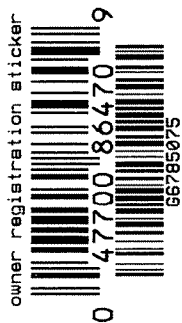
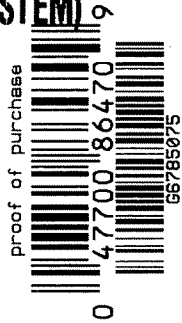


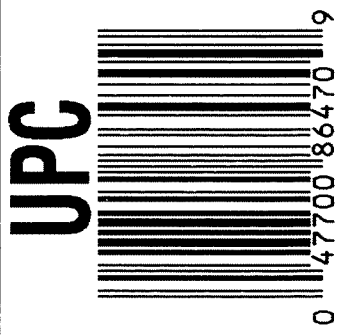
96785075

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785075



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785075

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008 OPERATOR <i>RSN</i>	9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	RSN
490	MAGNAFLUX BOLT		9/11/08	MR
500	ROLLMARK CALIBER		9/19/08	RT
520	GOFF BLAST BBL / REC		9/16/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400071087

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-11-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-11-09	L.N.
	J) ASSEMBLE STOCK		9-24-08	RT
	K) ASSEMBLE SWIVEL STUDS		2-11-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09 10-6-08	TL TL
	MALFUNCTION <i>OH over live round</i>	CORRECTION	10-27-08	TL
	MALFUNCTION <i>BBMA</i> (TL)	CORRECTION	2-2-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	Ag-
670	FINAL INSPECTION A) HEADSPACE		2-11-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.43</u> <u>2.46</u> <u>2.49</u> <u>2.45</u>	10/10/08	Fm
	C) FUNCTION		2-11-09	L.N.
690	PACK		2/14/09	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1.50 LBS 1.50 LBS AFTER 50 CYCLES
2.50 LBS 2.50 LBS AFTER 50 CYCLES
3.00 LBS 3.00 LBS AFTER 20 CYCLES
4.00 LBS 4.00 LBS AFTER 20 CYCLES

DATE

9/23/08
TAE

TESTER

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	262	251	2 TAE	252
PULL #2	250	257		229
PULL #3	245	240		261
PULL #4	252	236		236
PULL #5	237	209		238
TOTAL	1246	1144		1208
AVERAGE	249	228		241

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	306	341	
PULL #2	301	350	
PULL #3	335	330	
PULL #4	323	348	
PULL #5	328	334	
TOTAL	1593	1703	
AVERAGE	318	340	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	422	442		461
PULL #2	427	426		456
PULL #3	428	429		448
PULL #4	464	423		451
PULL #5	472	460		441
TOTAL	2363	2330		2257
AVERAGE	472	466		451