

56785076

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

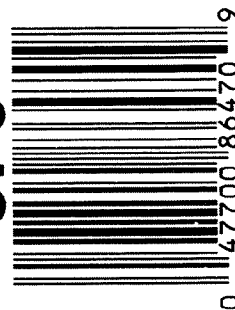
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785076

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785076

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	ESN
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX SEP 10 2008 OPERATOR <u>BH</u>	9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BH
490	MAGNAFLUX BOLT		9/8/08	RT
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	SG
542	APPLY COATINGS (BARREL ACTION)		9/15-	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

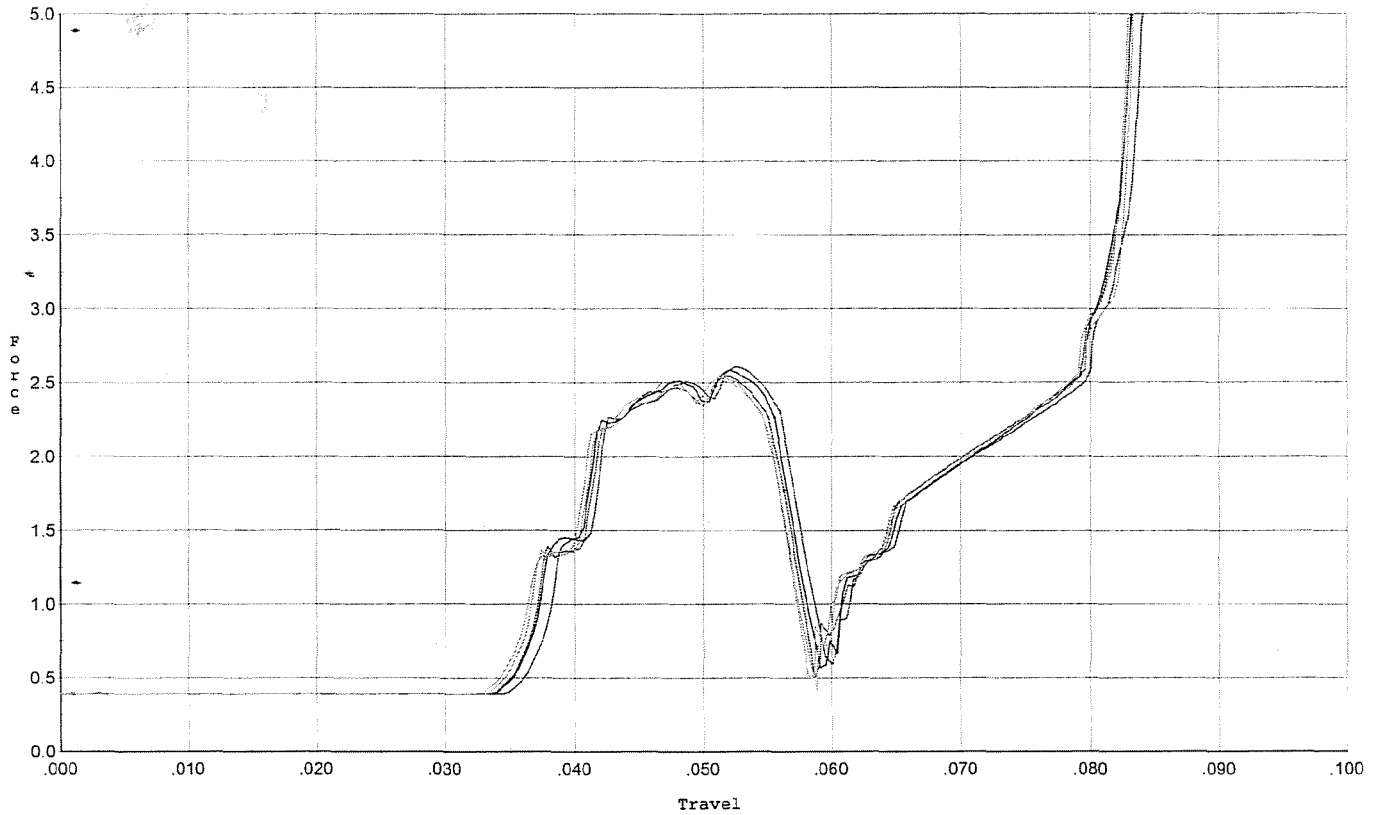
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>35</u> <u>35</u> <u>3.0</u>	12-3-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-3-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	L. J.
	J) ASSEMBLE STOCK		9-22-08	KL
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.57</u> <u>2.58</u> <u>2.58</u> <u>2.66</u>	10-28-08	TC
	C) FUNCTION		12-3-08	L. J.
690	PACK		12-5-08	PGW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



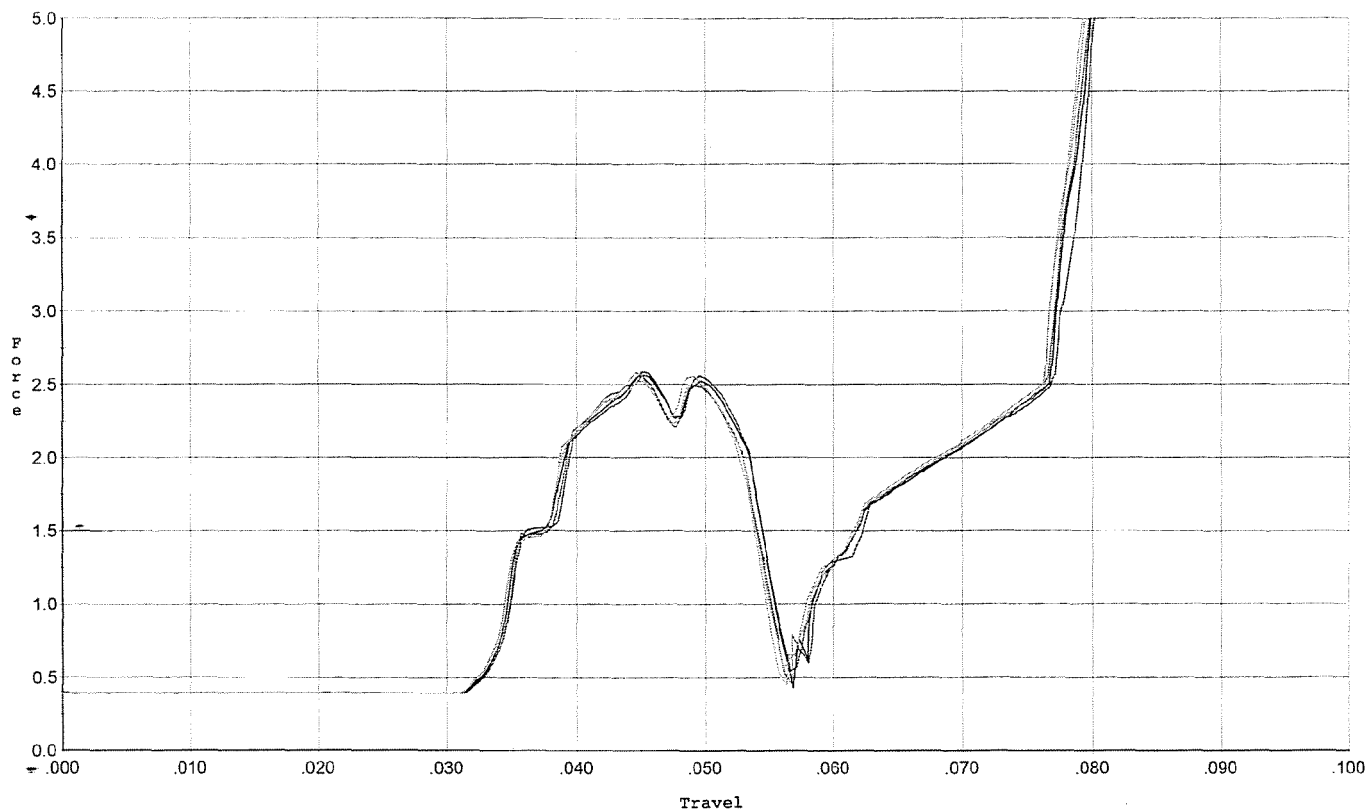
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.608	0.056	0.037	0.034	0.056		Set Trigger
2	2.585	0.056	0.036	0.034	0.056		Set Trigger
3	2.543	0.056	0.036	0.033	0.056		Set Trigger
4	2.509	0.055	0.035	0.034	0.055		Set Trigger
5	2.534	0.055	0.035	0.034	0.056		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



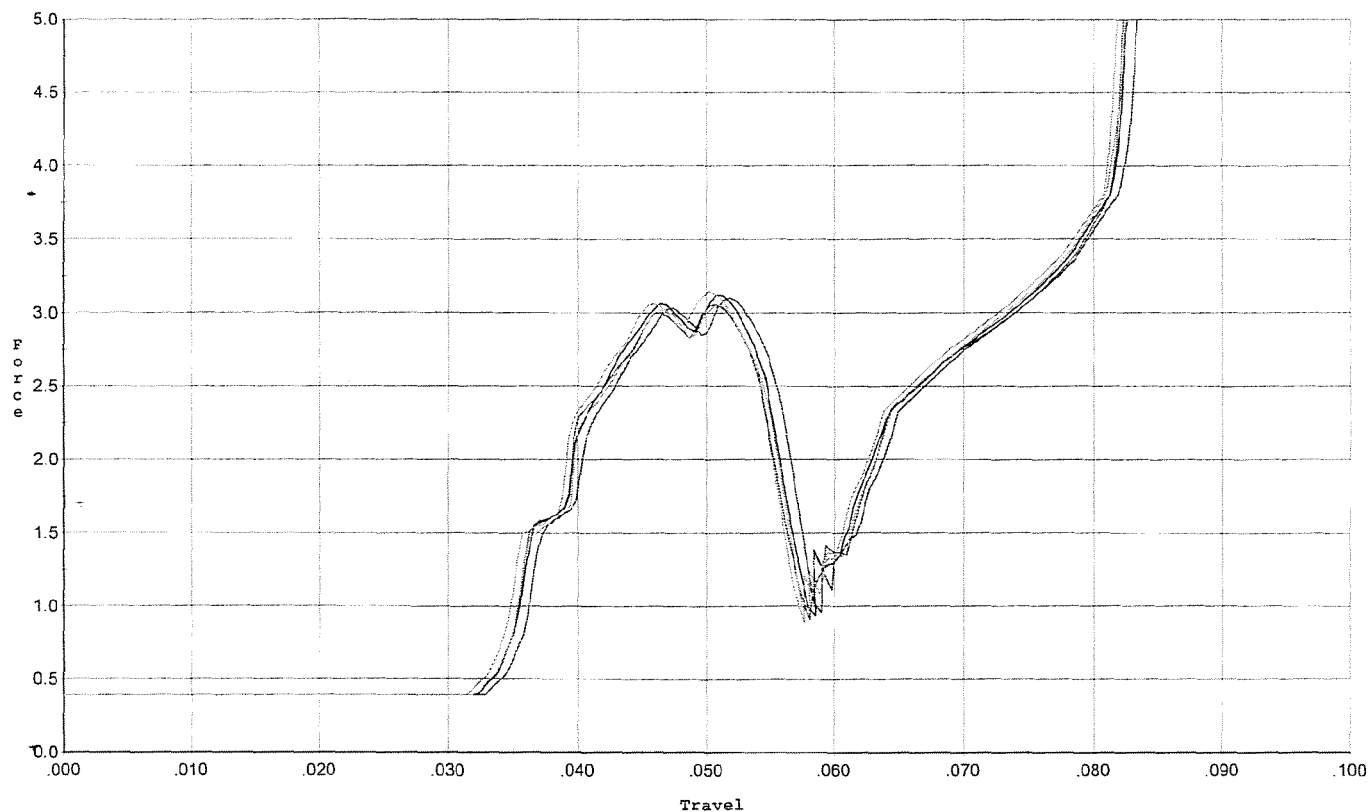
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.053	0.034	0.033	0.055		Set Trigger
2	2.588	0.053	0.034	0.033	0.055		Set Trigger
3	2.562	0.055	0.034	0.033	0.056		Set Trigger
4	2.524	0.053	0.033	0.033	0.054		Set Trigger
5	2.582	0.053	0.033	0.033	0.055		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



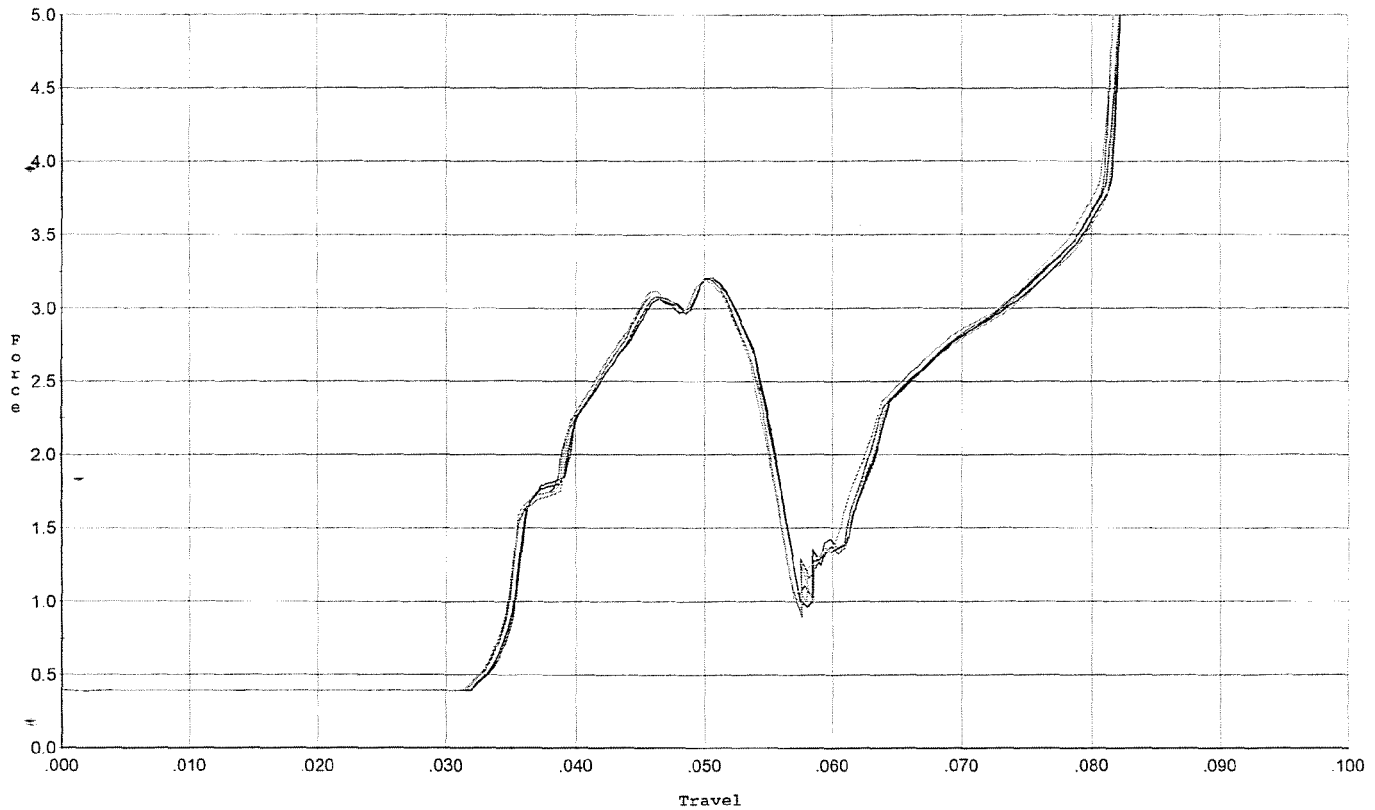
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.056	0.035	0.033	0.065		Set Trigger
2	3.123	0.055	0.034	0.033	0.064		Set Trigger
3	3.059	0.054	0.034	0.034	0.062		Set Trigger
4	3.061	0.055	0.034	0.033	0.064		Set Trigger
5	3.145	0.054	0.034	0.033	0.064		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



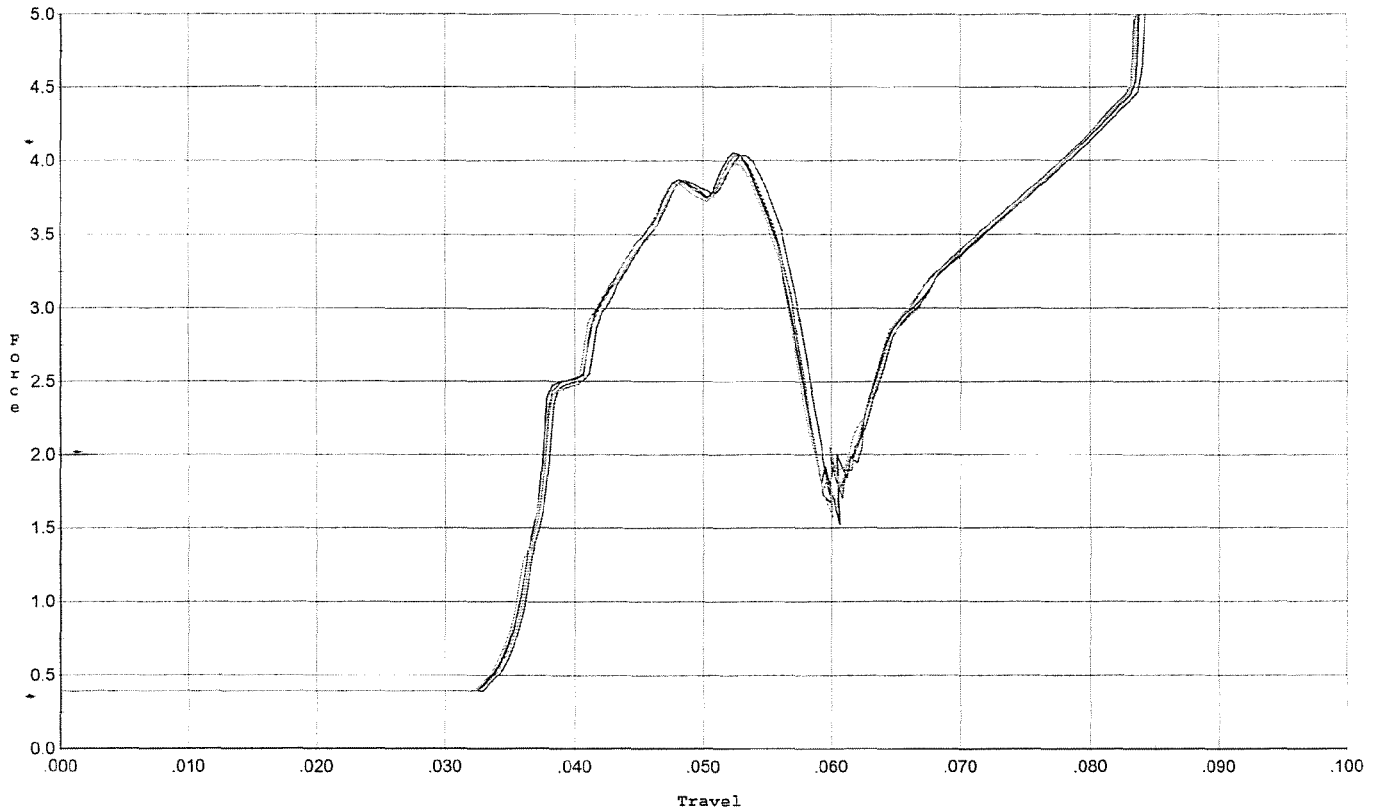
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.055	0.034	0.033	0.066		Set Trigger
2	3.211	0.055	0.034	0.033	0.066		Set Trigger
3	3.208	0.054	0.034	0.033	0.065		Set Trigger
4	3.195	0.055	0.033	0.033	0.066		Set Trigger
5	3.211	0.054	0.034	0.033	0.065		Set Trigger

AVG 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



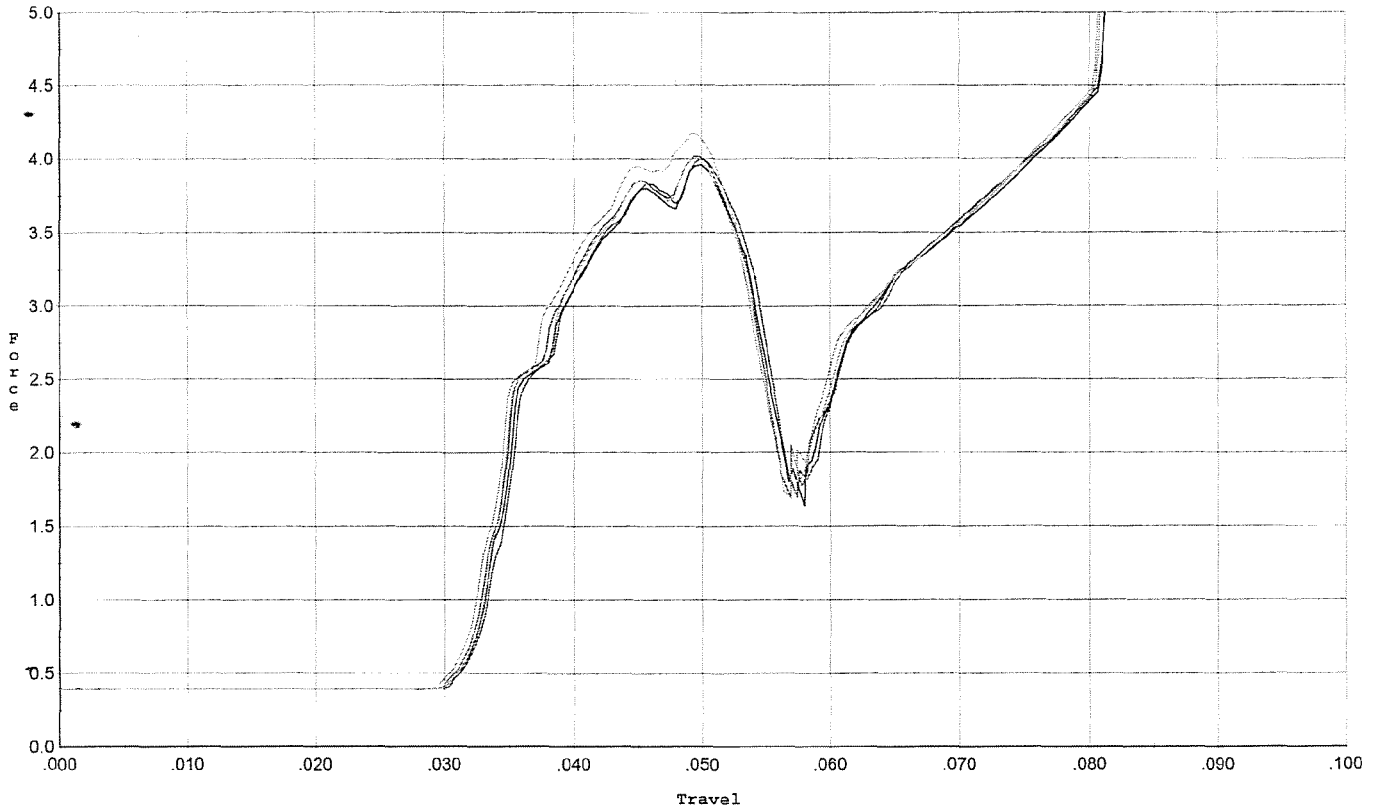
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.058	0.035	0.031	0.085		Set Trigger
2	4.057	0.056	0.034	0.032	0.082		Set Trigger
3	4.039	0.057	0.034	0.031	0.084		Set Trigger
4	3.996	0.056	0.034	0.031	0.082		Set Trigger
5	3.977	0.057	0.035	0.031	0.083		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



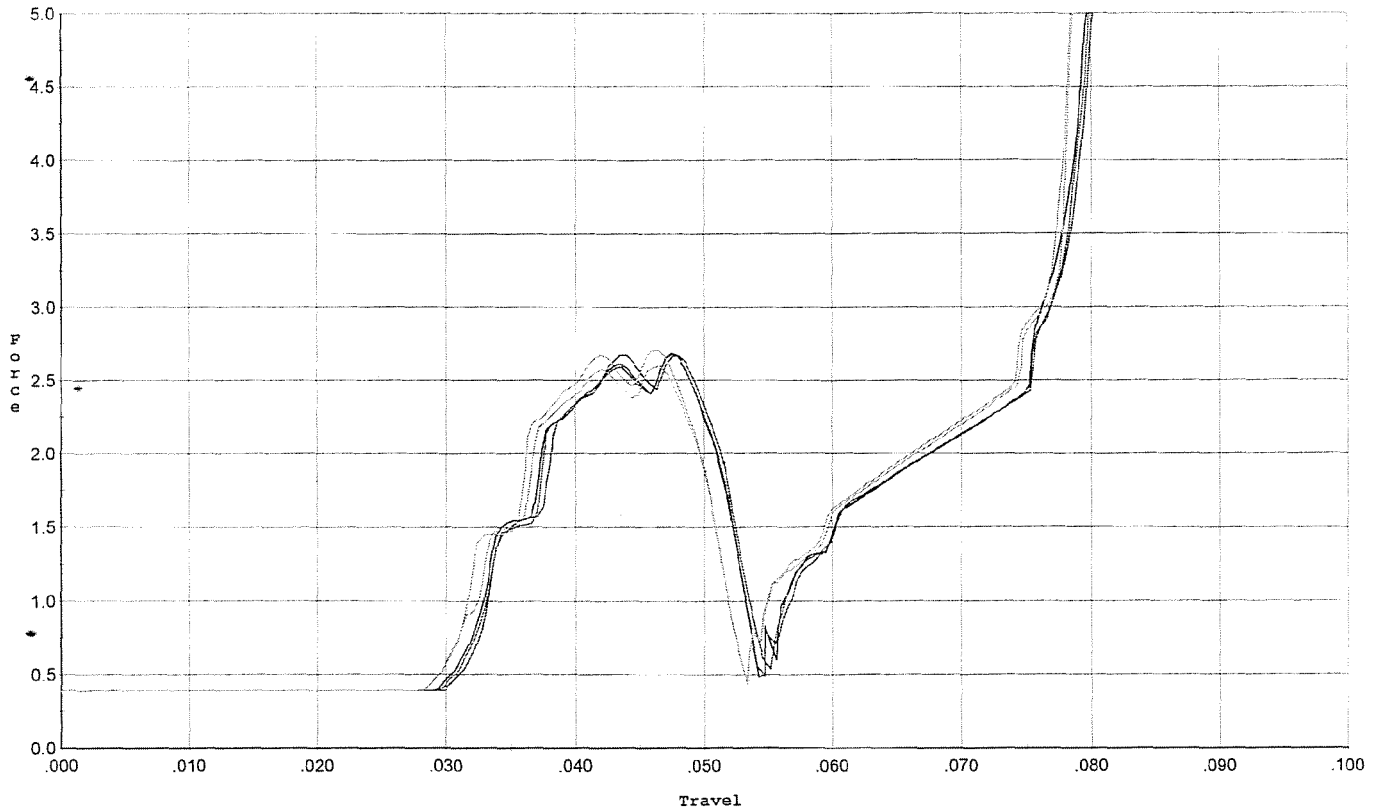
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.054	0.031	0.032	0.082		Set Trigger
2	3.963	0.053	0.032	0.032	0.080		Set Trigger
3	4.017	0.054	0.032	0.032	0.082		Set Trigger
4	4.012	0.054	0.032	0.032	0.082		Set Trigger
5	4.174	0.053	0.031	0.031	0.082		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



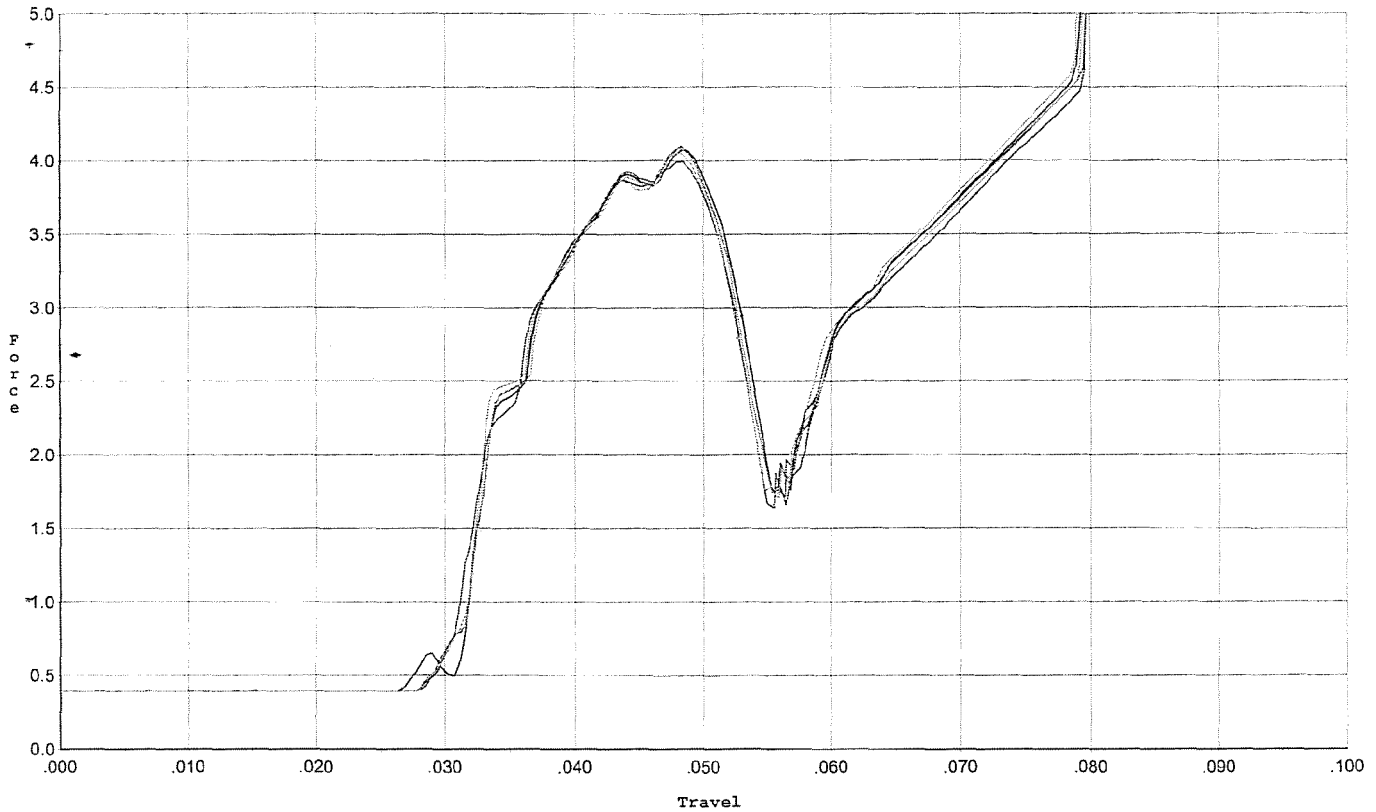
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.673	0.052	0.032	0.034	0.054		Set Trigger
2	2.685	0.052	0.031	0.033	0.055		Set Trigger
3	2.676	0.052	0.032	0.034	0.055		Set Trigger
4	2.598	0.050	0.030	0.033	0.052		Set Trigger
5	2.709	0.050	0.030	0.033	0.054		Set Trigger

AVG 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.996	0.052	0.030	0.031	0.082		Set Trigger
2	4.072	0.053	0.028	0.031	0.083		Set Trigger
3	4.097	0.052	0.030	0.031	0.081		Set Trigger
4	4.084	0.052	0.030	0.031	0.081		Set Trigger
5	4.053	0.053	0.030	0.031	0.082		Set Trigger

Aug 4.06