

G678 5053

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

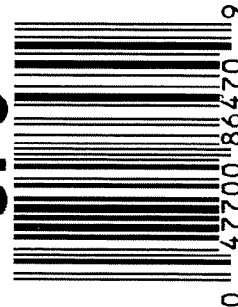


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785053

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785053

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPJ
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPJ
460	CHECK HEADSPACE		9-22-08	SPJ
470	DIS-ASSEMBLE ACTION		9-22-08	SPJ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX SEP 30 2008 OPERATOR (RB)	9-23-08	LSN
475	DRILL AND TAP SIGHT HOLES		9-23-08	SP
480	MAGNAFLUX BBL ACTION		9/30/08	(RB)
490	MAGNAFLUX BOLT		9-22-08	SP
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		9/30/08	DS
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	Rae
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

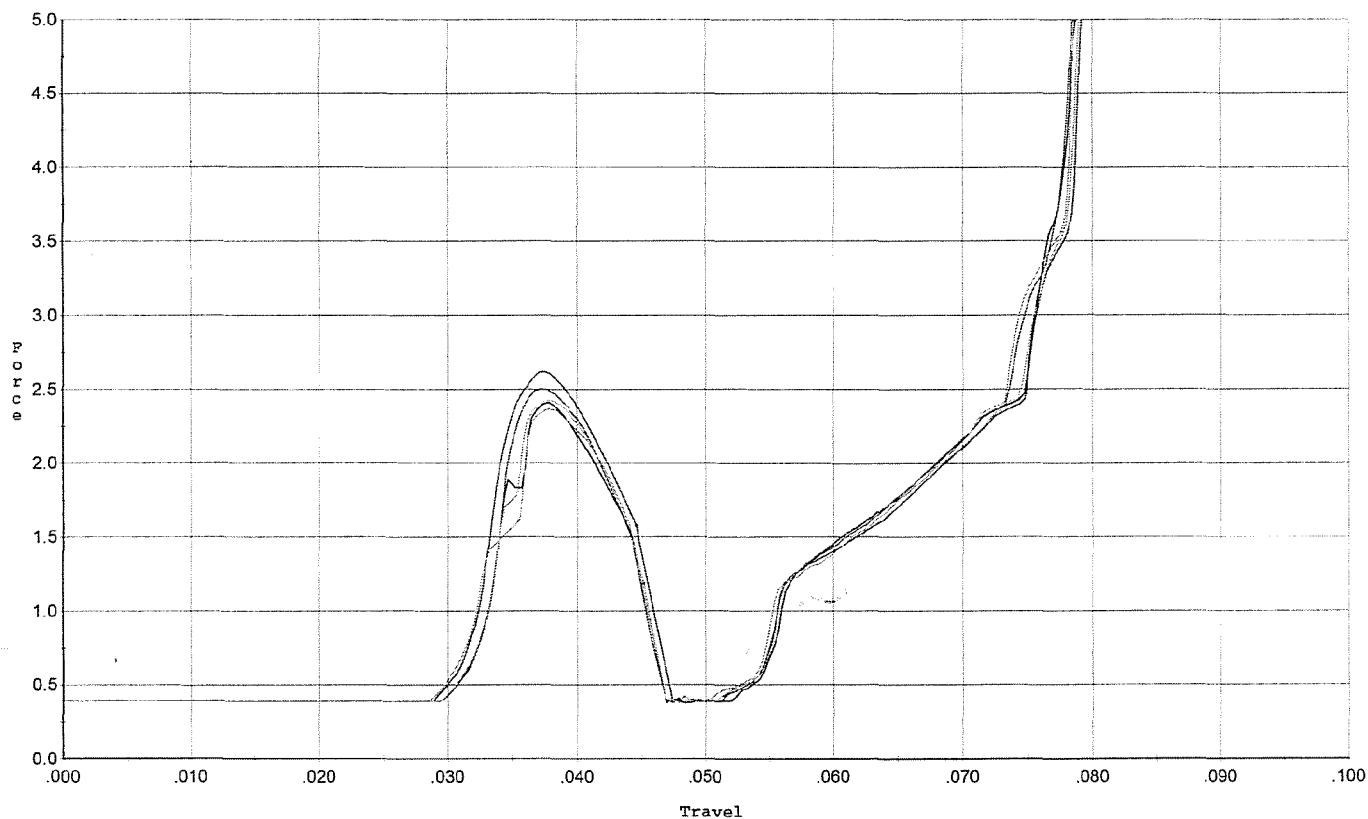
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-9-08	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-9-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-9-08	R.N.
	J) ASSEMBLE STOCK		10-20-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-9-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-24-08	R.N.
670	FINAL INSPECTION A) HEADSPACE		12-9-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.56</u> <u>2.54</u> <u>2.58</u> <u>2.52</u>	12-8-08	R.N.
	C) FUNCTION		12-9-08	R.N.
690	PACK		1/9/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5lbs. ini. +/- .50 lbs.



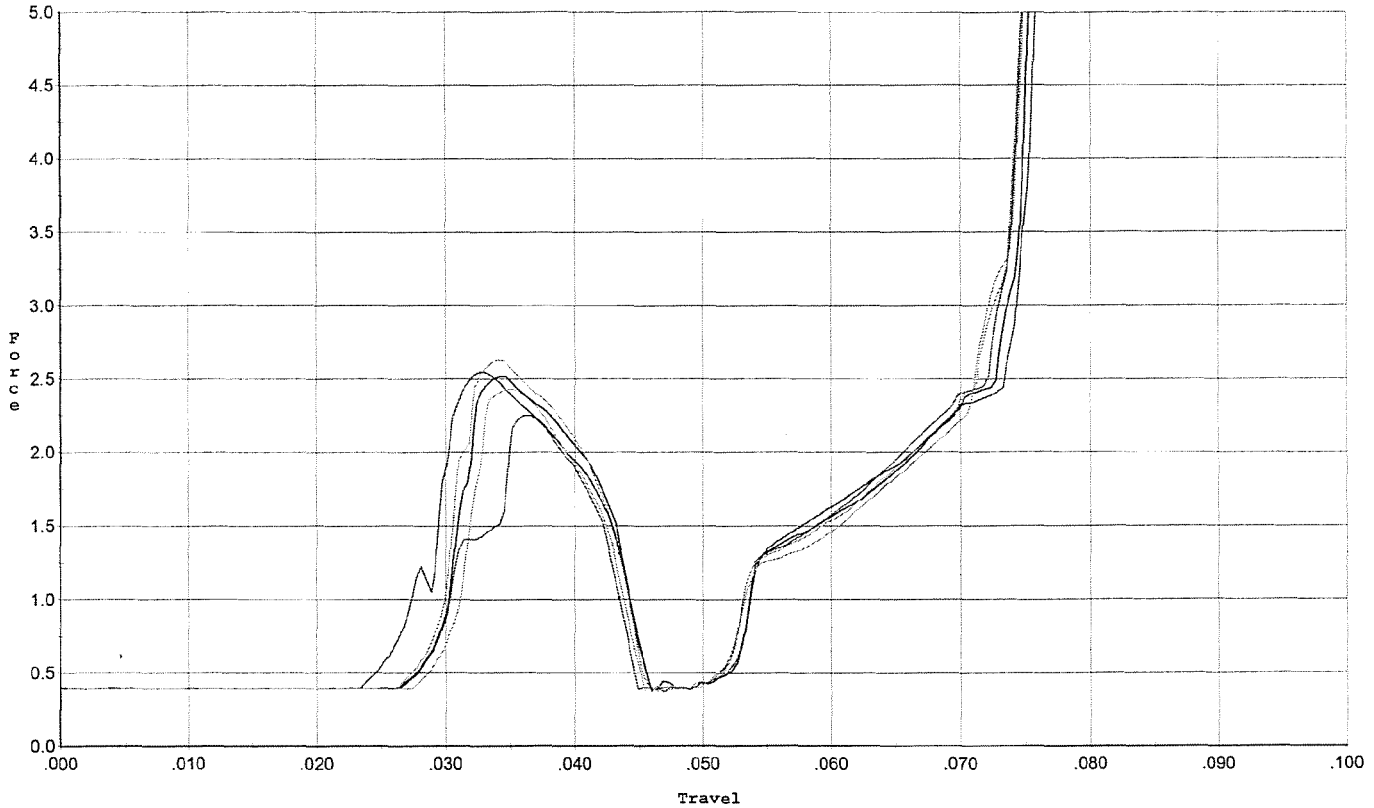
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.045	0.031	0.038	0.040		Set Trigger
2	2.414	0.045	0.032	0.038	0.037		Set Trigger
3	2.501	0.044	0.032	0.038	0.037		Set Trigger
4	2.426	0.045	0.031	0.038	0.037		Set Trigger
5	2.369	0.045	0.030	0.038	0.038		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5lbs. after 50 cycles +/- .50 lbs.



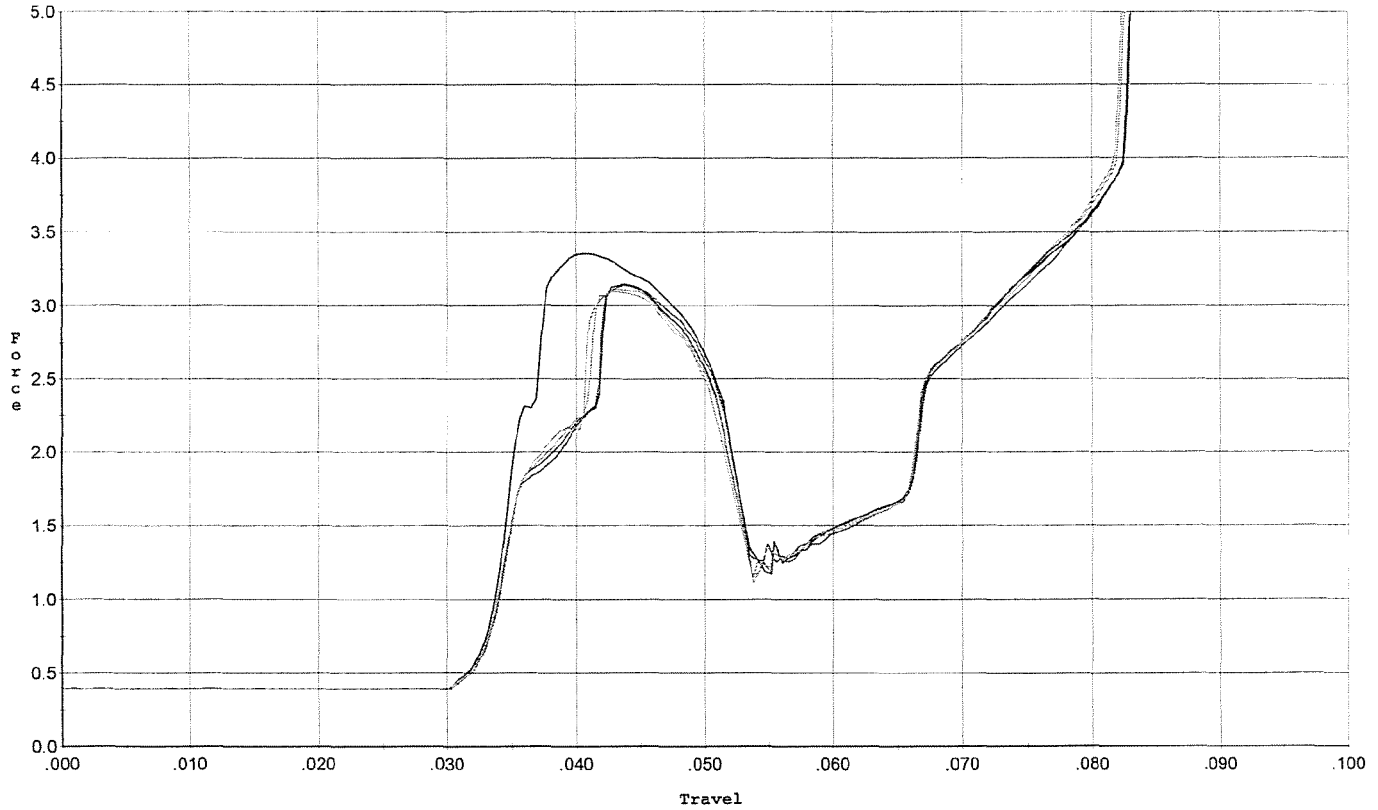
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.044	0.025	0.037	0.044		Set Trigger
2	2.516	0.043	0.029	0.036	0.040		Set Trigger
3	2.253	0.043	0.029	0.036	0.035		Set Trigger
4	2.429	0.043	0.029	0.036	0.037		Set Trigger
5	2.634	0.043	0.028	0.036	0.041		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini +/- .50 lbs.



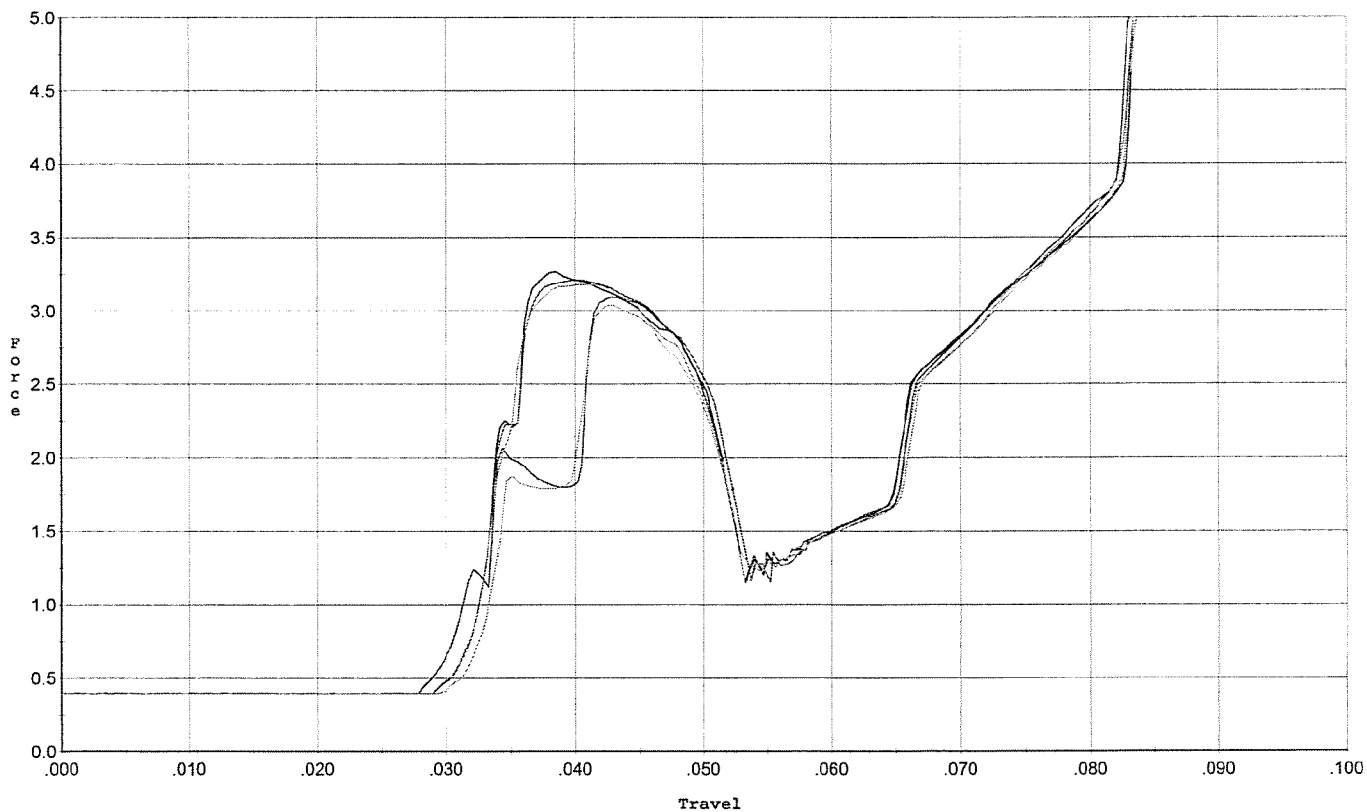
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.052	0.033	0.035	0.058		Set Trigger
2	3.356	0.051	0.033	0.035	0.065		Set Trigger
3	3.140	0.052	0.033	0.035	0.058		Set Trigger
4	3.094	0.051	0.033	0.035	0.057		Set Trigger
5	3.111	0.052	0.033	0.035	0.059		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 50 cycles+/- .50 lbs.



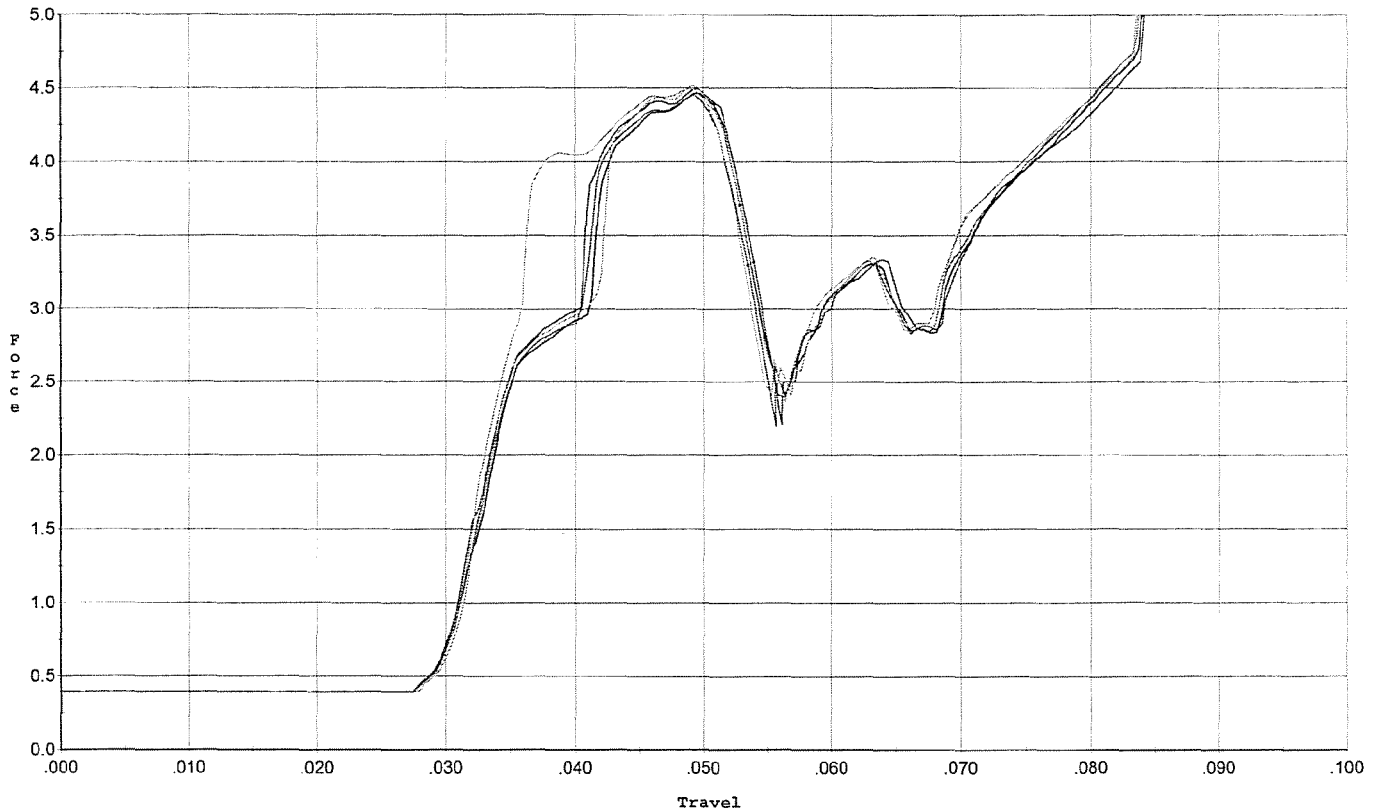
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.052	0.028	0.035	0.060		Set Trigger
2	3.266	0.051	0.031	0.036	0.066		Set Trigger
3	3.210	0.052	0.031	0.035	0.067		Set Trigger
4	3.042	0.052	0.032	0.036	0.057		Set Trigger
5	3.182	0.052	0.031	0.035	0.065		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



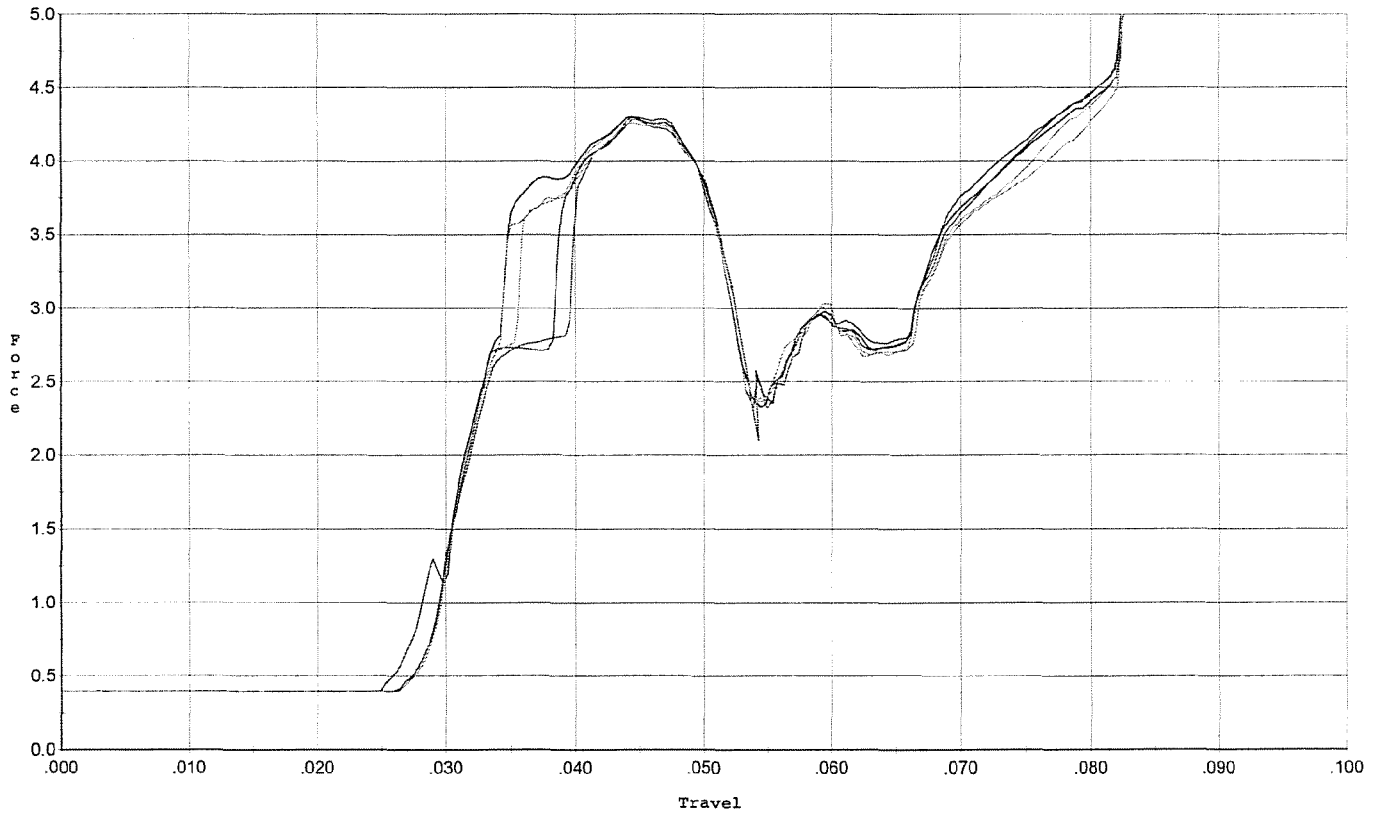
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.496	0.054	0.030	0.033	0.093		Set Trigger
2	4.465	0.053	0.030	0.033	0.088		Set Trigger
3	4.453	0.053	0.030	0.033	0.089		Set Trigger
4	4.493	0.052	0.030	0.033	0.086		Set Trigger
5	4.514	0.053	0.030	0.032	0.096		Set Trigger

A-4.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



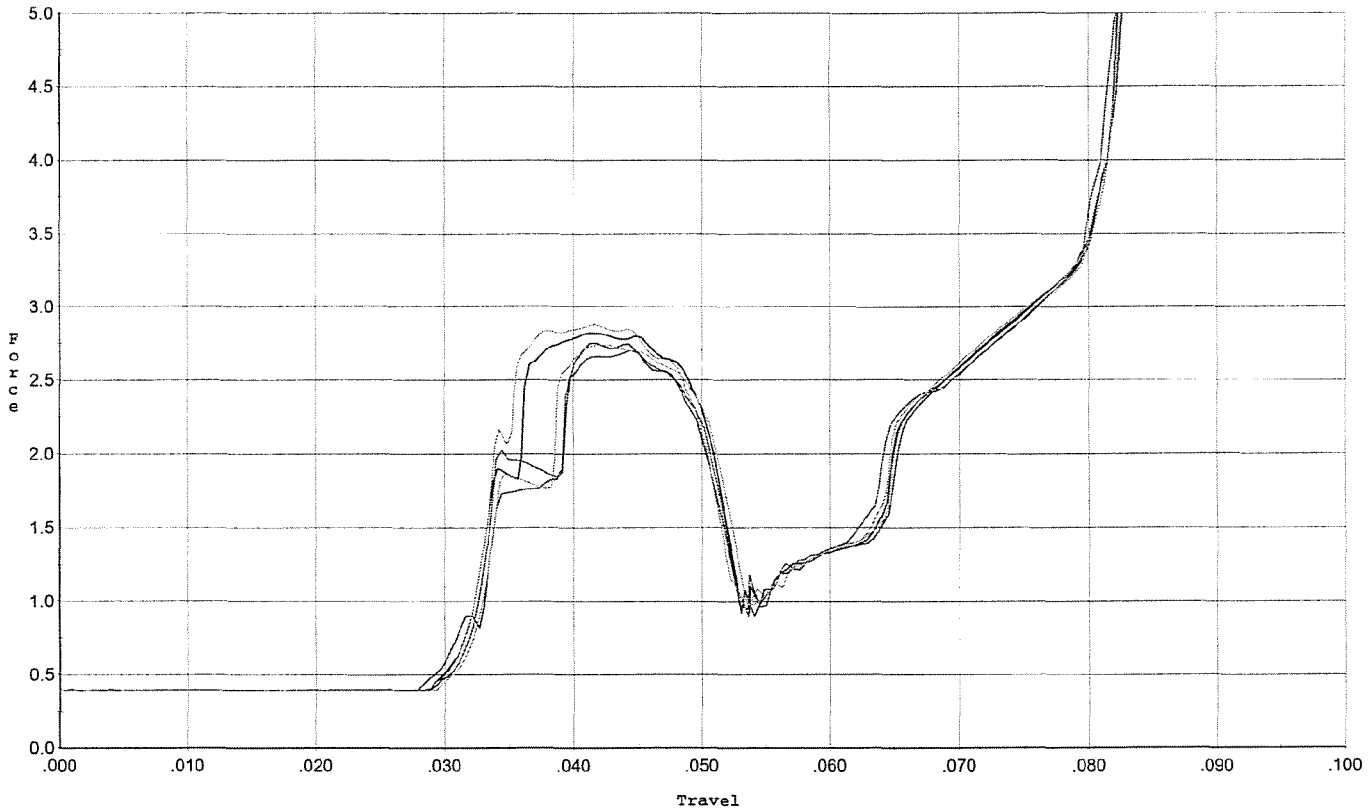
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.051	0.025	0.033	0.087		Set Trigger
2	4.304	0.051	0.028	0.032	0.091		Set Trigger
3	4.284	0.052	0.028	0.032	0.087		Set Trigger
4	4.263	0.051	0.028	0.032	0.088		Set Trigger
5	4.289	0.051	0.029	0.033	0.089		Set Trigger

A 4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset 2.5 lbs. +/- .50 lbs. for final test



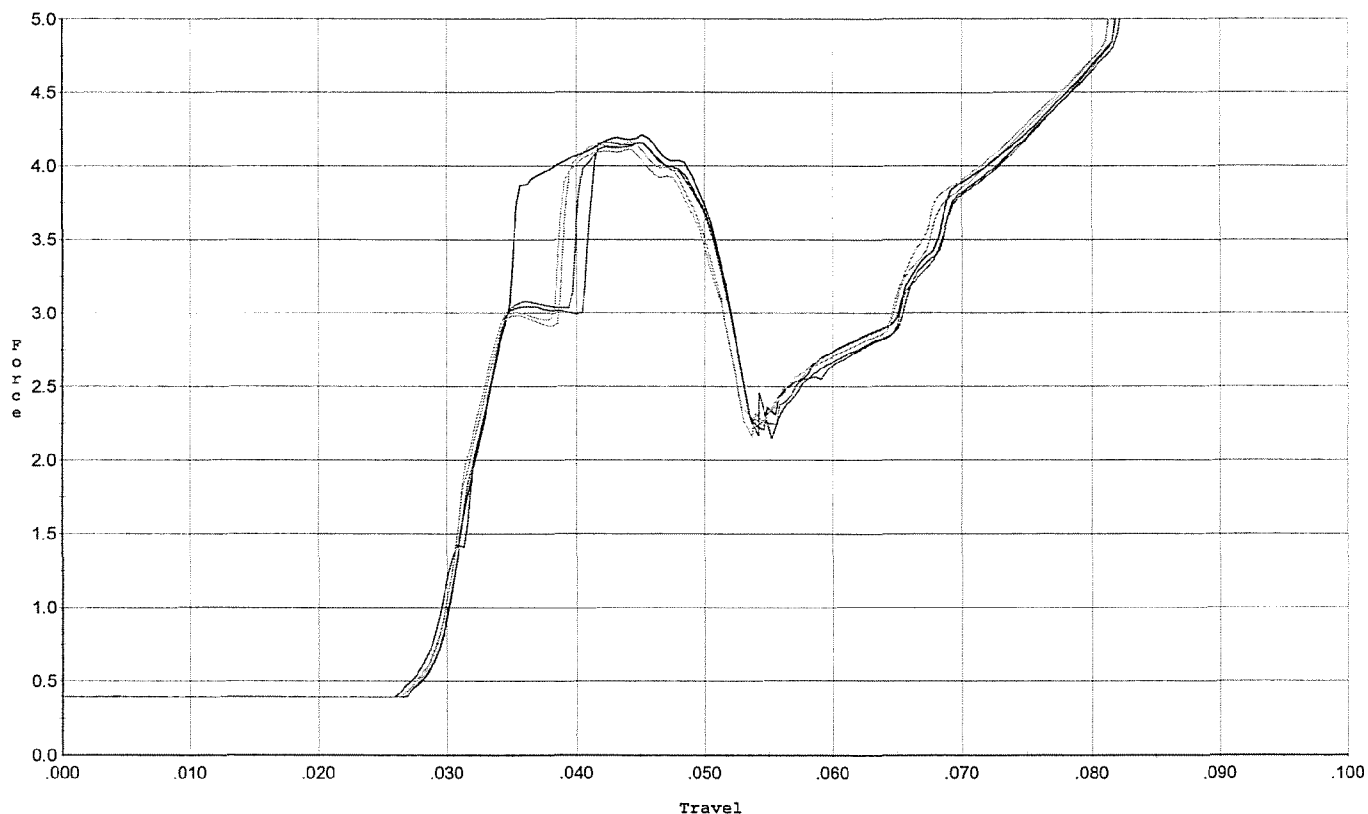
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.751	0.052	0.030	0.036	0.055		Set Trigger
2	2.821	0.051	0.031	0.035	0.059		Set Trigger
3	2.701	0.051	0.031	0.035	0.056		Set Trigger
4	2.741	0.052	0.032	0.035	0.057		Set Trigger
5	2.878	0.050	0.031	0.035	0.060		Set Trigger

A 2-77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.052	0.028	0.032	0.084		Set Trigger
2	4.208	0.052	0.029	0.032	0.089		Set Trigger
3	4.153	0.052	0.029	0.032	0.085		Set Trigger
4	4.112	0.051	0.029	0.032	0.084		Set Trigger
5	4.164	0.051	0.029	0.032	0.084		Set Trigger

A-24.16