

G6785054

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



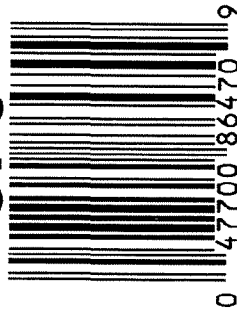
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785054

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6785054

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX SEP 22 2008 OPERATOR BM	9-20-08	KN
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	BM
490	MAGNAFLUX BOLT		9/19/08	M/R
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	OS
542	APPLY COATINGS (BARREL ACTION)		9-24	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

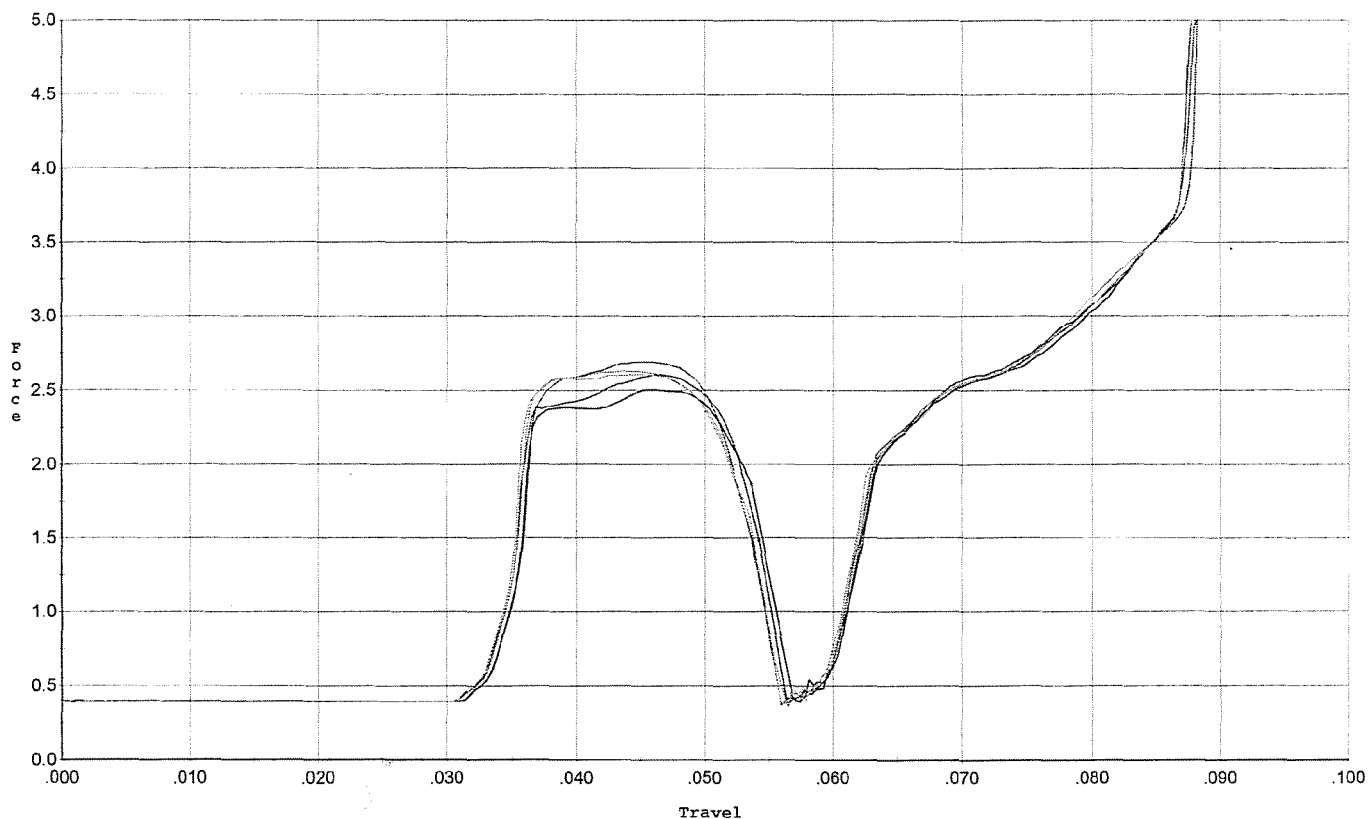
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>30</u> <u>40</u>	12-8-08	L.P.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-8-08	RA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-8-08	L.P.
	J) ASSEMBLE STOCK		10-16-08	L.P.
	K) ASSEMBLE SWIVEL STUDS		12-8-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	JS
670	FINAL INSPECTION A) HEADSPACE		12-8-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>269</u> <u>260</u> <u>268</u> <u>271</u> <u>261</u>	12-8-08	L.P.
	C) FUNCTION		12-8-08	L.P.
690	PACK		12-18-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



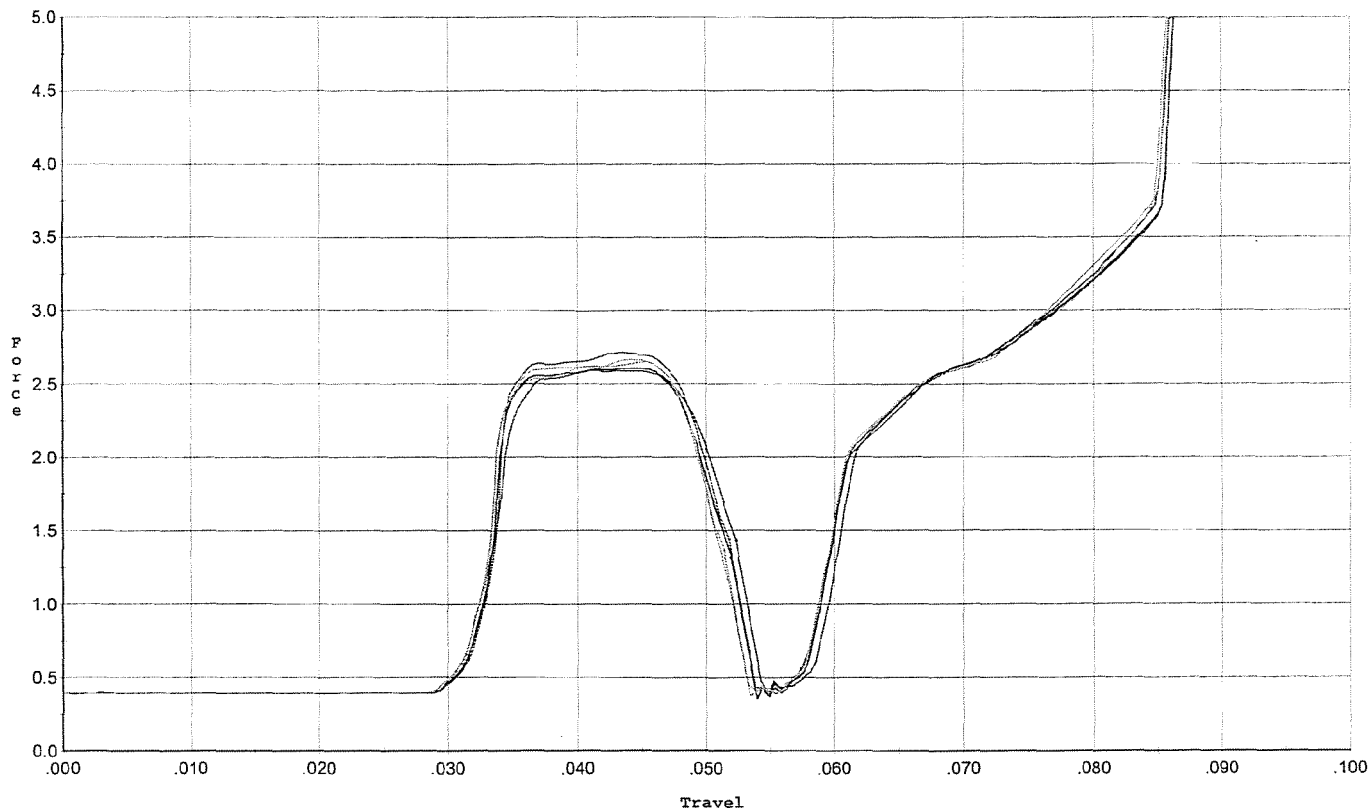
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.054	0.034	0.038	0.059		Set Trigger
2	2.506	0.054	0.034	0.038	0.058		Set Trigger
3	2.693	0.054	0.033	0.038	0.060		Set Trigger
4	2.607	0.054	0.033	0.038	0.059		Set Trigger
5	2.631	0.054	0.033	0.038	0.060		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



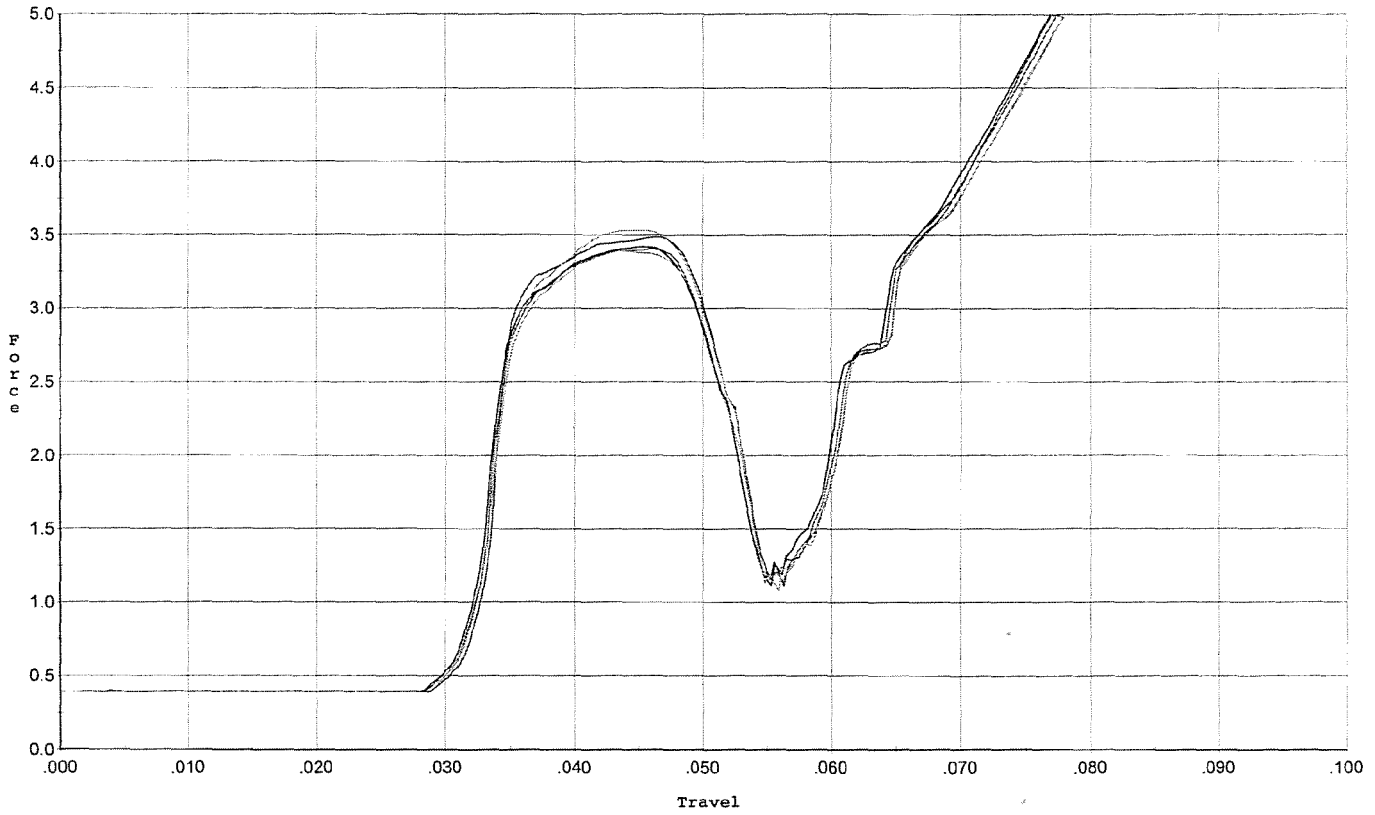
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.052	0.031	0.038	0.059		Set Trigger
2	2.604	0.052	0.032	0.038	0.058		Set Trigger
3	2.716	0.052	0.032	0.038	0.059		Set Trigger
4	2.667	0.051	0.031	0.039	0.058		Set Trigger
5	2.651	0.052	0.031	0.038	0.058		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



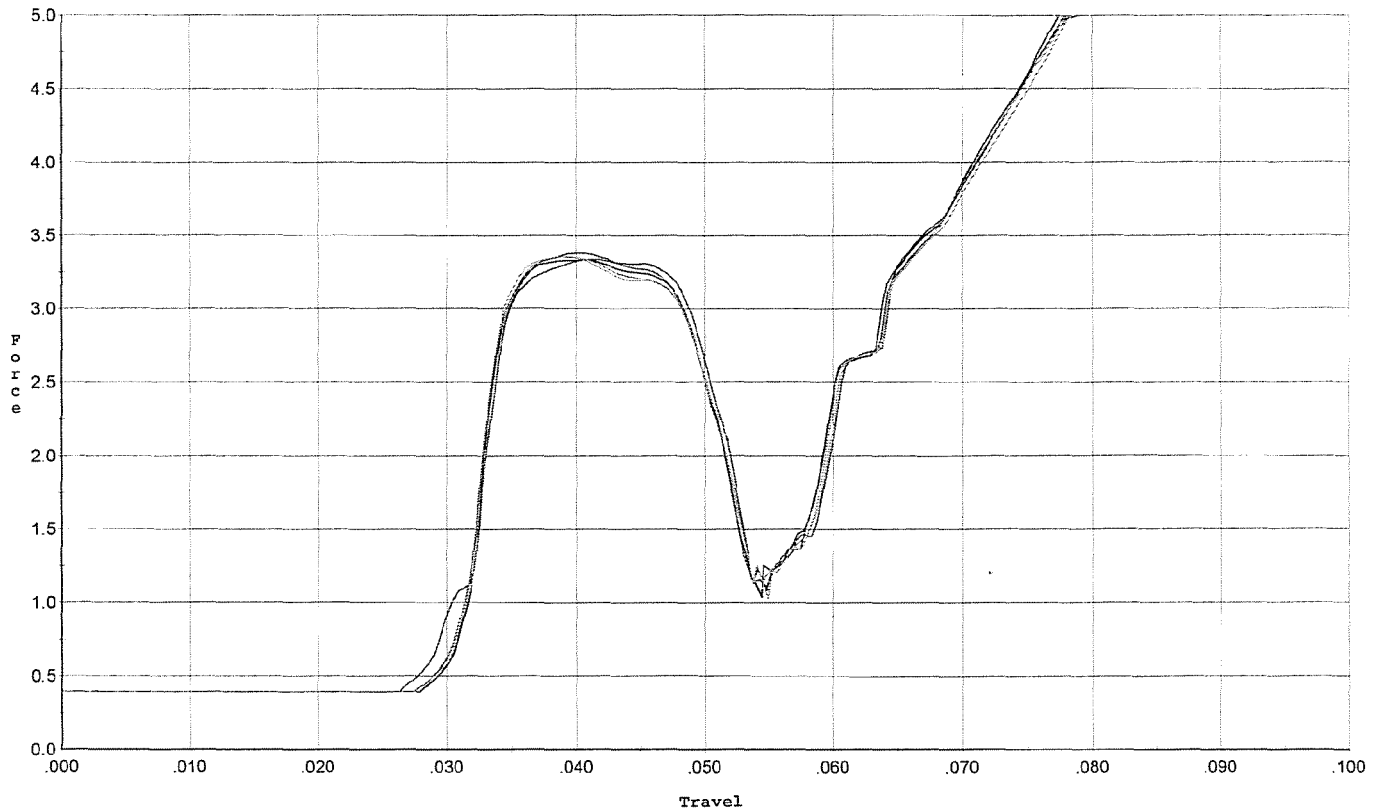
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.485	0.052	0.032	0.035	0.074		Set Trigger
2	3.420	0.052	0.031	0.036	0.072		Set Trigger
3	3.407	0.052	0.031	0.036	0.072		Set Trigger
4	3.531	0.053	0.031	0.036	0.075		Set Trigger
5	3.393	0.053	0.031	0.036	0.073		Set Trigger

17-3-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



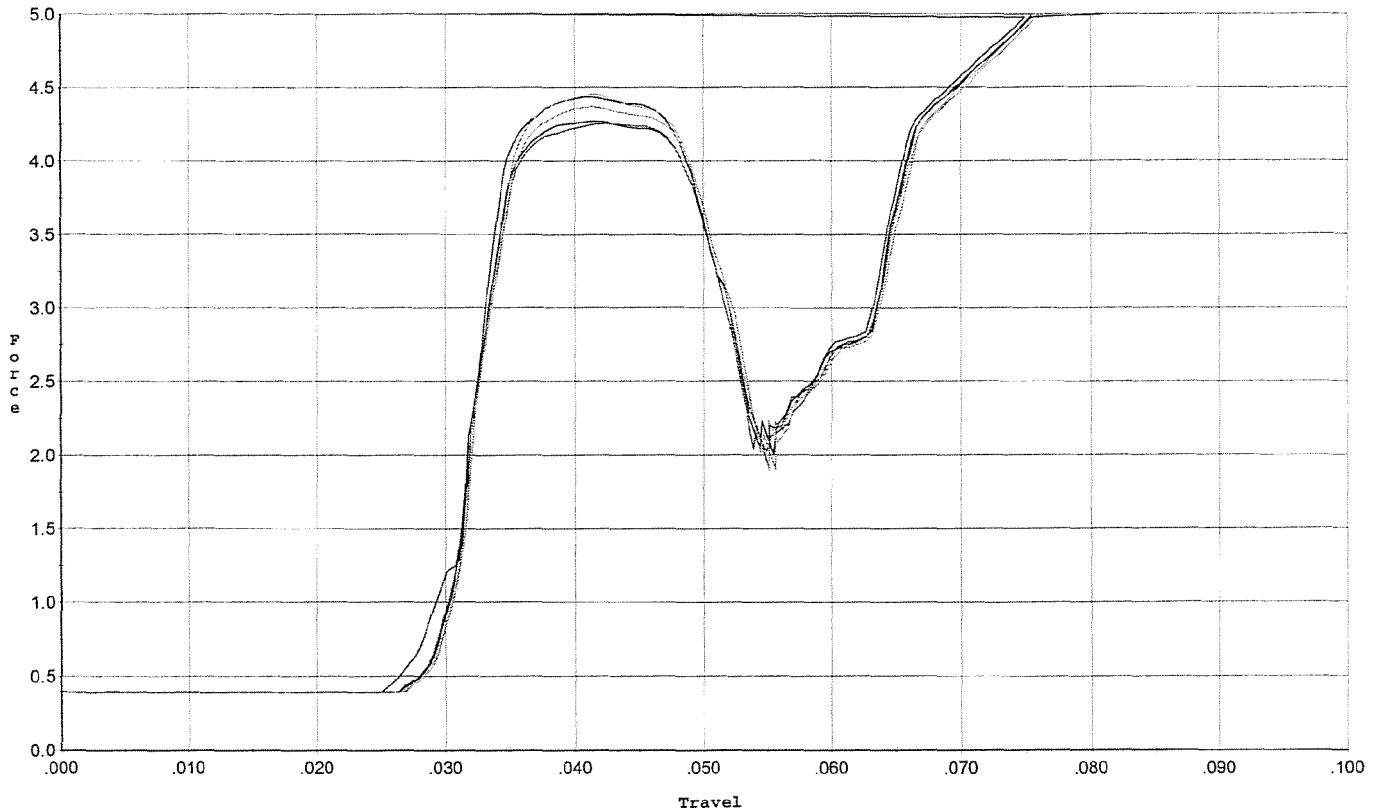
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.336	0.052	0.029	0.036	0.073		Set Trigger
2	3.331	0.051	0.031	0.036	0.071		Set Trigger
3	3.380	0.051	0.030	0.036	0.072		Set Trigger
4	3.352	0.051	0.030	0.036	0.071		Set Trigger
5	3.353	0.052	0.030	0.036	0.073		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



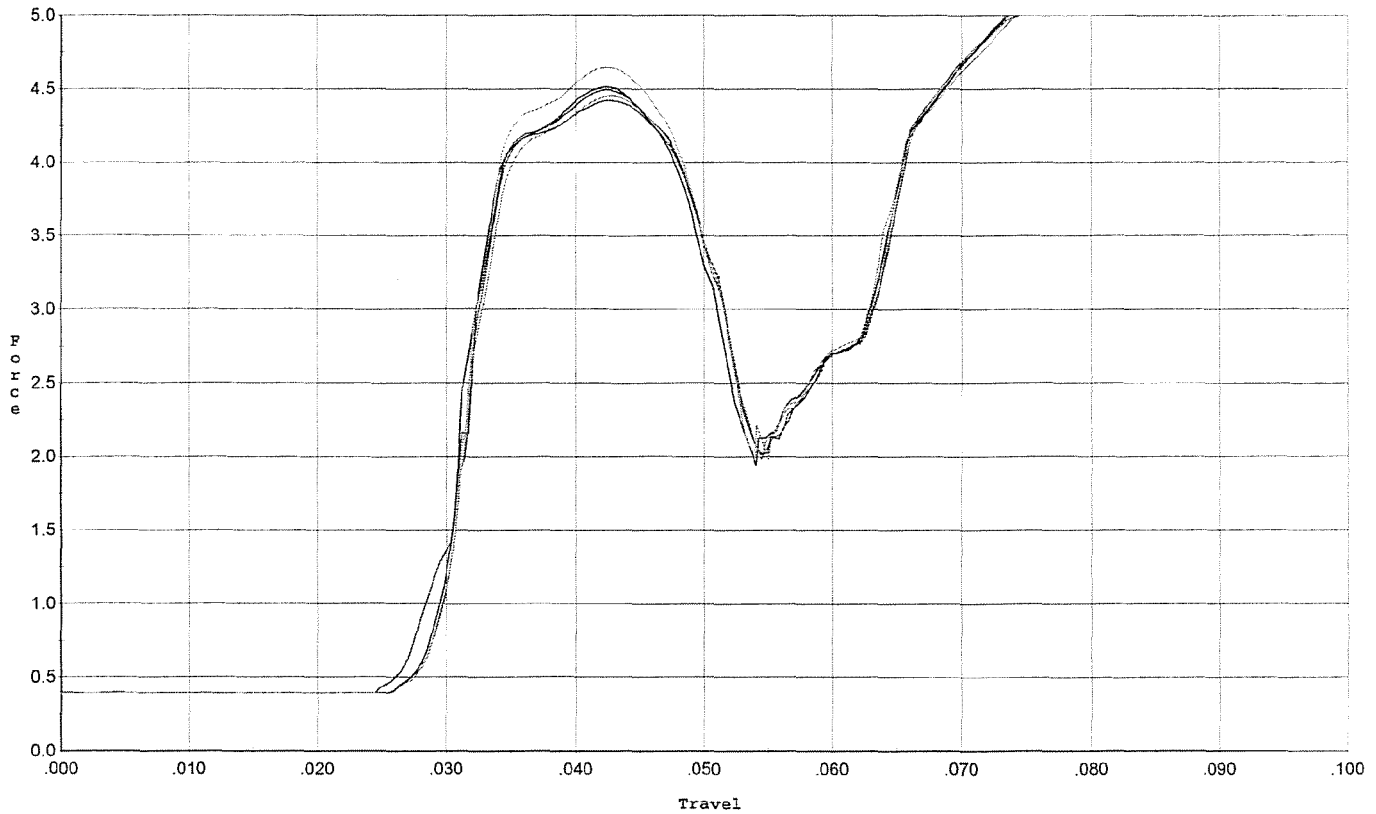
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.434	0.052	0.027	0.032	0.096		Set Trigger
2	4.267	0.052	0.029	0.032	0.092		Set Trigger
3	4.251	0.052	0.029	0.032	0.092		Set Trigger
4	4.453	0.052	0.029	0.032	0.094		Set Trigger
5	4.371	0.053	0.029	0.032	0.095		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



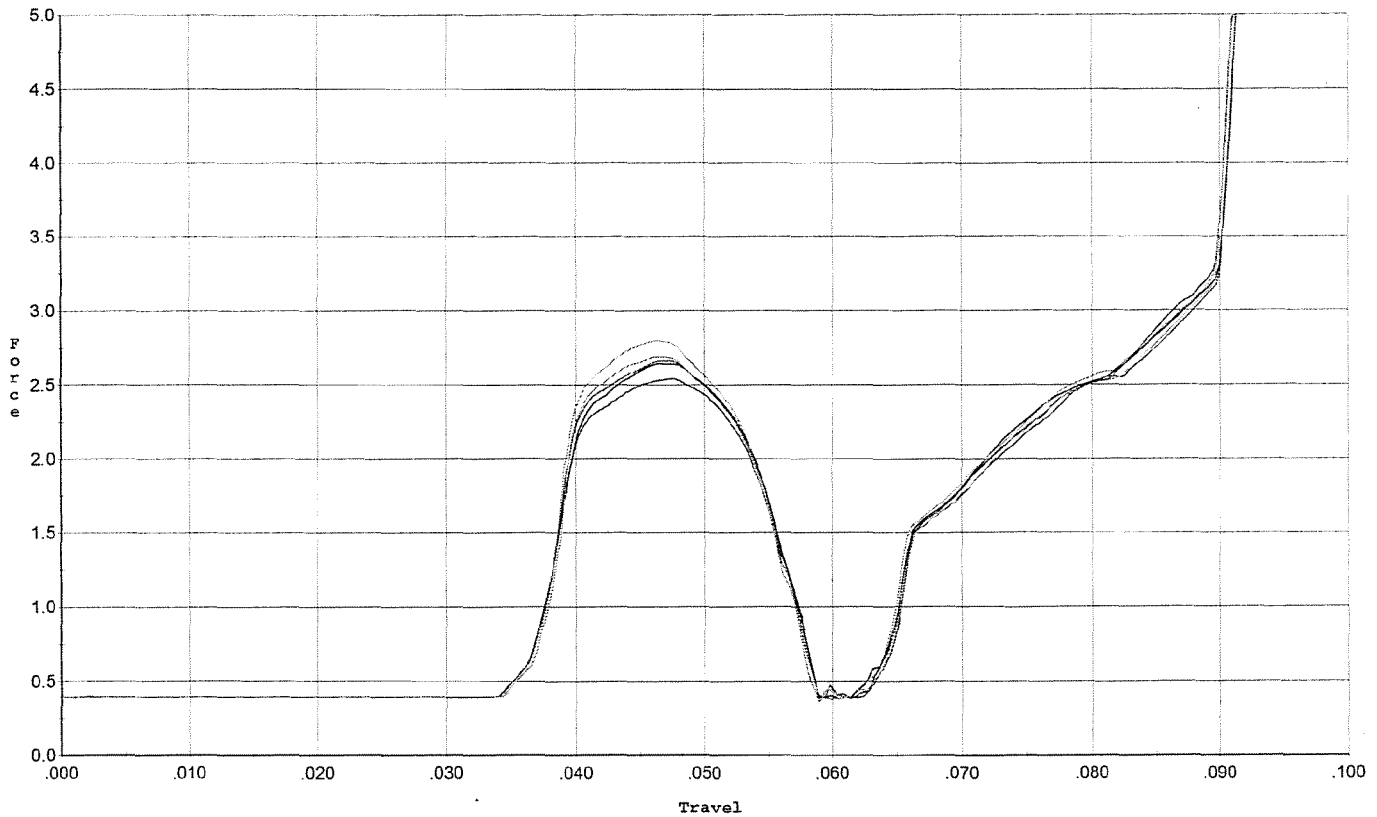
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.494	0.051	0.027	0.031	0.095		Set Trigger
2	4.514	0.051	0.028	0.031	0.093		Set Trigger
3	4.420	0.051	0.029	0.032	0.093		Set Trigger
4	4.647	0.051	0.029	0.032	0.096		Set Trigger
5	4.456	0.051	0.029	0.032	0.093		Set Trigger

A-4.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs/



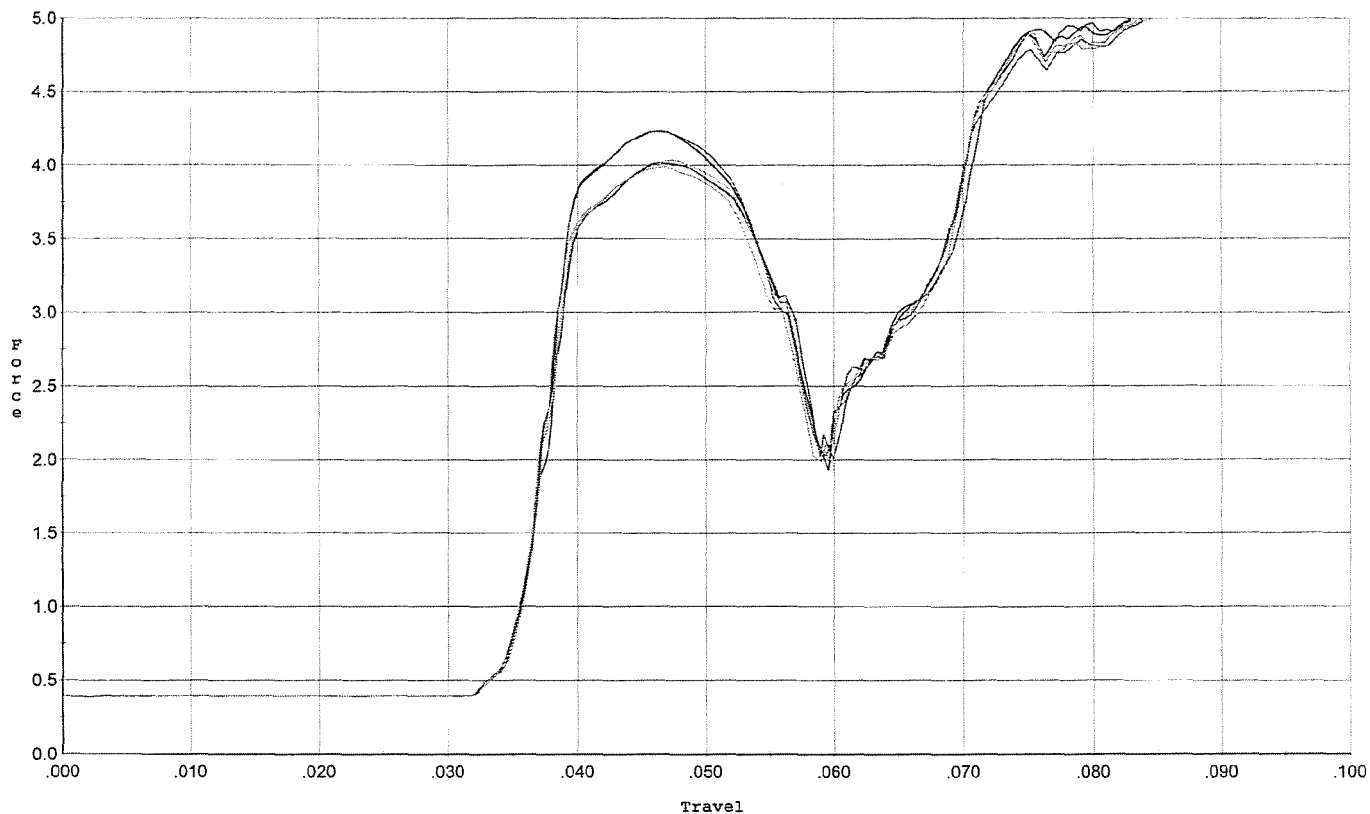
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.058	0.037	0.039	0.057		Set Trigger
2	2.644	0.058	0.036	0.040	0.058		Set Trigger
3	2.662	0.057	0.036	0.040	0.058		Set Trigger
4	2.799	0.057	0.037	0.039	0.059		Set Trigger
5	2.692	0.057	0.037	0.039	0.058		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.057	0.033	0.036	0.089		Set Trigger
2	4.231	0.056	0.035	0.037	0.090		Set Trigger
3	4.231	0.056	0.033	0.037	0.090		Set Trigger
4	4.036	0.056	0.033	0.037	0.087		Set Trigger
5	3.988	0.057	0.034	0.036	0.088		Set Trigger

A-4.10