

G6785652

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

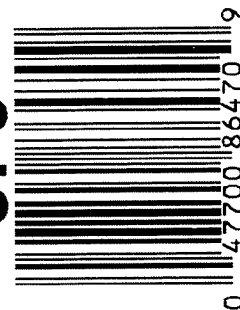
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785052

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785052

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD
460	CHECK HEADSPACE		9-22-08	SPD
470	DIS-ASSEMBLE ACTION		9-22-08	SPD
472	SERIALIZE BOLT HANDLE		9-23-08	Len
475	DRILL AND TAP SIGHT HOLES		9-23-08	SP
480	MAGNAFLUX BBL ACTION		9/30/08	AS
490	MAGNAFLUX BOLT		9/22/08	MR
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		10/1/08	DC
542	APPLY COATINGS (BARREL ACTION)		10 2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

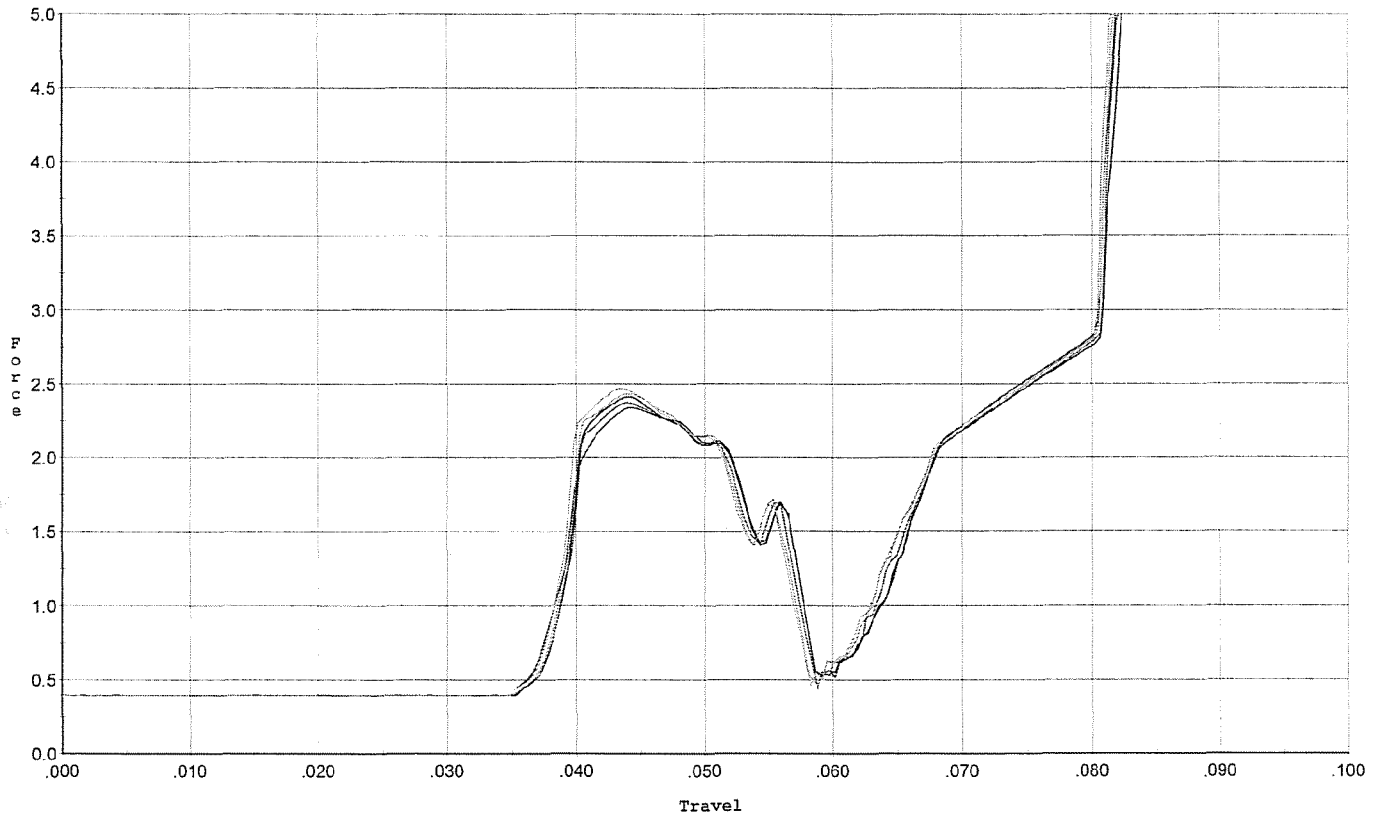
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-8-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-8-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-8-08	LH
	J) ASSEMBLE STOCK		10-20-08	LH
	K) ASSEMBLE SWIVEL STUDS		12-8-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	JH
670	FINAL INSPECTION A) HEADSPACE		12-8-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.52</u> <u>2.53</u> <u>2.43</u> <u>2.48</u>	12-8-08	LH
	C) FUNCTION		12-8-08	LH
690	PACK		12-18-08	LSH

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



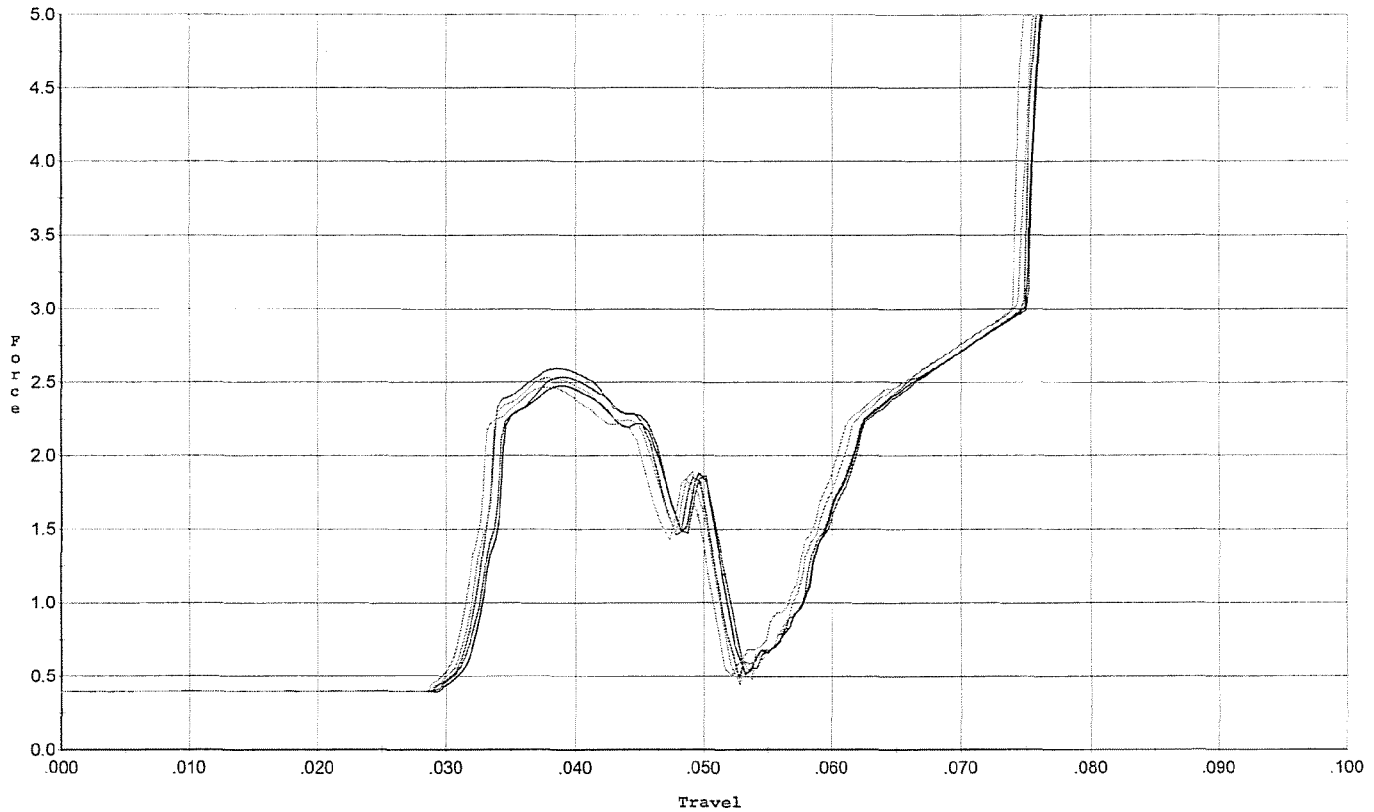
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.057	0.037	0.032	0.052		Set Trigger
2	2.412	0.057	0.038	0.033	0.052		Set Trigger
3	2.374	0.056	0.038	0.033	0.051		Set Trigger
4	2.468	0.055	0.037	0.033	0.051		Set Trigger
5	2.434	0.057	0.038	0.033	0.052		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



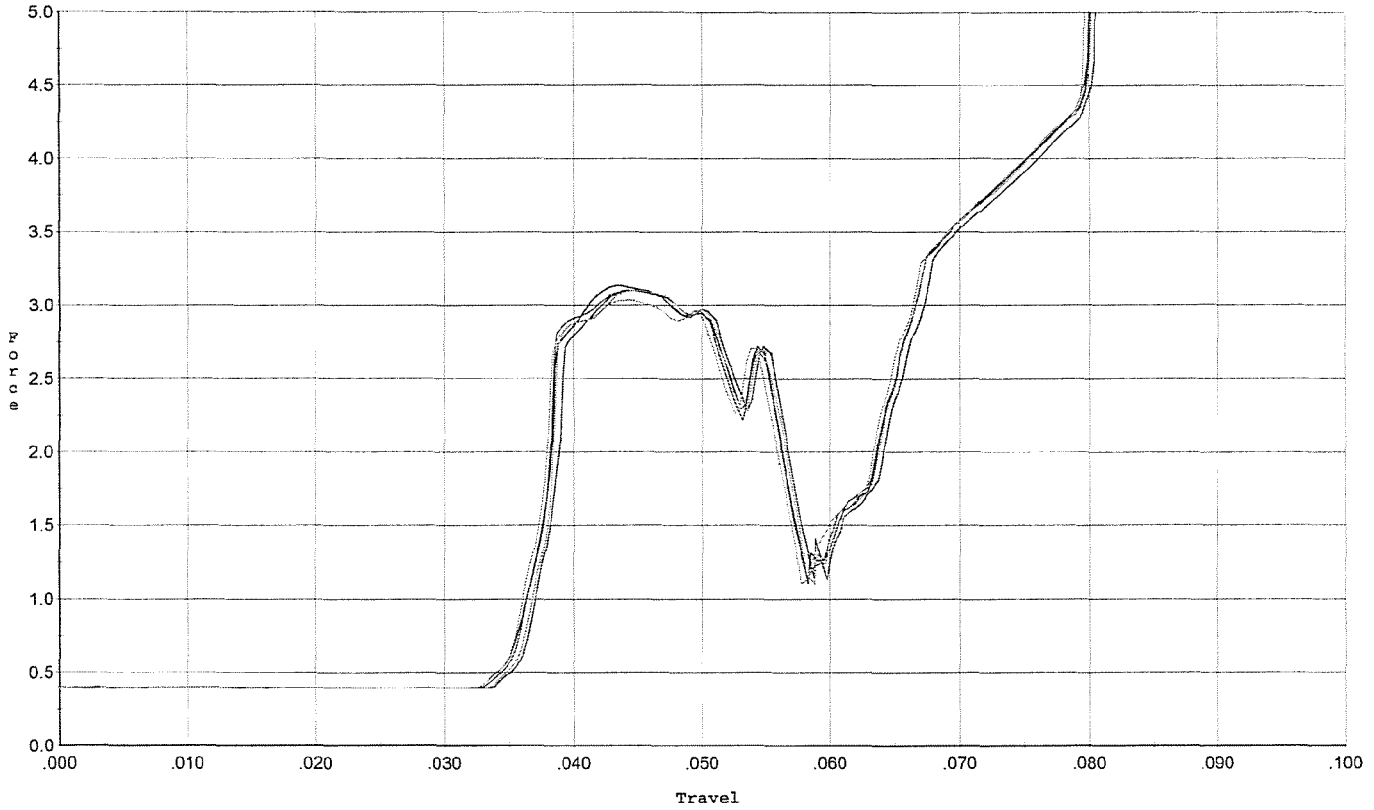
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.052	0.032	0.032	0.053		Set Trigger
2	2.476	0.050	0.032	0.032	0.050		Set Trigger
3	2.596	0.050	0.031	0.032	0.052		Set Trigger
4	2.528	0.050	0.031	0.032	0.052		Set Trigger
5	2.465	0.050	0.031	0.032	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



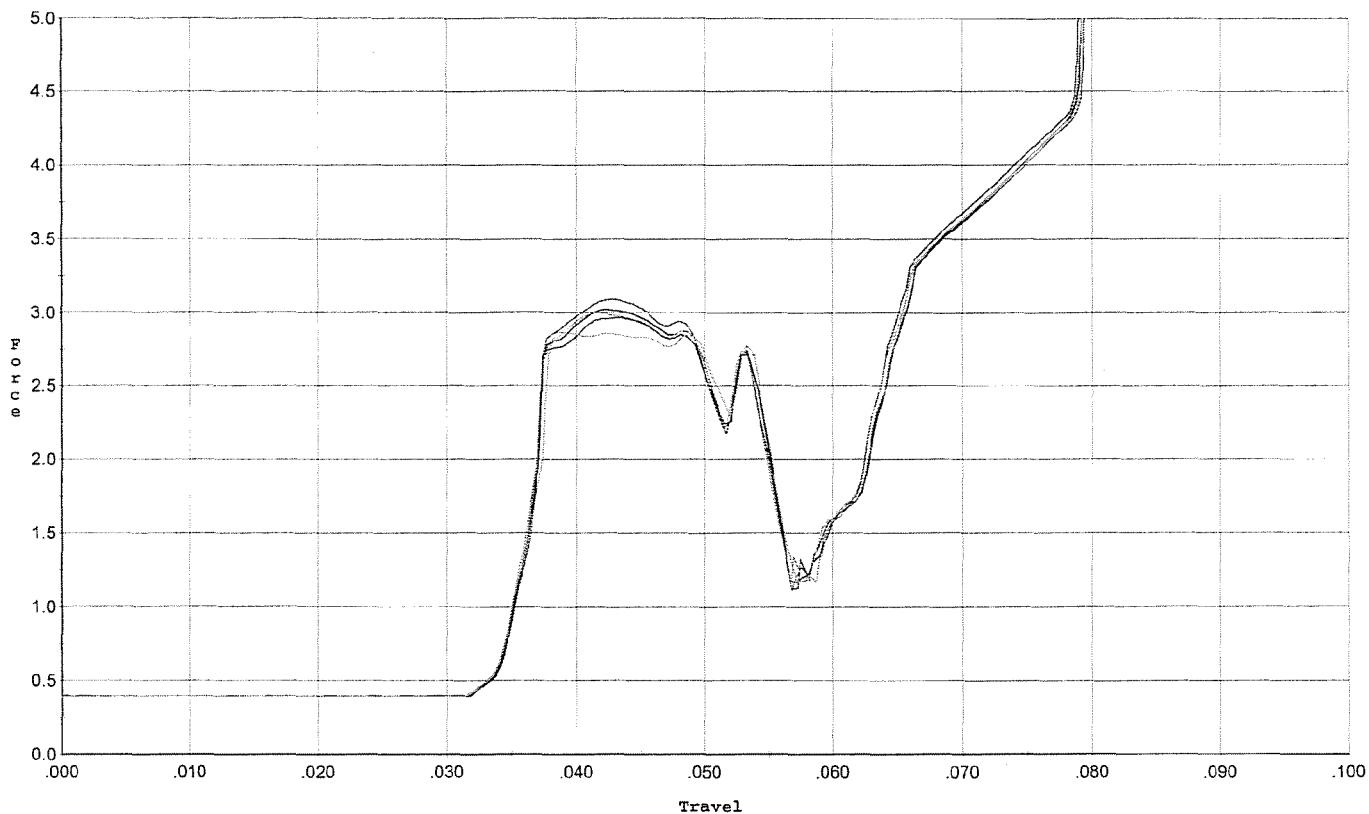
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.055	0.036	0.030	0.066		Set Trigger
2	3.133	0.055	0.035	0.030	0.067		Set Trigger
3	3.099	0.055	0.036	0.030	0.067		Set Trigger
4	3.036	0.056	0.035	0.030	0.068		Set Trigger
5	3.103	0.056	0.036	0.030	0.068		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



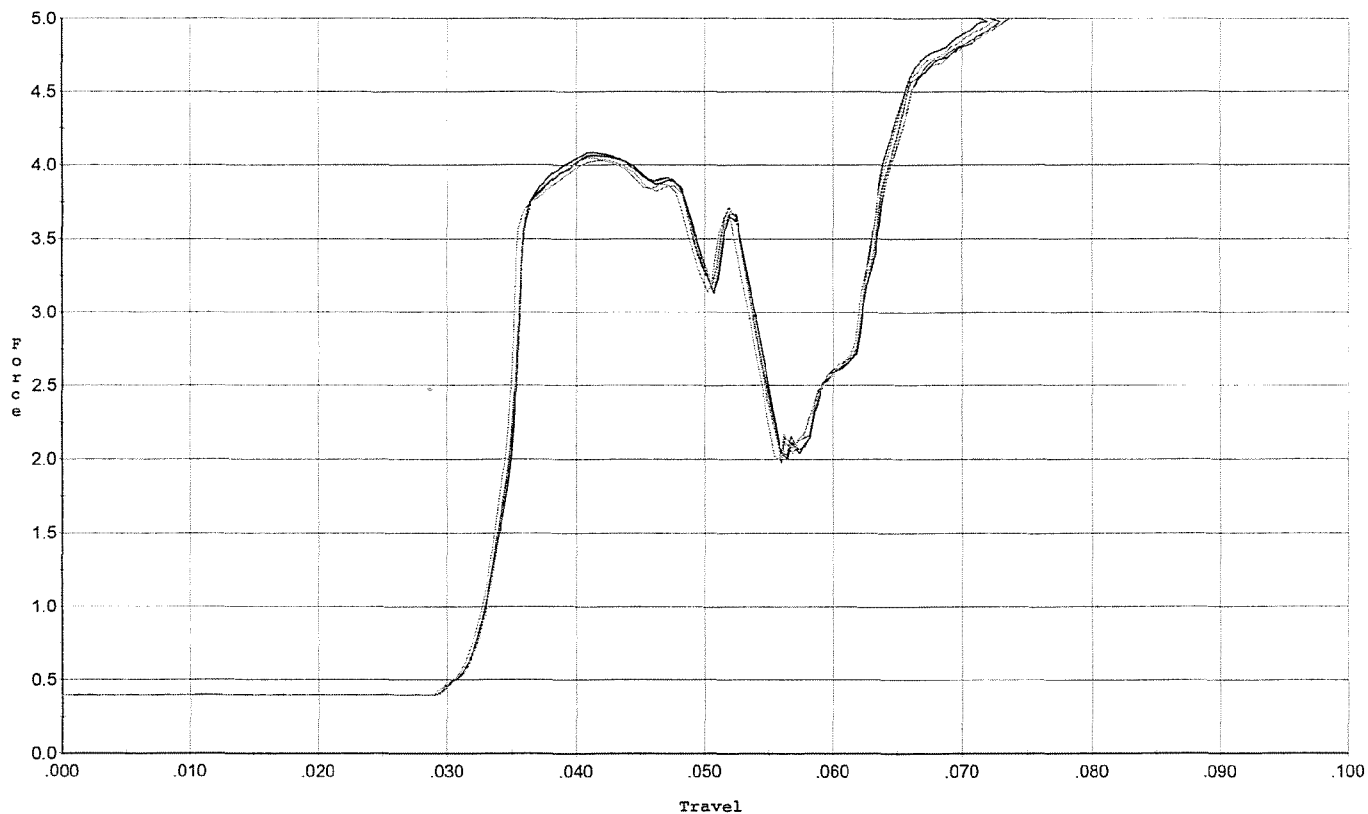
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.964	0.055	0.034	0.030	0.066		Set Trigger
2	3.025	0.054	0.034	0.030	0.066		Set Trigger
3	3.090	0.055	0.034	0.030	0.067		Set Trigger
4	2.870	0.054	0.034	0.031	0.065		Set Trigger
5	3.002	0.053	0.034	0.031	0.065		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



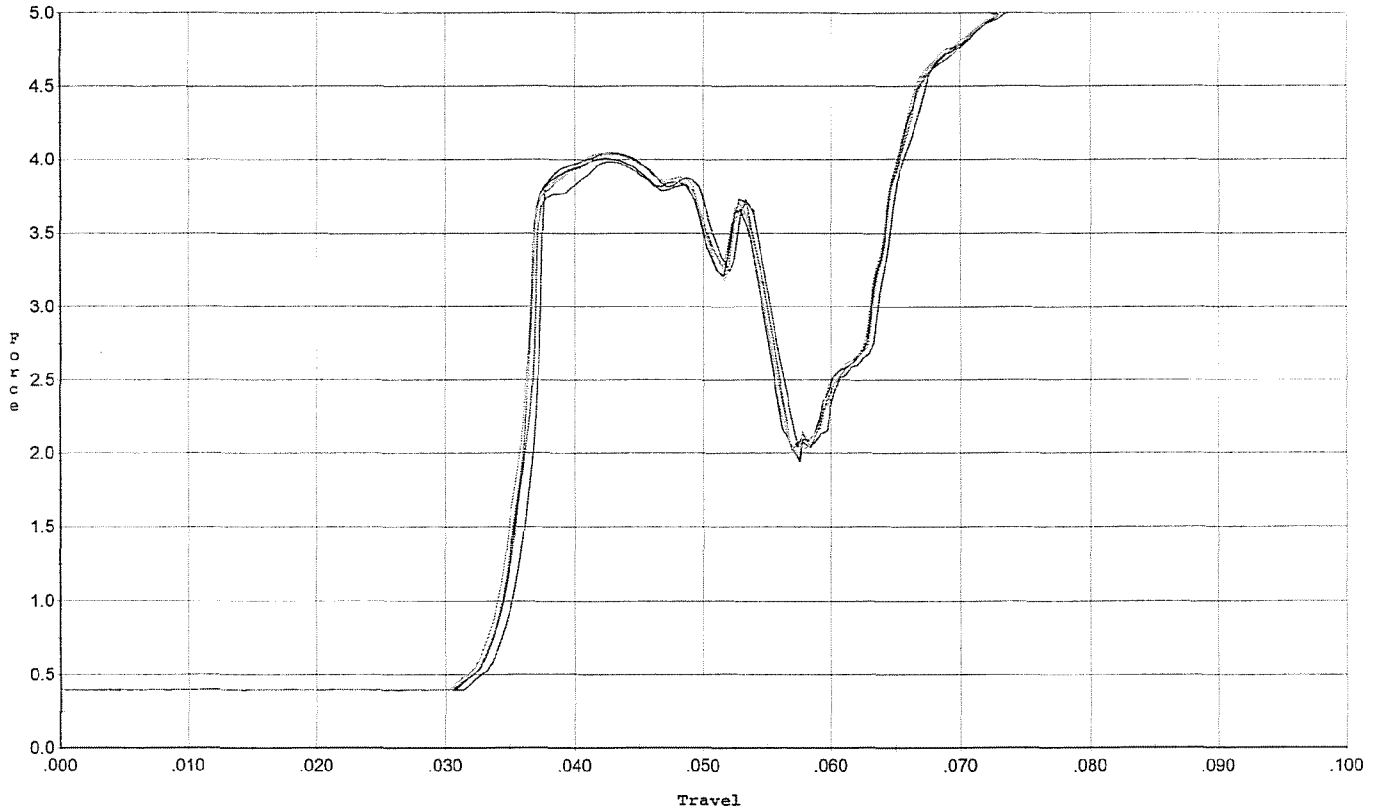
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.053	0.032	0.030	0.085		Set Trigger
2	4.088	0.054	0.032	0.030	0.088		Set Trigger
3	4.072	0.052	0.032	0.030	0.085		Set Trigger
4	4.047	0.053	0.032	0.030	0.084		Set Trigger
5	4.029	0.054	0.032	0.030	0.087		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



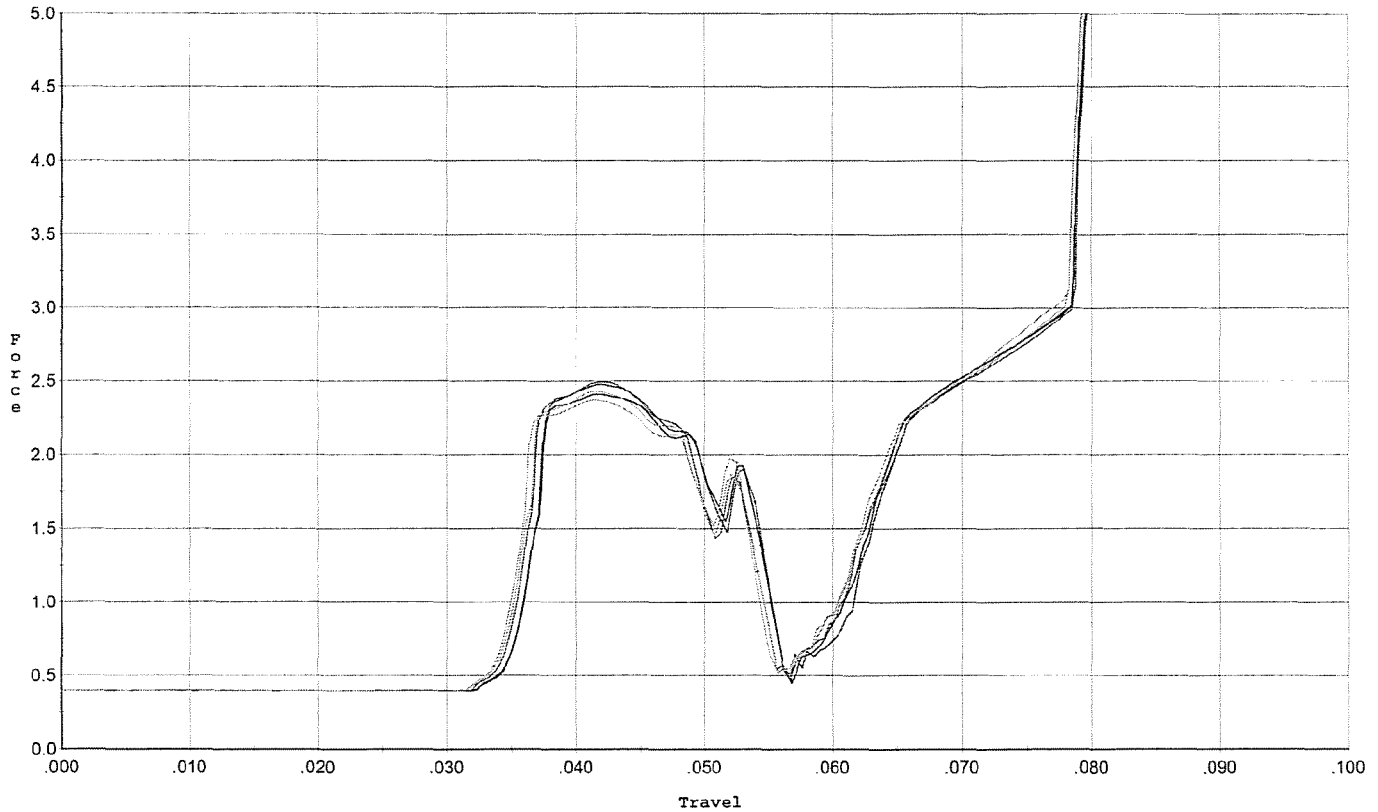
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.054	0.034	0.029	0.084		Set Trigger
2	4.009	0.054	0.033	0.030	0.084		Set Trigger
3	3.985	0.055	0.033	0.029	0.086		Set Trigger
4	4.031	0.054	0.033	0.030	0.084		Set Trigger
5	4.040	0.054	0.033	0.030	0.085		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



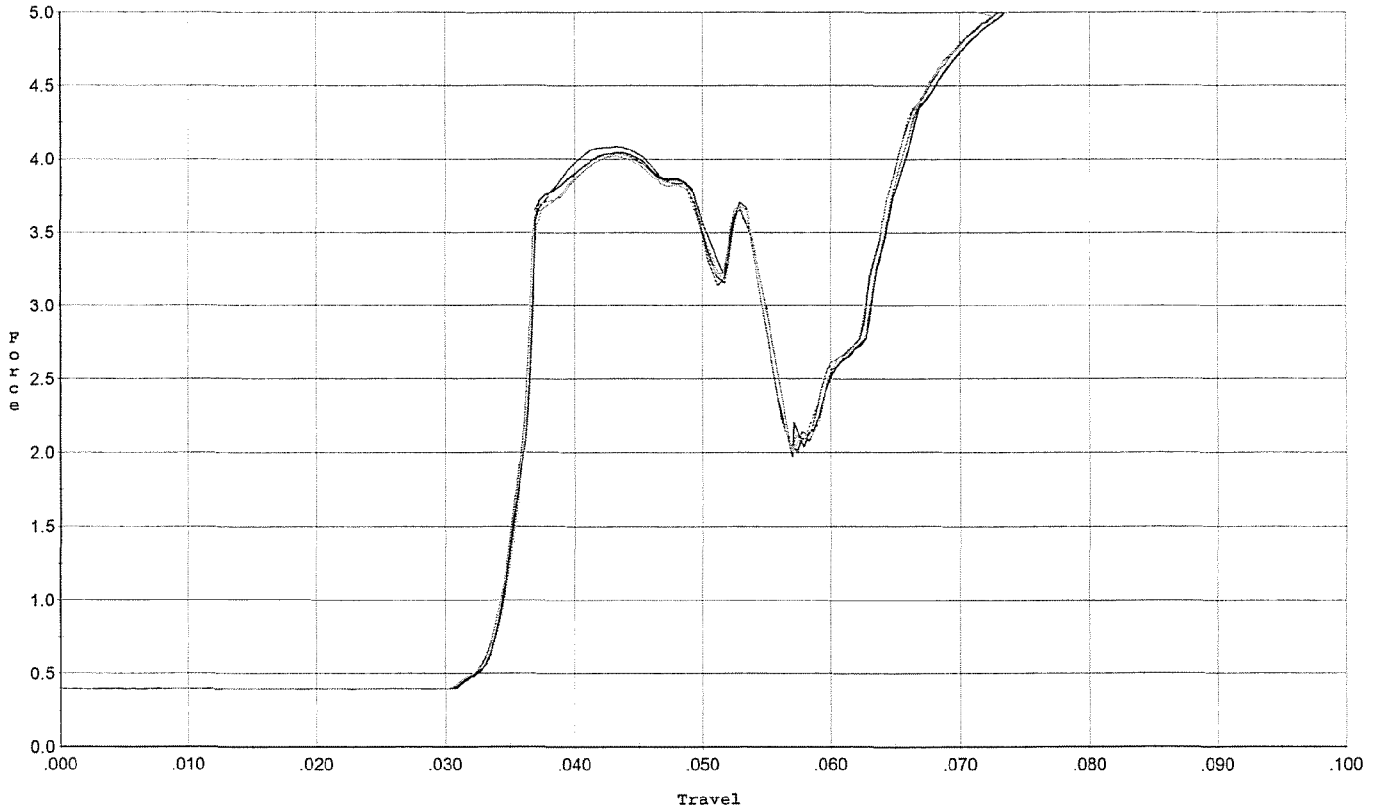
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.054	0.035	0.032	0.053		Set Trigger
2	2.411	0.054	0.035	0.032	0.053		Set Trigger
3	2.495	0.054	0.034	0.033	0.053		Set Trigger
4	2.429	0.053	0.034	0.033	0.052		Set Trigger
5	2.374	0.053	0.034	0.033	0.052		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.055	0.034	0.029	0.087		Set Trigger
2	4.045	0.054	0.034	0.030	0.084		Set Trigger
3	4.042	0.054	0.033	0.029	0.085		Set Trigger
4	4.034	0.055	0.034	0.029	0.086		Set Trigger
5	4.020	0.054	0.033	0.029	0.084		Set Trigger

Aug 4.04