

G6785063

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



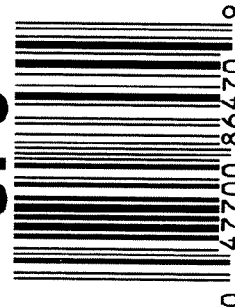
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785063

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785063

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	RT
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9-10-08	RT
490	MAGNAFLUX BOLT		9-8-08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

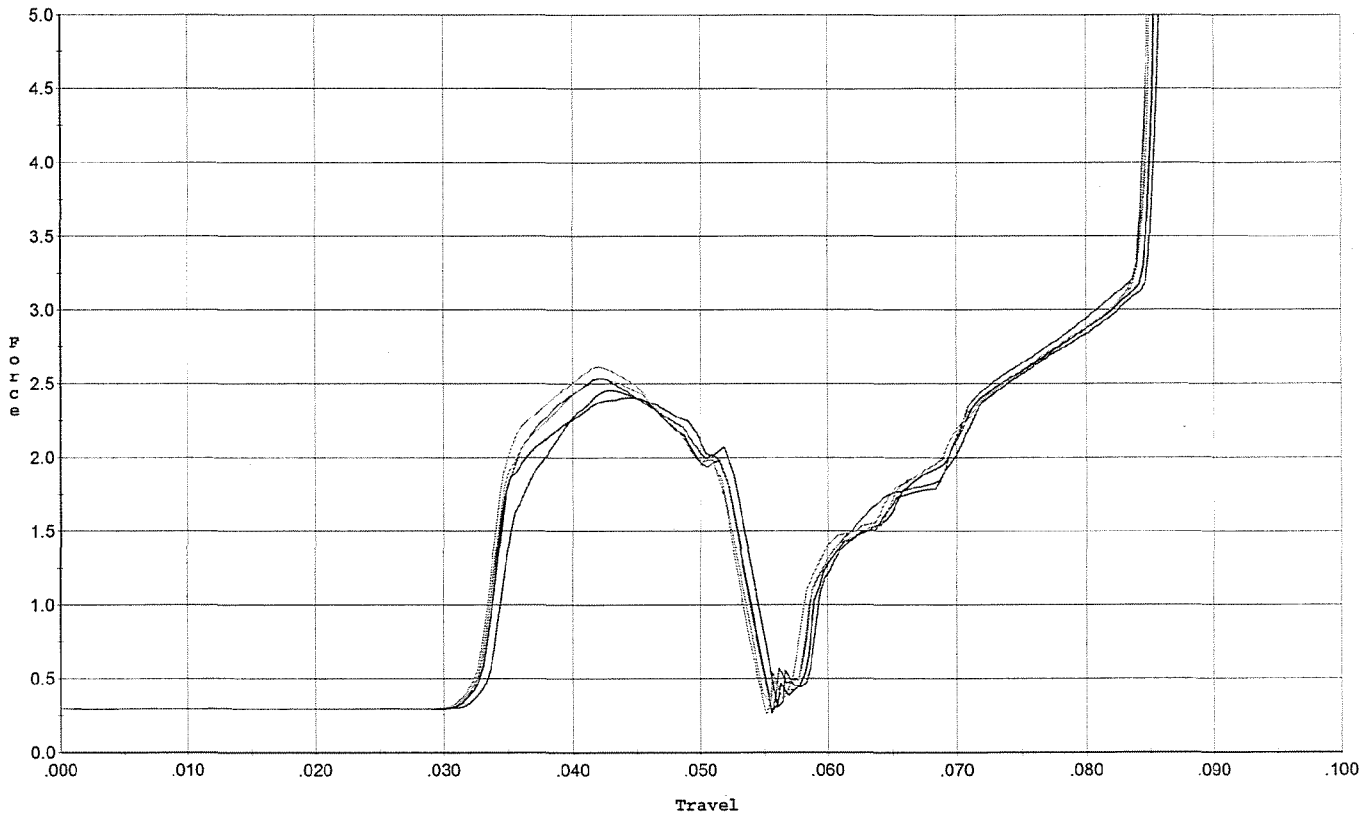
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-24-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-17-08	SPD.
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.08</u> <u>3.02</u> <u>2.88</u> <u>3.02</u> <u>2.92</u>	9-24-08	TL
	C) FUNCTION		9-24-08	TL
690	PACK		12-10-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



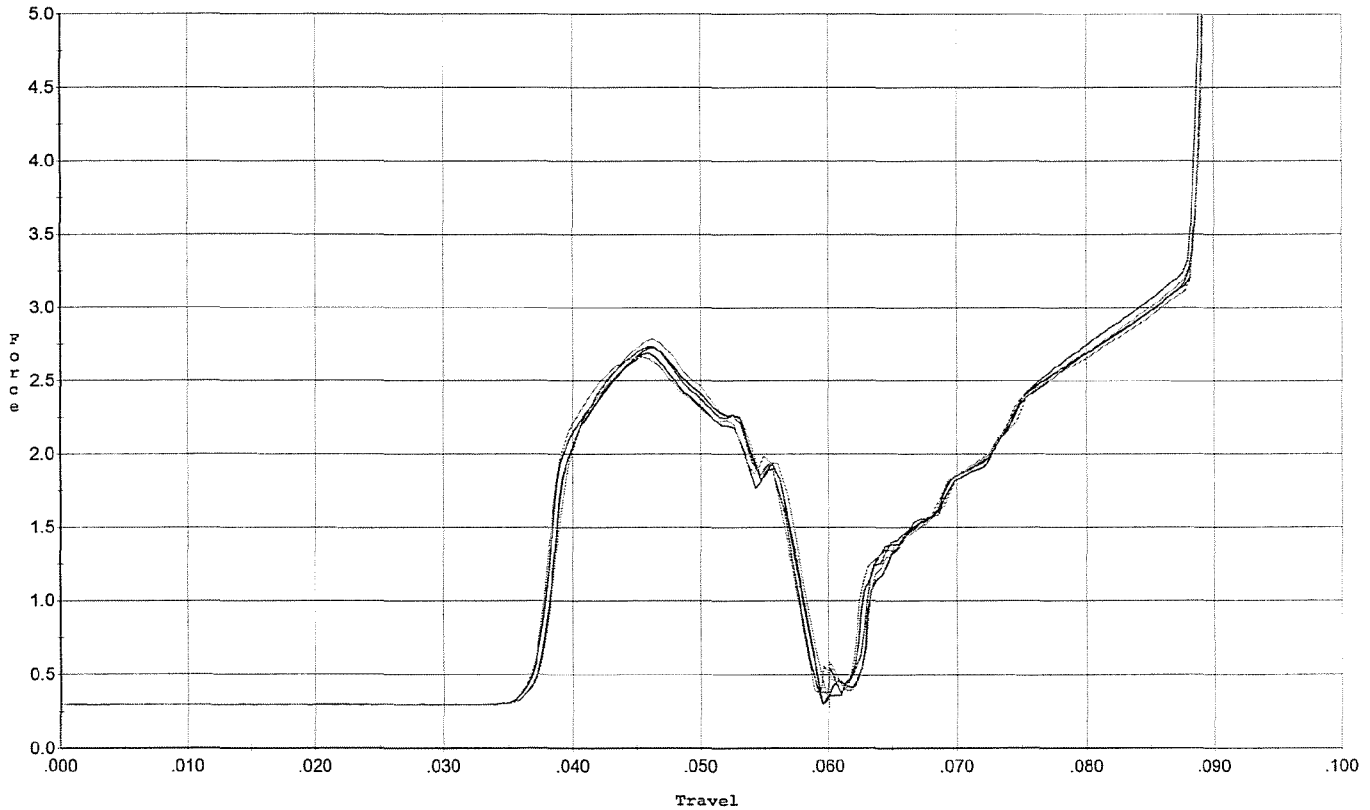
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.054	0.033	0.037	0.052		Set Trigger
2	2.407	0.052	0.033	0.037	0.050		Set Trigger
3	2.535	0.052	0.032	0.036	0.052		Set Trigger
4	2.535	0.053	0.033	0.036	0.052		Set Trigger
5	2.614	0.052	0.032	0.037	0.052		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



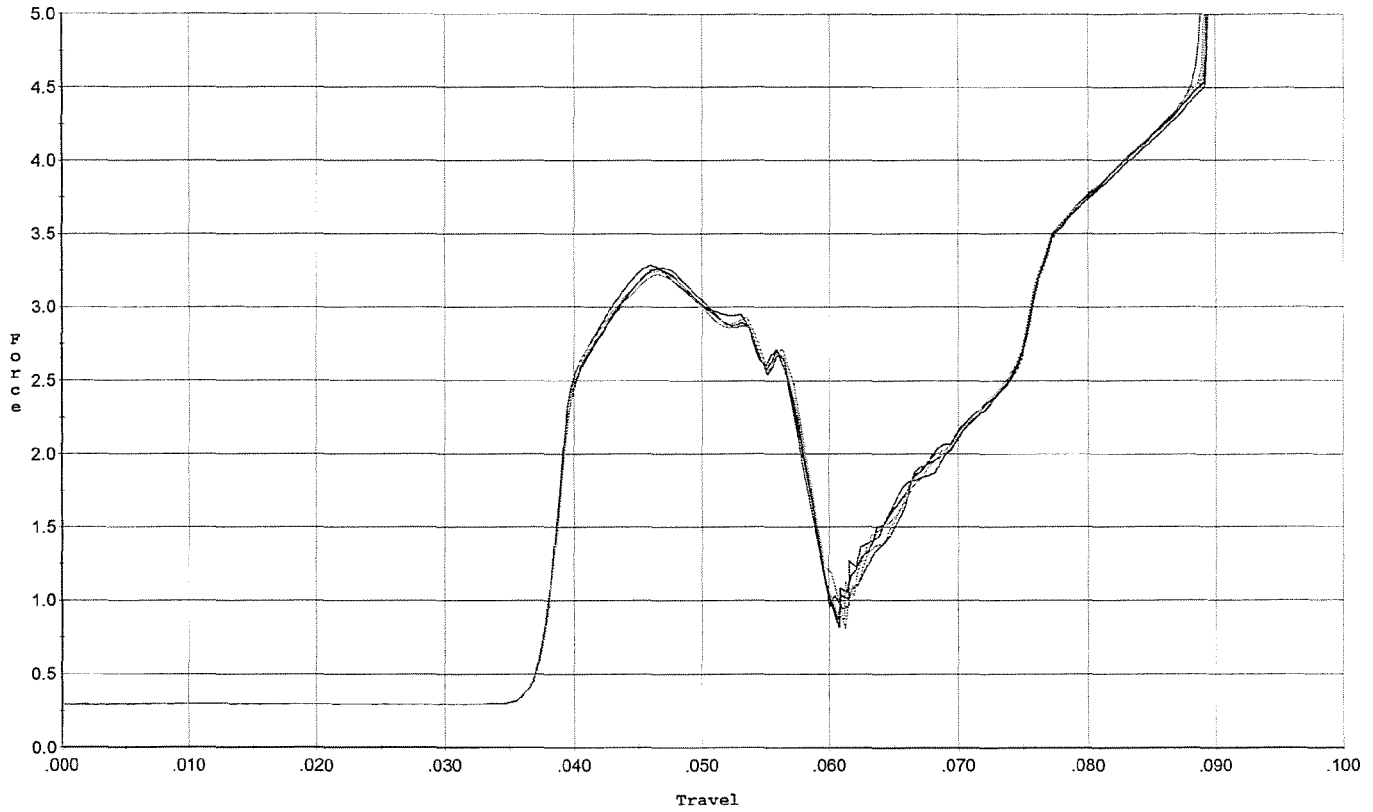
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.057	0.037	0.038	0.054		Set Trigger
2	2.726	0.058	0.037	0.038	0.055		Set Trigger
3	2.733	0.058	0.037	0.038	0.055		Set Trigger
4	2.785	0.057	0.037	0.038	0.055		Set Trigger
5	2.662	0.057	0.037	0.038	0.055		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



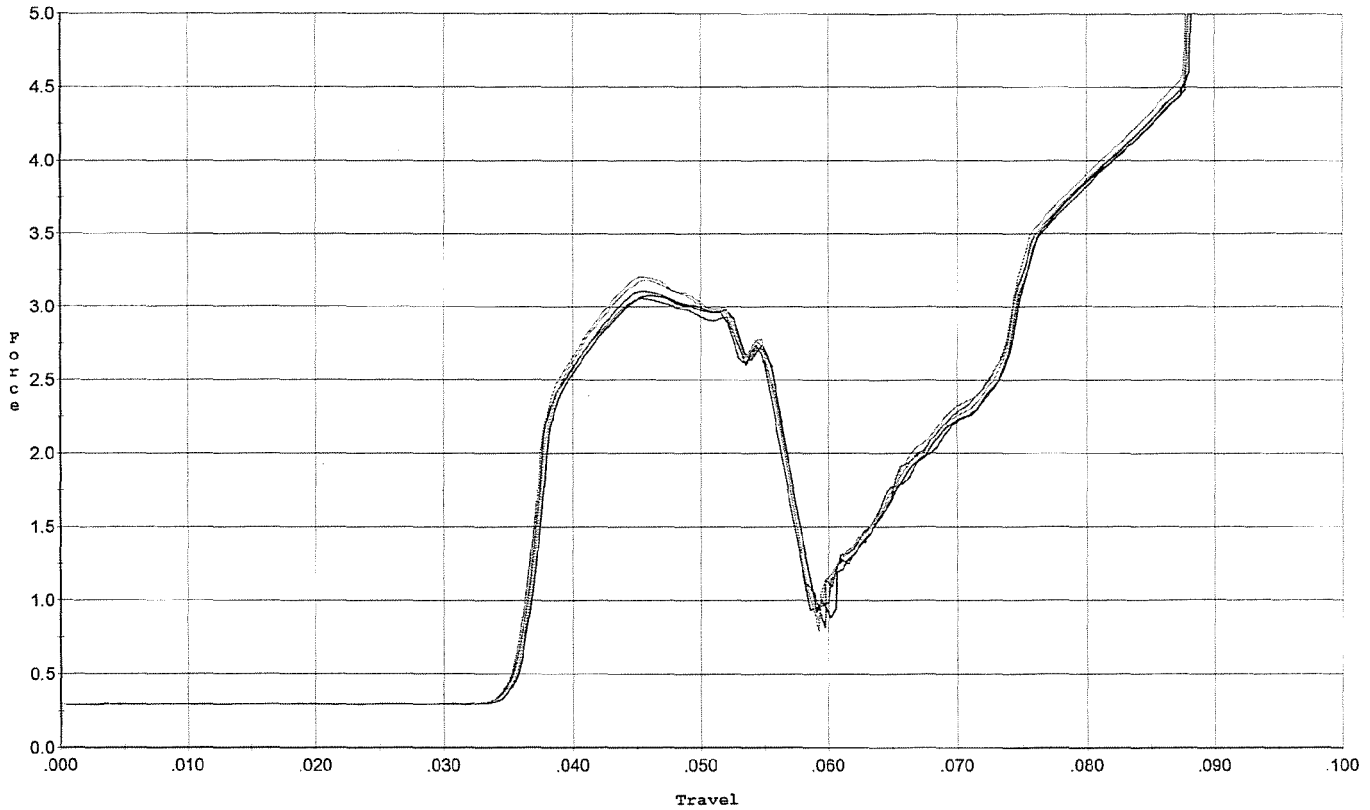
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.057	0.037	0.037	0.066		Set Trigger
2	3.259	0.058	0.037	0.037	0.067		Set Trigger
3	3.269	0.058	0.037	0.037	0.067		Set Trigger
4	3.245	0.058	0.037	0.037	0.067		Set Trigger
5	3.222	0.057	0.037	0.037	0.067		Set Trigger

AVG 3.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



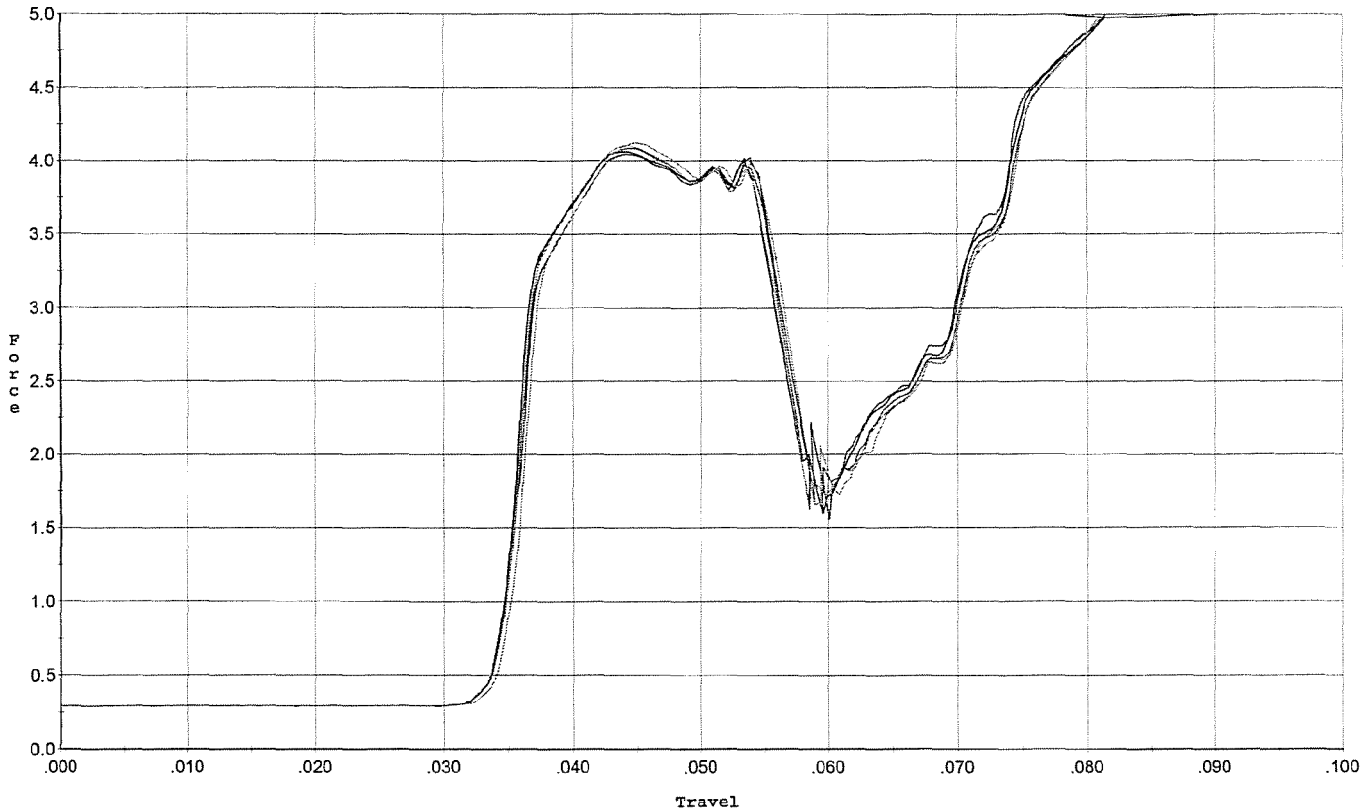
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.055	0.035	0.037	0.064		Set Trigger
2	3.073	0.056	0.036	0.037	0.064		Set Trigger
3	3.055	0.056	0.035	0.036	0.065		Set Trigger
4	3.182	0.056	0.036	0.037	0.066		Set Trigger
5	3.204	0.056	0.035	0.036	0.067		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



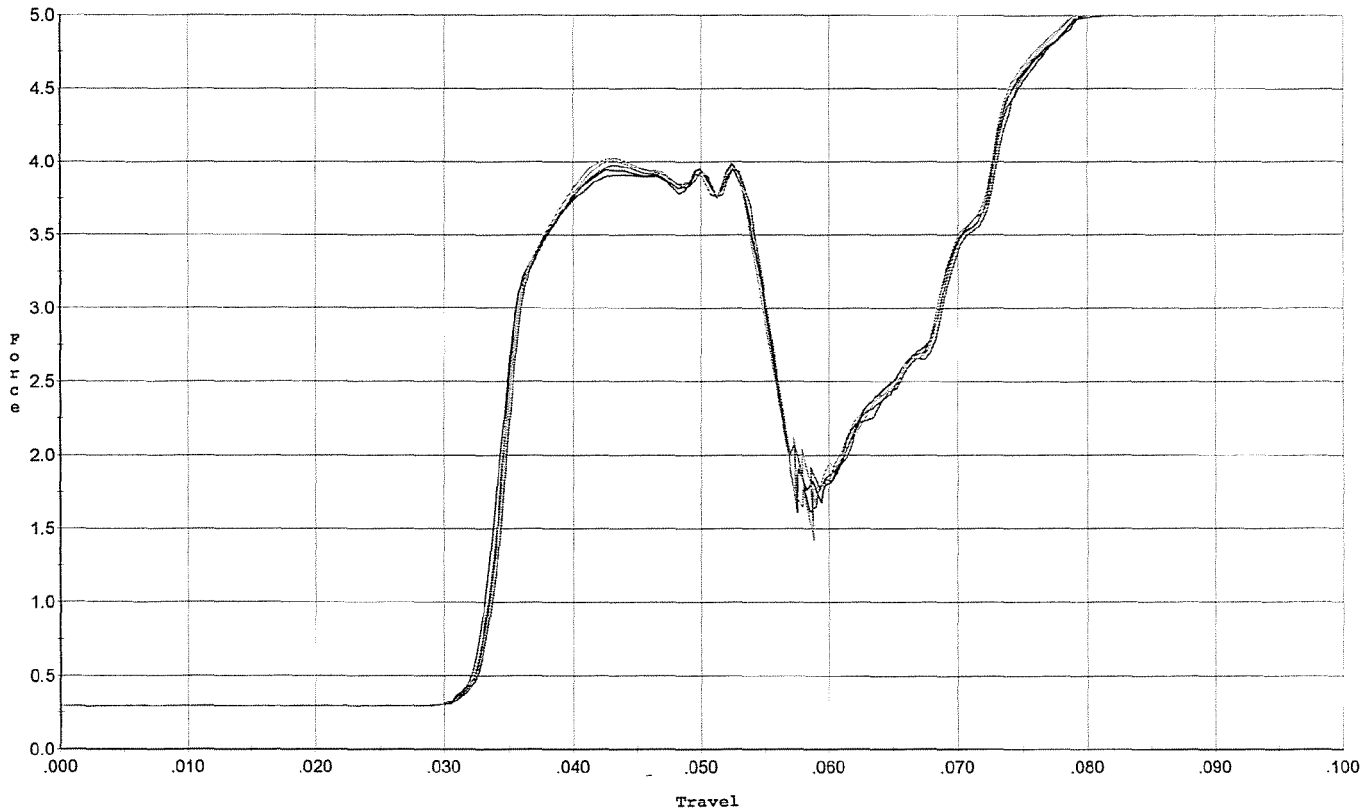
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.055	0.034	0.035	0.086		Set Trigger
2	4.065	0.056	0.034	0.035	0.089		Set Trigger
3	4.088	0.055	0.034	0.035	0.087		Set Trigger
4	4.108	0.056	0.034	0.035	0.088		Set Trigger
5	4.123	0.056	0.034	0.035	0.088		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



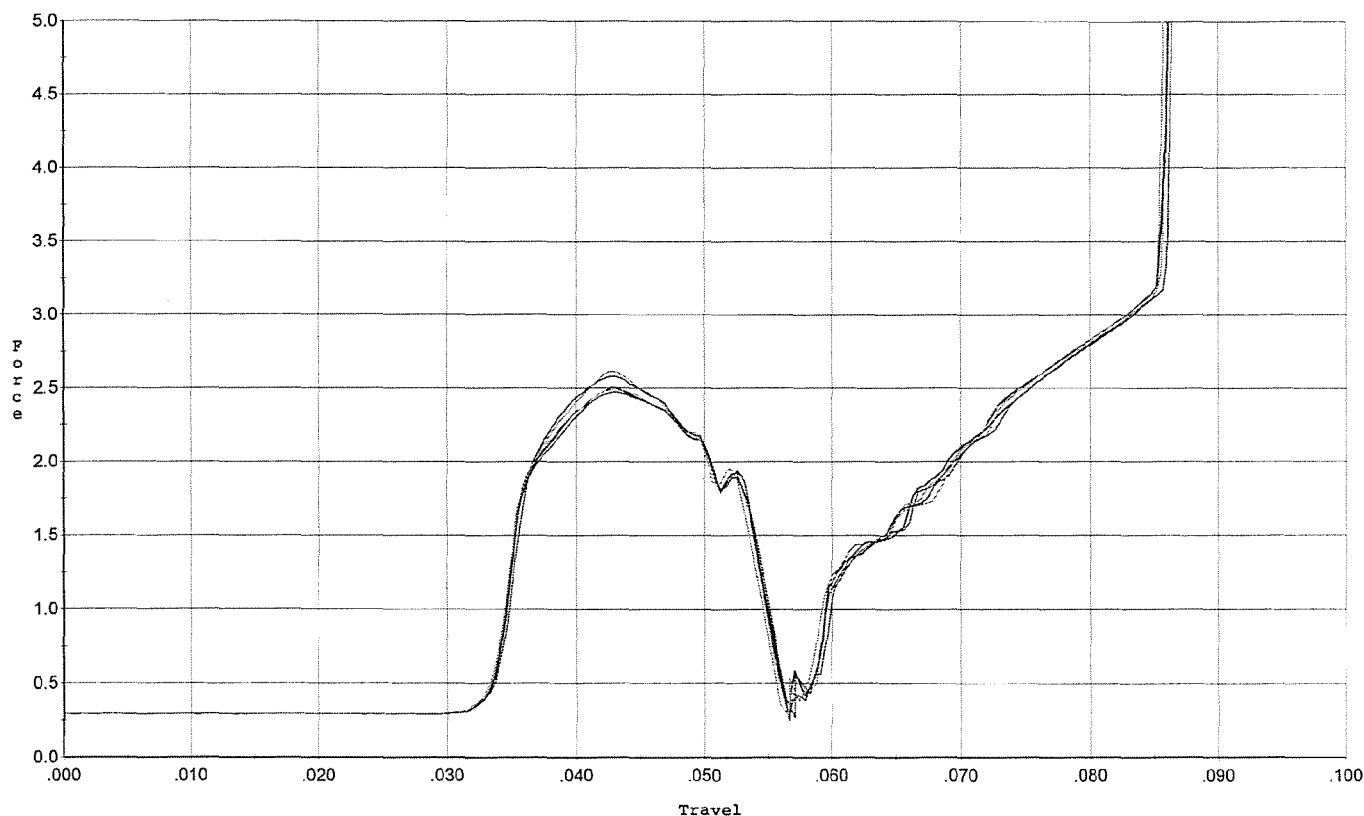
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.950	0.053	0.032	0.034	0.084		Set Trigger
2	3.990	0.055	0.032	0.034	0.087		Set Trigger
3	3.977	0.054	0.033	0.034	0.085		Set Trigger
4	4.024	0.055	0.032	0.034	0.089		Set Trigger
5	4.013	0.054	0.033	0.034	0.087		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



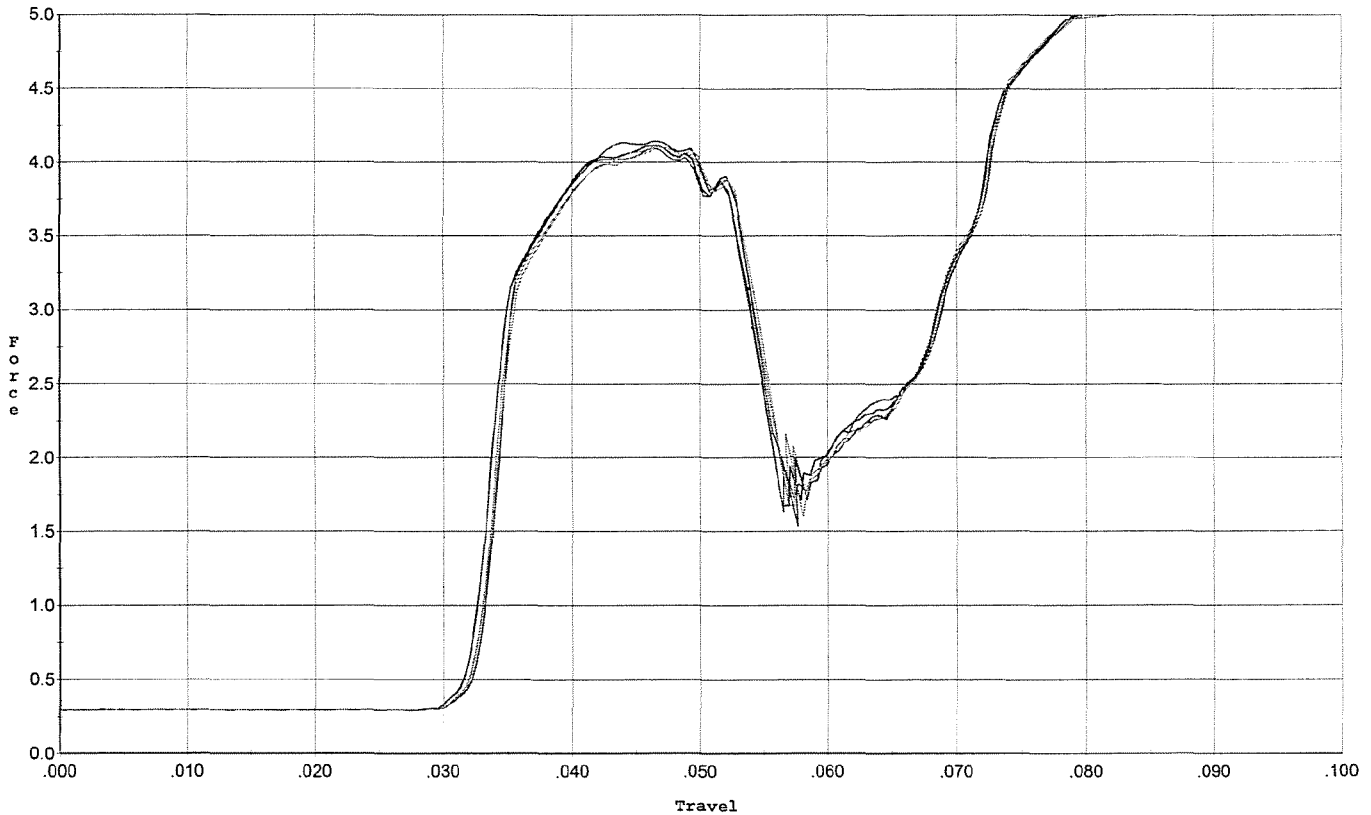
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.053	0.033	0.036	0.052		Set Trigger
2	2.505	0.053	0.034	0.037	0.052		Set Trigger
3	2.472	0.055	0.034	0.037	0.053		Set Trigger
4	2.487	0.053	0.033	0.037	0.052		Set Trigger
5	2.609	0.054	0.033	0.037	0.053		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.053	0.032	0.034	0.085		Set Trigger
2	4.114	0.054	0.032	0.034	0.087		Set Trigger
3	4.098	0.054	0.032	0.034	0.088		Set Trigger
4	4.104	0.054	0.032	0.034	0.087		Set Trigger
5	4.106	0.053	0.032	0.034	0.085		Set Trigger

Avg 4.11