

G678 5041

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



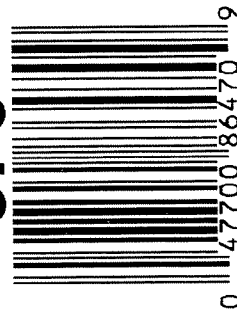
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785041

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785041

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE		10-7-08	RTZ
475	DRILL AND TAP SIGHT HOLES		10-7-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (RB)	10/8/08	(RB)
490	MAGNAFLUX BOLT		9/19/08	NR
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10-9-08	TL
542	APPLY COATINGS (BARREL ACTION)		10/5	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

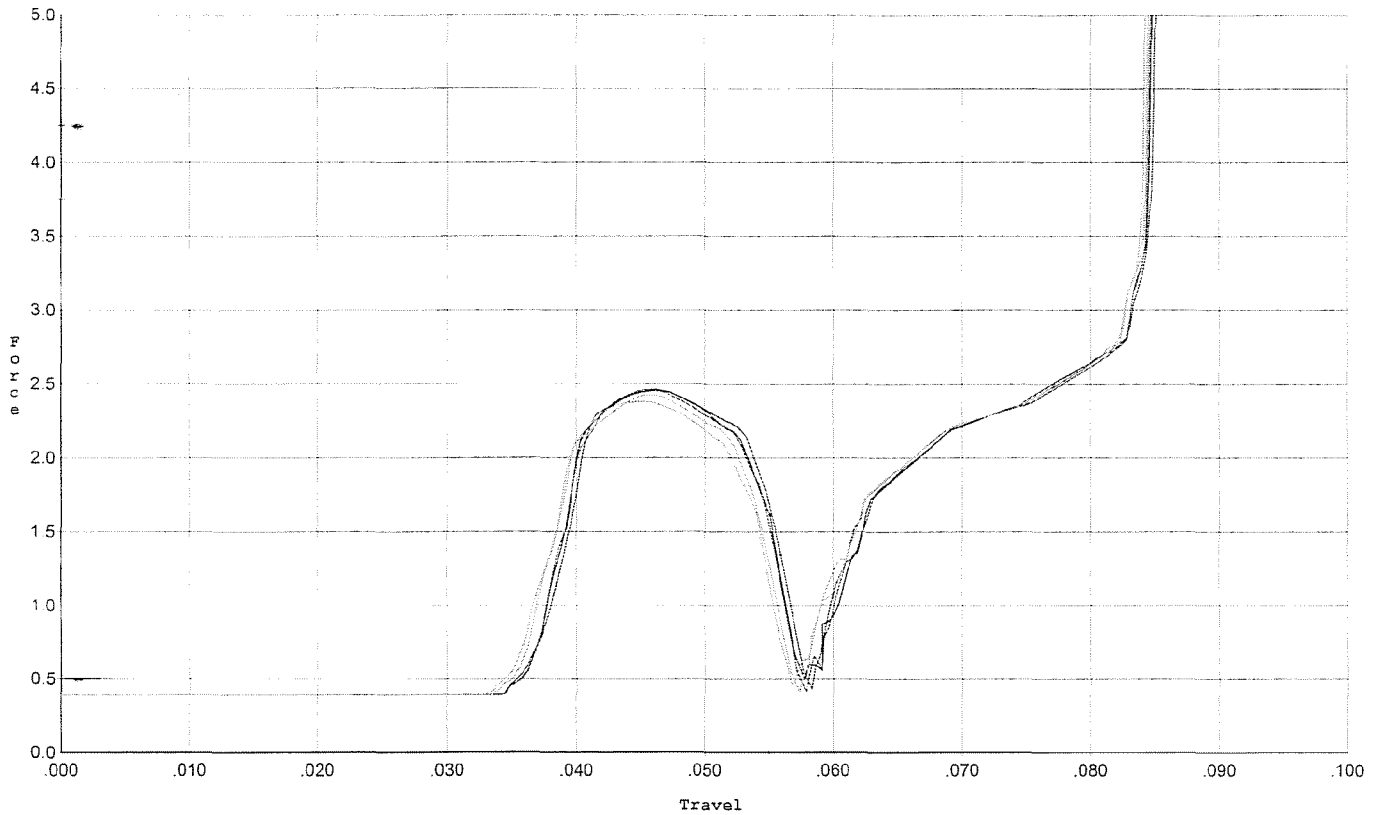
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	12-3-08	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-3-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	L N
	J) ASSEMBLE STOCK		10-21-08	RSN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-27-08	RSN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-27-08	TL
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.48</u> <u>2.51</u> <u>2.53</u> <u>2.50</u>	10-29-08	TL
	C) FUNCTION		12-3-08	L N
690	PACK		1-23-09	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs



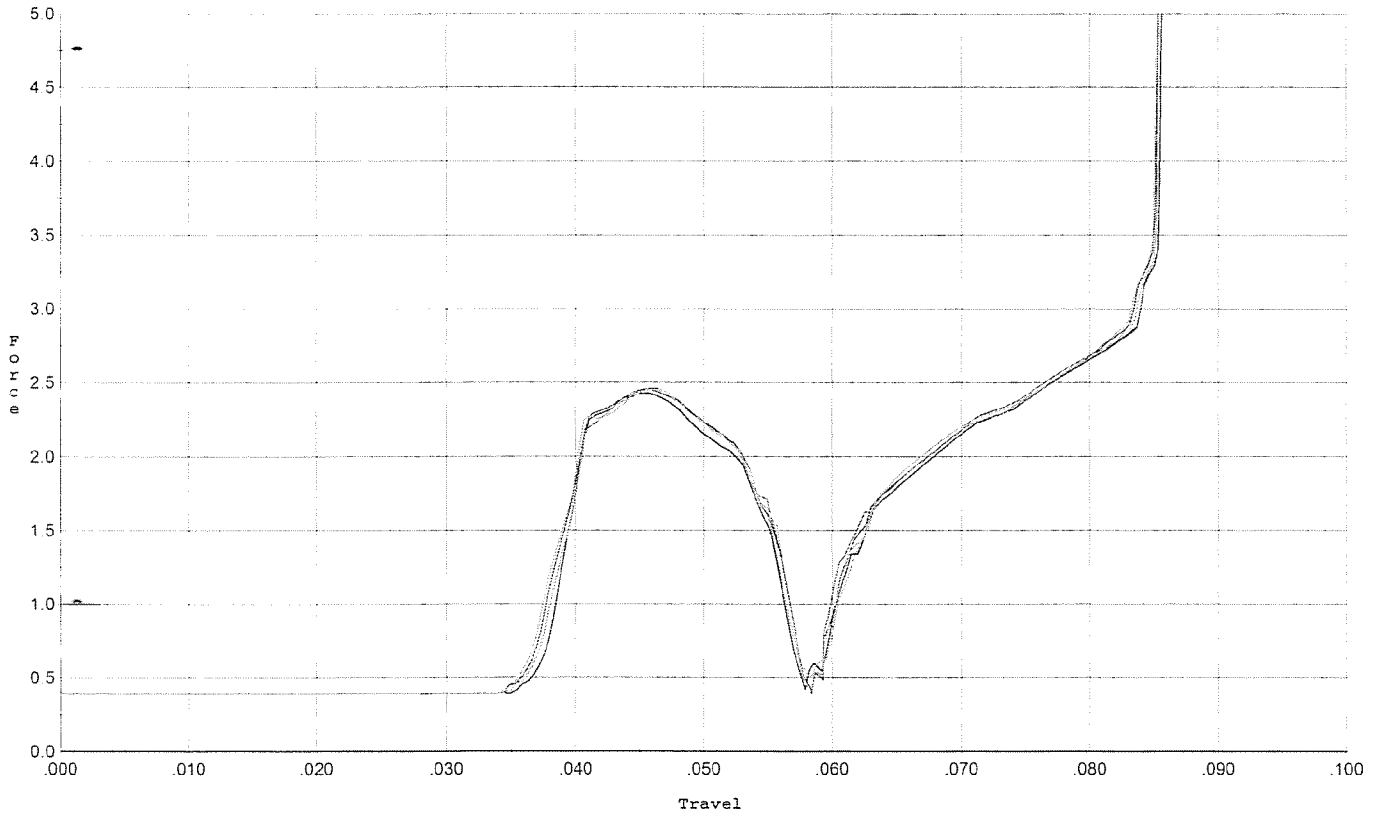
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.056	0.035	0.036	0.054		Set Trigger
2	2.452	0.055	0.035	0.036	0.053		Set Trigger
3	2.459	0.055	0.037	0.036	0.053		Set Trigger
4	2.378	0.054	0.036	0.036	0.051		Set Trigger
5	2.426	0.055	0.036	0.036	0.053		Set Trigger

Aug 243

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs



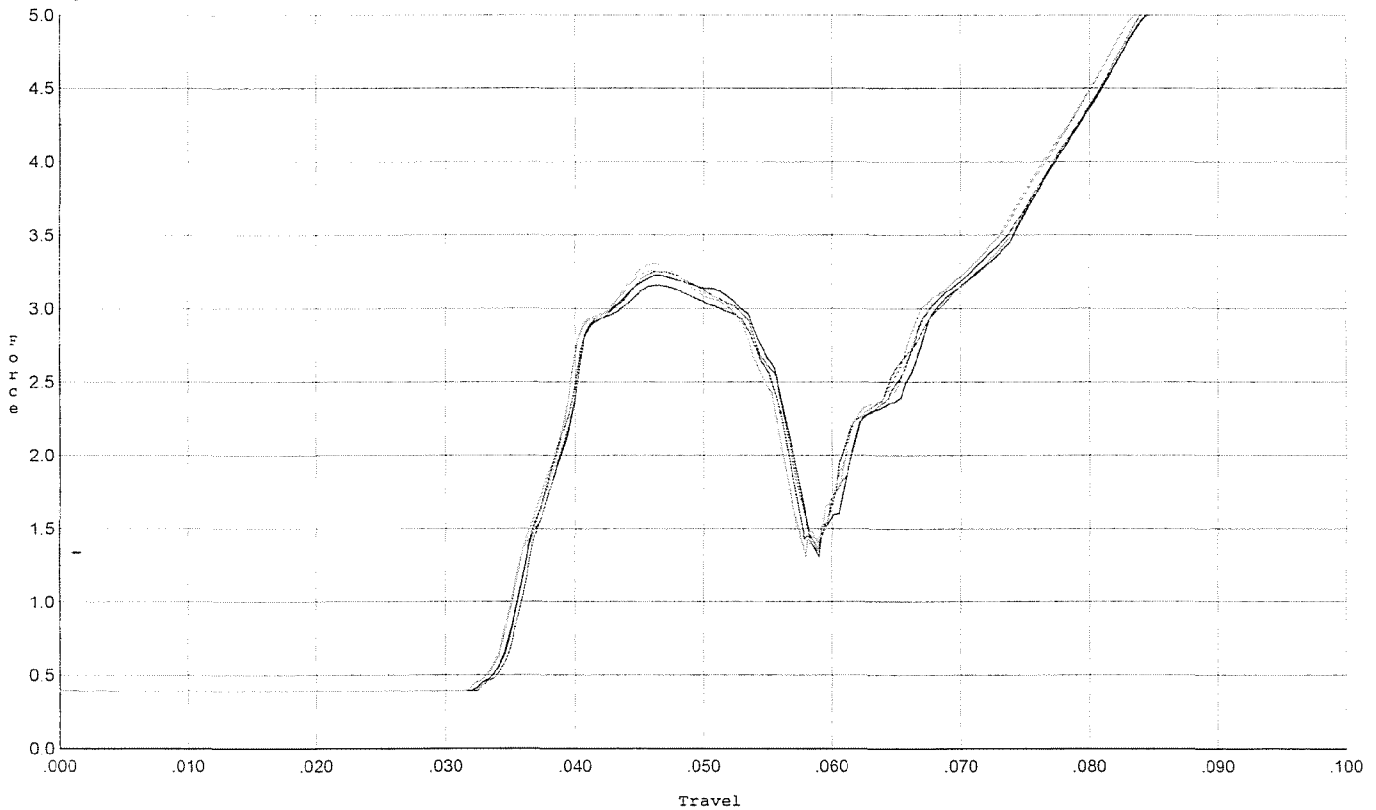
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.056	0.036	0.036	0.053		Set Trigger
2	2.429	0.055	0.037	0.037	0.051		Set Trigger
3	2.461	0.056	0.037	0.036	0.053		Set Trigger
4	2.454	0.056	0.037	0.036	0.053		Set Trigger
5	2.453	0.055	0.036	0.036	0.052		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



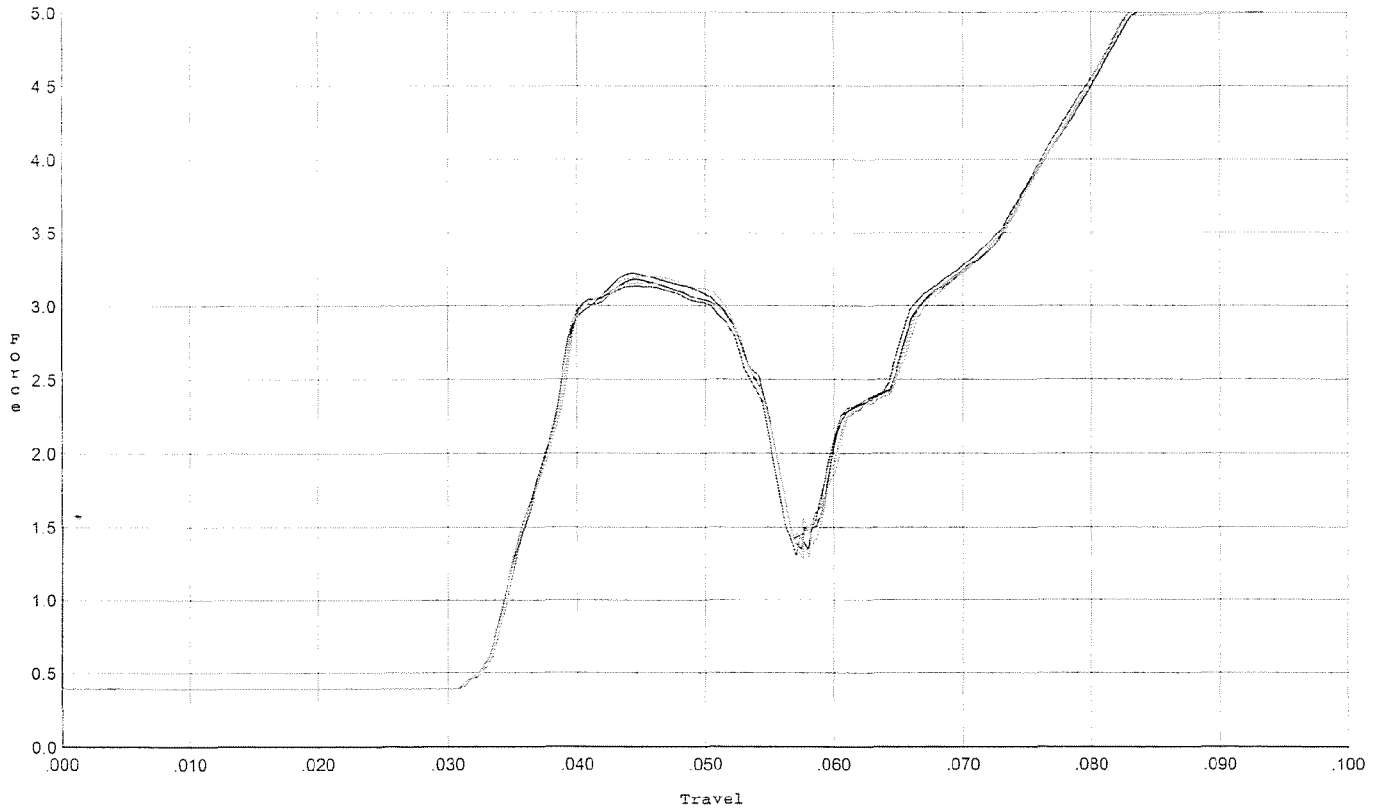
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.157	0.056	0.034	0.034	0.070		Set Trigger
2	3.227	0.057	0.034	0.034	0.072		Set Trigger
3	3.250	0.056	0.035	0.034	0.070		Set Trigger
4	3.259	0.055	0.034	0.034	0.070		Set Trigger
5	3.304	0.055	0.034	0.034	0.070		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



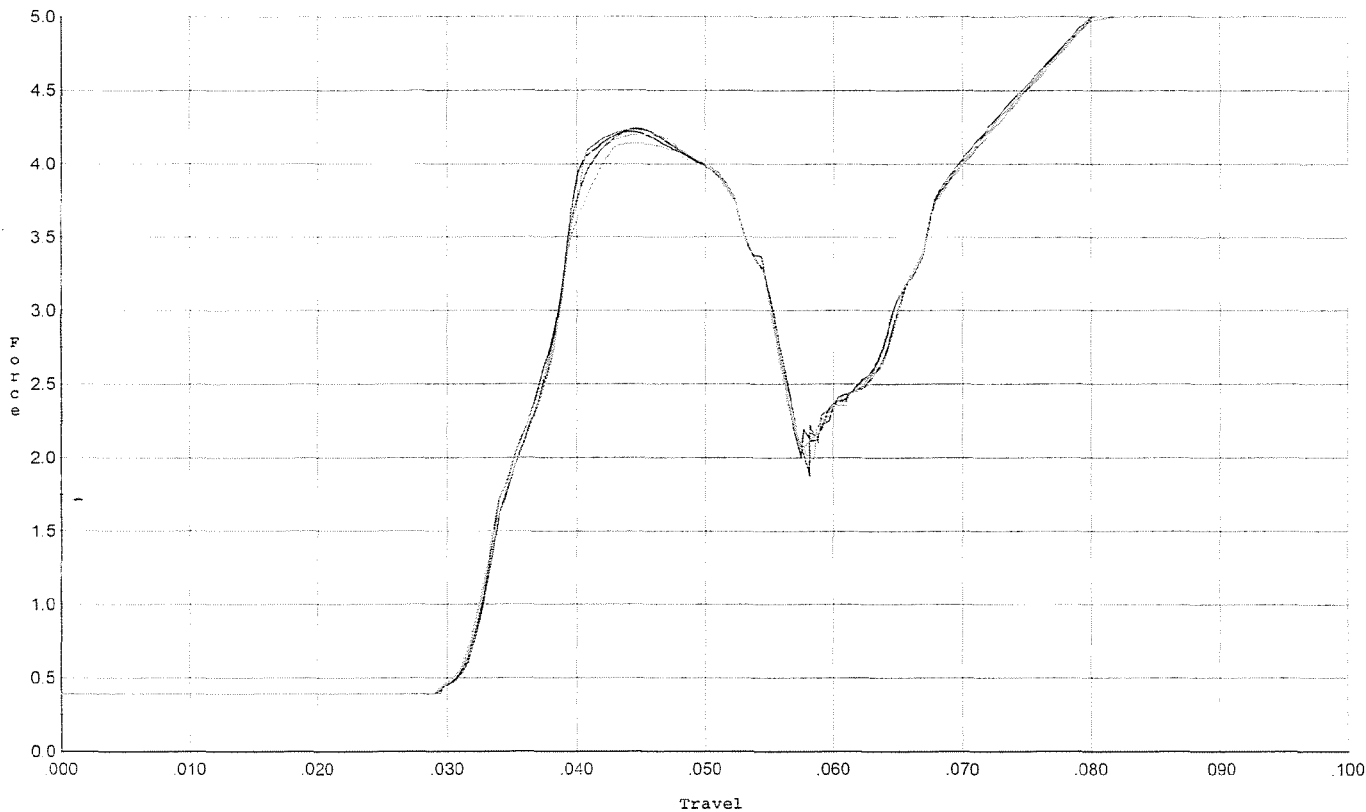
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.221	0.055	0.033	0.033	0.071		Set Trigger
2	3.182	0.055	0.034	0.034	0.070		Set Trigger
3	3.135	0.054	0.033	0.034	0.069		Set Trigger
4	3.155	0.055	0.034	0.034	0.070		Set Trigger
5	3.203	0.055	0.033	0.033	0.071		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



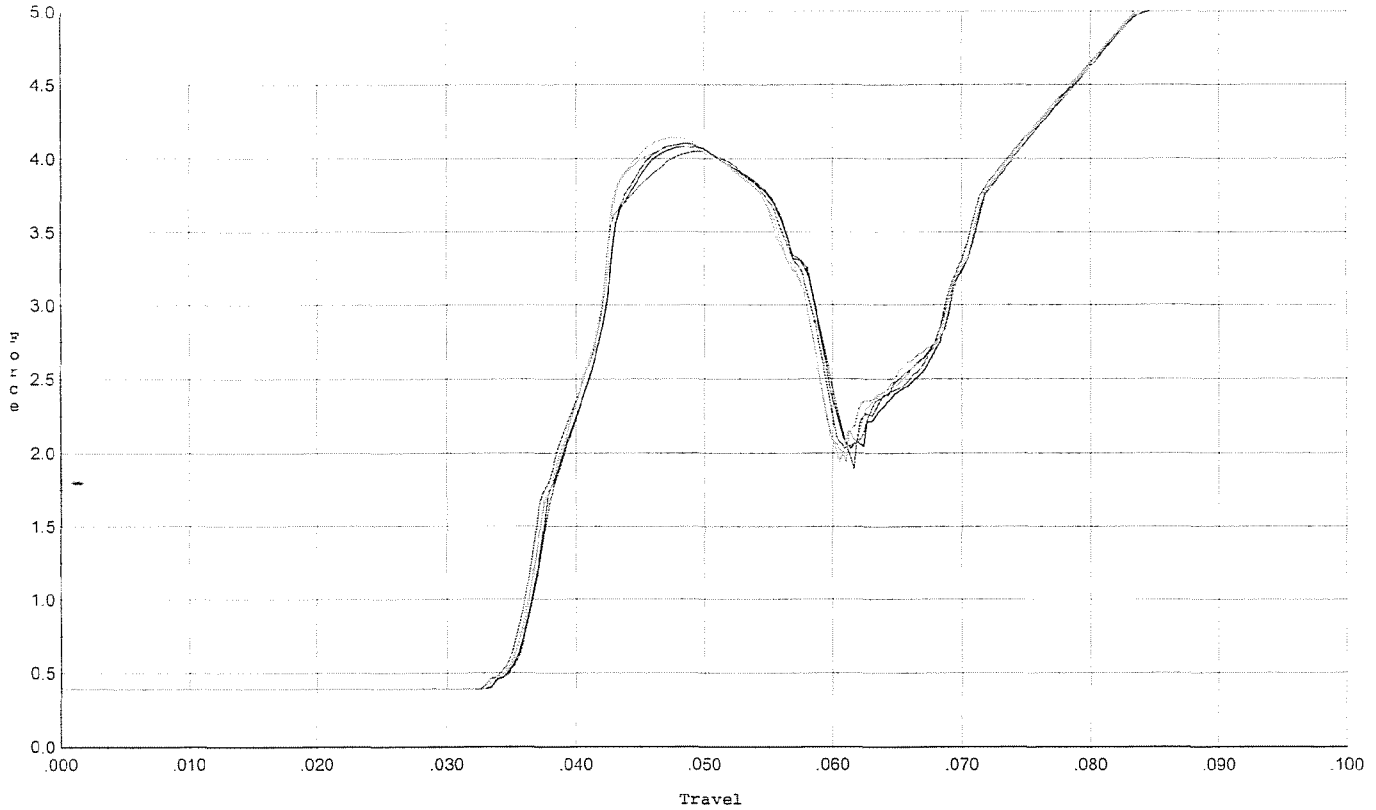
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.056	0.032	0.032	0.091		Set Trigger
2	4.221	0.055	0.031	0.032	0.090		Set Trigger
3	4.234	0.055	0.032	0.032	0.089		Set Trigger
4	4.199	0.055	0.032	0.032	0.089		Set Trigger
5	4.138	0.055	0.031	0.032	0.088		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



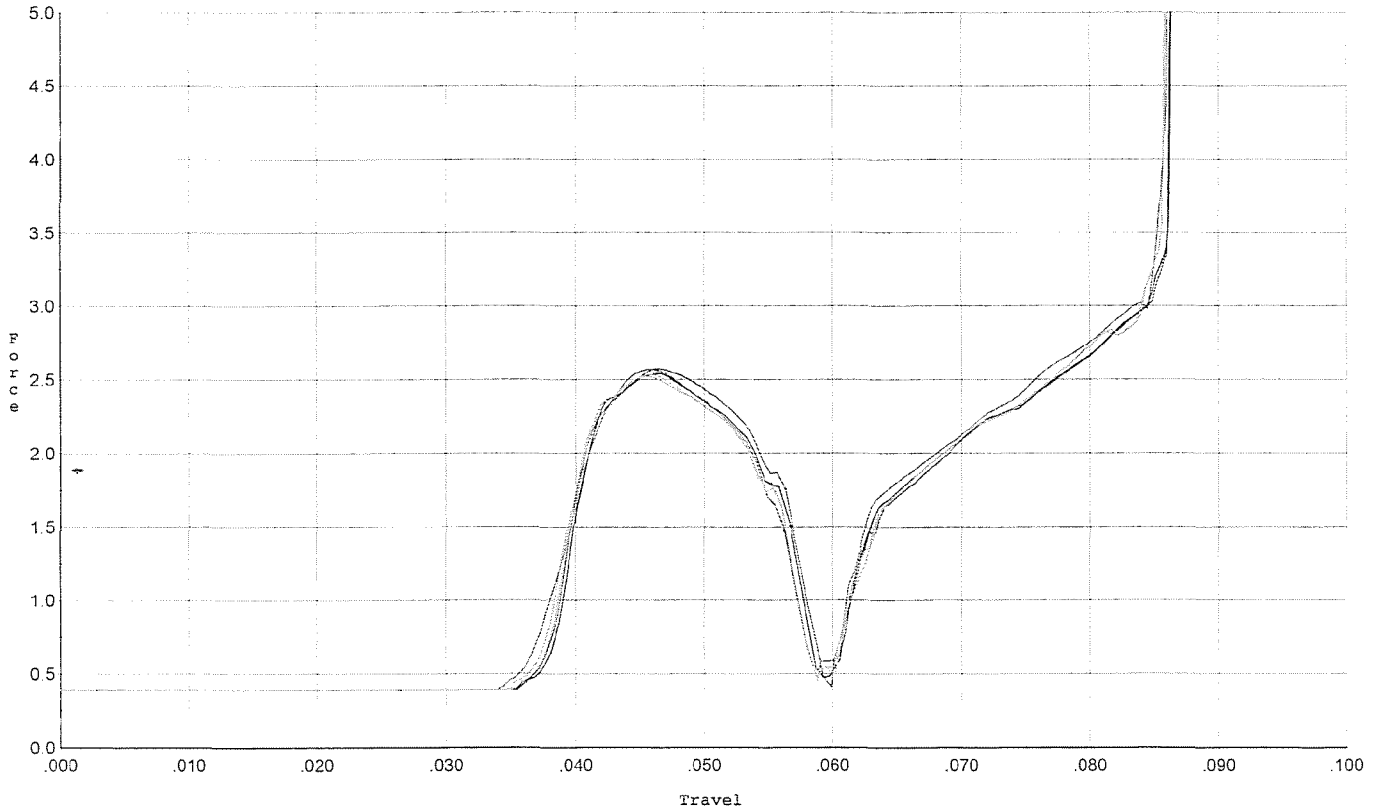
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.058	0.036	0.033	0.088		Set Trigger
2	4.080	0.058	0.035	0.033	0.088		Set Trigger
3	4.047	0.059	0.035	0.032	0.090		Set Trigger
4	4.087	0.058	0.035	0.033	0.088		Set Trigger
5	4.139	0.058	0.035	0.033	0.088		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



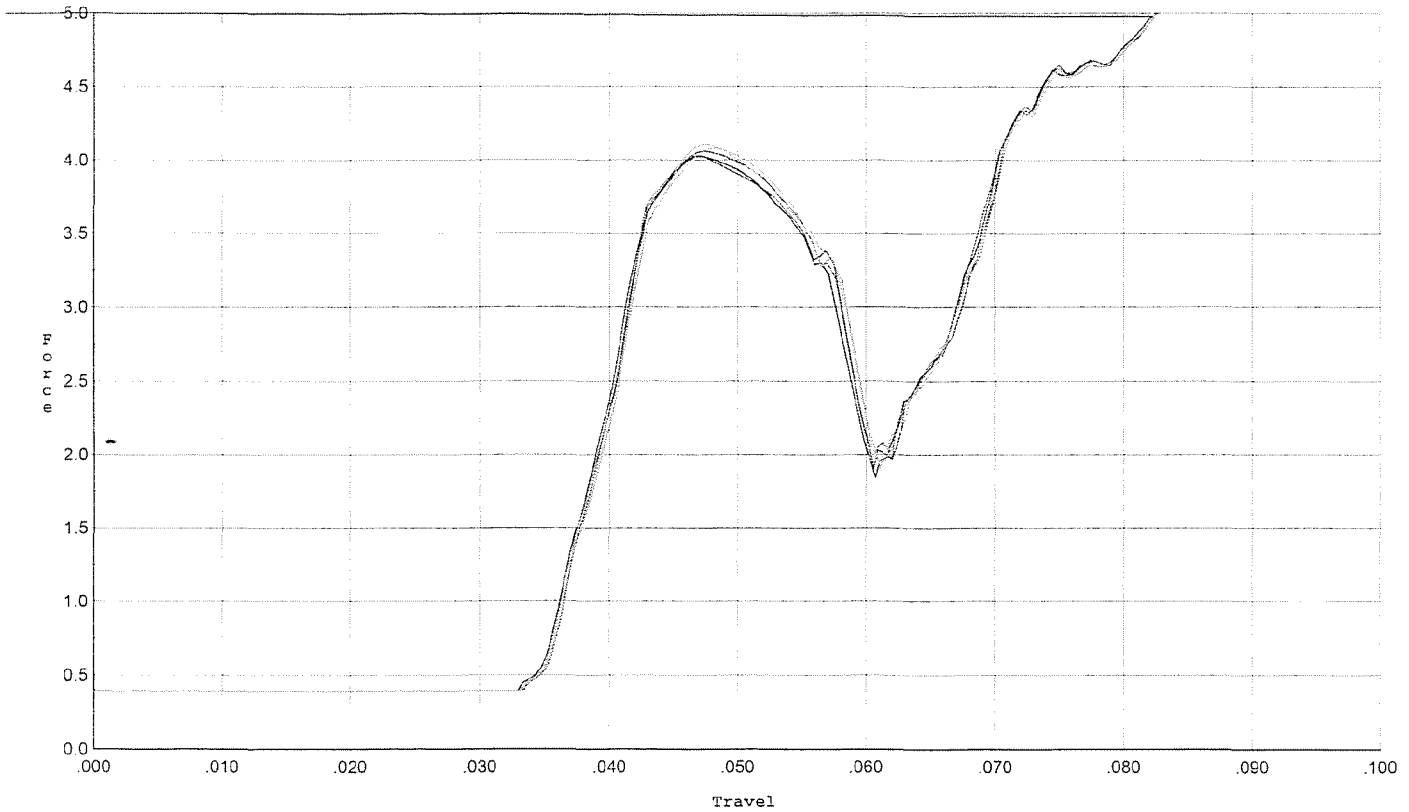
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.056	0.038	0.036	0.055		Set Trigger
2	2.542	0.057	0.038	0.036	0.054		Set Trigger
3	2.569	0.056	0.037	0.036	0.055		Set Trigger
4	2.535	0.056	0.038	0.036	0.054		Set Trigger
5	2.520	0.056	0.037	0.036	0.054		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.057	0.034	0.032	0.086		Set Trigger
2	4.025	0.057	0.033	0.032	0.085		Set Trigger
3	4.062	0.058	0.036	0.032	0.087		Set Trigger
4	4.109	0.058	0.034	0.032	0.088		Set Trigger
5	4.086	0.058	0.035	0.032	0.088		Set Trigger

Aug 406