

G6785064

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



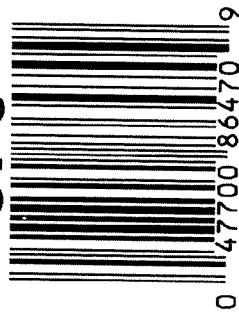
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785064

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 5064

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	Rsn
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BTH
490	MAGNAFLUX BOLT		9-10-08	MM
500	ROLLMARK CALIBER		9-10-08	RT
520	GOFF BLAST BBL / REC		9-11-08	DS
542	APPLY COATINGS (BARREL ACTION)		9-14	a
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

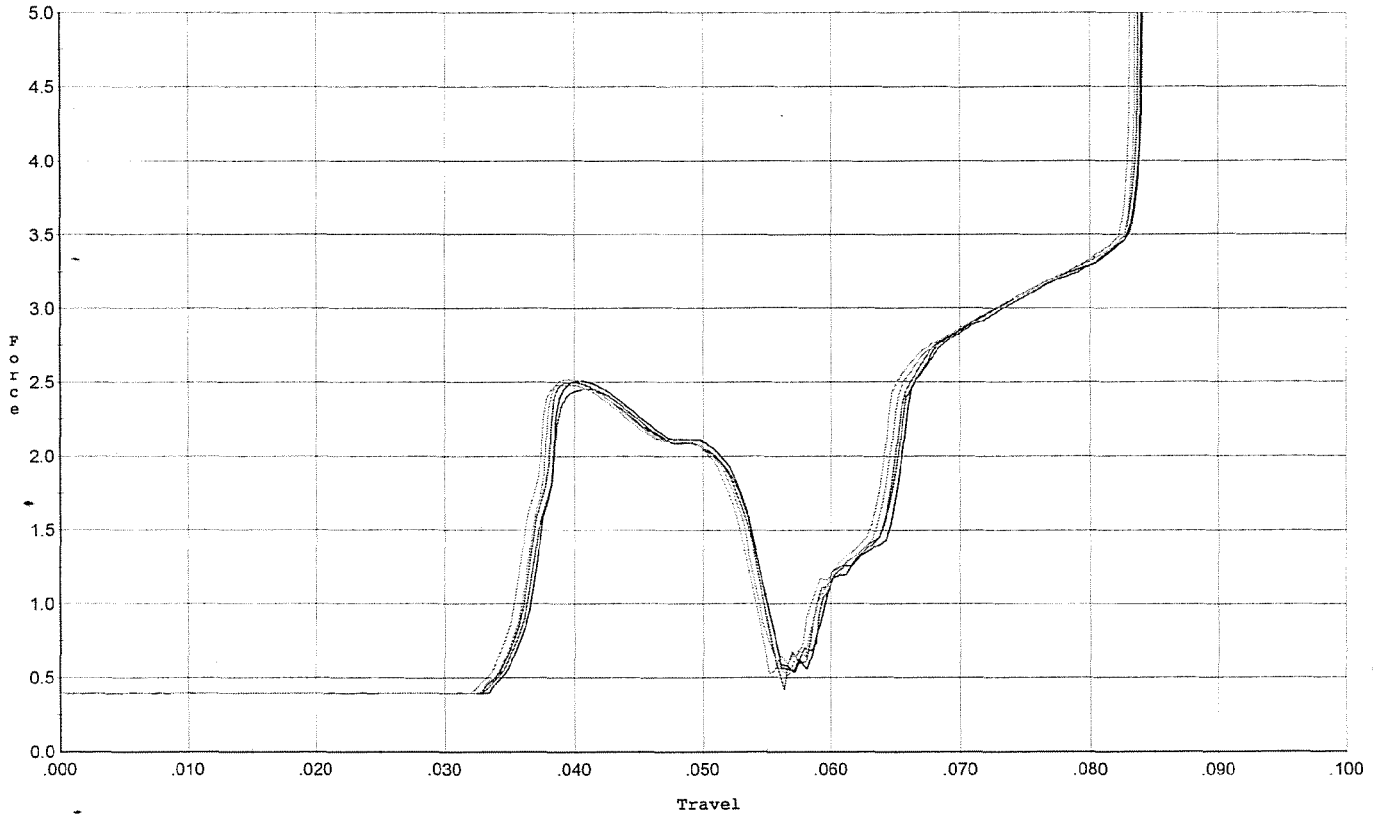
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>35</u>	12-3-08	L D
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-3-08	L D
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	L D
	J) ASSEMBLE STOCK		10-9-08	L D
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L D
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	L D
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L D
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.42</u> <u>2.36</u> <u>2.43</u> <u>2.45</u>	10-28-08	TC
	C) FUNCTION		12-3-08	L D
690	PACK		12-5-08	ESN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



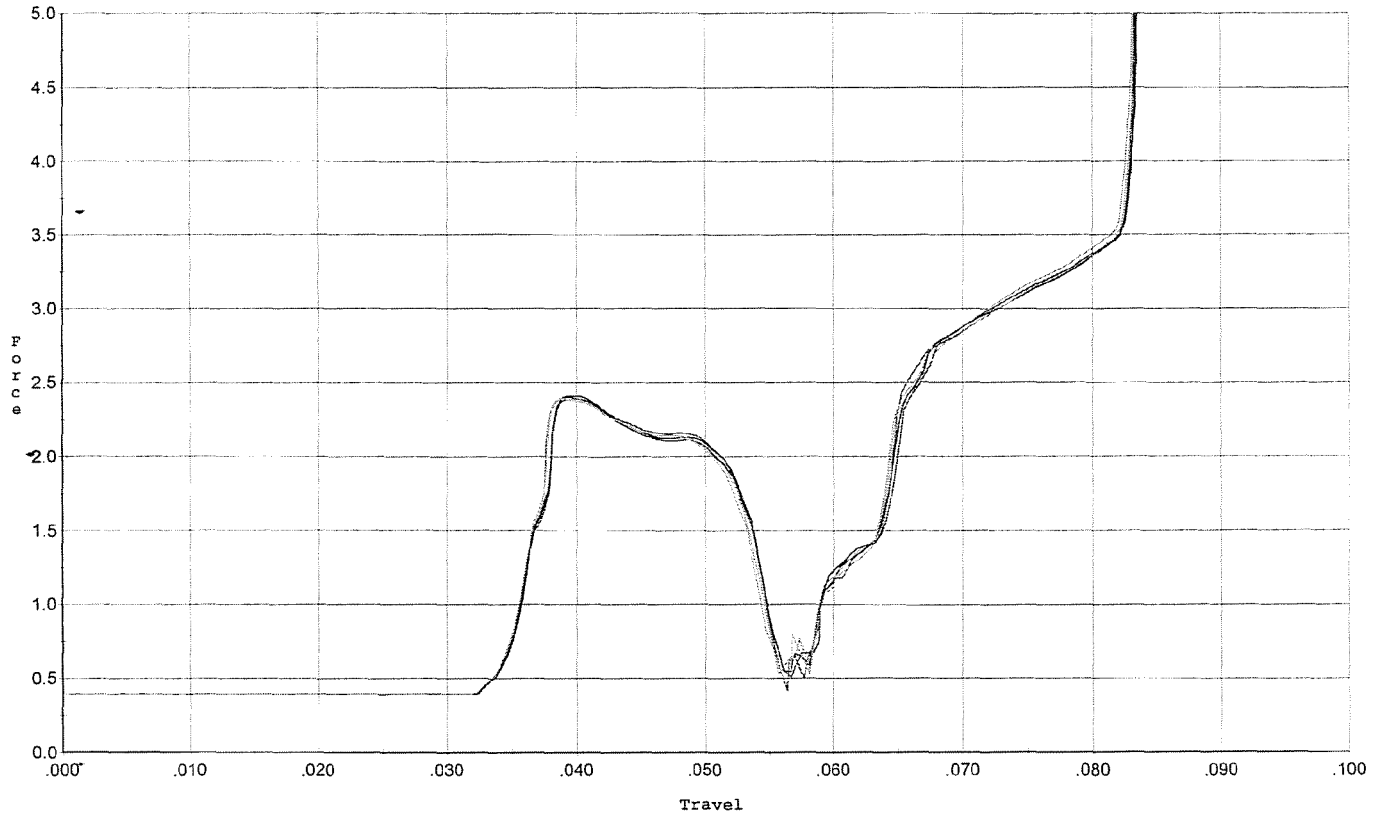
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.055	0.035	0.036	0.052		Set Trigger
2	2.509	0.054	0.034	0.036	0.051		Set Trigger
3	2.496	0.054	0.033	0.036	0.052		Set Trigger
4	2.518	0.053	0.035	0.036	0.051		Set Trigger
5	2.481	0.054	0.034	0.035	0.052		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



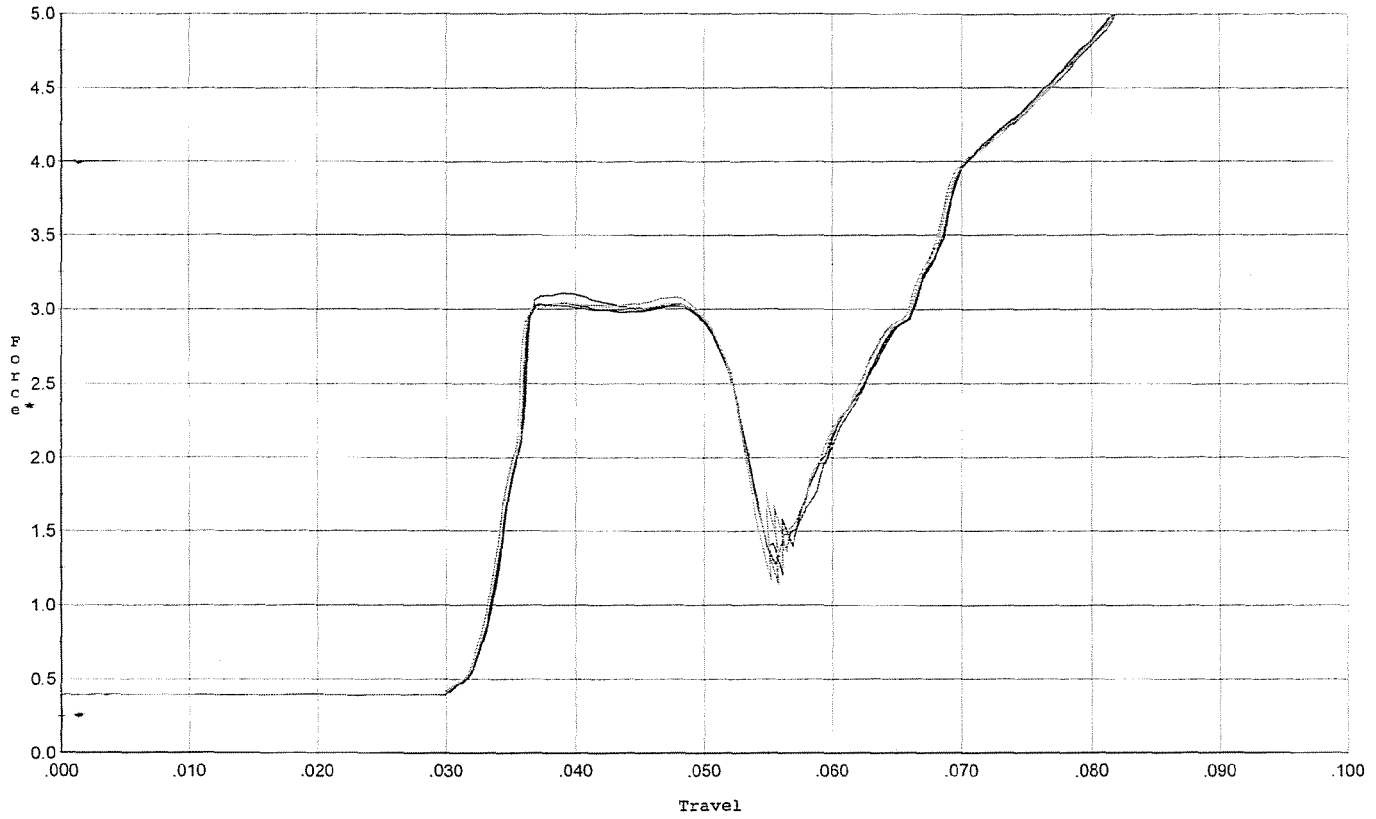
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.054	0.035	0.036	0.052		Set Trigger
2	2.409	0.054	0.034	0.036	0.052		Set Trigger
3	2.390	0.054	0.034	0.036	0.052		Set Trigger
4	2.399	0.053	0.034	0.036	0.051		Set Trigger
5	2.395	0.054	0.034	0.035	0.052		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs,



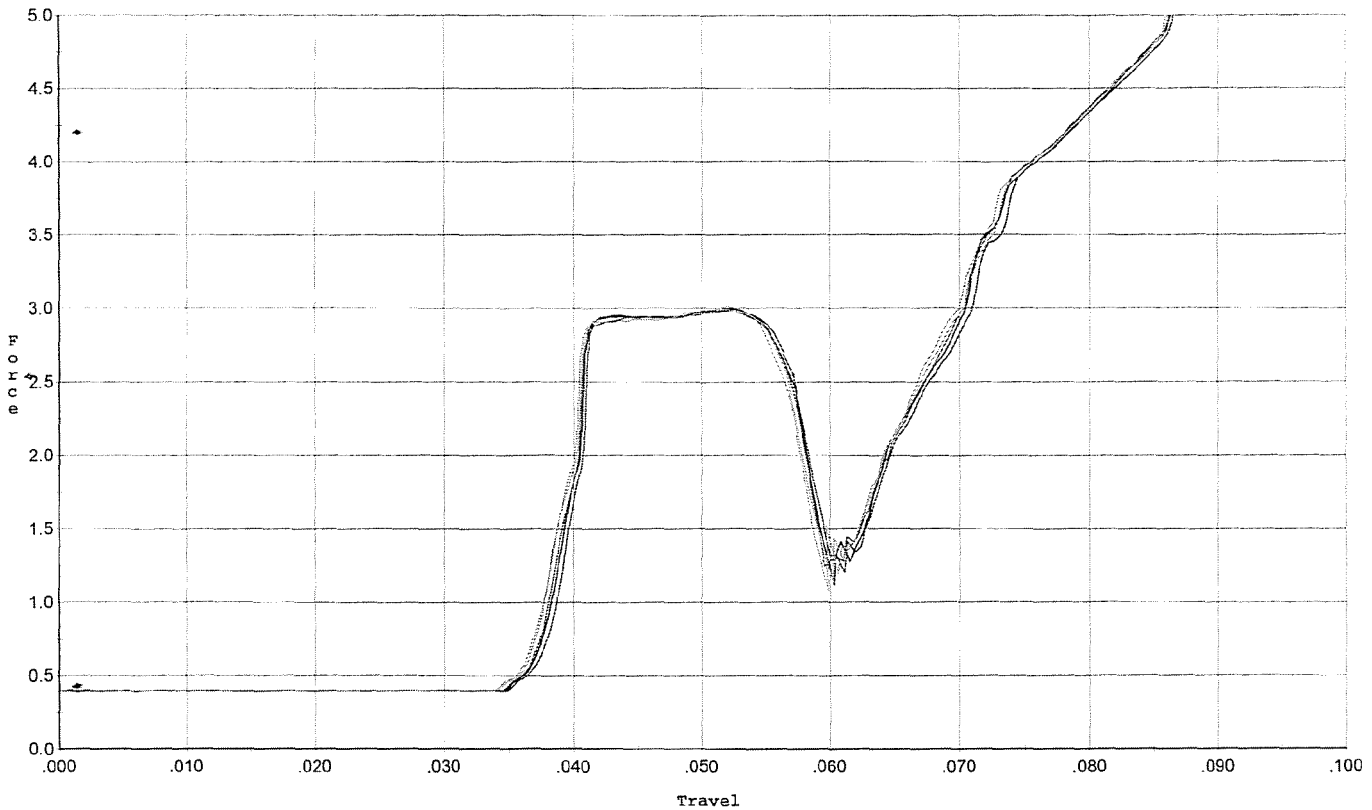
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.053	0.032	0.033	0.069		Set Trigger
2	3.036	0.052	0.032	0.034	0.066		Set Trigger
3	3.038	0.052	0.032	0.034	0.066		Set Trigger
4	3.047	0.052	0.032	0.034	0.067		Set Trigger
5	3.080	0.052	0.032	0.033	0.068		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs,



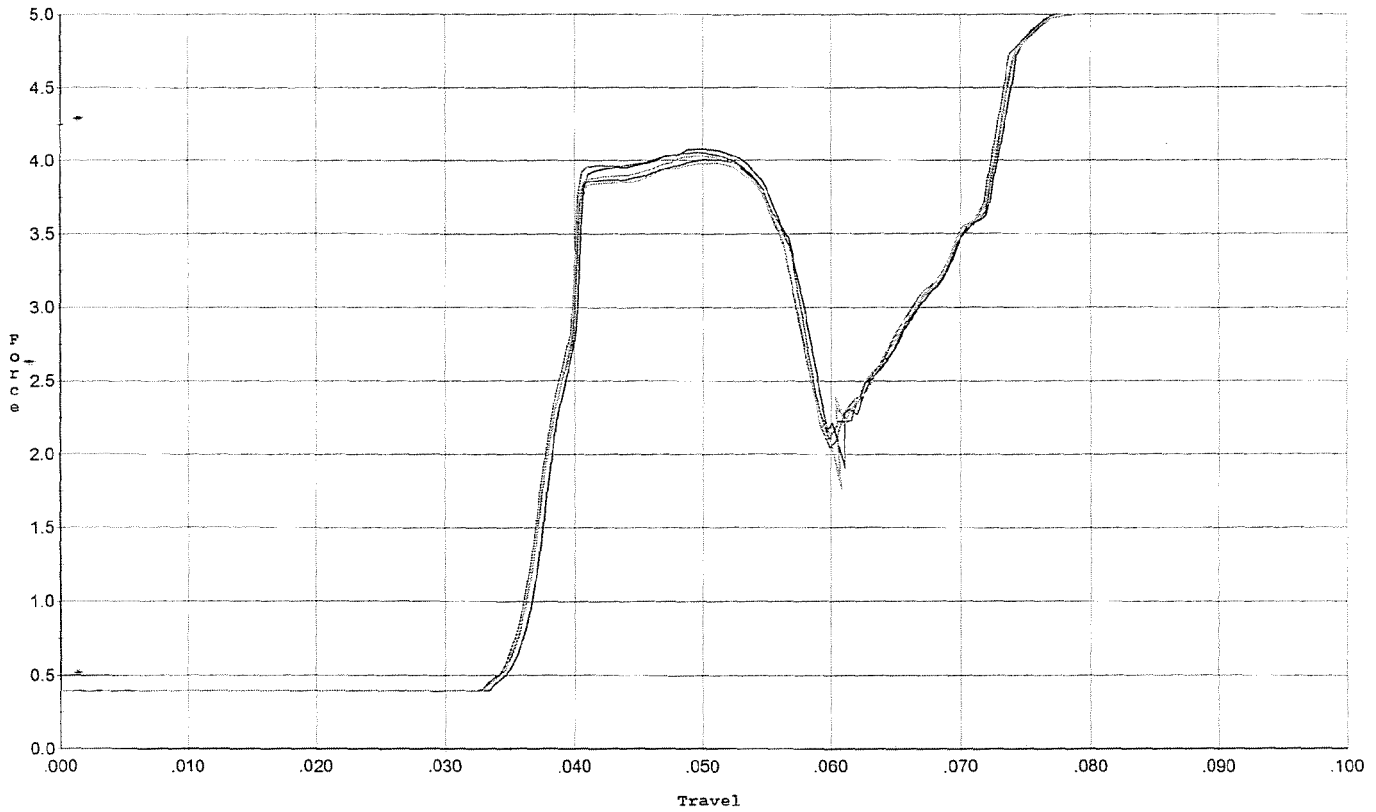
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.993	0.057	0.038	0.034	0.068		Set Trigger
2	2.984	0.057	0.037	0.034	0.068		Set Trigger
3	2.999	0.057	0.037	0.034	0.069		Set Trigger
4	2.989	0.057	0.037	0.034	0.068		Set Trigger
5	3.009	0.057	0.036	0.034	0.068		Set Trigger

AVG 2.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



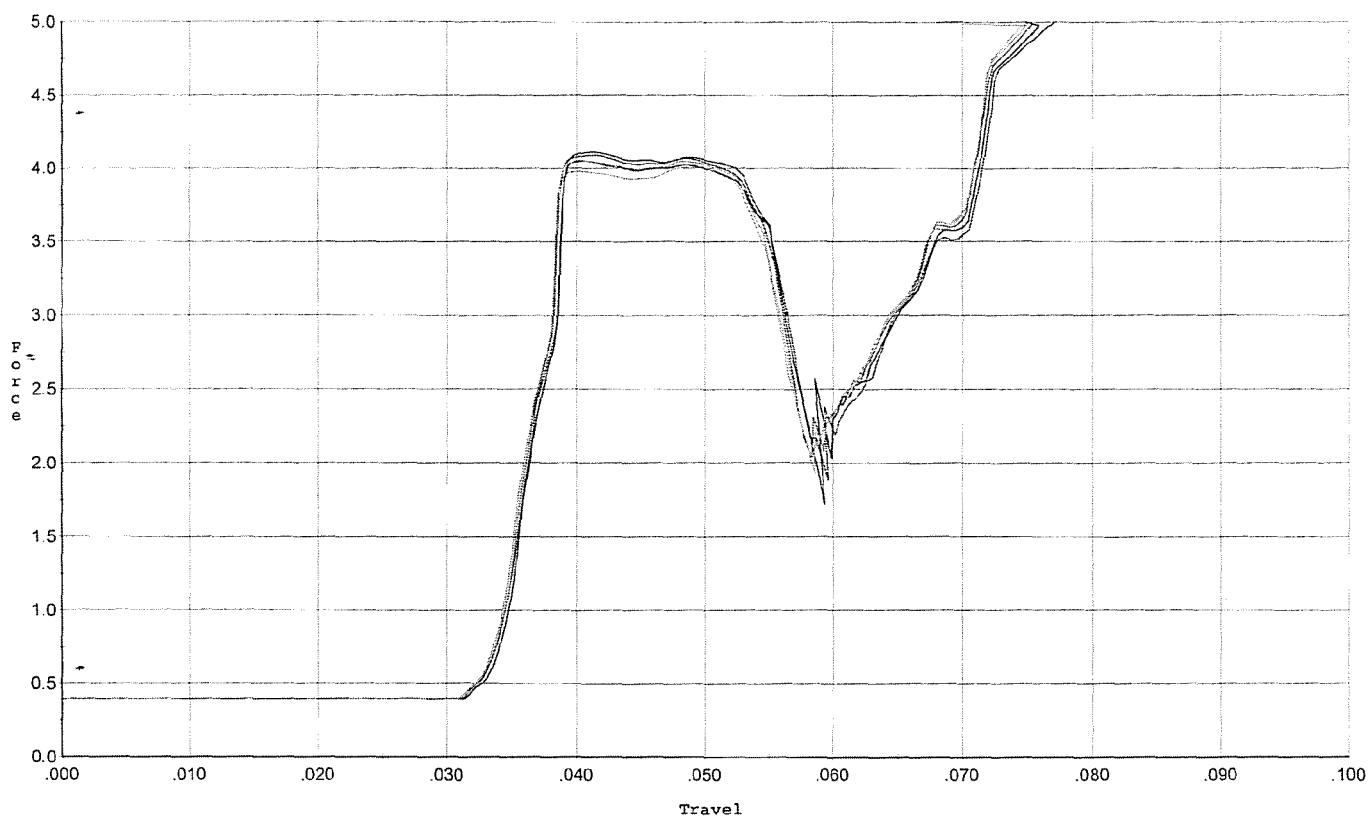
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.057	0.035	0.031	0.089		Set Trigger
2	4.075	0.058	0.035	0.031	0.092		Set Trigger
3	4.055	0.056	0.035	0.031	0.089		Set Trigger
4	3.982	0.058	0.035	0.031	0.090		Set Trigger
5	4.031	0.058	0.035	0.031	0.090		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



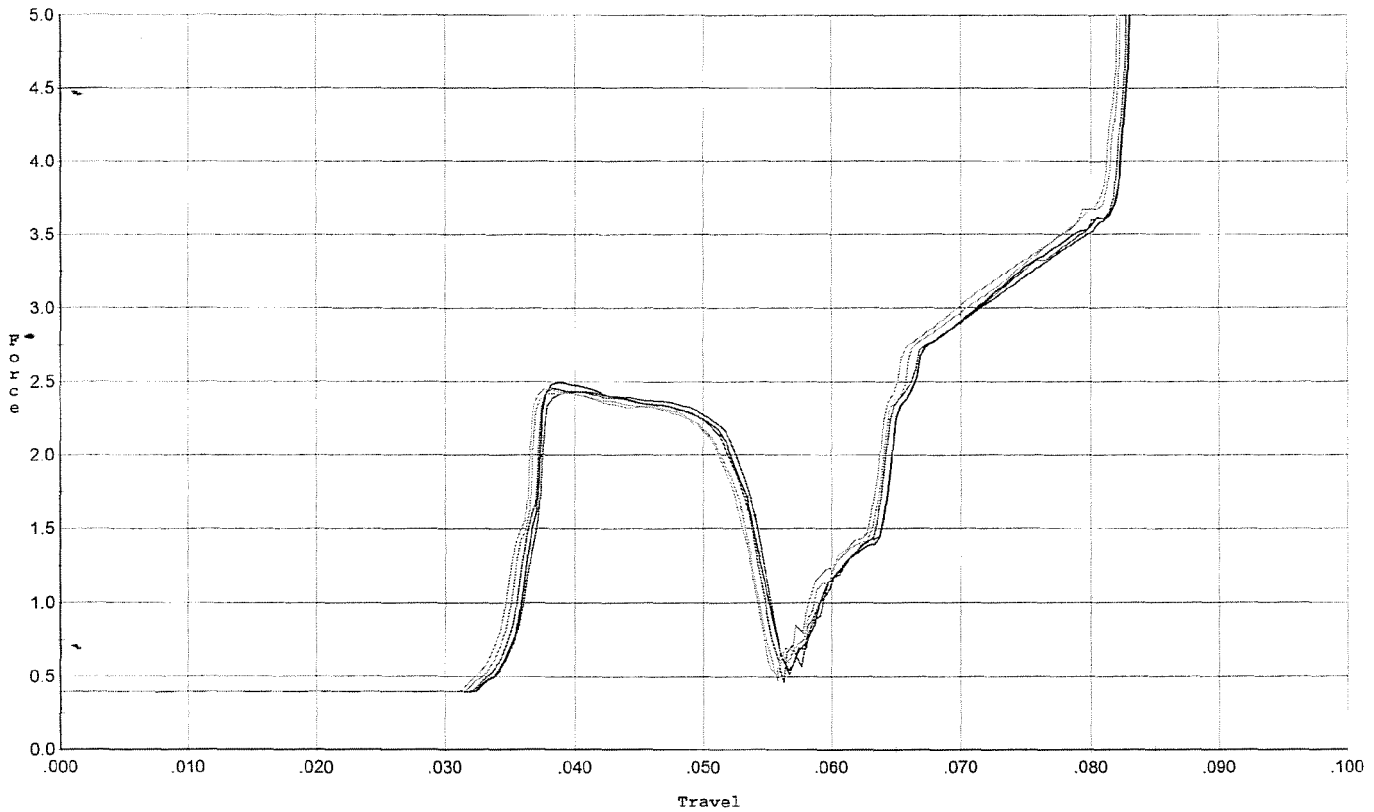
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.056	0.033	0.031	0.093		Set Trigger
2	4.047	0.055	0.034	0.031	0.089		Set Trigger
3	4.088	0.055	0.033	0.031	0.091		Set Trigger
4	4.047	0.055	0.033	0.031	0.089		Set Trigger
5	4.012	0.055	0.033	0.031	0.089		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



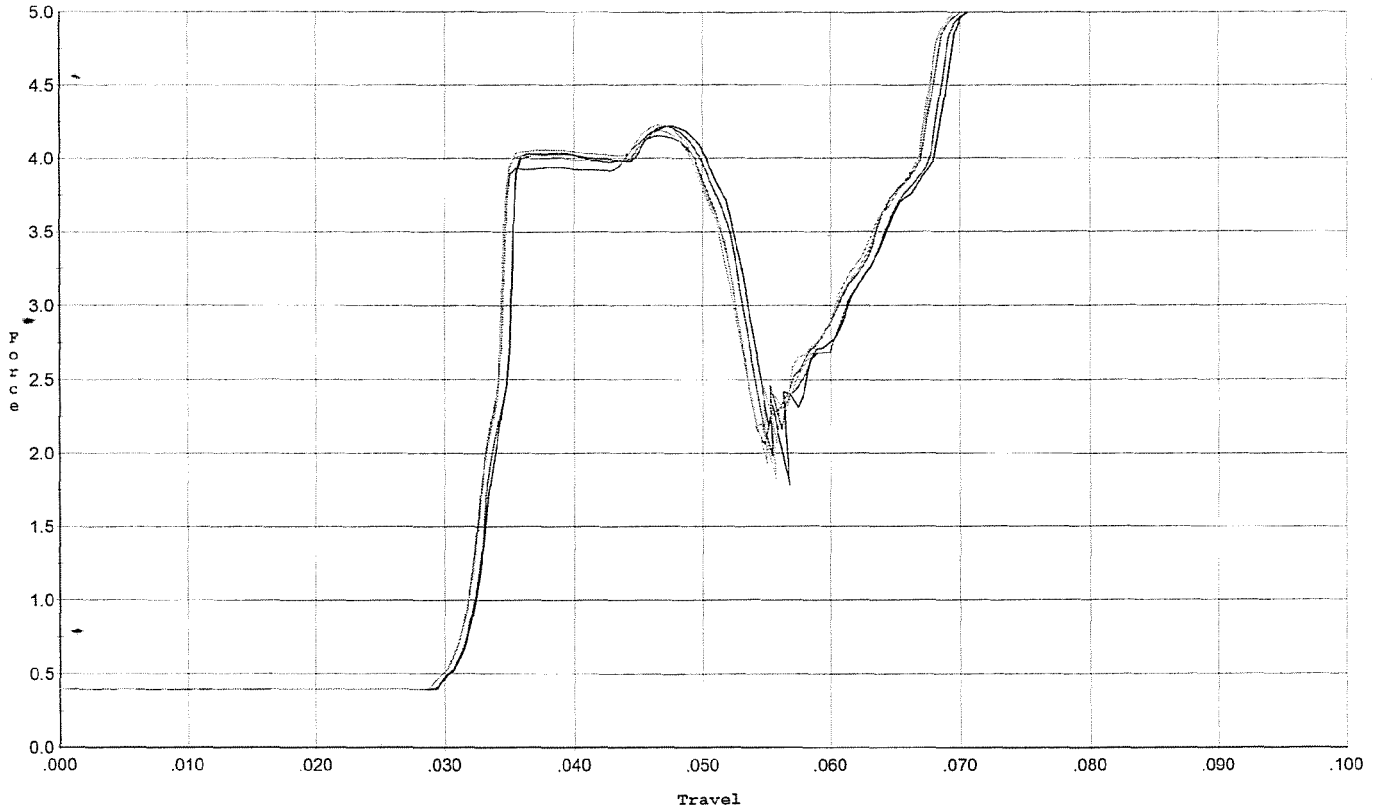
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.054	0.035	0.035	0.055		Set Trigger
2	2.495	0.053	0.035	0.035	0.054		Set Trigger
3	2.459	0.054	0.034	0.035	0.054		Set Trigger
4	2.426	0.053	0.034	0.035	0.054		Set Trigger
5	2.453	0.053	0.034	0.035	0.055		Set Trigger

Aug. 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.052	0.031	0.031	0.088		Set Trigger
2	4.218	0.053	0.031	0.031	0.091		Set Trigger
3	4.155	0.052	0.031	0.031	0.088		Set Trigger
4	4.228	0.052	0.029	0.031	0.088		Set Trigger
5	4.190	0.052	0.031	0.031	0.089		Set Trigger

AVG 4.20