

G6785061

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



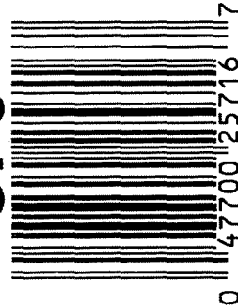
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6785061

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6785061

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE		10-7-08	RT
475	DRILL AND TAP SIGHT HOLES		10-7-08	SP
480	MAGNAFLUX BBL ACTION		10/8/08	(H)
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/13	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-13-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

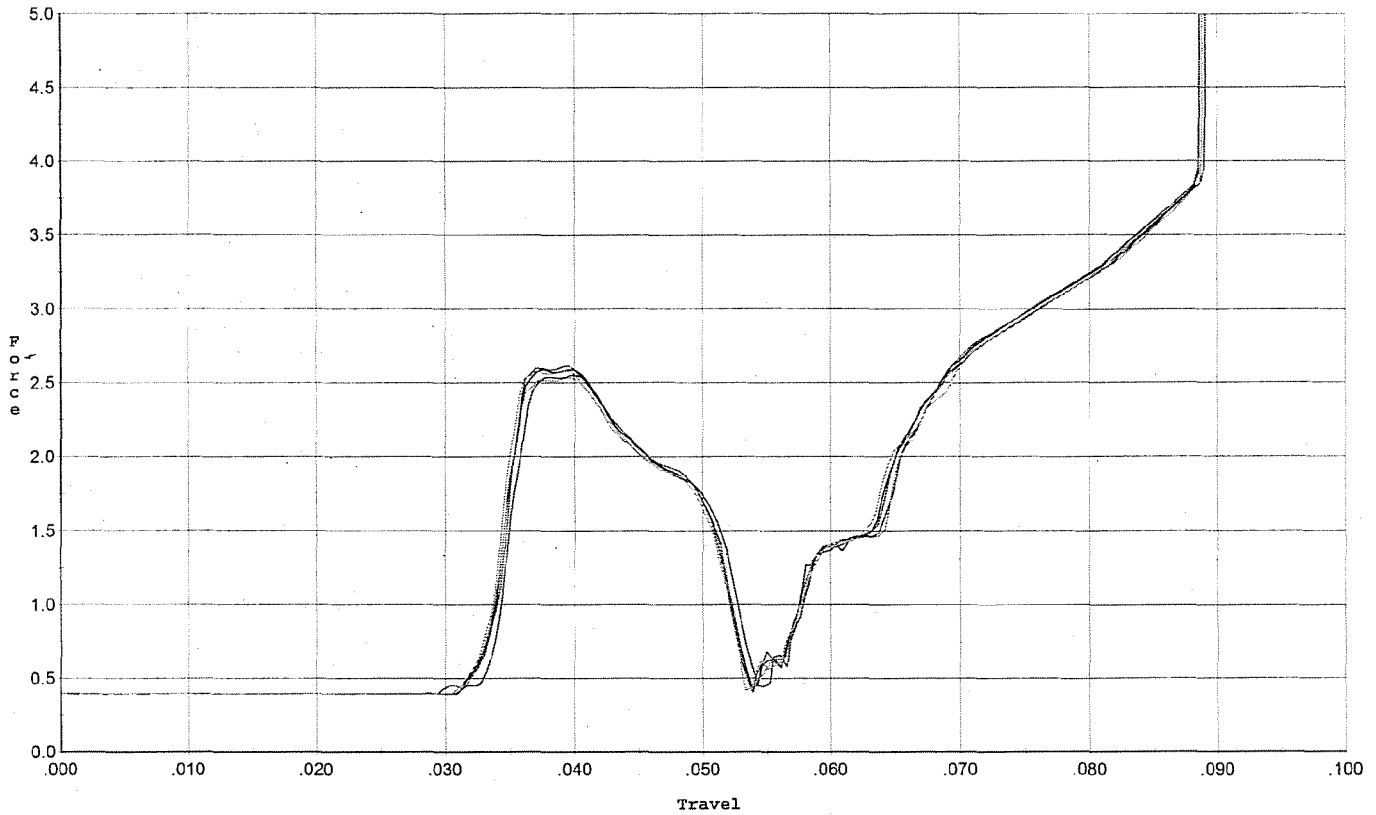
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	11-18-08	RJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-18-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-18-08	RJ
	J) ASSEMBLE STOCK		11-13-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-18-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-14-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-14-08	RJ
670	FINAL INSPECTION A) HEADSPACE		11-18-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.42</u> <u>2.43</u> <u>2.42</u> <u>2.48</u>	11-18-08	RJ
	C) FUNCTION		11-18-08	RJ
690	PACK		12-2-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



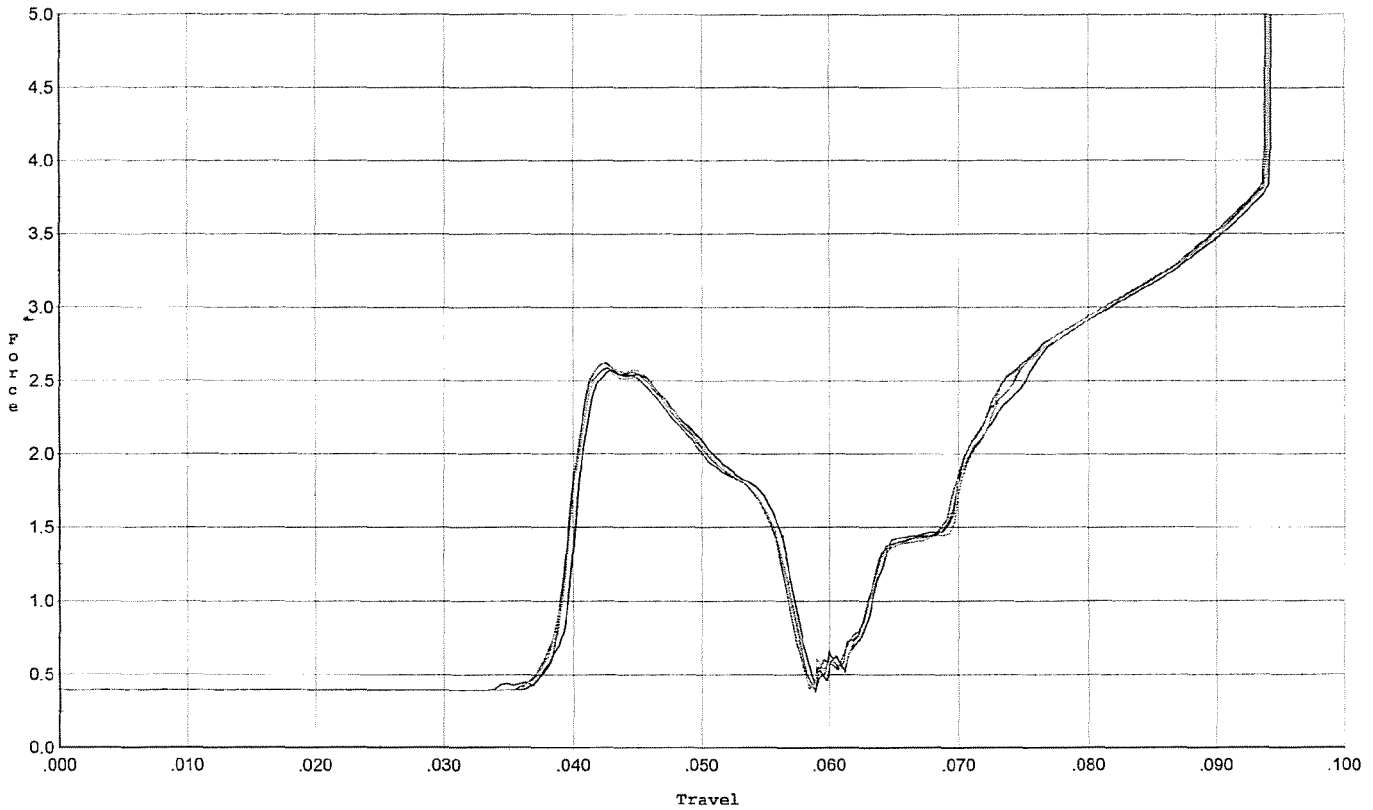
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.052	0.033	0.041	0.051		Set Trigger
2	2.590	0.051	0.032	0.041	0.051		Set Trigger
3	2.612	0.052	0.032	0.041	0.051		Set Trigger
4	2.581	0.052	0.032	0.041	0.051		Set Trigger
5	2.534	0.051	0.032	0.041	0.050		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



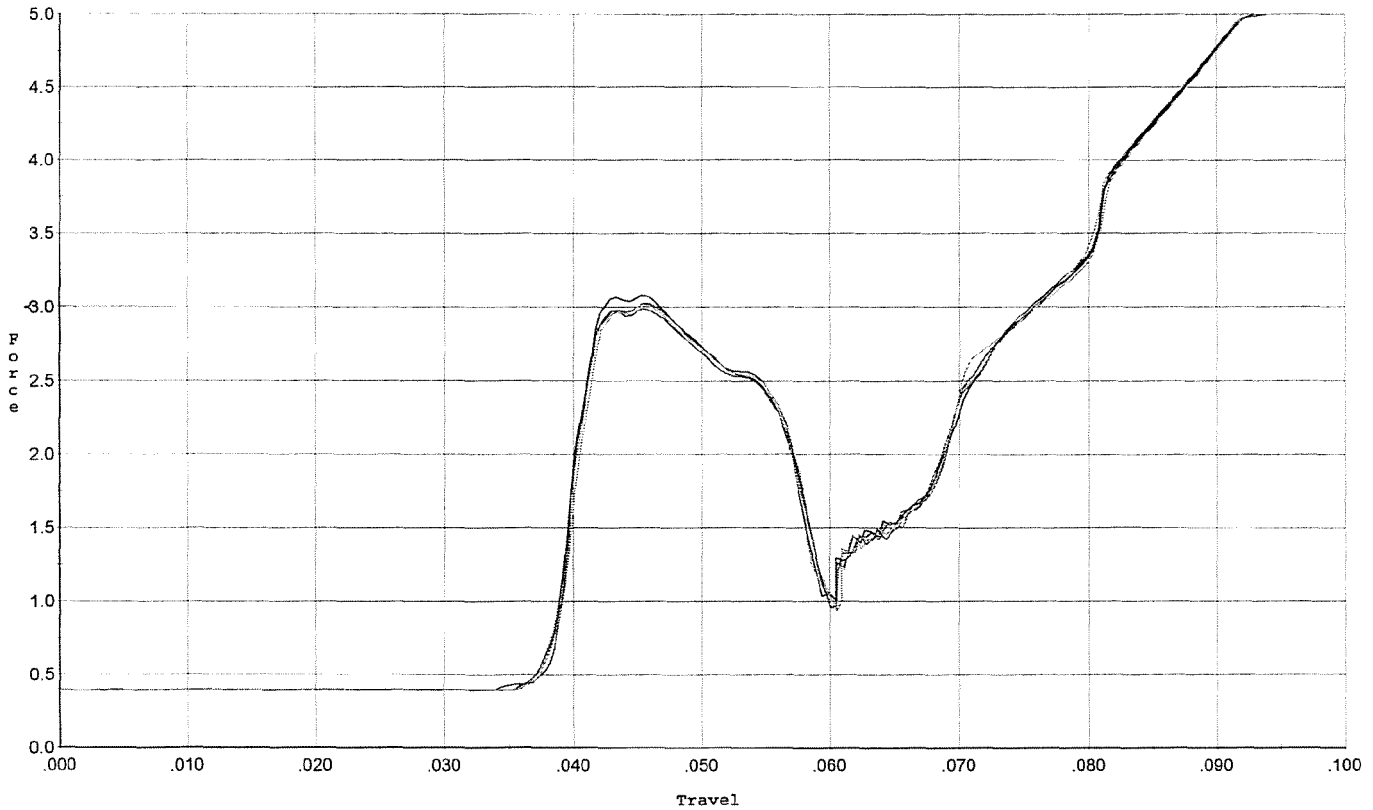
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.057	0.038	0.041	0.052		Set Trigger
2	2.566	0.056	0.039	0.042	0.052		Set Trigger
3	2.623	0.056	0.037	0.042	0.052		Set Trigger
4	2.581	0.057	0.038	0.041	0.052		Set Trigger
5	2.628	0.057	0.038	0.041	0.053		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



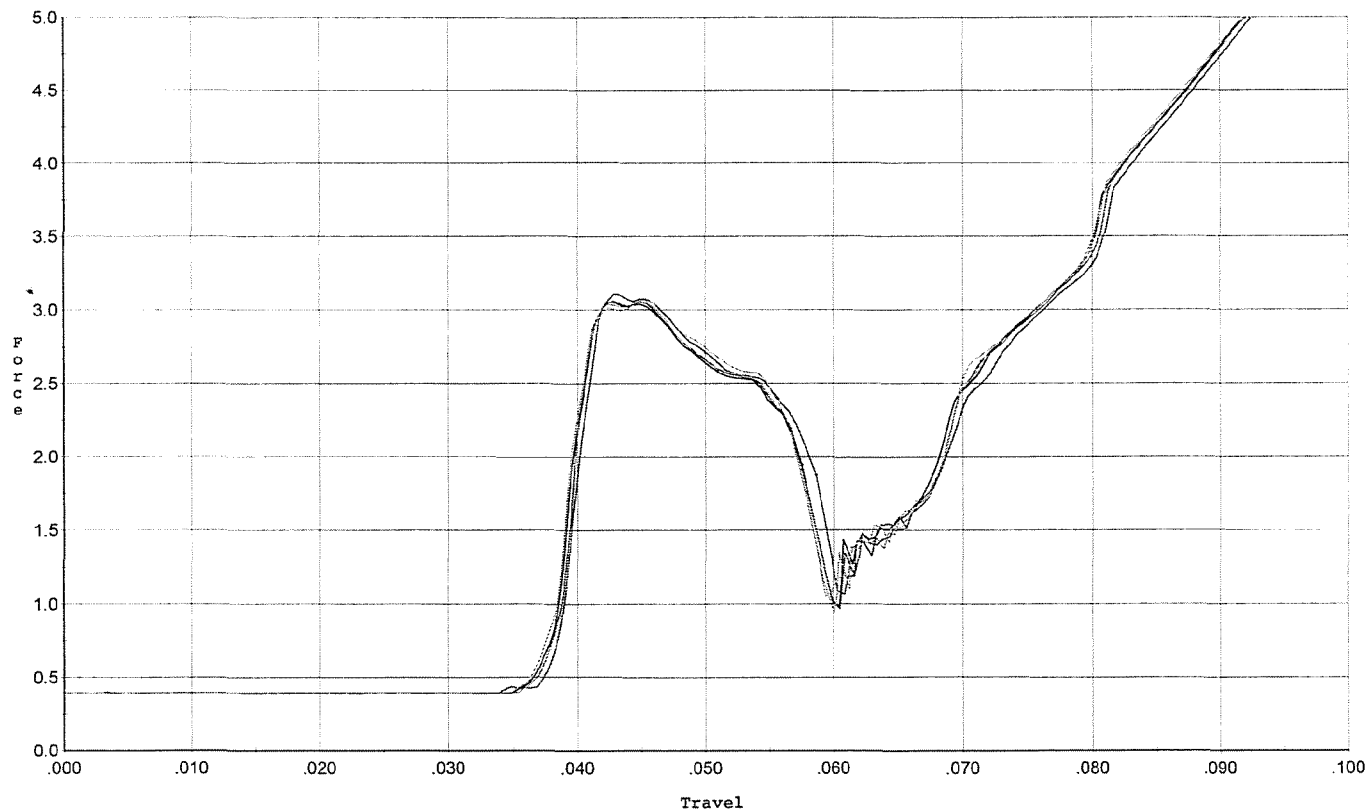
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.058	0.038	0.040	0.064		Set Trigger
2	3.082	0.057	0.038	0.041	0.064		Set Trigger
3	2.988	0.057	0.037	0.041	0.063		Set Trigger
4	3.014	0.058	0.038	0.040	0.064		Set Trigger
5	3.019	0.057	0.038	0.041	0.063		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



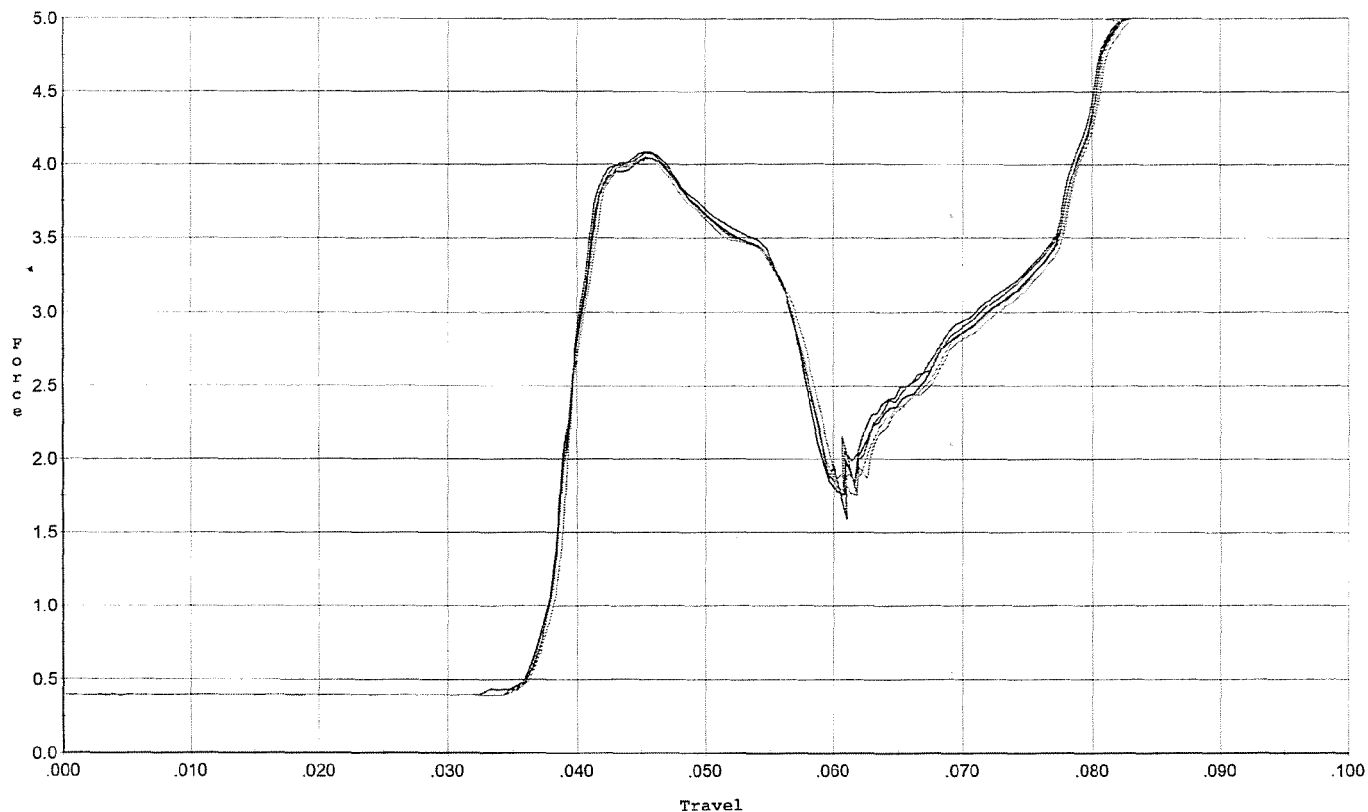
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.059	0.038	0.040	0.067		Set Trigger
2	3.054	0.058	0.037	0.040	0.065		Set Trigger
3	3.060	0.058	0.037	0.040	0.065		Set Trigger
4	3.064	0.058	0.037	0.040	0.066		Set Trigger
5	3.069	0.058	0.037	0.040	0.066		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



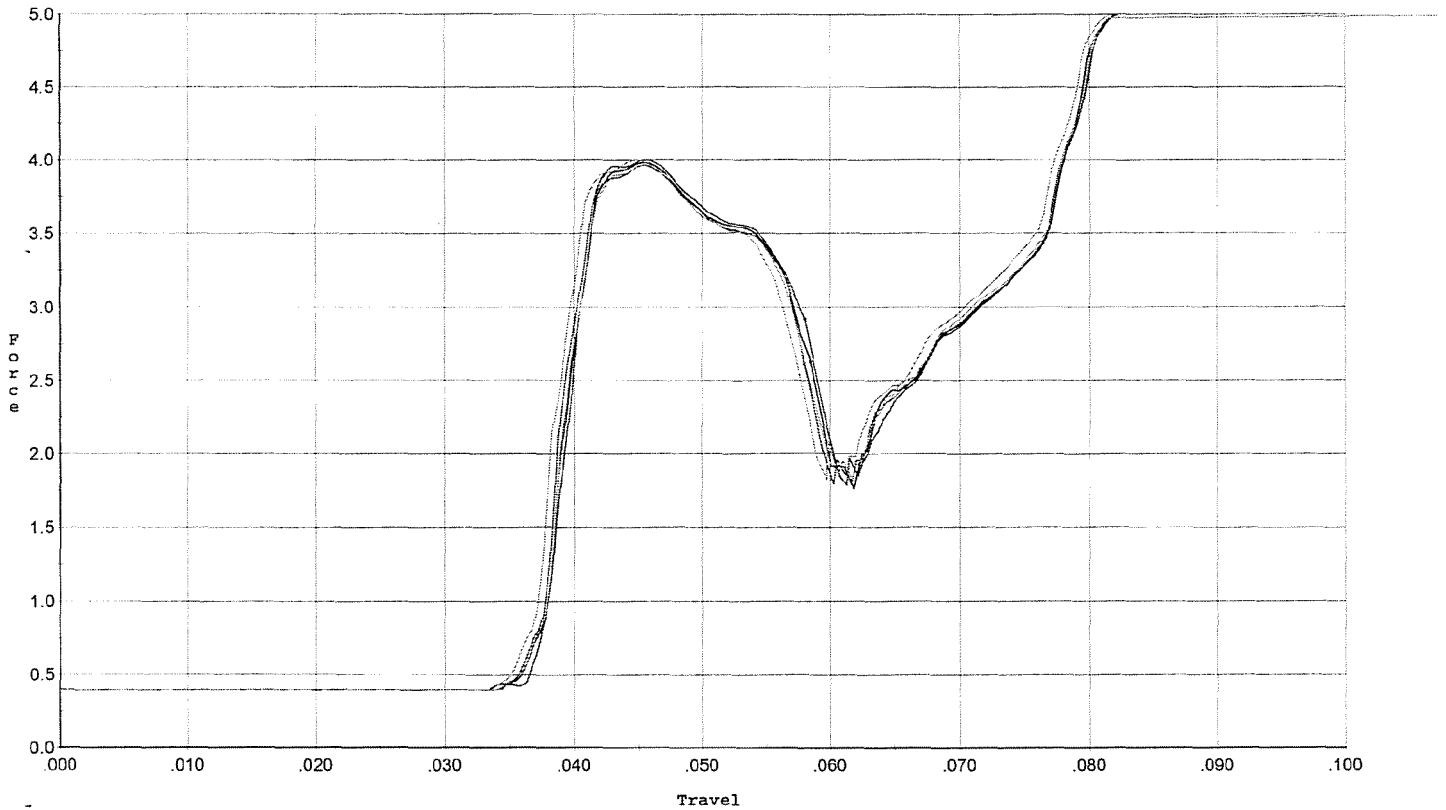
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.057	0.036	0.038	0.084		Set Trigger
2	4.046	0.057	0.036	0.038	0.083		Set Trigger
3	4.077	0.058	0.036	0.038	0.085		Set Trigger
4	4.055	0.058	0.036	0.038	0.084		Set Trigger
5	4.037	0.059	0.037	0.038	0.085		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



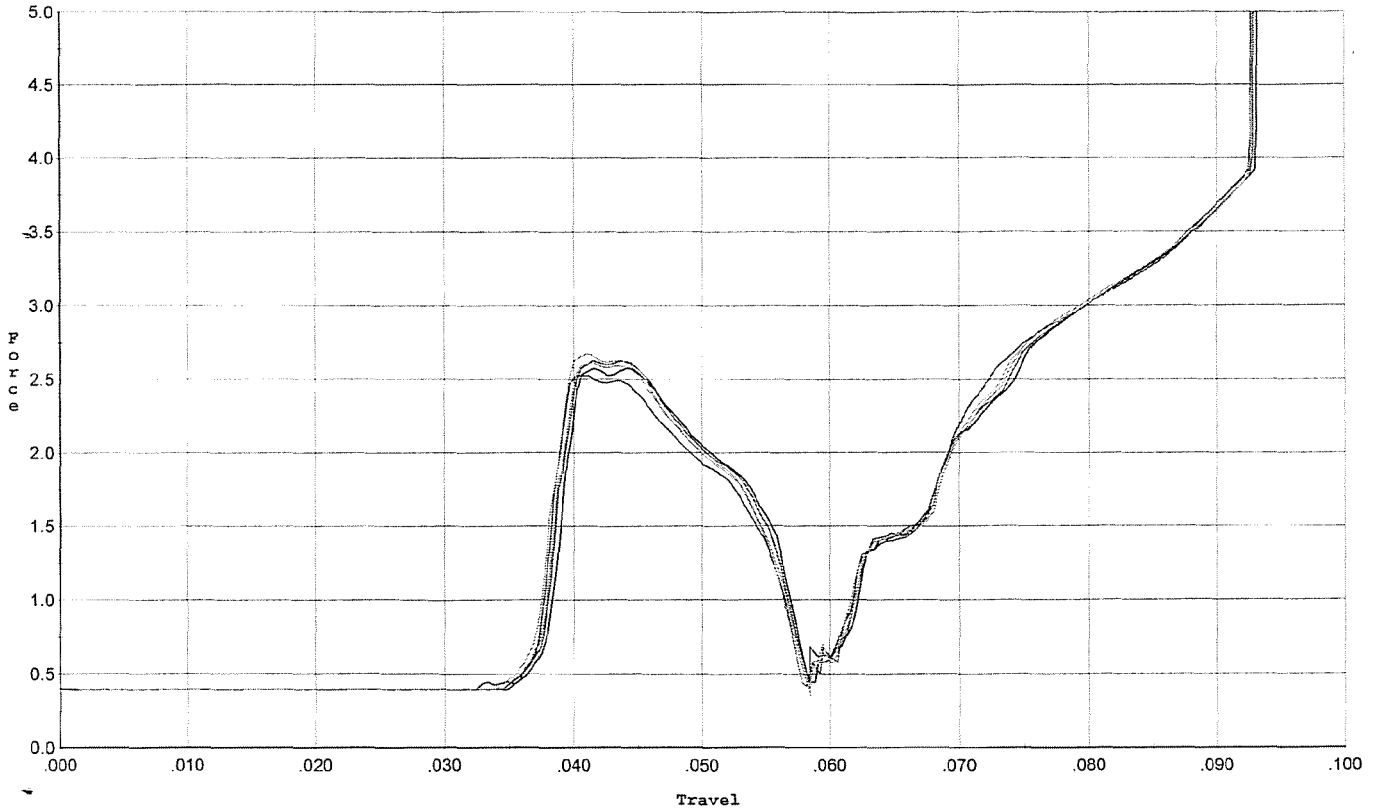
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.999	0.058	0.037	0.038	0.085		Set Trigger
2	3.983	0.059	0.036	0.038	0.086		Set Trigger
3	3.967	0.058	0.036	0.038	0.085		Set Trigger
4	3.966	0.058	0.036	0.038	0.084		Set Trigger
5	4.001	0.058	0.036	0.038	0.085		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



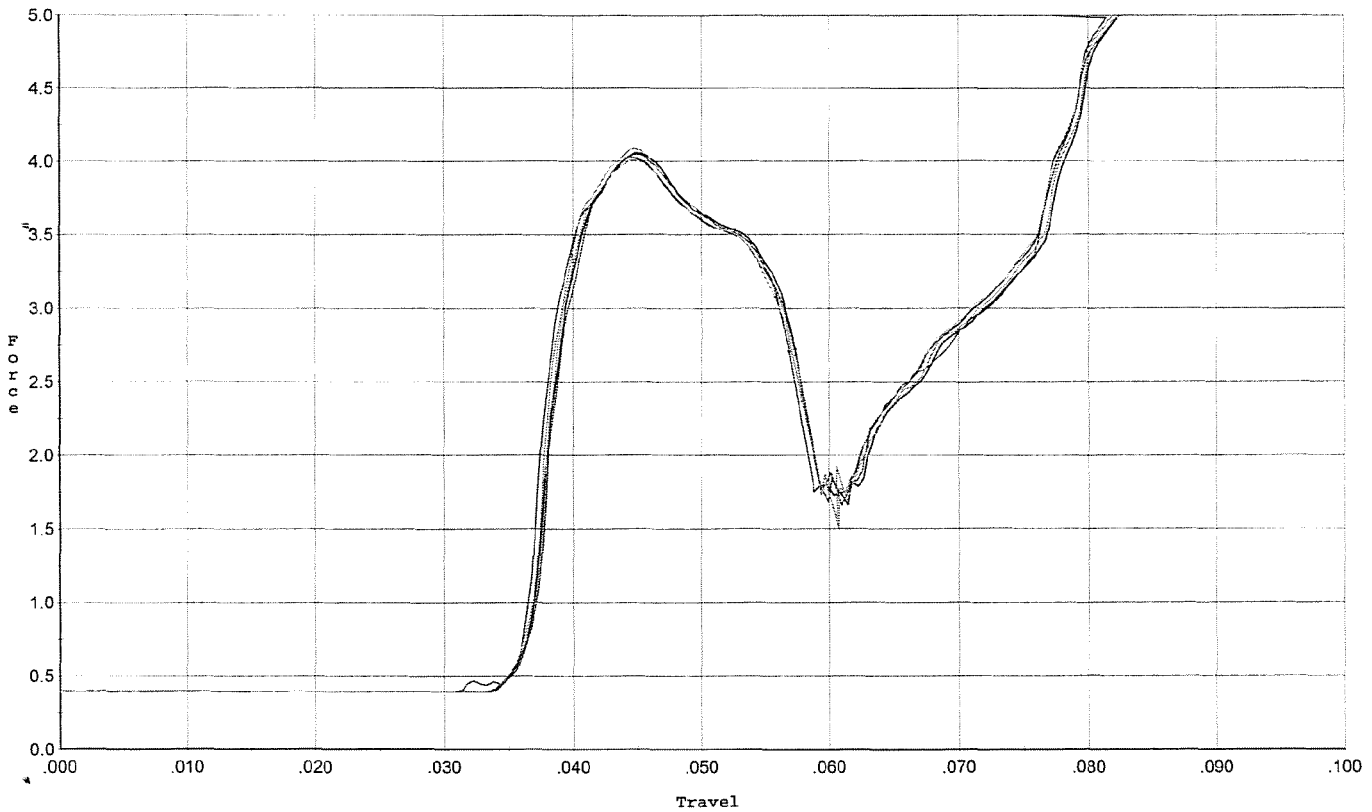
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.056	0.036	0.041	0.053		Set Trigger
2	2.577	0.057	0.038	0.040	0.054		Set Trigger
3	2.629	0.056	0.037	0.041	0.054		Set Trigger
4	2.671	0.057	0.037	0.040	0.055		Set Trigger
5	2.614	0.056	0.037	0.041	0.054		Set Trigger

Aug 260

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.057	0.036	0.037	0.085		Set Trigger
2	4.055	0.057	0.036	0.037	0.085		Set Trigger
3	4.047	0.057	0.036	0.037	0.085		Set Trigger
4	4.010	0.058	0.036	0.037	0.085		Set Trigger
5	4.088	0.058	0.036	0.037	0.087		Set Trigger

Aug 404