

G-678 5046

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

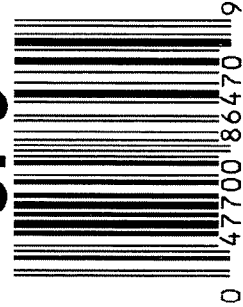
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785046

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 50 46

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	BM
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-10-08	BH
490	MAGNAFLUX BOLT		9-10-08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

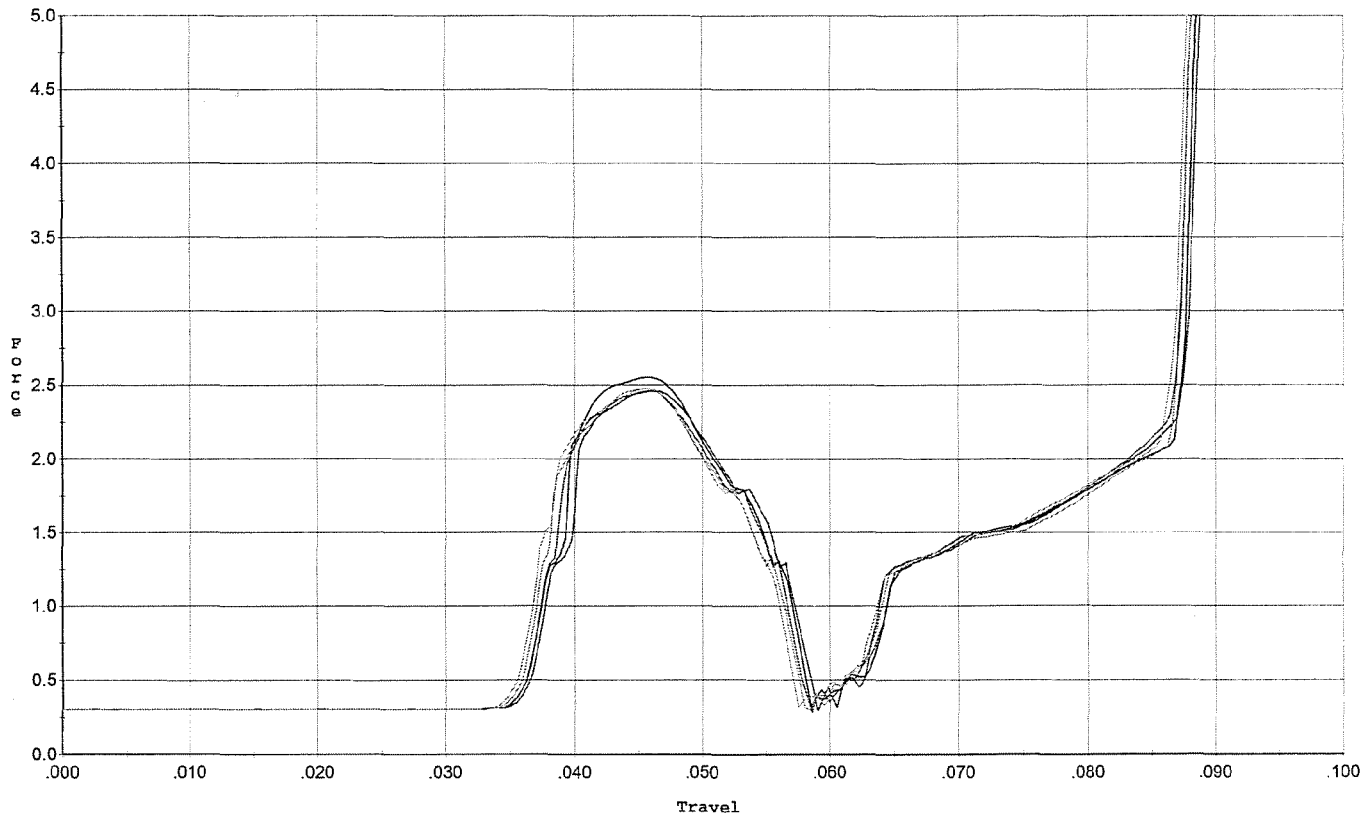
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.5</u> <u>4.5</u>	10-31-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-31-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.023</u>	10-31-08	L.N.
	J) ASSEMBLE STOCK		9-22-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		10-31-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		10-31-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.08</u> <u>2.06</u> <u>2.14</u> <u>2.06</u> <u>2.12</u>	10/10/08	Fm
	C) FUNCTION		10-31-08	L.N.
690	PACK		12-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



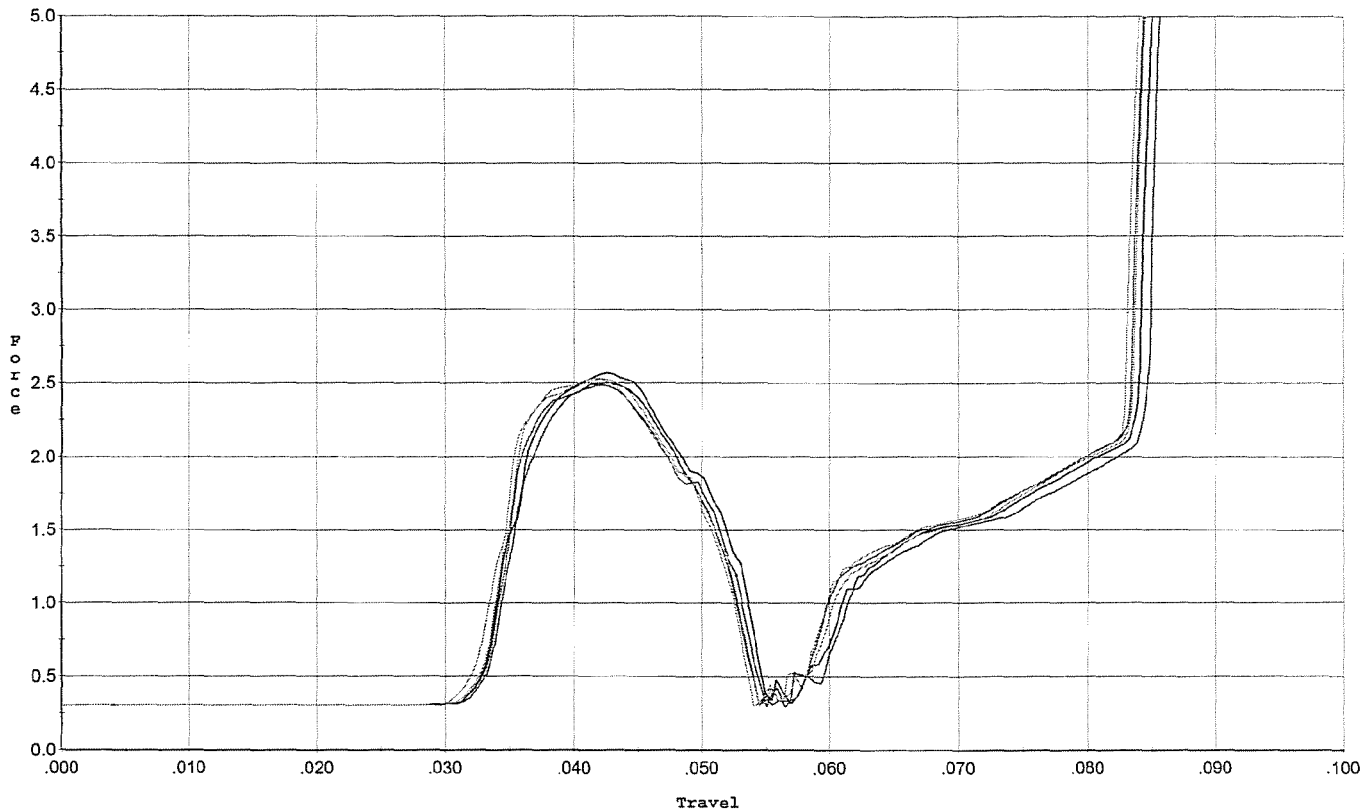
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.057	0.036	0.039	0.050		Set Trigger
2	2.552	0.057	0.036	0.038	0.051		Set Trigger
3	2.455	0.056	0.036	0.038	0.050		Set Trigger
4	2.477	0.057	0.036	0.037	0.051		Set Trigger
5	2.472	0.056	0.036	0.038	0.049		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



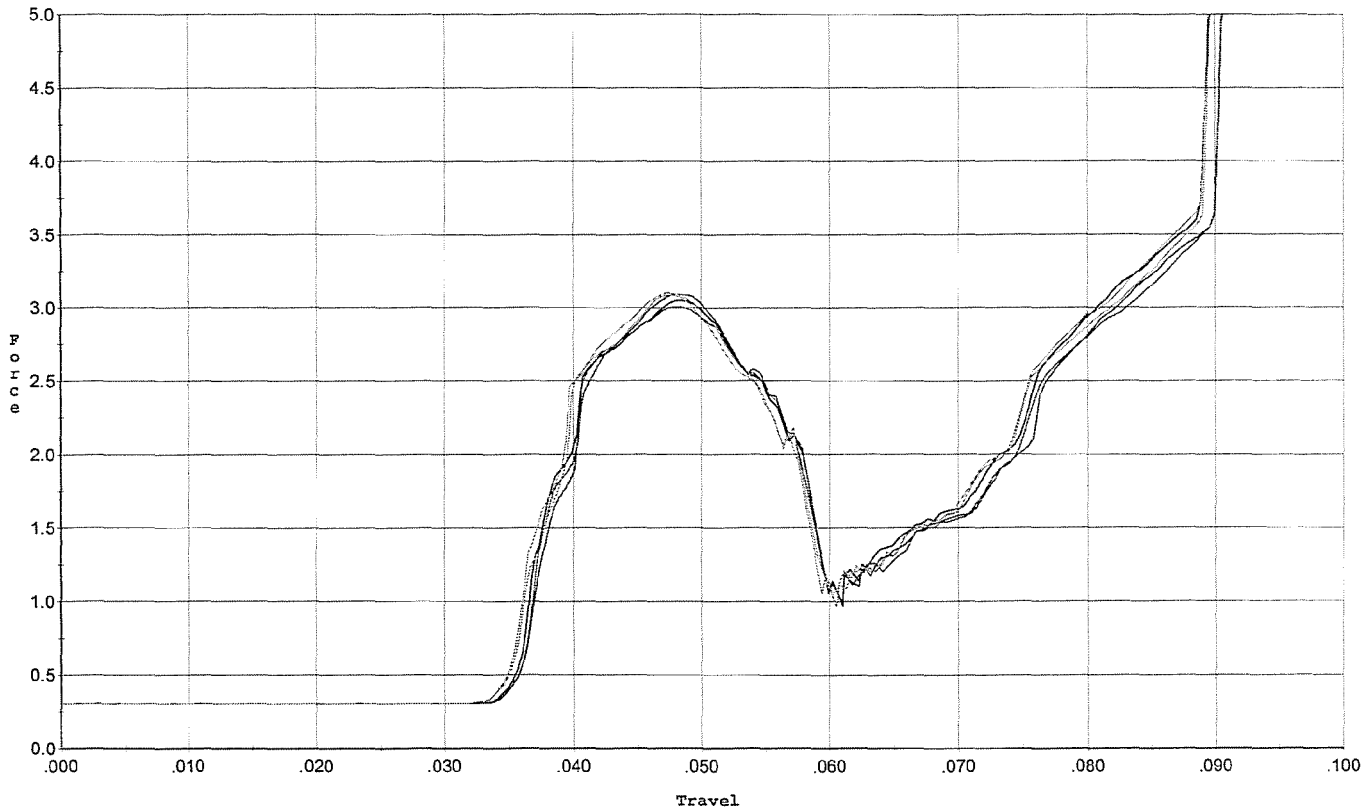
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.053	0.033	0.038	0.049		Set Trigger
2	2.570	0.053	0.033	0.037	0.051		Set Trigger
3	2.488	0.052	0.033	0.037	0.048		Set Trigger
4	2.528	0.052	0.033	0.037	0.049		Set Trigger
5	2.535	0.052	0.032	0.037	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



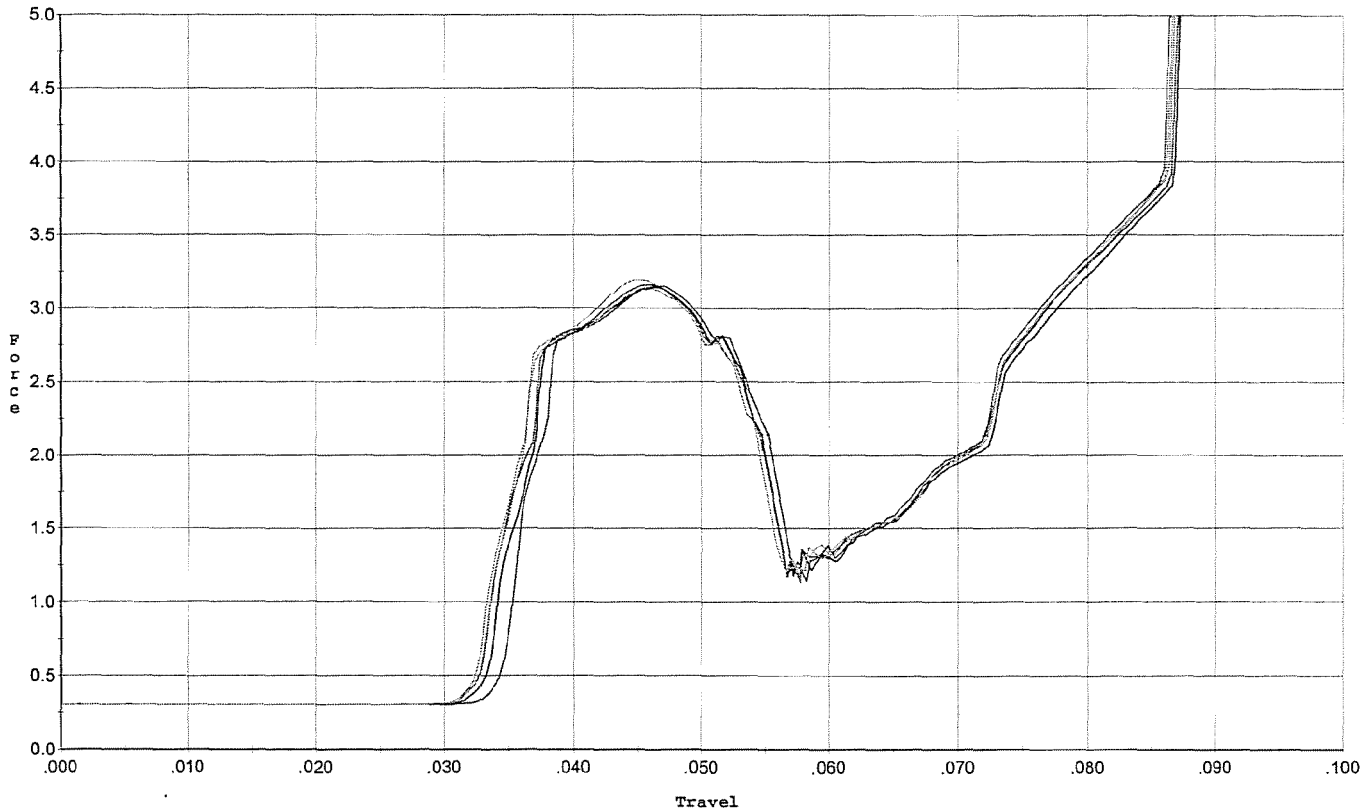
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.058	0.036	0.038	0.066		Set Trigger
2	3.050	0.058	0.036	0.037	0.066		Set Trigger
3	3.007	0.058	0.036	0.037	0.065		Set Trigger
4	3.104	0.057	0.035	0.037	0.065		Set Trigger
5	3.084	0.057	0.035	0.037	0.066		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



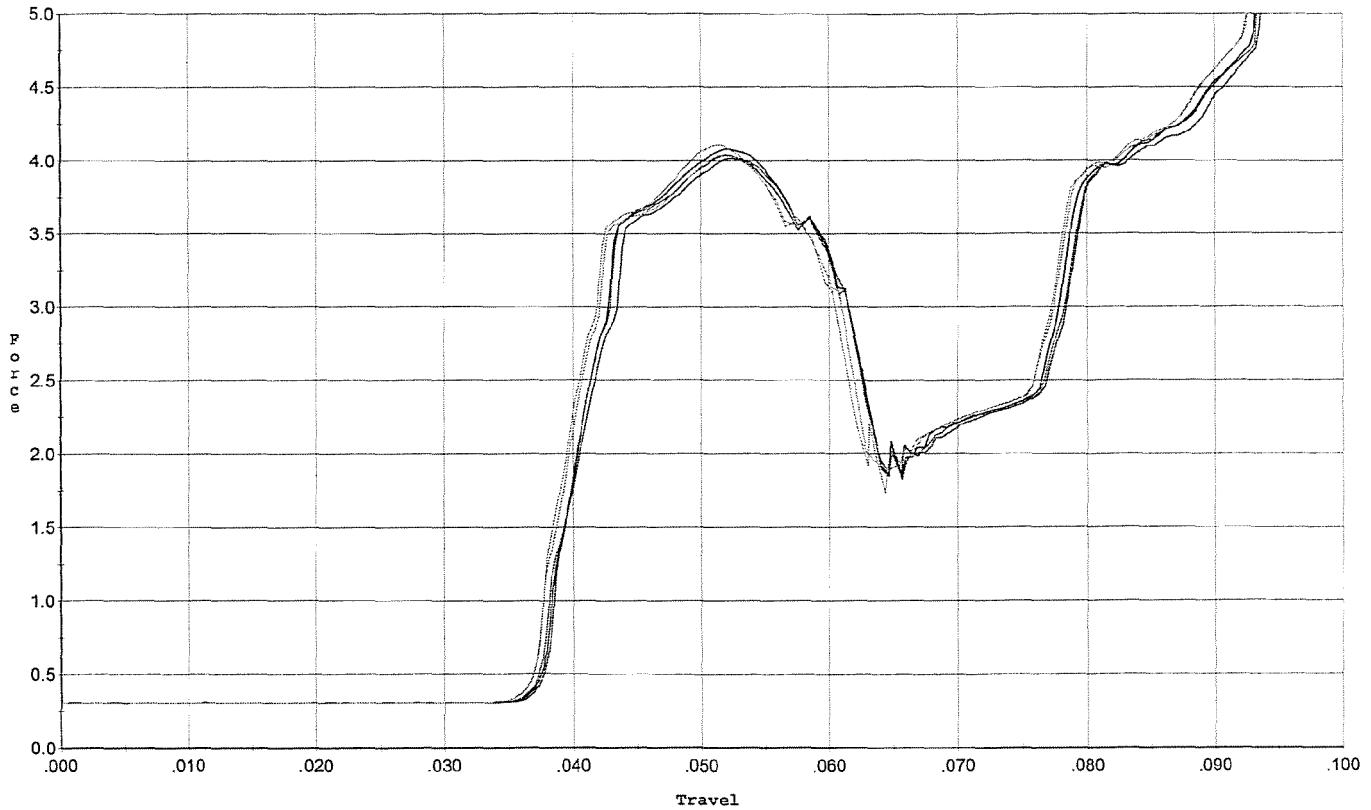
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.151	0.055	0.034	0.036	0.066		Set Trigger
2	3.141	0.055	0.033	0.036	0.066		Set Trigger
3	3.161	0.055	0.033	0.036	0.067		Set Trigger
4	3.128	0.054	0.033	0.036	0.066		Set Trigger
5	3.191	0.054	0.032	0.036	0.067		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



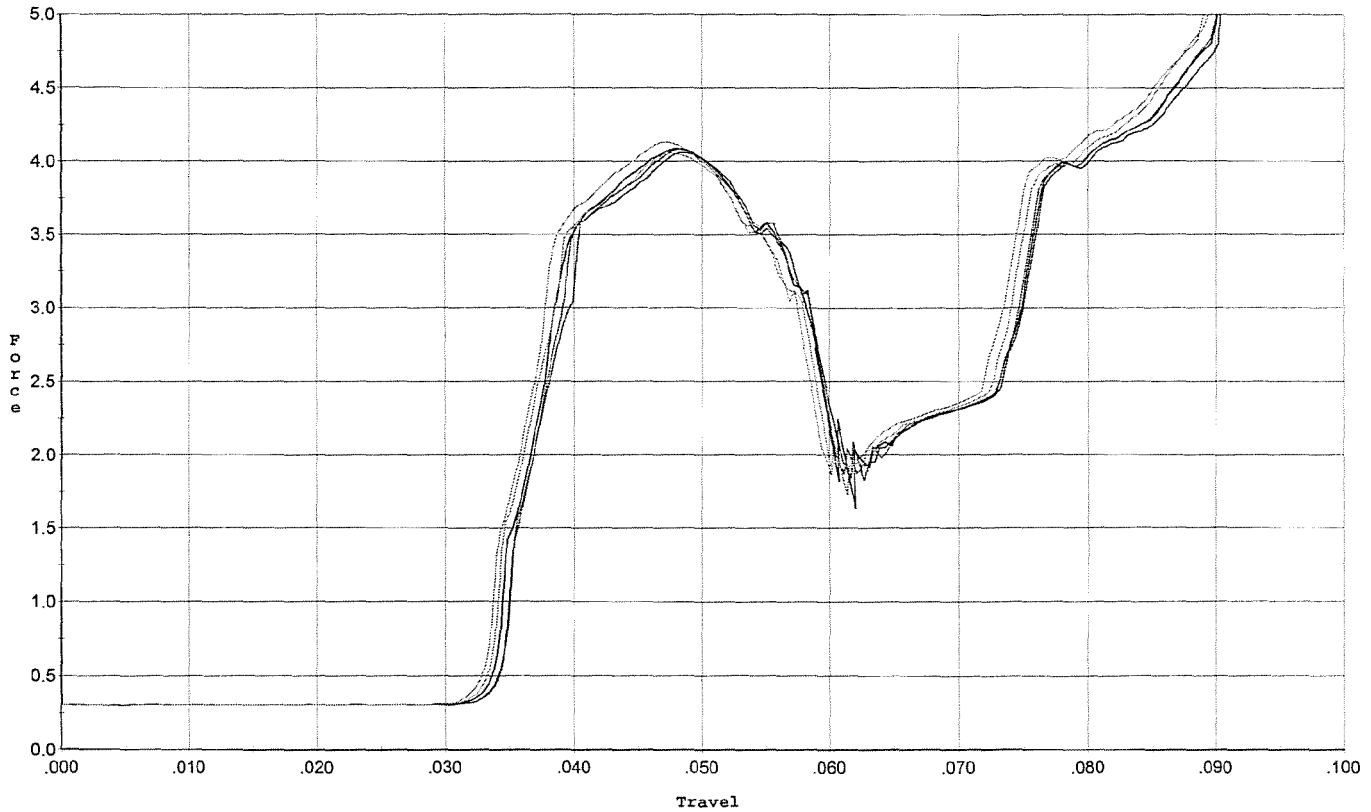
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.016	0.061	0.038	0.037	0.090		Set Trigger
2	4.080	0.063	0.037	0.036	0.094		Set Trigger
3	4.039	0.061	0.037	0.036	0.092		Set Trigger
4	4.033	0.061	0.037	0.036	0.091		Set Trigger
5	4.108	0.060	0.037	0.037	0.091		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



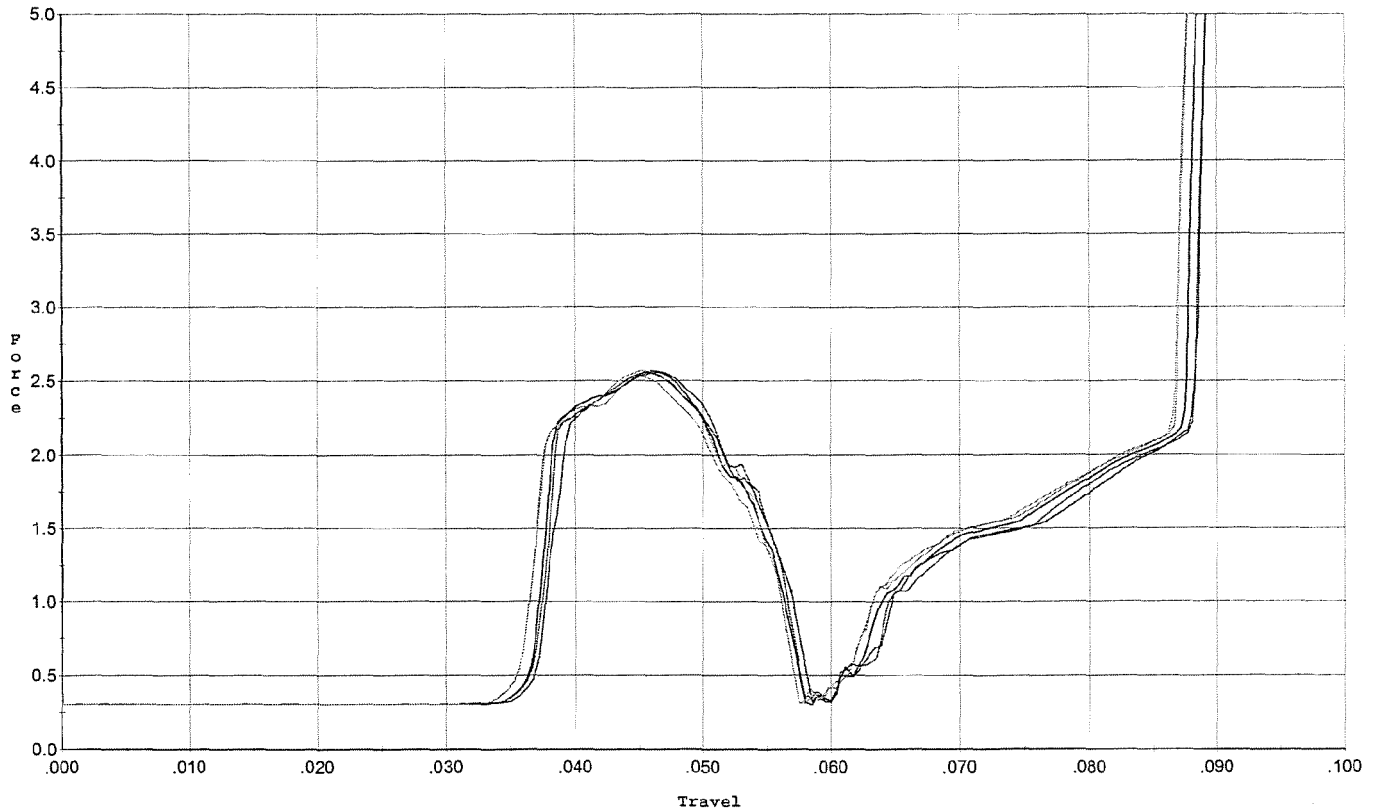
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.058	0.034	0.035	0.091		Set Trigger
2	4.086	0.059	0.034	0.035	0.094		Set Trigger
3	4.084	0.058	0.034	0.035	0.092		Set Trigger
4	4.053	0.058	0.033	0.035	0.092		Set Trigger
5	4.131	0.057	0.033	0.035	0.093		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



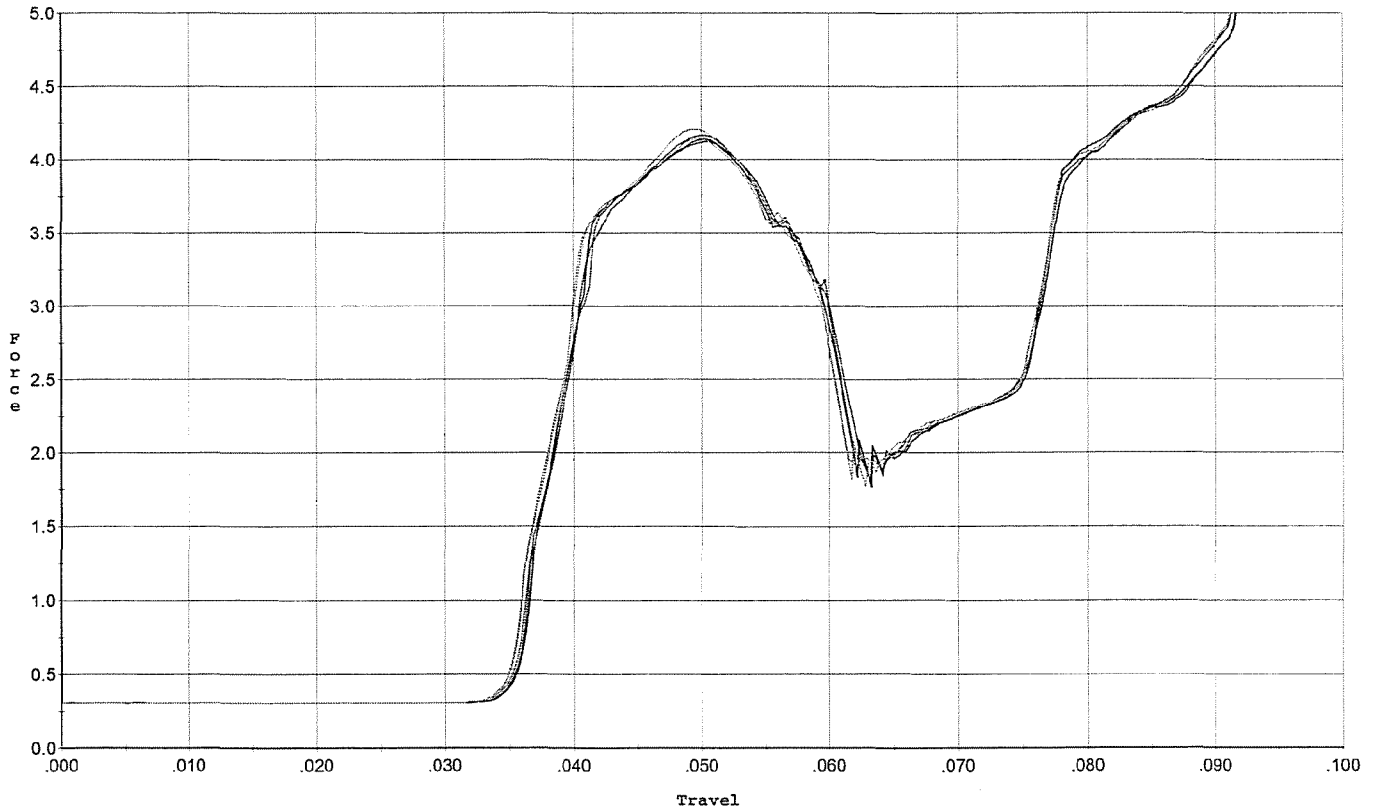
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.057	0.037	0.038	0.052		Set Trigger
2	2.560	0.057	0.036	0.038	0.052		Set Trigger
3	2.570	0.056	0.037	0.038	0.052		Set Trigger
4	2.570	0.056	0.036	0.037	0.053		Set Trigger
5	2.528	0.056	0.036	0.037	0.052		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.060	0.035	0.036	0.093		Set Trigger
2	4.142	0.060	0.036	0.036	0.094		Set Trigger
3	4.169	0.060	0.035	0.036	0.094		Set Trigger
4	4.148	0.059	0.035	0.036	0.093		Set Trigger
5	4.209	0.059	0.035	0.036	0.094		Set Trigger

Avg 4.15