

G6785080

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



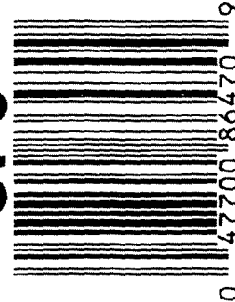
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785080

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # Q 6785080

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX SEP 09 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	9-9-08	BH
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

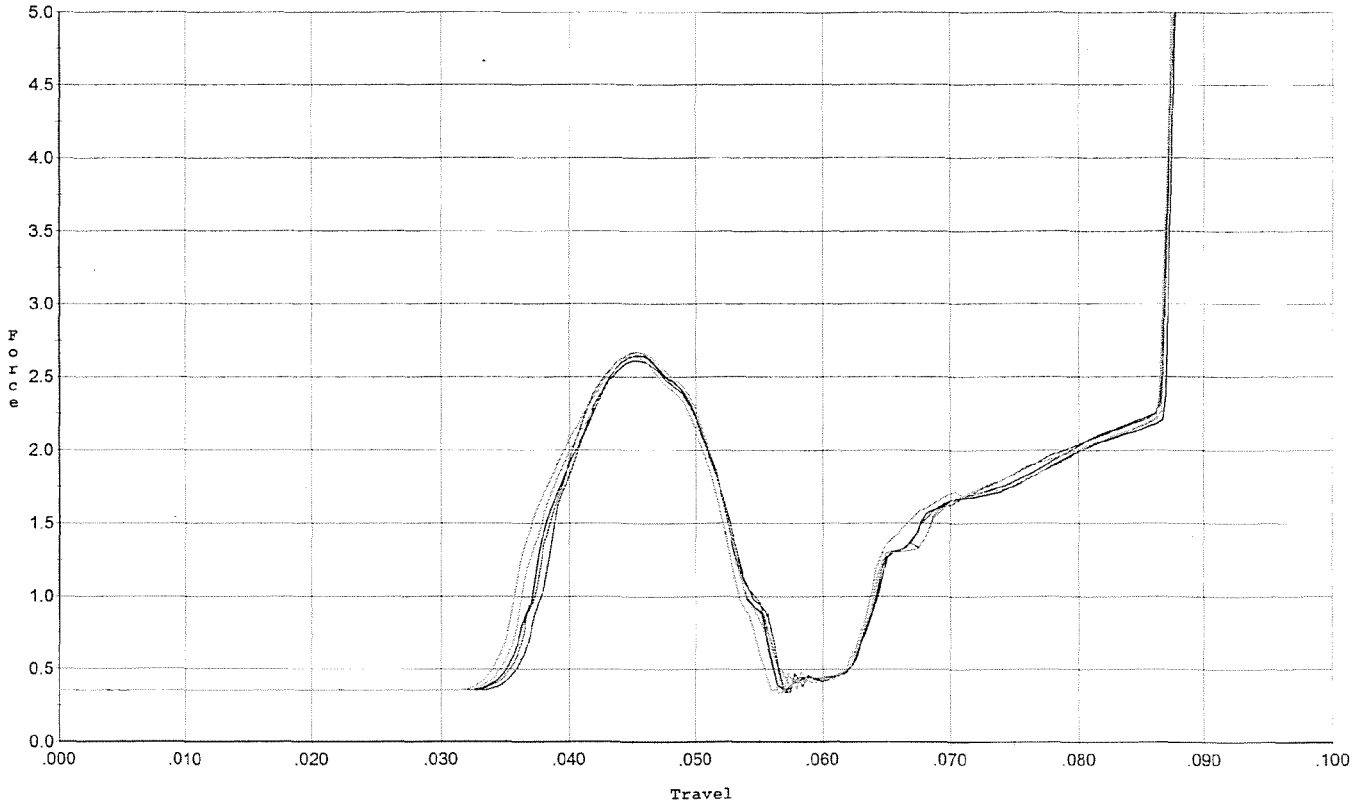
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>3.0</u>	10-1-08	L. H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-1-08	L. H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.034</u> <u>.024</u>	10-1-08	L. H.
	J) ASSEMBLE STOCK		9-29-08	RLW
	K) ASSEMBLE SWIVEL STUDS		10-1-08	L. H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	9-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	L. H.
670	FINAL INSPECTION A) HEADSPACE		10-1-08	L. H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.37</u> <u>2.36</u> <u>2.40</u> <u>2.37</u>	9/30/08	Fm
	C) FUNCTION		10-1-08	L. H.
690	PACK		12/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



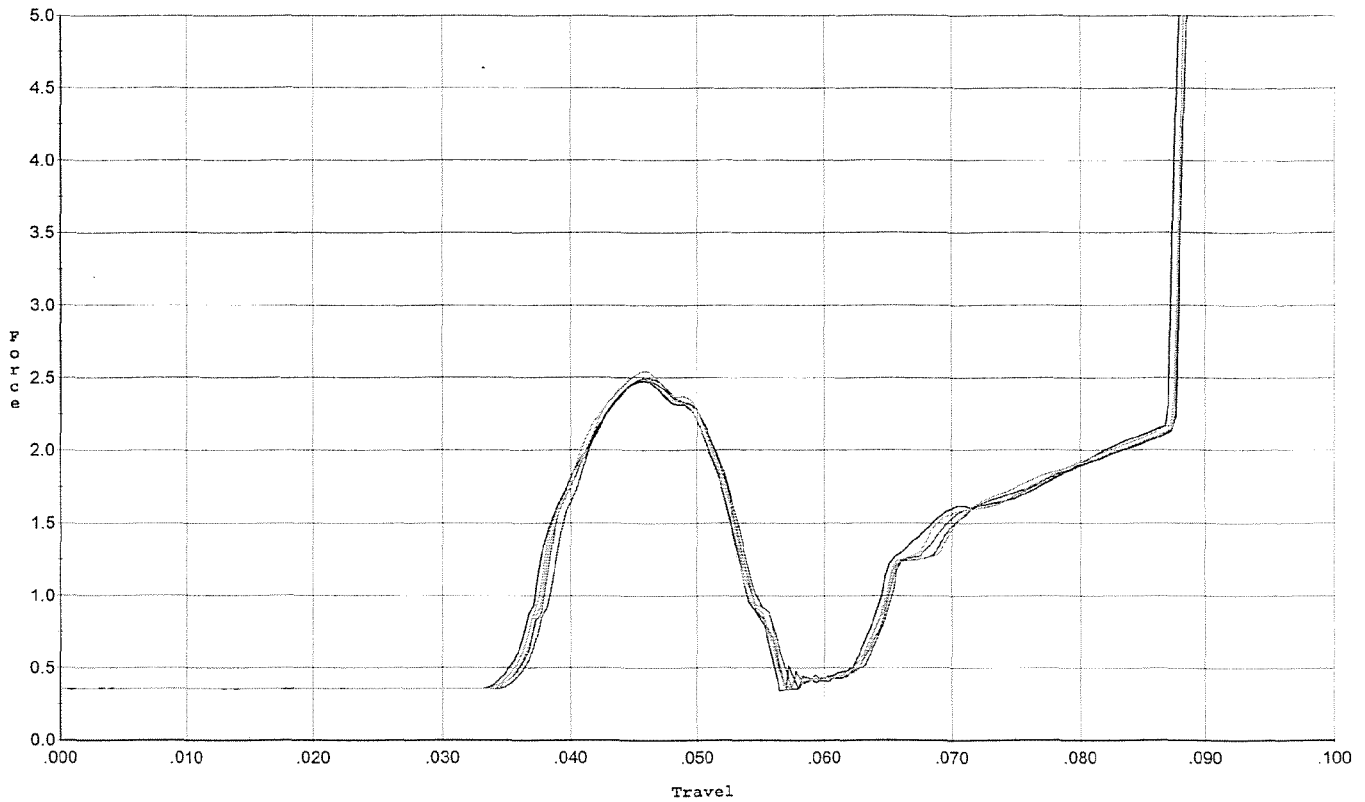
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.056	0.036	0.038	0.050		Set Trigger
2	2.647	0.055	0.035	0.039	0.050		Set Trigger
3	2.670	0.052	0.036	0.040	0.047		Set Trigger
4	2.670	0.052	0.035	0.040	0.048		Set Trigger
5	2.645	0.052	0.034	0.039	0.049		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



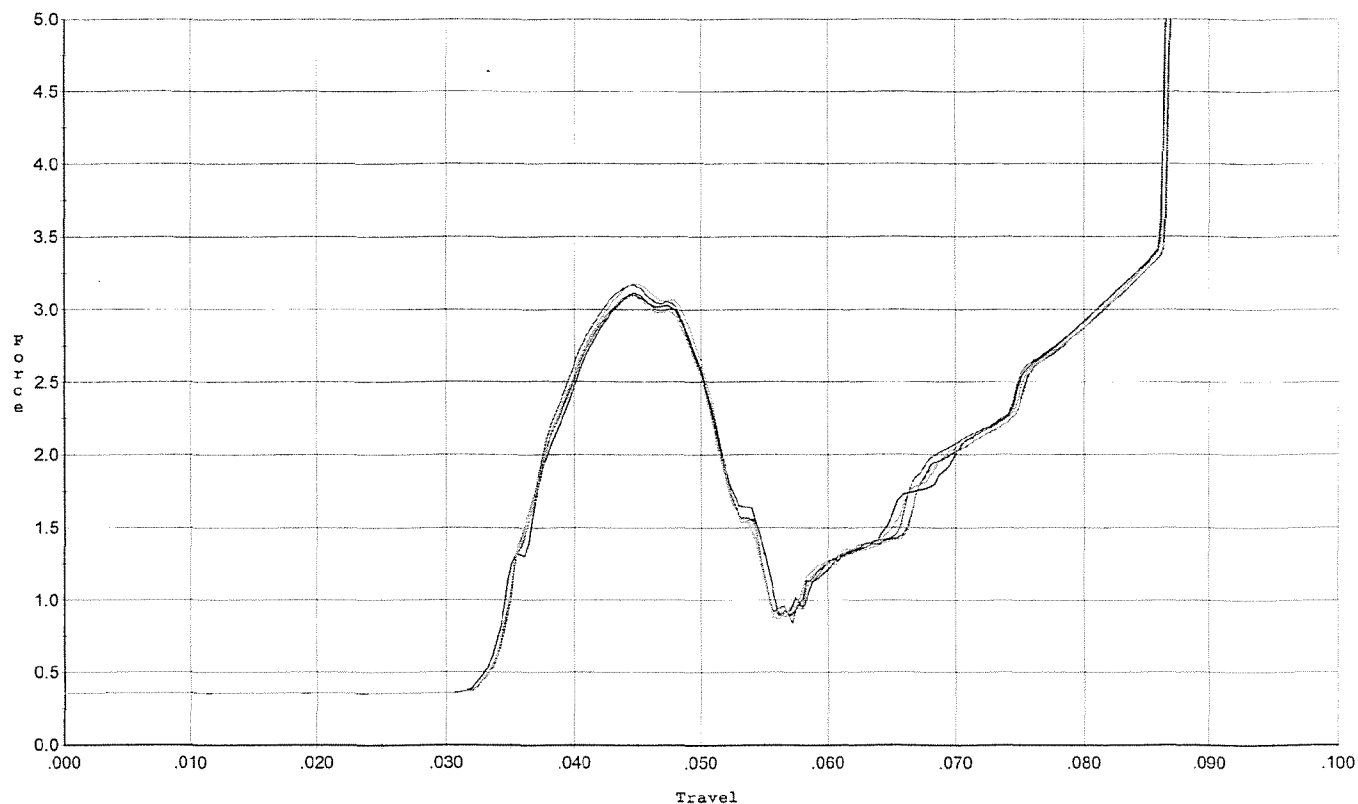
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.053	0.037	0.040	0.046		Set Trigger
2	2.476	0.053	0.036	0.040	0.046		Set Trigger
3	2.492	0.052	0.037	0.041	0.045		Set Trigger
4	2.511	0.052	0.036	0.041	0.045		Set Trigger
5	2.543	0.052	0.036	0.040	0.046		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



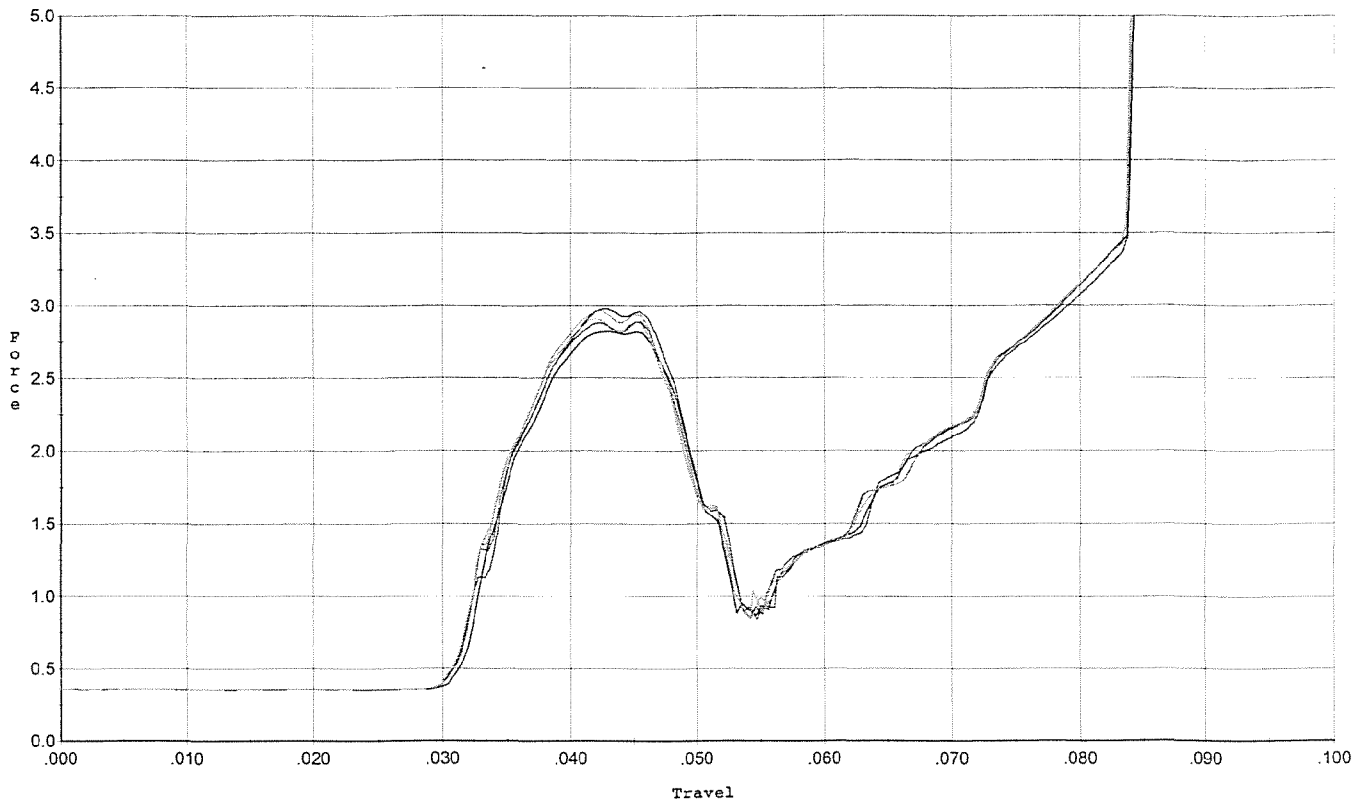
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.054	0.034	0.037	0.059		Set Trigger
2	3.098	0.055	0.033	0.037	0.060		Set Trigger
3	3.172	0.054	0.034	0.037	0.060		Set Trigger
4	3.176	0.051	0.034	0.039	0.056		Set Trigger
5	3.094	0.054	0.034	0.037	0.060		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



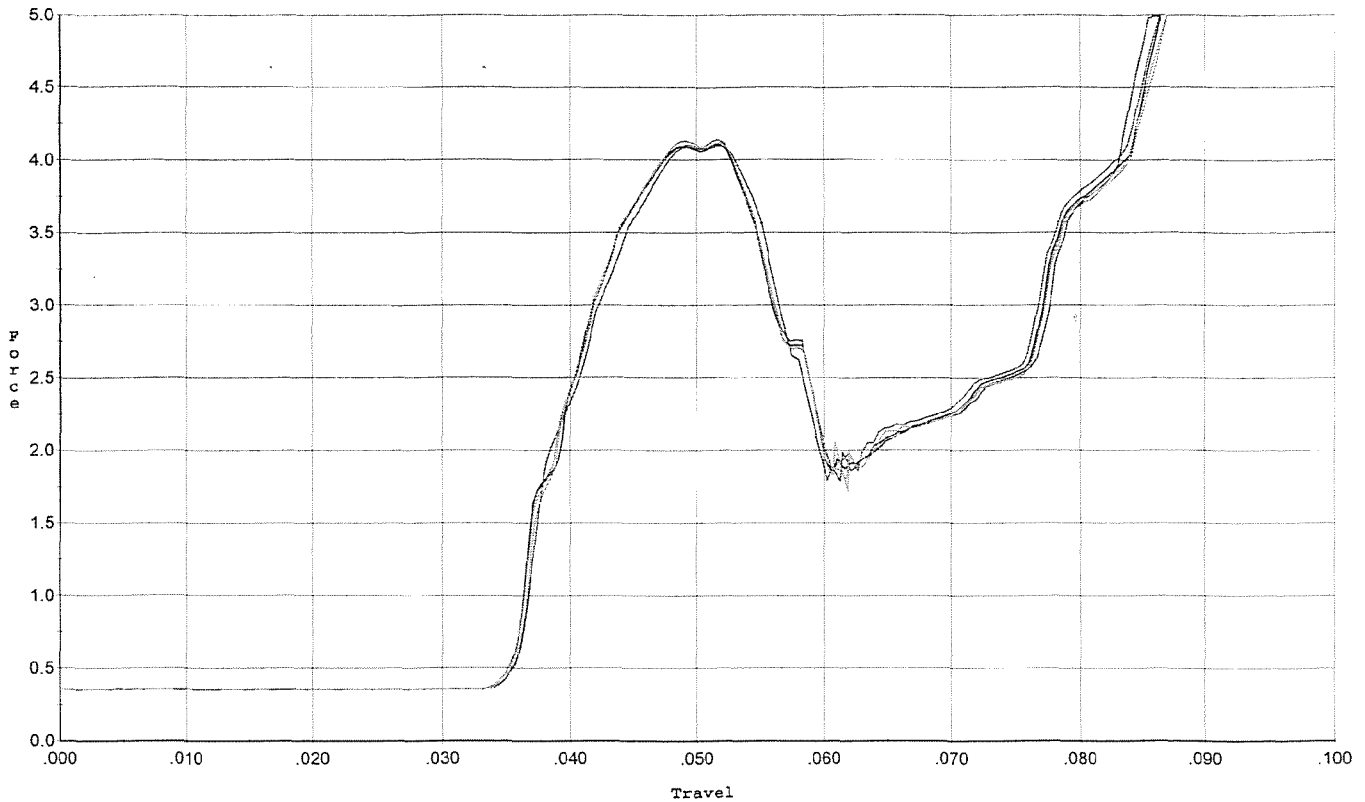
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.974	0.052	0.031	0.036	0.058		Set Trigger
2	2.820	0.052	0.031	0.037	0.055		Set Trigger
3	2.890	0.049	0.031	0.038	0.052		Set Trigger
4	2.909	0.052	0.030	0.037	0.057		Set Trigger
5	2.964	0.053	0.031	0.036	0.058		Set Trigger

AVG 2.91

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



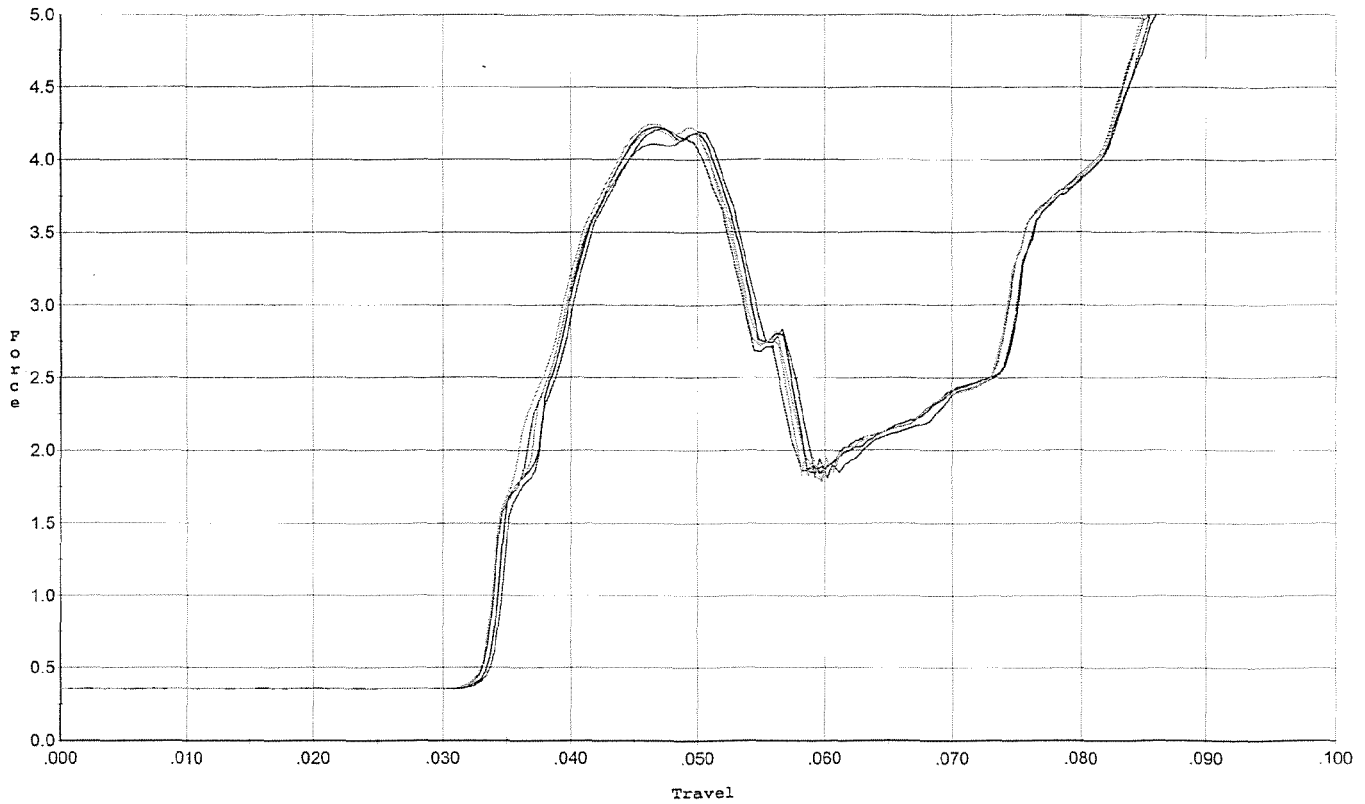
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.055	0.035	0.037	0.077		Set Trigger
2	4.109	0.058	0.035	0.036	0.085		Set Trigger
3	4.137	0.058	0.035	0.036	0.085		Set Trigger
4	4.142	0.058	0.035	0.036	0.085		Set Trigger
5	4.127	0.058	0.036	0.036	0.085		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



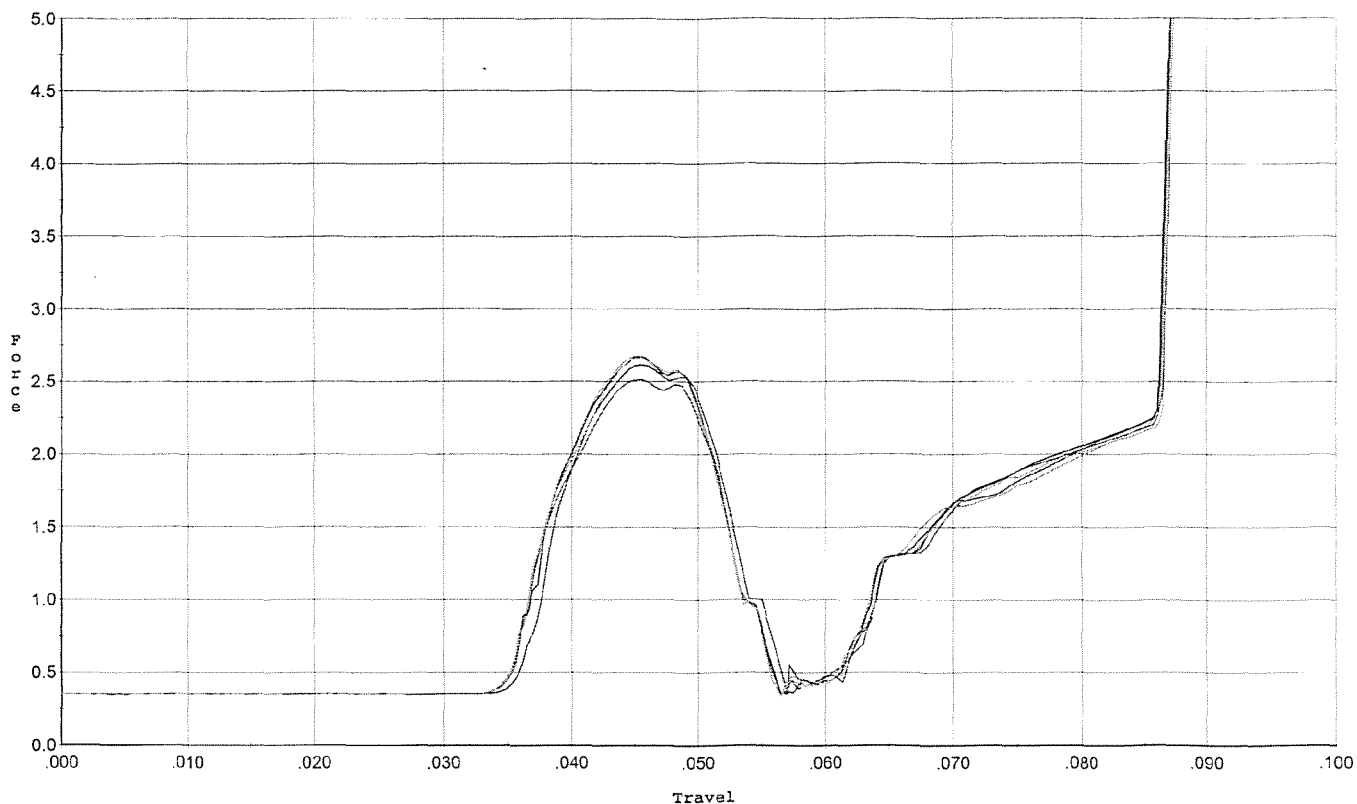
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.058	0.034	0.035	0.088		Set Trigger
2	4.223	0.057	0.033	0.035	0.087		Set Trigger
3	4.145	0.056	0.033	0.035	0.084		Set Trigger
4	4.245	0.056	0.033	0.034	0.087		Set Trigger
5	4.207	0.053	0.033	0.036	0.077		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



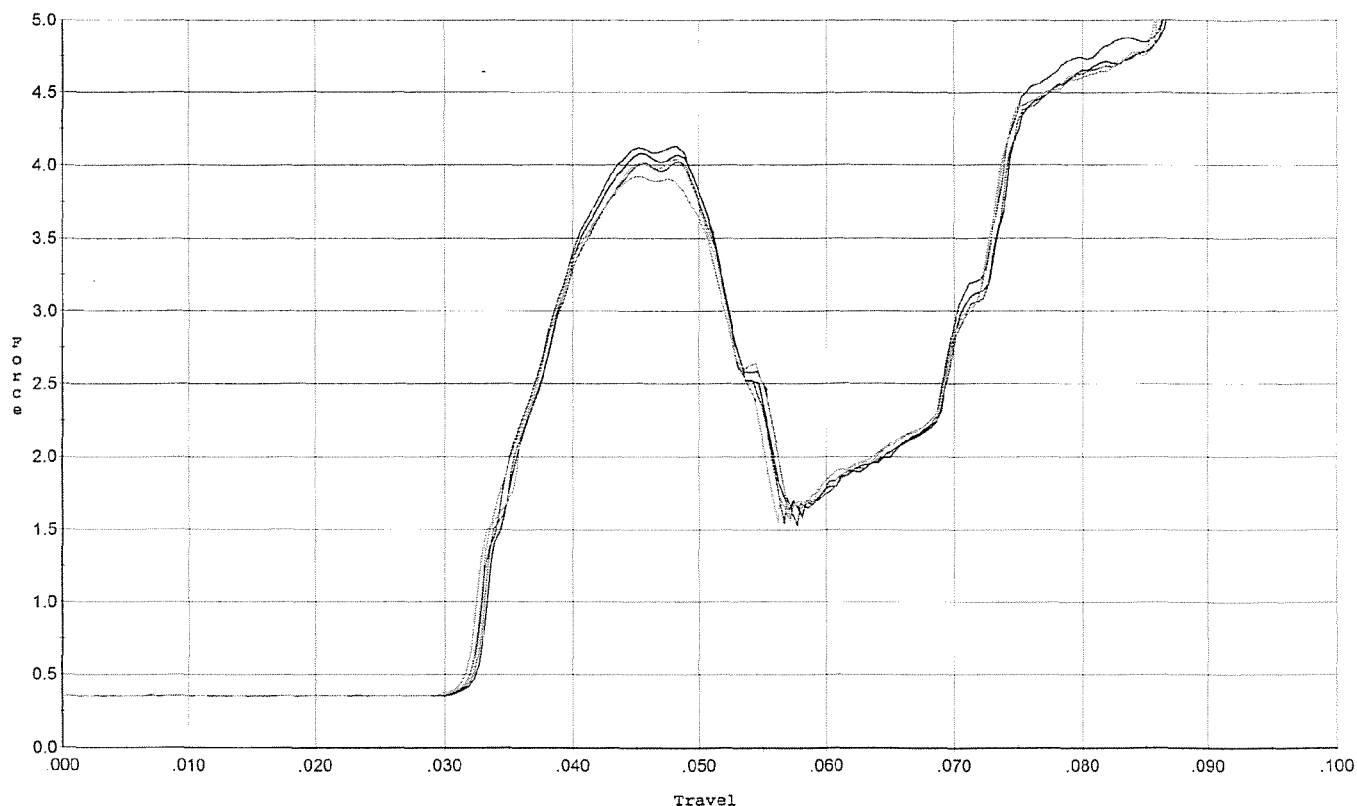
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.053	0.036	0.039	0.047		Set Trigger
2	2.672	0.052	0.035	0.040	0.048		Set Trigger
3	2.512	0.052	0.035	0.040	0.046		Set Trigger
4	2.660	0.052	0.035	0.040	0.048		Set Trigger
5	2.671	0.052	0.035	0.040	0.048		Set Trigger

AUG 26 2

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.051	0.032	0.036	0.075		Set Trigger
2	4.081	0.051	0.033	0.037	0.073		Set Trigger
3	4.026	0.055	0.032	0.035	0.081		Set Trigger
4	4.036	0.055	0.032	0.034	0.082		Set Trigger
5	3.923	0.054	0.032	0.035	0.079		Set Trigger

Avg 4.03