

G6785072

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**

**BOLT ACTION CENTERFIRE RIFLE**

**24" BARREL 7.62 NATO**

**WITH BIPOD**

proof of purchase



owner registration sticker



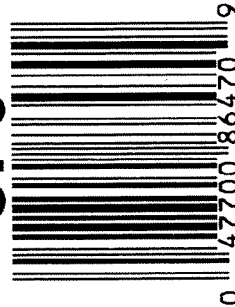
**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6785072**

**UPC**



**BM FORM**

**GUN SERIAL #**

MAGNA-FLUX

SEP 10 2008

OPERATOR BA

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>35</u> <u>40</u>                               | 10-15-08 | L N     |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>40</u> <u>40</u> <u>40</u>                               | 10-15-08 | L N     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.022</u> <u>.023</u>                         | 10-15-08 | L N     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 9-24-08  | BN      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-15-08 | L N     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-3-08  | L N     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-3-08  | TL      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-15-08 | L N     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.41</u> <u>2.43</u> <u>2.30</u> <u>2.43</u> <u>2.45</u> | 10/6/08  | FM      |
|              | C) FUNCTION                                                              |                                                             | 10-15-08 | L N     |
| 690          | PACK                                                                     |                                                             | 12/3/08  | FM      |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS. (PULL FORCE) 2.50 LBS.  
3.00 LBS. (PULL FORCE) 3.00 LBS.  
4.00 LBS. (PULL FORCE) 4.00 LBS.

DATE 9-23-08

TESTER TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 270                 | 274                         |                                   | 271  |          |
| PULL #2 | 272                 | 264                         |                                   | 261  |          |
| PULL #3 | 267                 | 269                         |                                   | 267  |          |
| PULL #4 | 275                 | 261                         |                                   | 259  |          |
| PULL #5 | 272                 | 264                         |                                   | 266  |          |
| TOTAL   | 1356                | 1332                        |                                   | 1324 |          |
| AVERAGE | 271                 | 266                         |                                   | 264  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 359                 | 312                         |  |          |
| PULL #2 | 335                 | 312                         |  |          |
| PULL #3 | 324                 | 312                         |  |          |
| PULL #4 | 320                 | 314                         |  |          |
| PULL #5 | 339                 | 311                         |  |          |
| TOTAL   | 1677                | 1561                        |  |          |
| AVERAGE | 335                 | 312                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 421                 | 456                         |                                   | 480                                     |
| PULL #2 | 471                 | 454                         |                                   | 477                                     |
| PULL #3 | 453                 | 457                         |                                   | 432                                     |
| PULL #4 | 469                 | 459                         |                                   | 440                                     |
| PULL #5 | 458                 | 448                         |                                   | 431                                     |
| TOTAL   | 2272                | 2274                        |                                   | 2260                                    |
| AVERAGE | 454                 | 454                         |                                   | 452                                     |