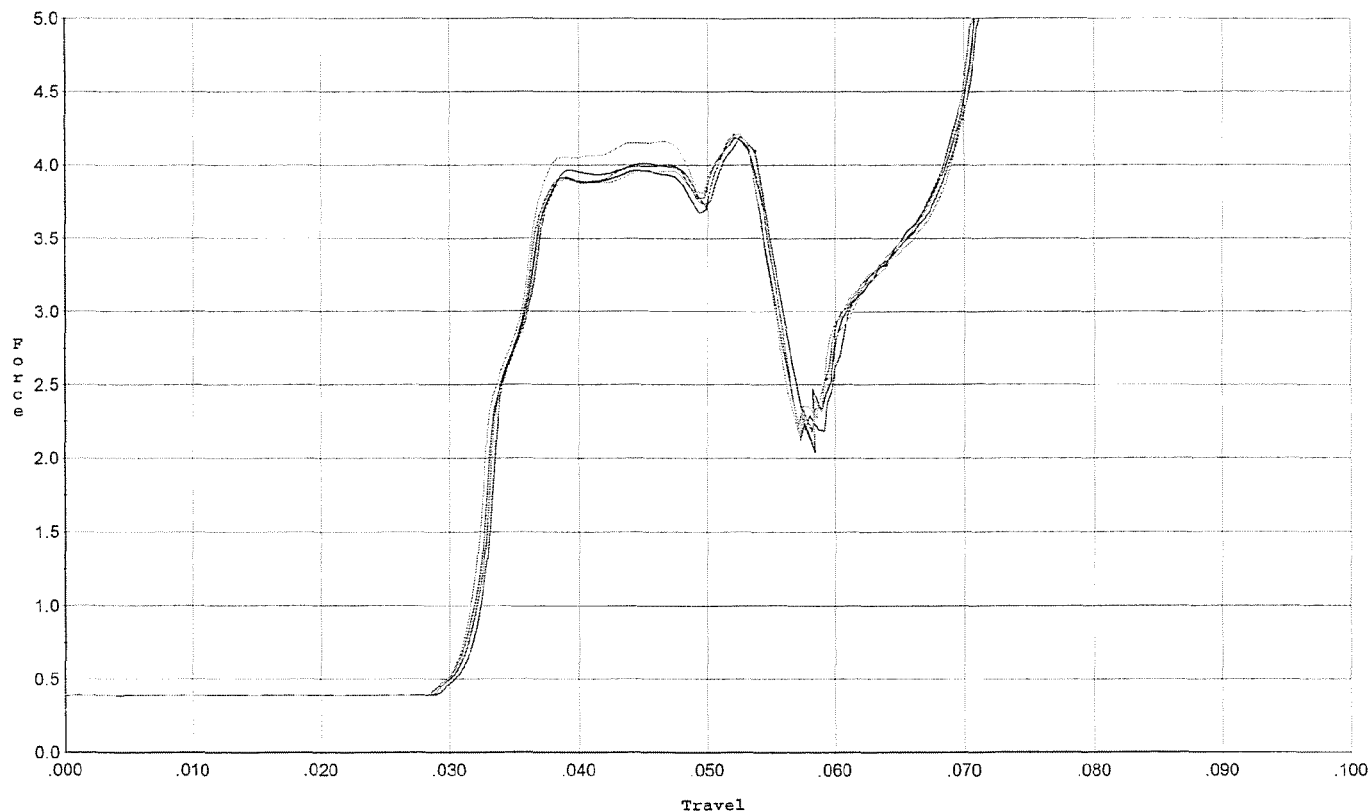
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.055	0.034	0.036	0.058		Set Trigger
2	2.633	0.055	0.034	0.036	0.059		Set Trigger
3	2.661	0.055	0.035	0.036	0.059		Set Trigger
4	2.600	0.056	0.034	0.036	0.060		Set Trigger
5	2.612	0.054	0.035	0.036	0.058		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.054	0.031	0.029	0.094		Set Trigger
2	4.188	0.054	0.031	0.029	0.095		Set Trigger
3	4.212	0.053	0.031	0.030	0.093		Set Trigger
4	4.212	0.054	0.031	0.030	0.094		Set Trigger
5	4.200	0.053	0.031	0.030	0.096		Set Trigger

Avg 4.20