

G6785059

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

**24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



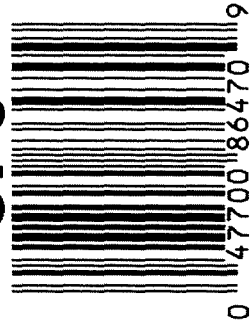
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785059

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6785059

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	KIZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>BA</i>	9-10-08	BA
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9-13-08	MR
542	APPLY COATINGS (BARREL ACTION)		9-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

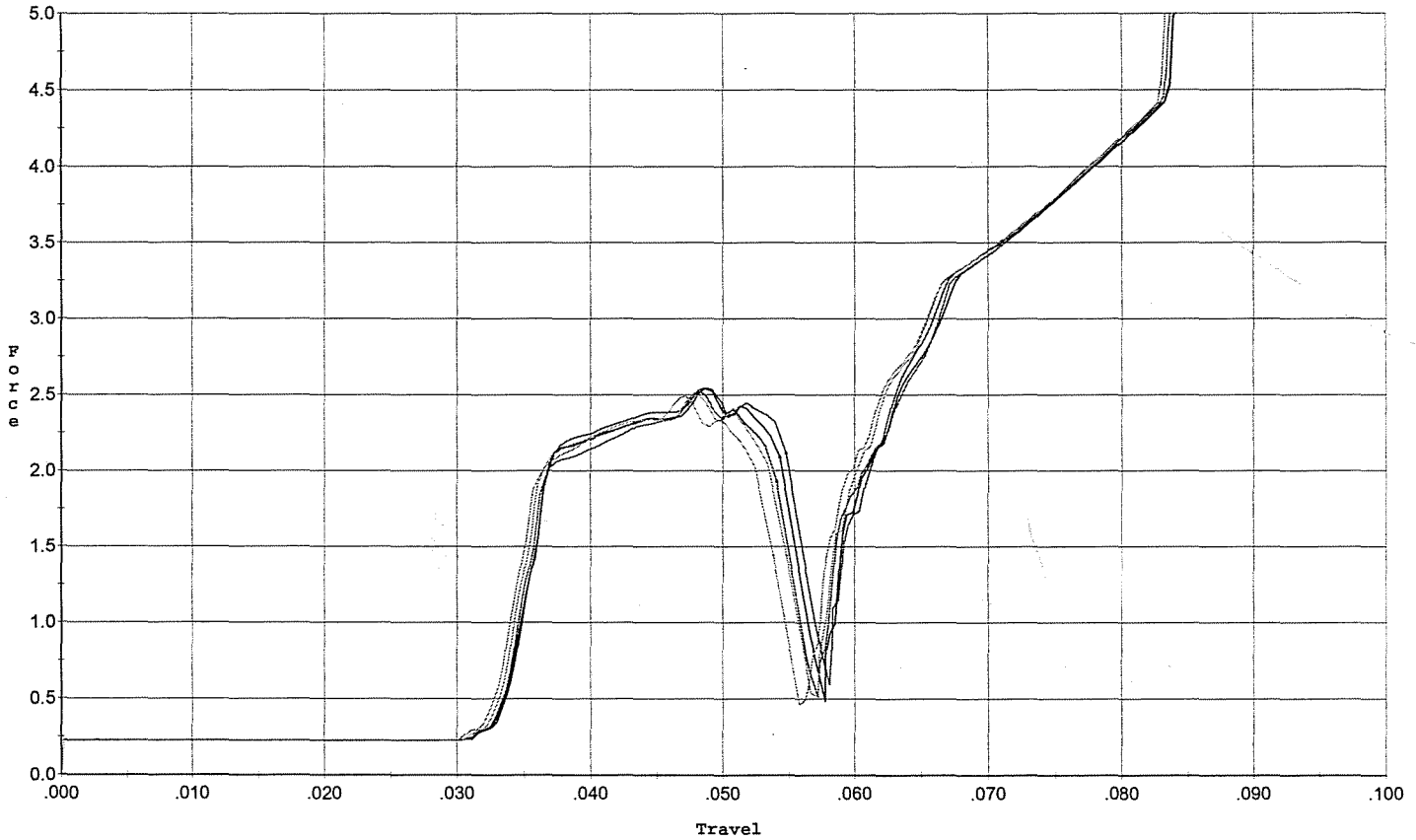
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3</u>	<u>2.5</u>	<u>2.5</u>	9-24-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u>	<u>4.5</u>	<u>4.5</u>	9-24-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9-24-08	TL		
	J) ASSEMBLE STOCK					9-17-08	BSW		
	K) ASSEMBLE SWIVEL STUDS					9-24-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-24-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-24-08	L.D.		
670	FINAL INSPECTION A) HEADSPACE					9-24-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u>	<u>2.42</u>	<u>2.43</u>	<u>2.50</u>	<u>2.47</u>	9-24-08	TL
	C) FUNCTION					9-24-08	TL		
690	PACK					12/10/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



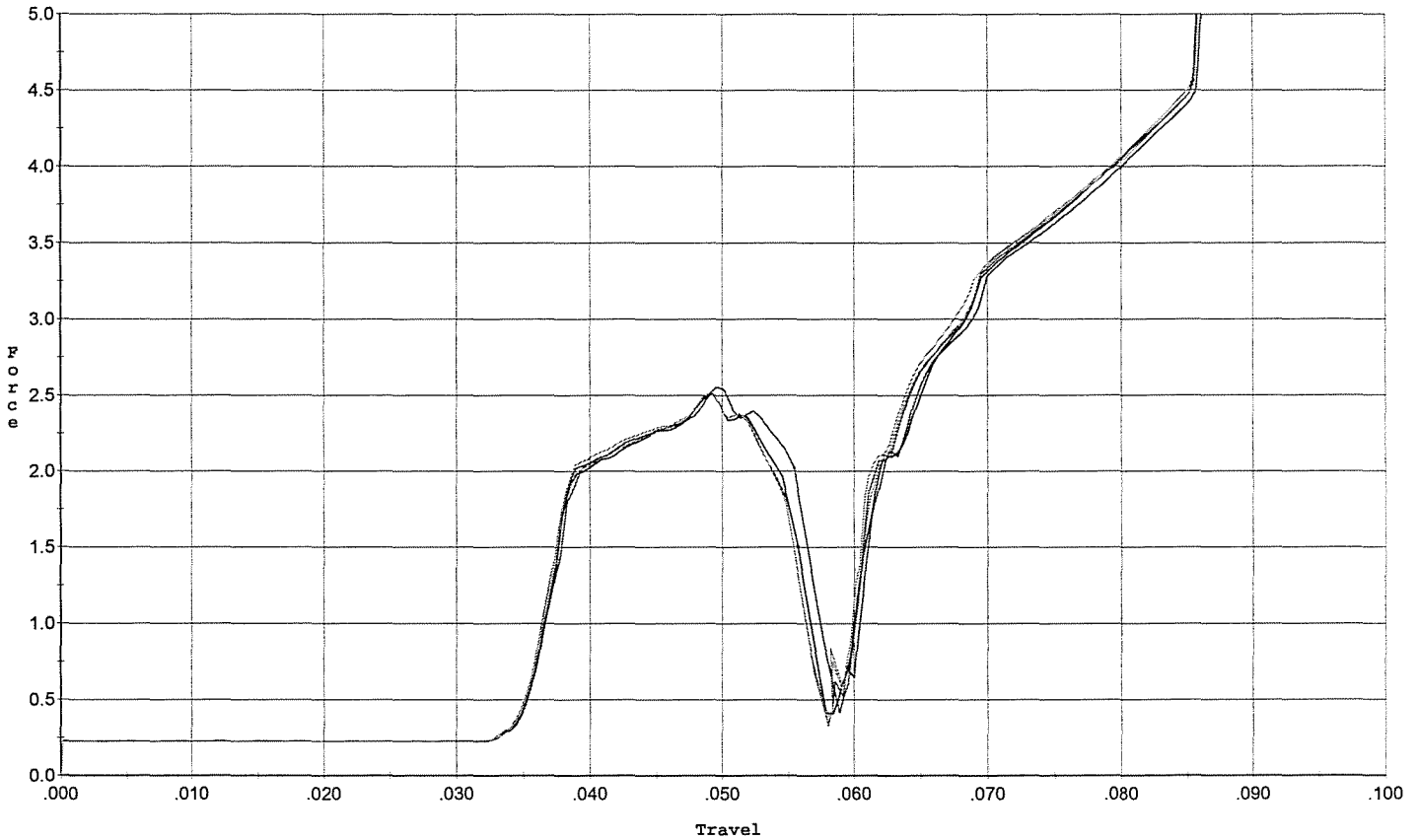
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.055	0.033	0.035	0.055		Set Trigger
2	2.542	0.054	0.033	0.035	0.053		Set Trigger
3	2.524	0.054	0.033	0.035	0.052		Set Trigger
4	2.499	0.055	0.033	0.035	0.053		Set Trigger
5	2.491	0.054	0.032	0.035	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



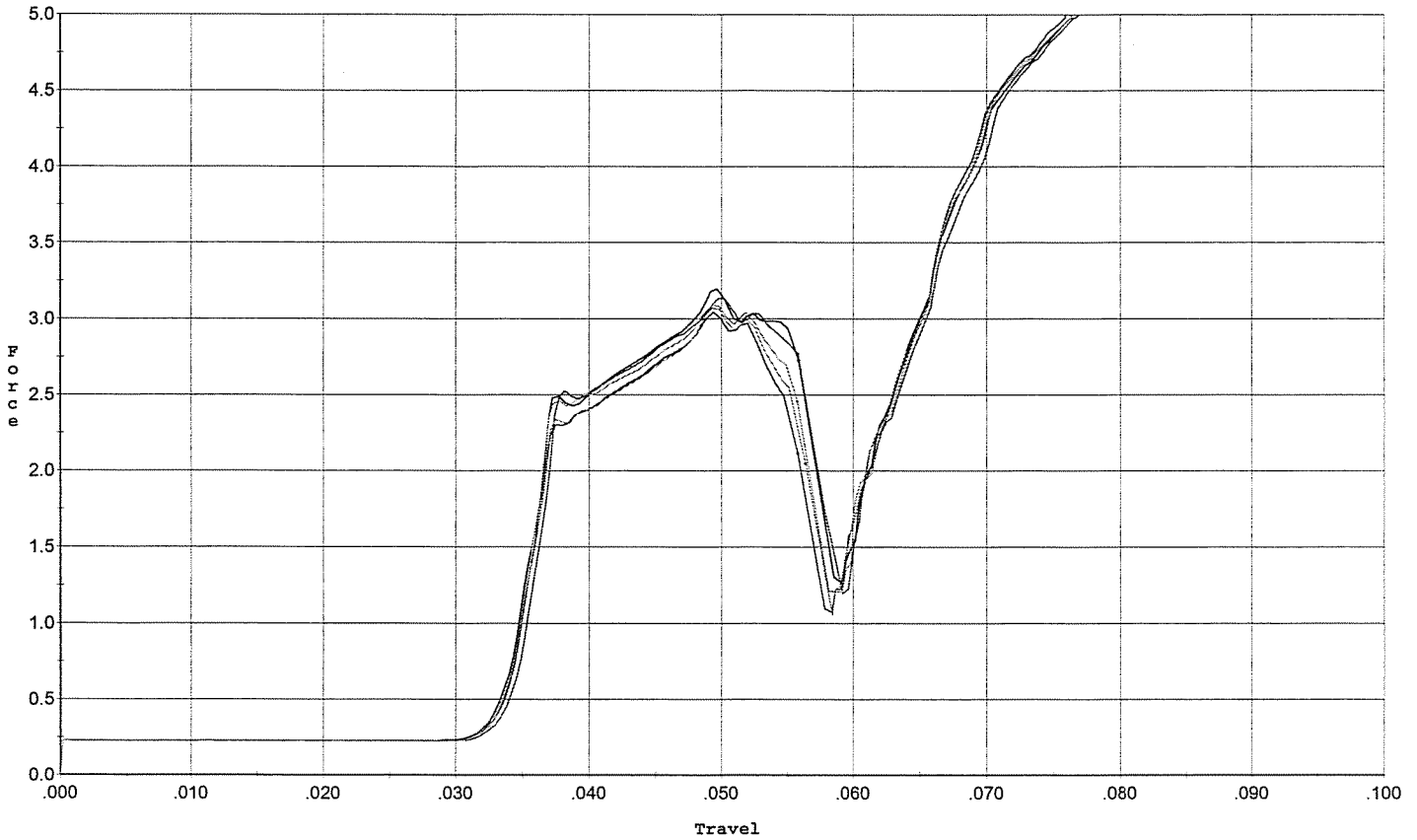
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.055	0.035	0.036	0.051		Set Trigger
2	2.515	0.056	0.035	0.037	0.050		Set Trigger
3	2.521	0.055	0.035	0.037	0.049		Set Trigger
4	2.518	0.055	0.035	0.037	0.049		Set Trigger
5	2.523	0.055	0.034	0.037	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



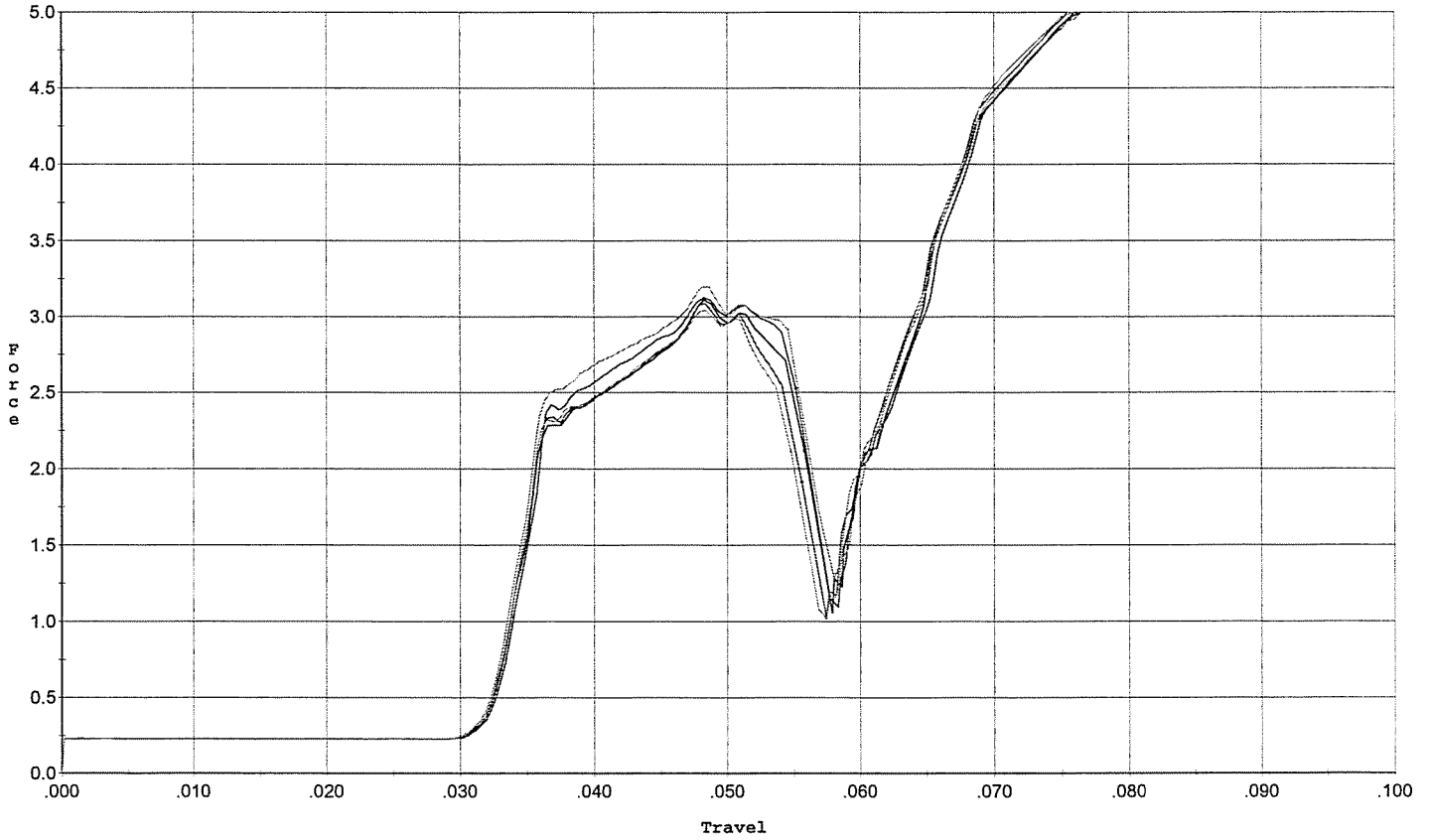
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.056	0.033	0.034	0.062		Set Trigger
2	3.195	0.056	0.033	0.034	0.067		Set Trigger
3	3.132	0.056	0.033	0.035	0.065		Set Trigger
4	3.089	0.056	0.033	0.034	0.065		Set Trigger
5	3.072	0.056	0.033	0.034	0.064		Set Trigger

AVG 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



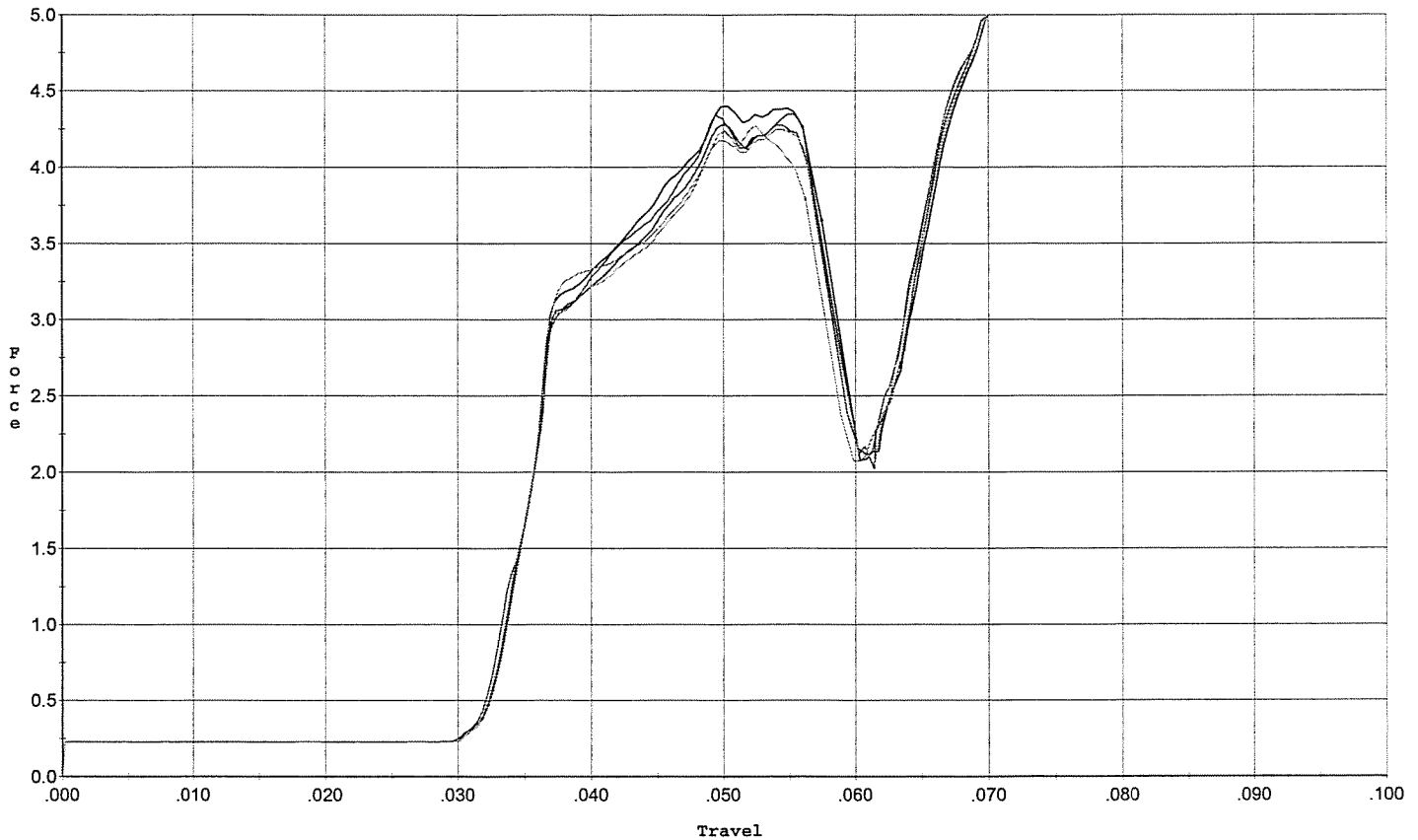
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.055	0.032	0.034	0.066		Set Trigger
2	3.114	0.056	0.032	0.033	0.065		Set Trigger
3	3.089	0.056	0.032	0.034	0.064		Set Trigger
4	3.044	0.055	0.032	0.034	0.063		Set Trigger
5	3.196	0.055	0.032	0.033	0.068		Set Trigger

Aug 3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



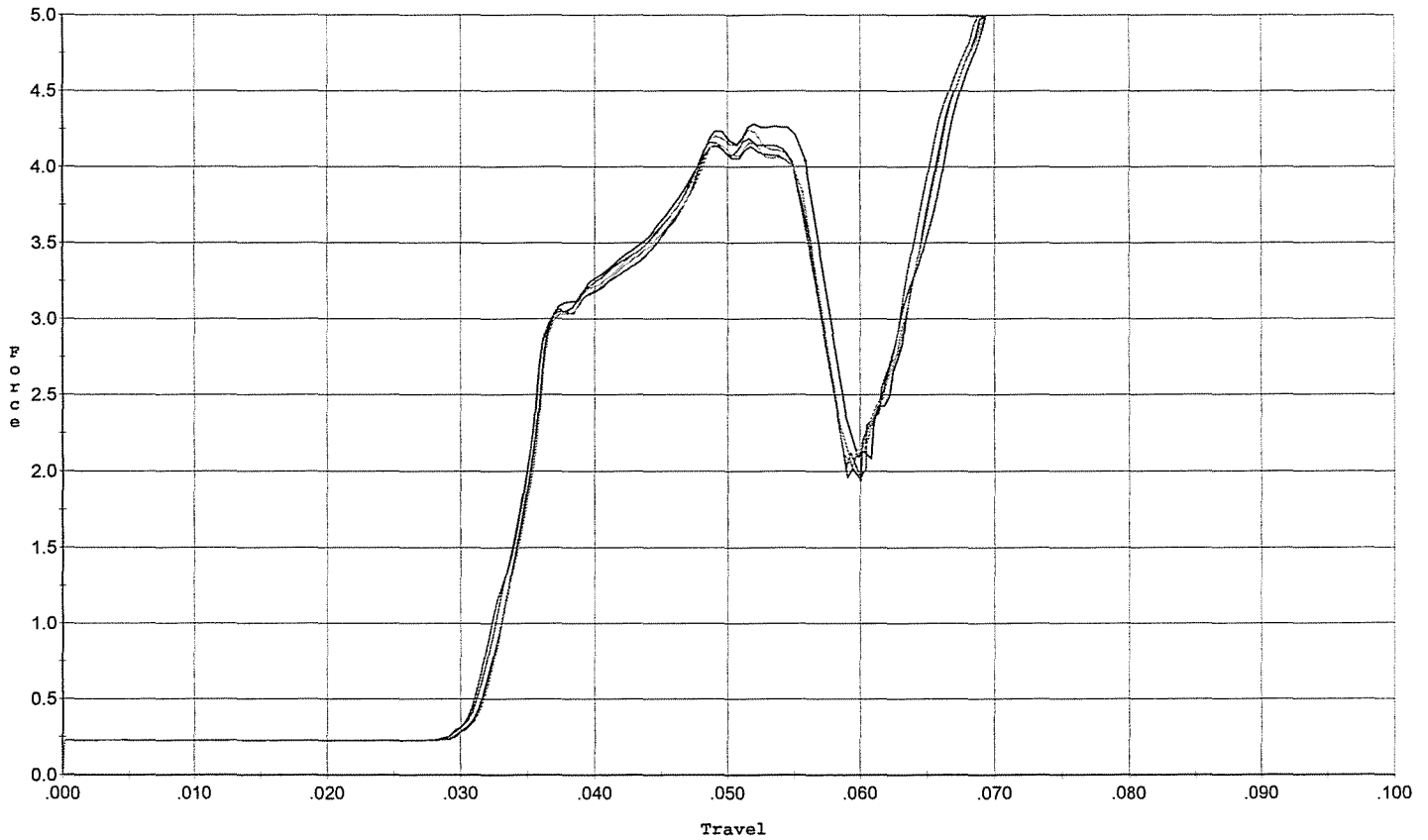
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.056	0.032	0.027	0.091		Set Trigger
2	4.399	0.057	0.032	0.026	0.096		Set Trigger
3	4.343	0.056	0.032	0.026	0.092		Set Trigger
4	4.270	0.056	0.032	0.027	0.089		Set Trigger
5	4.245	0.056	0.032	0.027	0.091		Set Trigger

Avg 4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



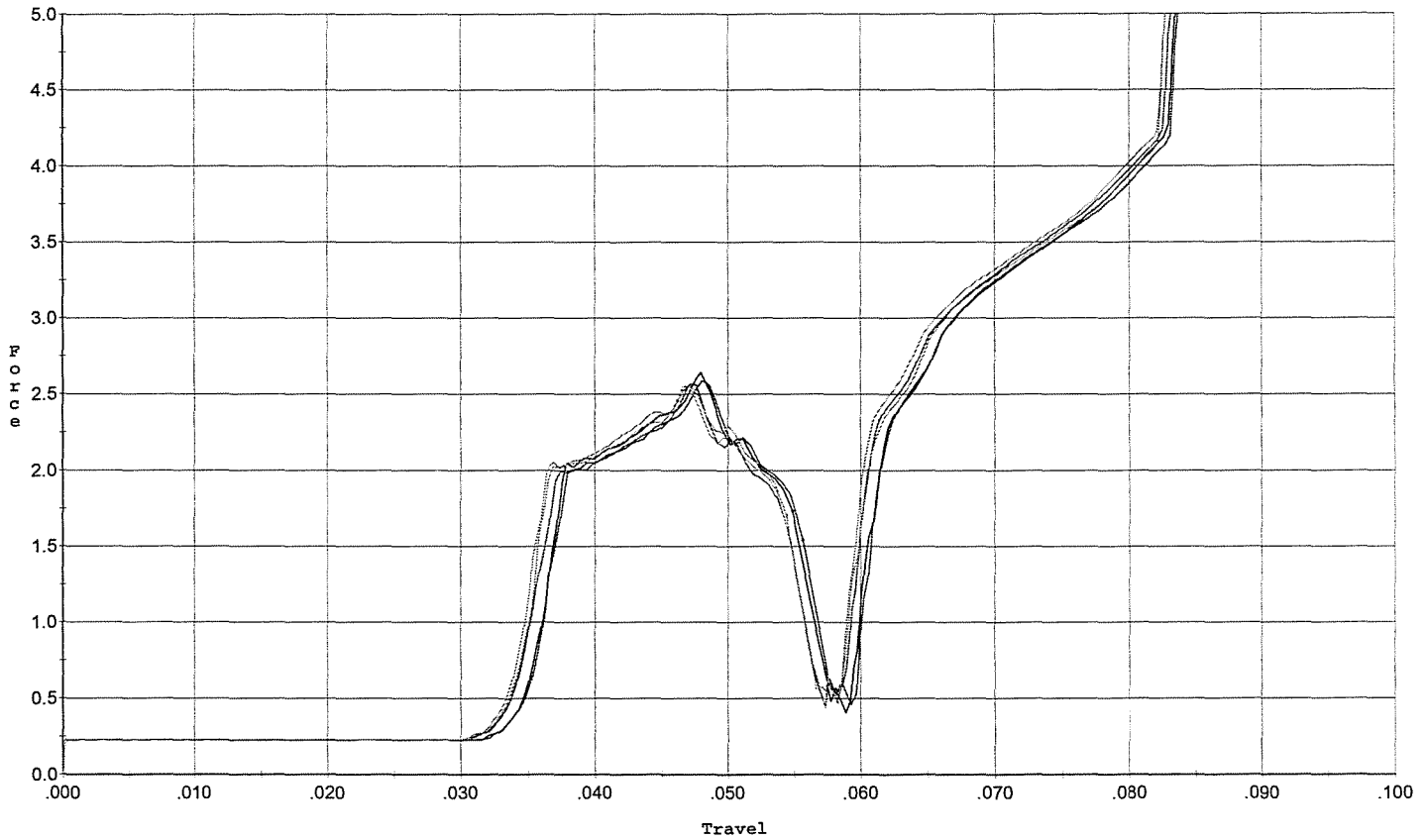
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.056	0.031	0.027	0.089		Set Trigger
2	4.284	0.056	0.031	0.026	0.091		Set Trigger
3	4.188	0.056	0.031	0.026	0.090		Set Trigger
4	4.163	0.056	0.031	0.027	0.088		Set Trigger
5	4.245	0.056	0.031	0.027	0.088		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



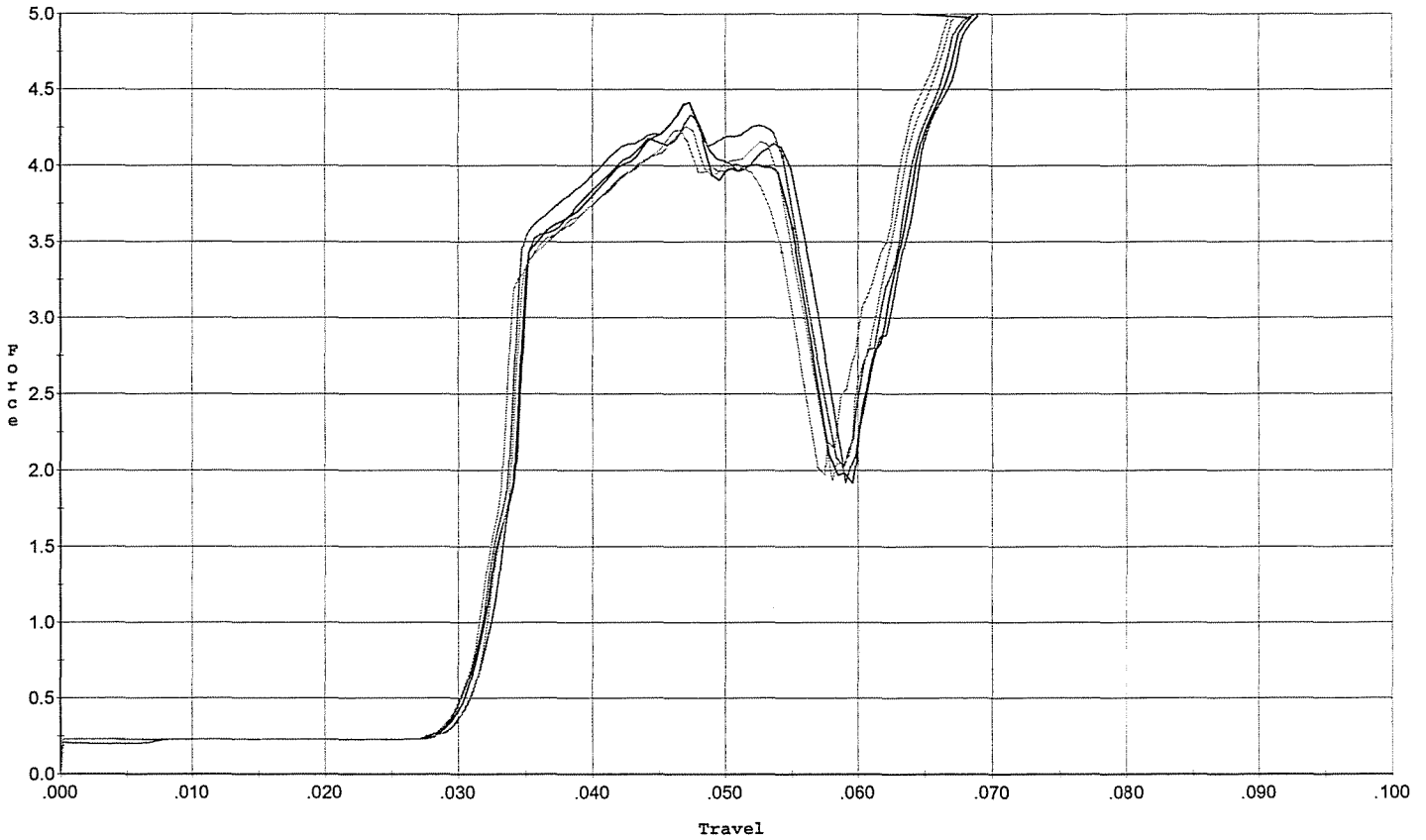
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.056	0.035	0.035	0.050		Set Trigger
2	2.642	0.055	0.035	0.035	0.050		Set Trigger
3	2.564	0.055	0.034	0.035	0.049		Set Trigger
4	2.555	0.055	0.033	0.035	0.051		Set Trigger
5	2.566	0.054	0.033	0.035	0.051		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.057	0.031	0.027	0.098		Set Trigger
2	4.417	0.055	0.030	0.028	0.094		Set Trigger
3	4.412	0.054	0.030	0.028	0.096		Set Trigger
4	4.259	0.056	0.030	0.028	0.095		Set Trigger
5	4.232	0.054	0.030	0.028	0.091		Set Trigger

Avg 4.33