

G6785049

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



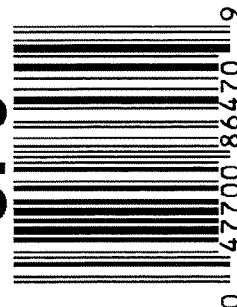
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785049

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785049

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	Rgn
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008 OPERATOR <u>BA</u>	9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BA
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400070807

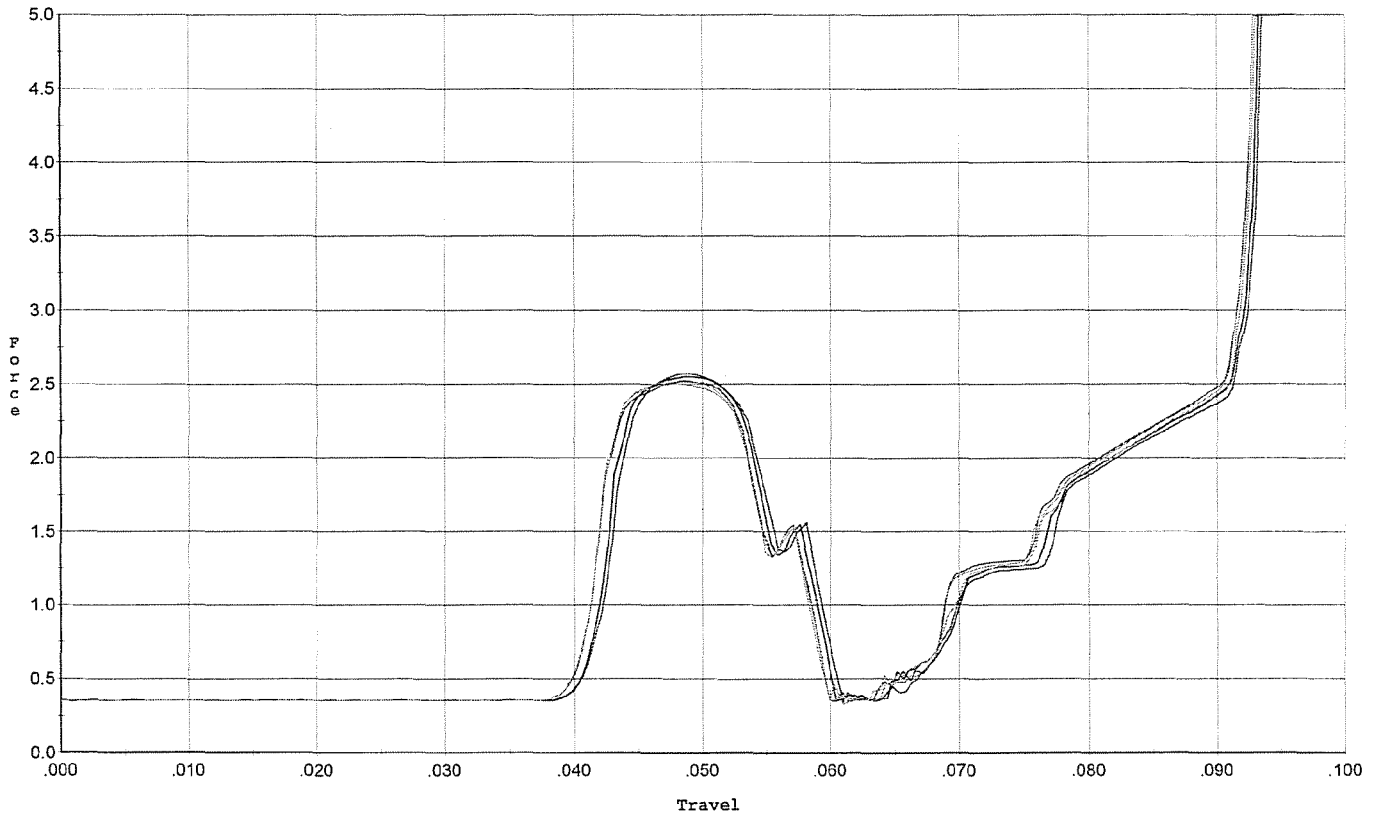
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>2.5</u> <u>2.5</u>	10-8-08	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	10-8-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-8-08	L.N.
	J) ASSEMBLE STOCK		9-22-08	FSW
	K) ASSEMBLE SWIVEL STUDS		10-8-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-22-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		10-8-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.20</u> <u>2.37</u> <u>2.38</u> <u>2.39</u>	9-24-08	TL
	C) FUNCTION		10-8-08	L.N.
690	PACK		12-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



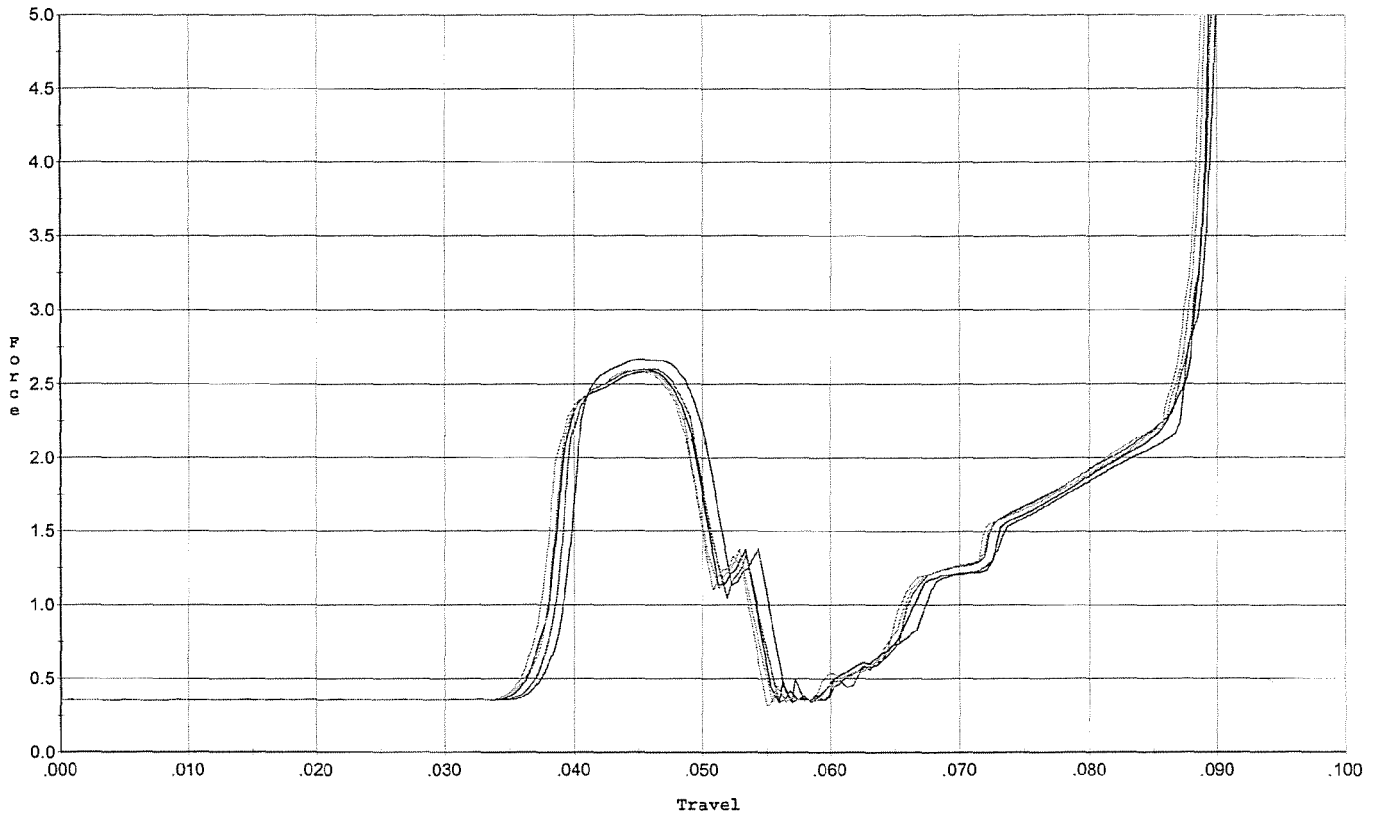
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.058	0.041	0.042	0.050		Set Trigger
2	2.551	0.059	0.041	0.041	0.050		Set Trigger
3	2.518	0.058	0.040	0.041	0.050		Set Trigger
4	2.529	0.058	0.040	0.041	0.050		Set Trigger
5	2.502	0.057	0.040	0.042	0.049		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



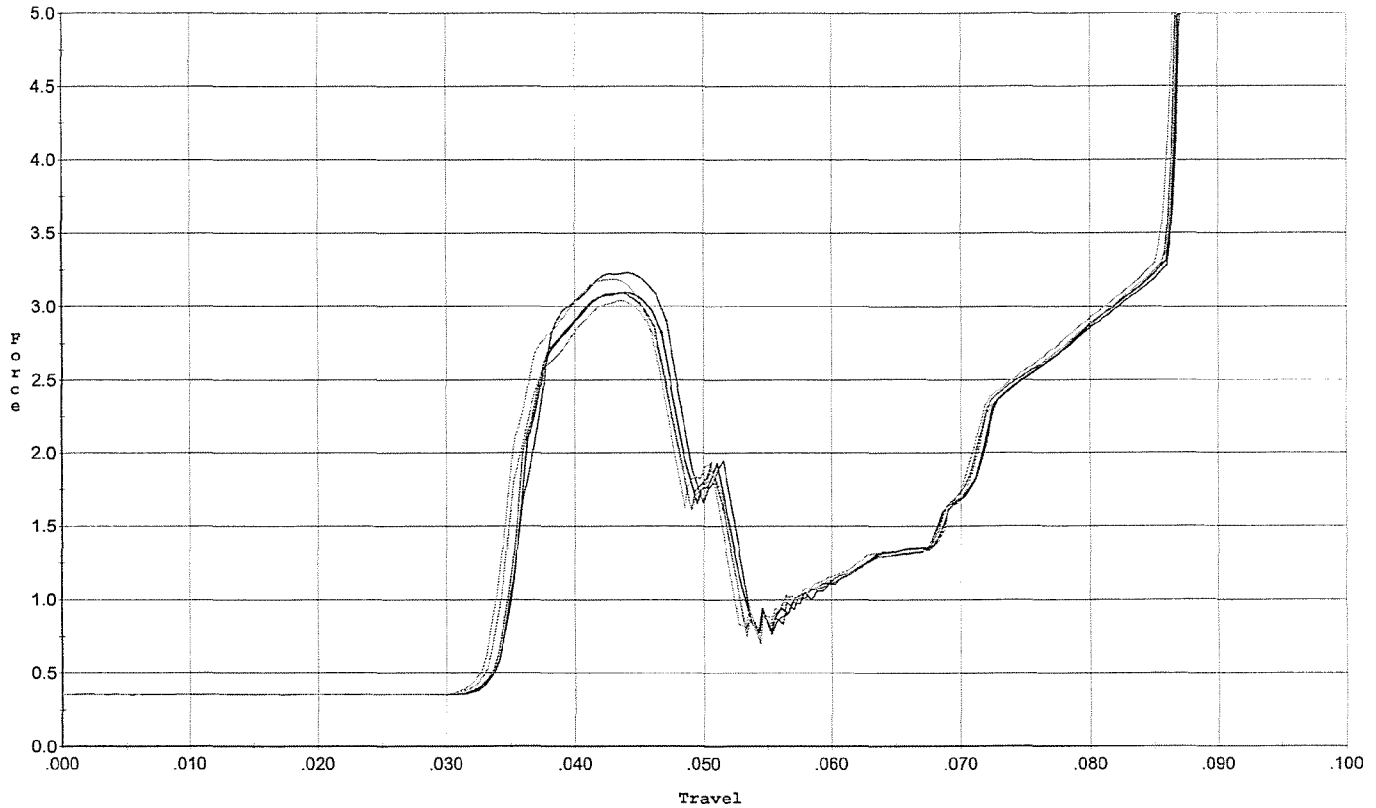
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.665	0.050	0.038	0.043	0.043		Set Trigger
2	2.591	0.049	0.037	0.043	0.042		Set Trigger
3	2.602	0.049	0.037	0.043	0.041		Set Trigger
4	2.591	0.049	0.037	0.043	0.041		Set Trigger
5	2.585	0.049	0.036	0.043	0.042		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



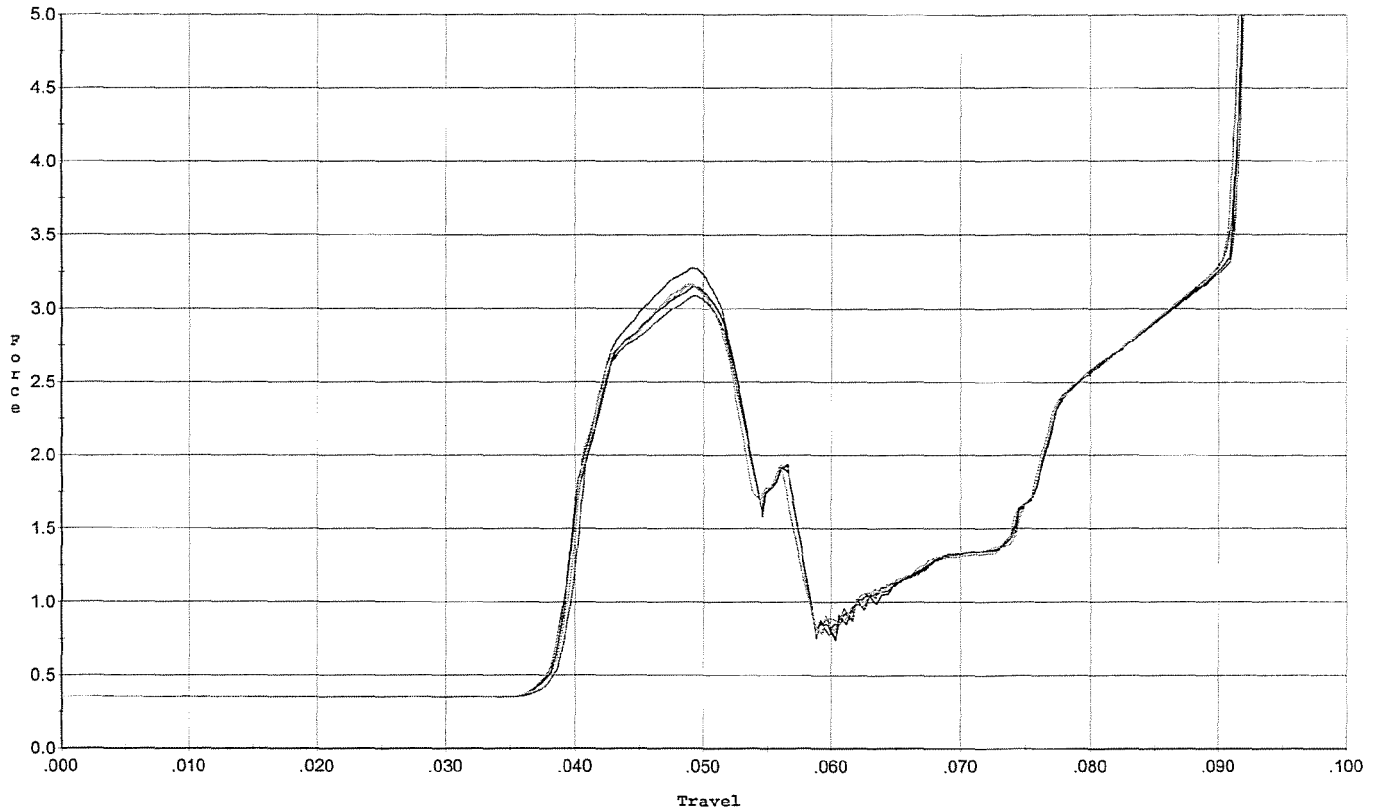
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.047	0.034	0.041	0.049		Set Trigger
2	3.096	0.047	0.034	0.041	0.047		Set Trigger
3	3.089	0.052	0.034	0.038	0.054		Set Trigger
4	3.184	0.051	0.033	0.039	0.056		Set Trigger
5	3.040	0.051	0.033	0.038	0.055		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



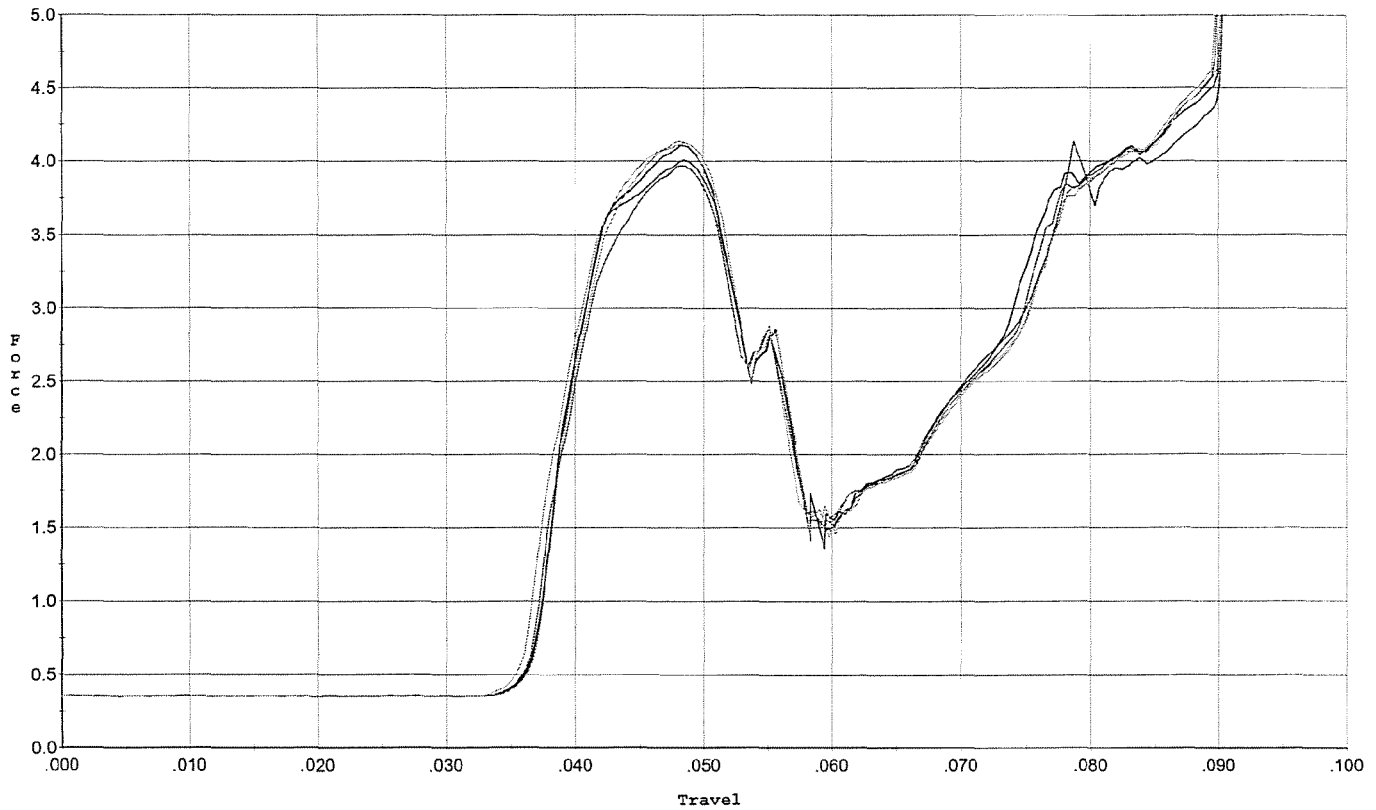
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.057	0.038	0.040	0.060		Set Trigger
2	3.153	0.057	0.038	0.040	0.058		Set Trigger
3	3.090	0.057	0.039	0.040	0.057		Set Trigger
4	3.166	0.052	0.039	0.042	0.051		Set Trigger
5	3.156	0.052	0.038	0.042	0.051		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



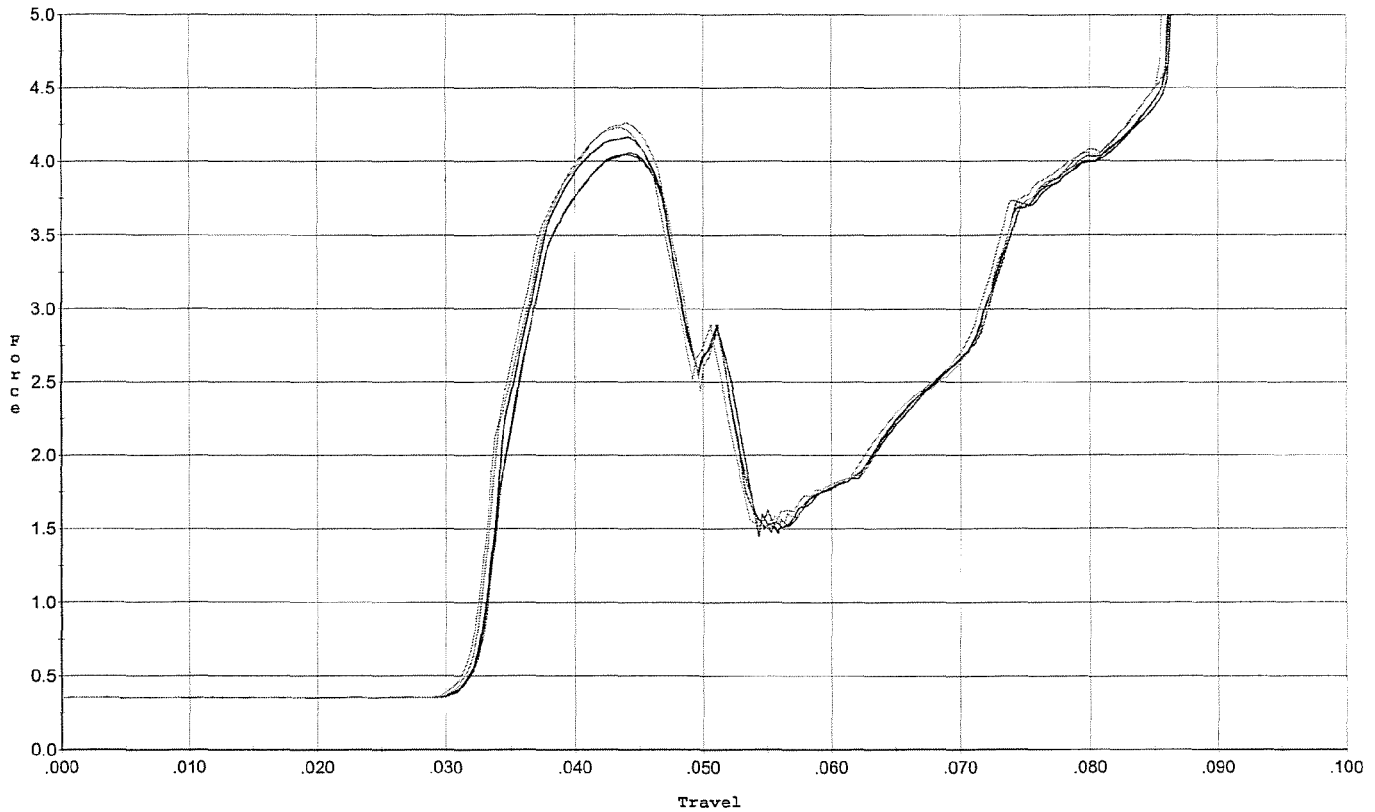
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.056	0.037	0.038	0.074		Set Trigger
2	4.110	0.056	0.036	0.038	0.075		Set Trigger
3	3.972	0.051	0.036	0.040	0.063		Set Trigger
4	4.124	0.056	0.037	0.038	0.075		Set Trigger
5	4.137	0.055	0.036	0.038	0.075		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



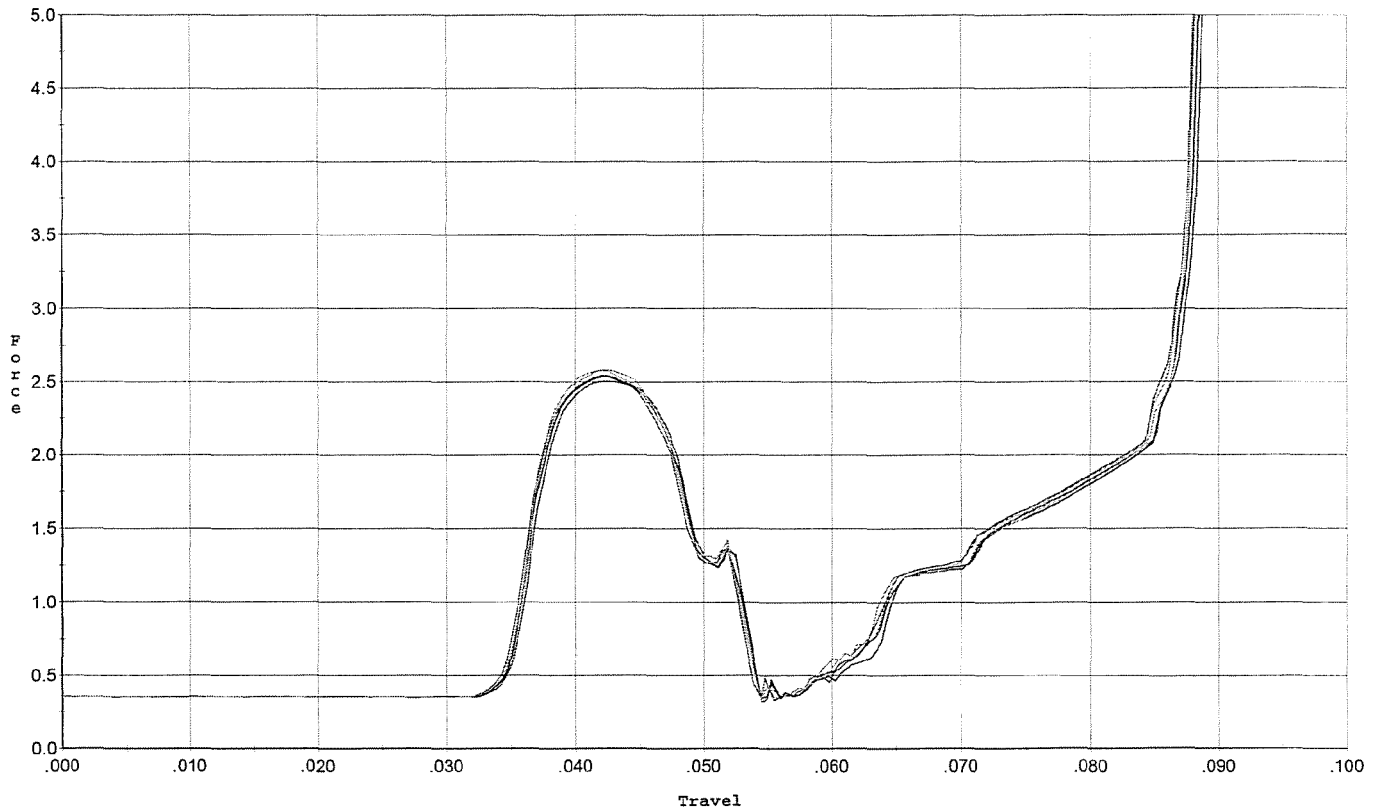
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.052	0.032	0.036	0.074		Set Trigger
2	4.168	0.051	0.032	0.036	0.073		Set Trigger
3	4.045	0.051	0.032	0.036	0.072		Set Trigger
4	4.231	0.051	0.032	0.036	0.074		Set Trigger
5	4.264	0.048	0.032	0.038	0.068		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



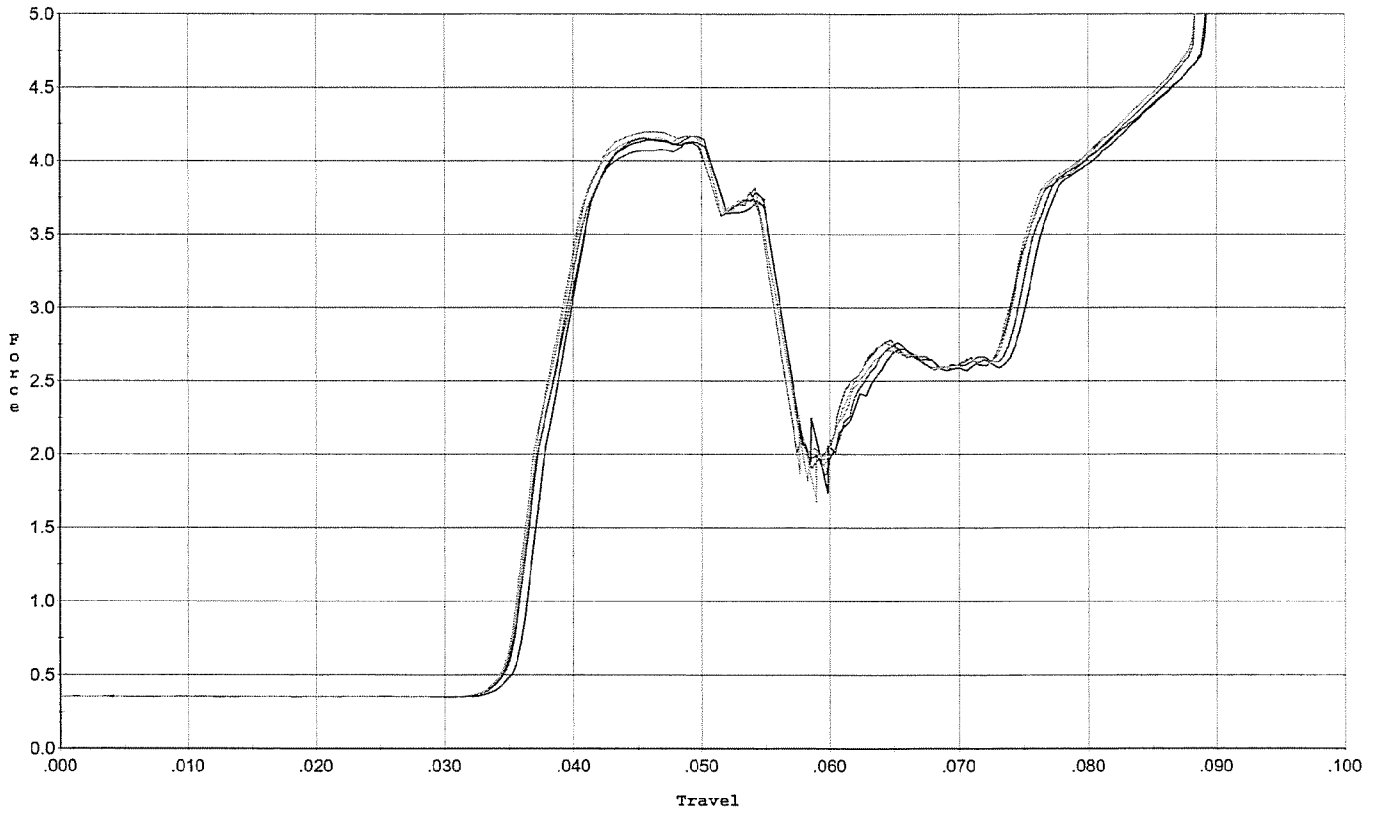
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.052	0.035	0.040	0.046		Set Trigger
2	2.536	0.053	0.035	0.040	0.047		Set Trigger
3	2.547	0.052	0.035	0.040	0.046		Set Trigger
4	2.579	0.052	0.035	0.040	0.047		Set Trigger
5	2.581	0.052	0.035	0.040	0.047		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.055	0.035	0.036	0.084		Set Trigger
2	4.141	0.055	0.036	0.037	0.082		Set Trigger
3	4.122	0.054	0.035	0.036	0.082		Set Trigger
4	4.174	0.054	0.035	0.036	0.083		Set Trigger
5	4.196	0.056	0.035	0.036	0.086		Set Trigger

Avg 4.16