

G6785081

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



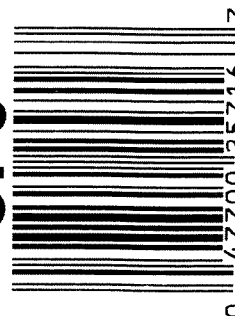
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6785081

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6785081

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SP
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SP
460	CHECK HEADSPACE		9-18-08	SP
470	DIS-ASSEMBLE ACTION		9-18-08	SP
472	SERIALIZE BOLT HANDLE		10-7-08	RT
475	DRILL AND TAP SIGHT HOLES		10-7-08	SP
480	MAGNAFLUX BBL ACTION		10/8/08	SP
490	MAGNAFLUX BOLT		9/13/08	MR
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10/7/08	DC
542	APPLY COATINGS (BARREL ACTION)		10/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-13-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

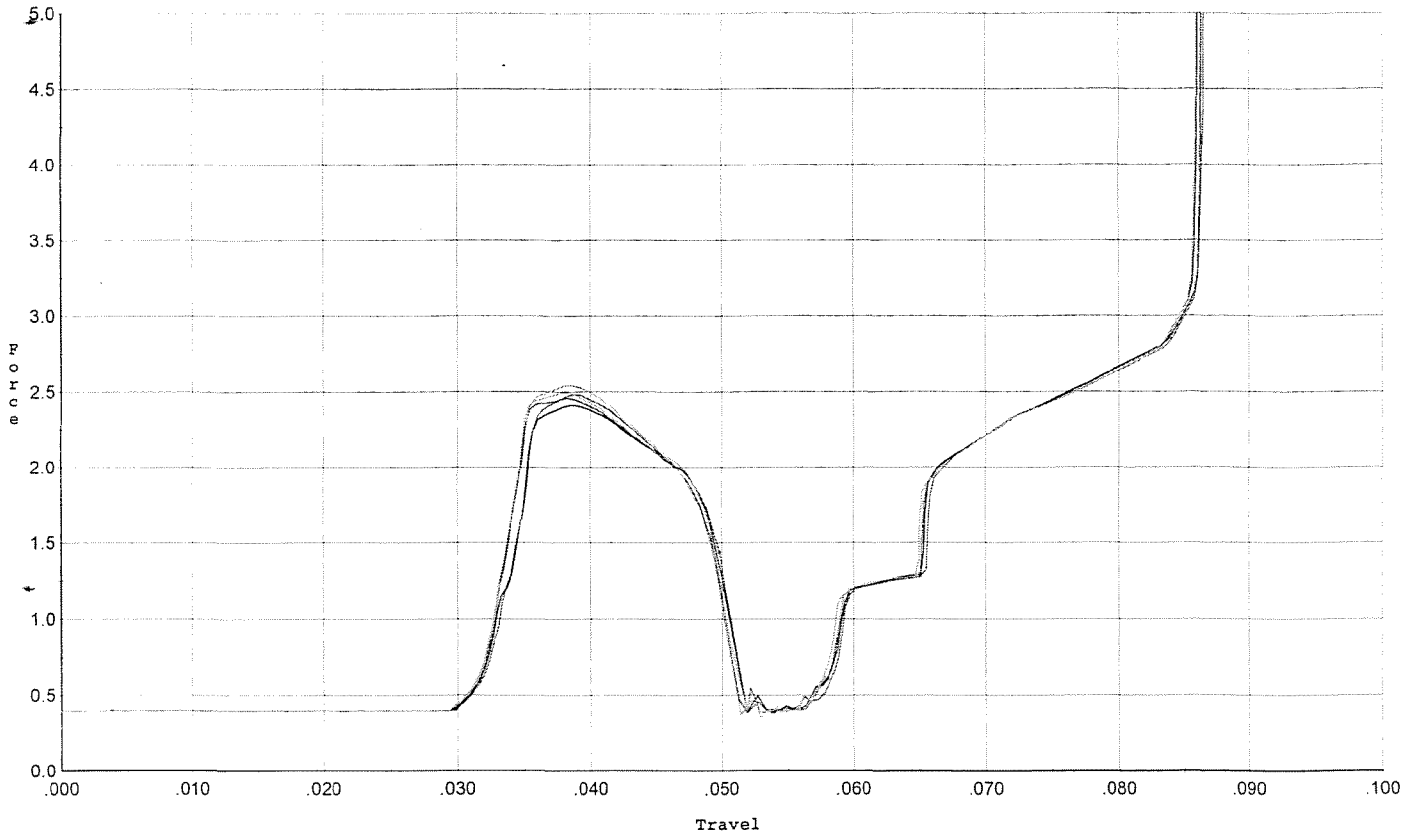
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	11-18-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	11-18-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-18-08	LJ
	J) ASSEMBLE STOCK		11-13-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		11-18-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-14-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-14-08	LJ
670	FINAL INSPECTION A) HEADSPACE		11-18-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>244</u> <u>244</u> <u>248</u> <u>245</u> <u>245</u>	11-18-08	LJ
	C) FUNCTION		11-18-08	LJ
690	PACK		12-2-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



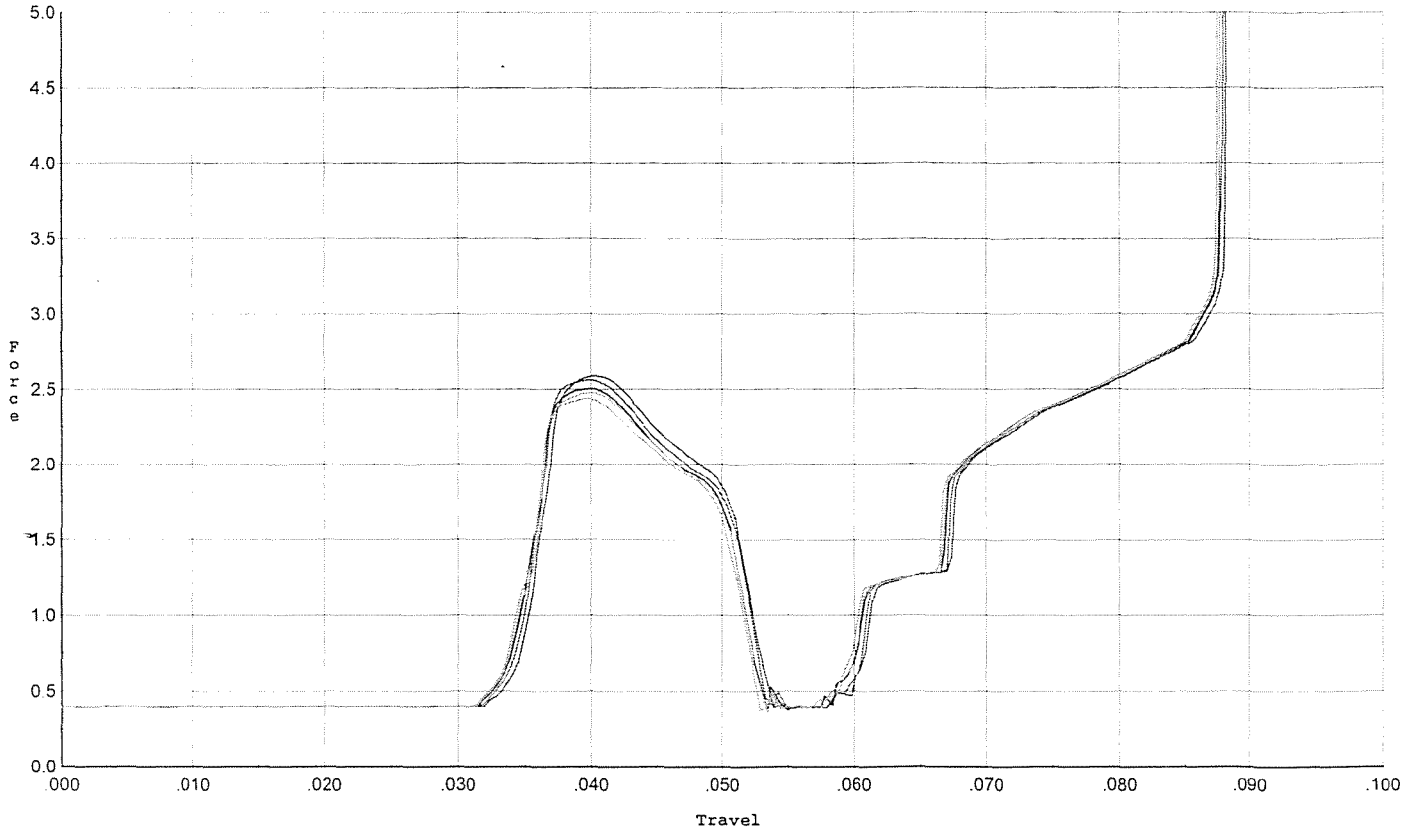
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.049	0.032	0.040	0.048		Set Trigger
2	2.409	0.050	0.032	0.040	0.049		Set Trigger
3	2.485	0.050	0.032	0.040	0.049		Set Trigger
4	2.495	0.049	0.032	0.040	0.049		Set Trigger
5	2.542	0.049	0.032	0.041	0.049		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



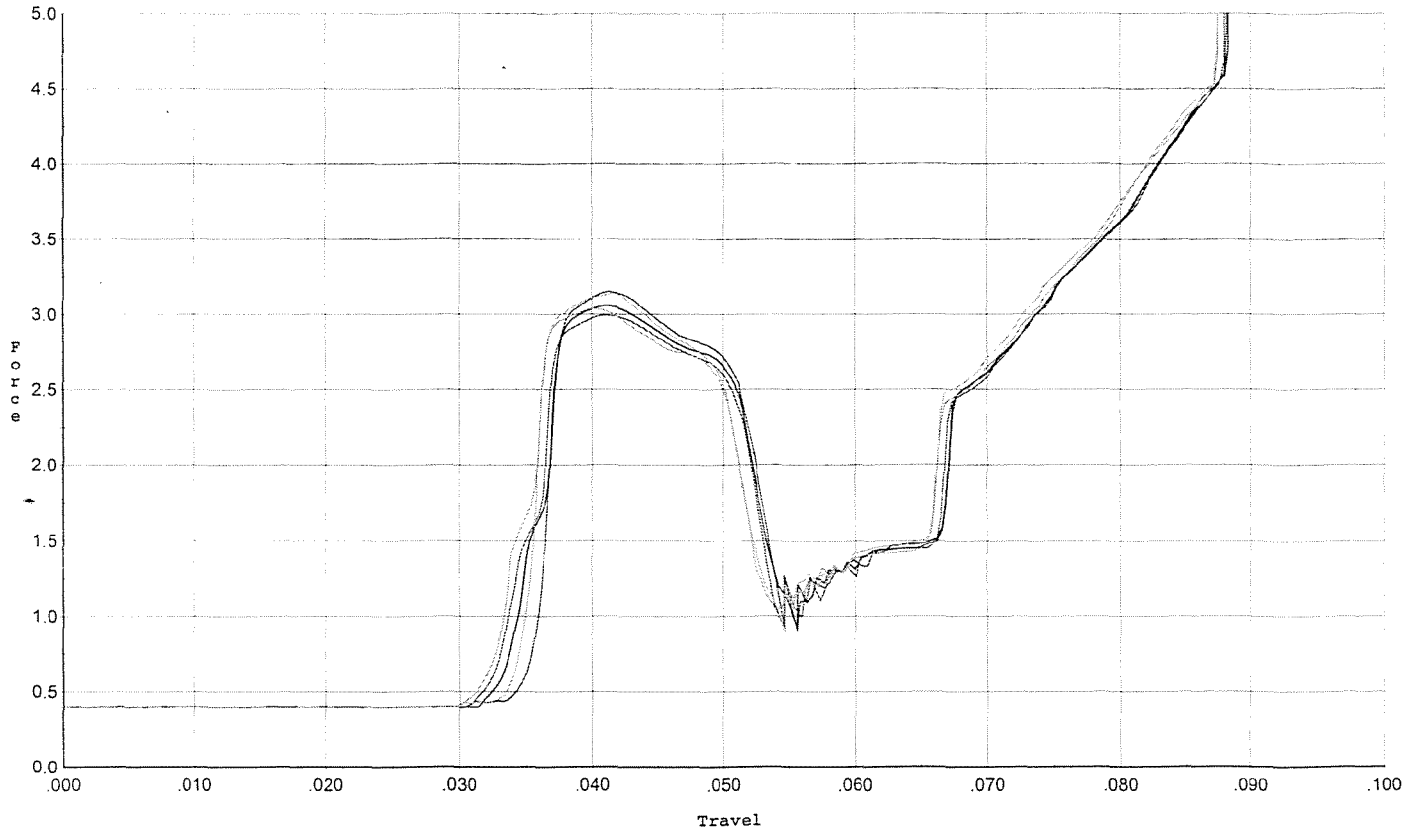
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.051	0.034	0.040	0.049		Set Trigger
2	2.504	0.051	0.034	0.040	0.048		Set Trigger
3	2.558	0.051	0.034	0.040	0.049		Set Trigger
4	2.475	0.051	0.034	0.040	0.048		Set Trigger
5	2.440	0.051	0.033	0.040	0.048		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



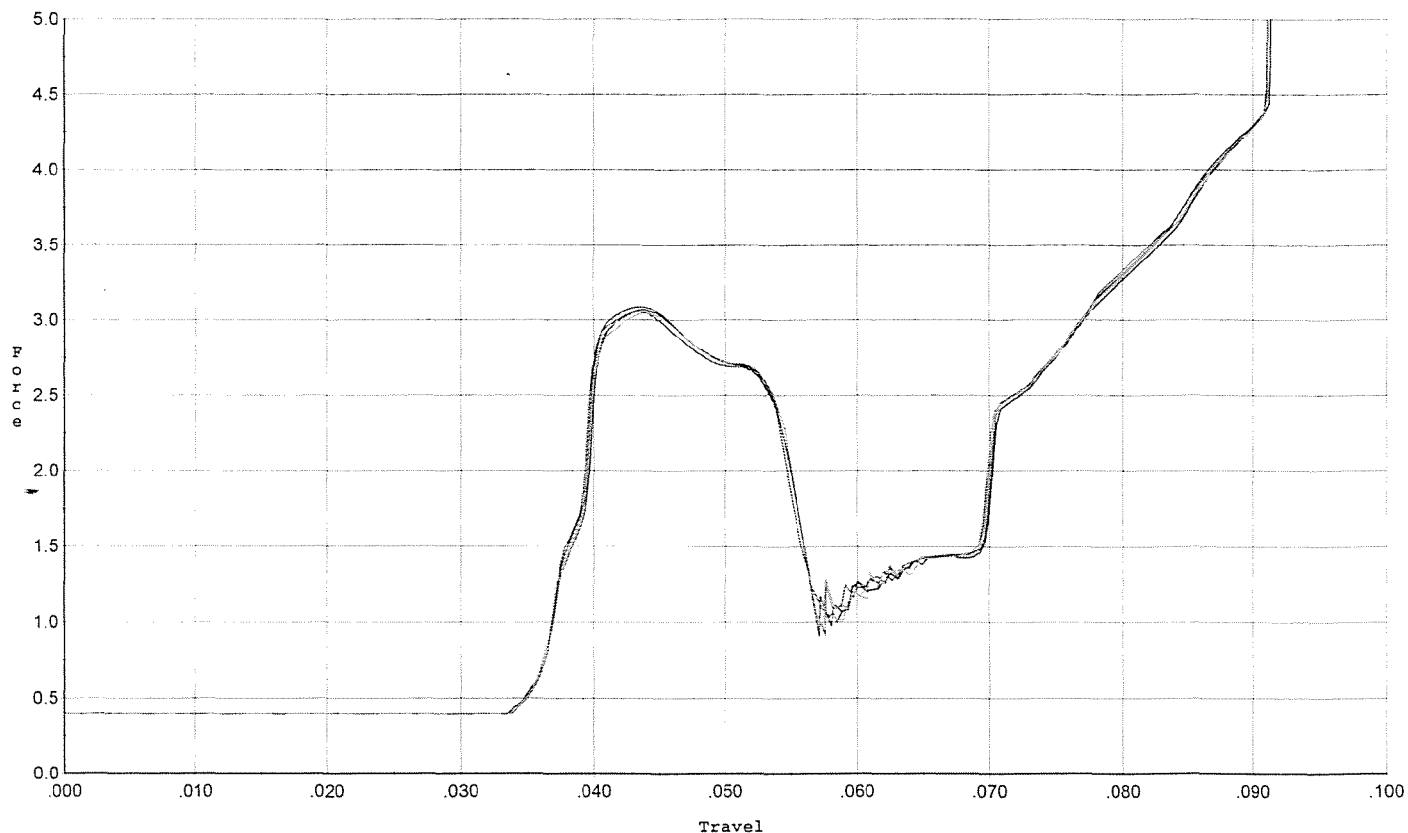
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.052	0.035	0.038	0.061		Set Trigger
2	3.058	0.051	0.033	0.038	0.060		Set Trigger
3	2.993	0.052	0.033	0.038	0.061		Set Trigger
4	3.136	0.050	0.034	0.038	0.059		Set Trigger
5	3.037	0.050	0.032	0.038	0.060		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 * Note: R. Putsch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



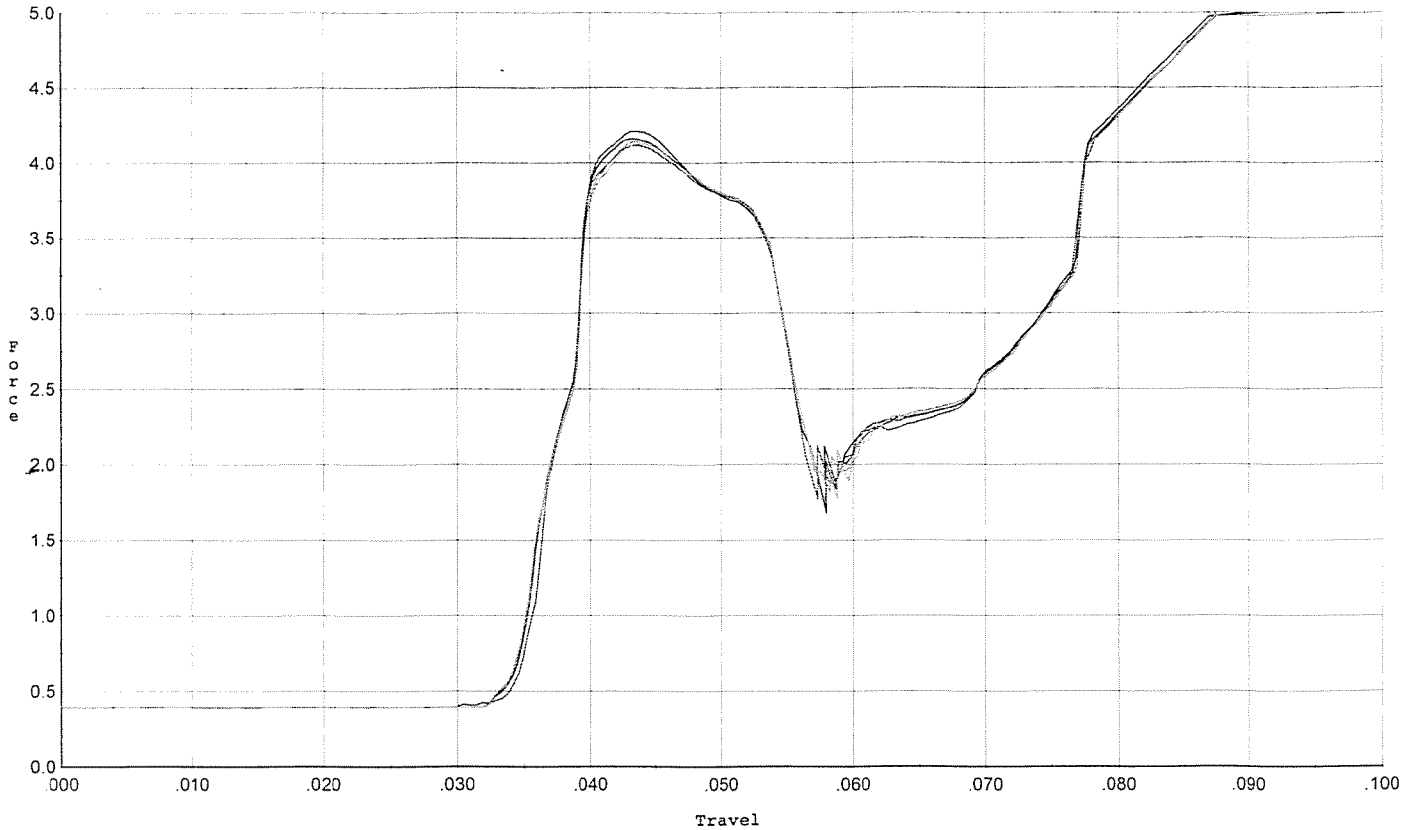
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.055	0.035	0.039	0.062		Set Trigger
2	3.071	0.055	0.036	0.040	0.062		Set Trigger
3	3.056	0.054	0.036	0.040	0.061		Set Trigger
4	3.058	0.055	0.036	0.040	0.062		Set Trigger
5	3.044	0.055	0.036	0.040	0.062		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



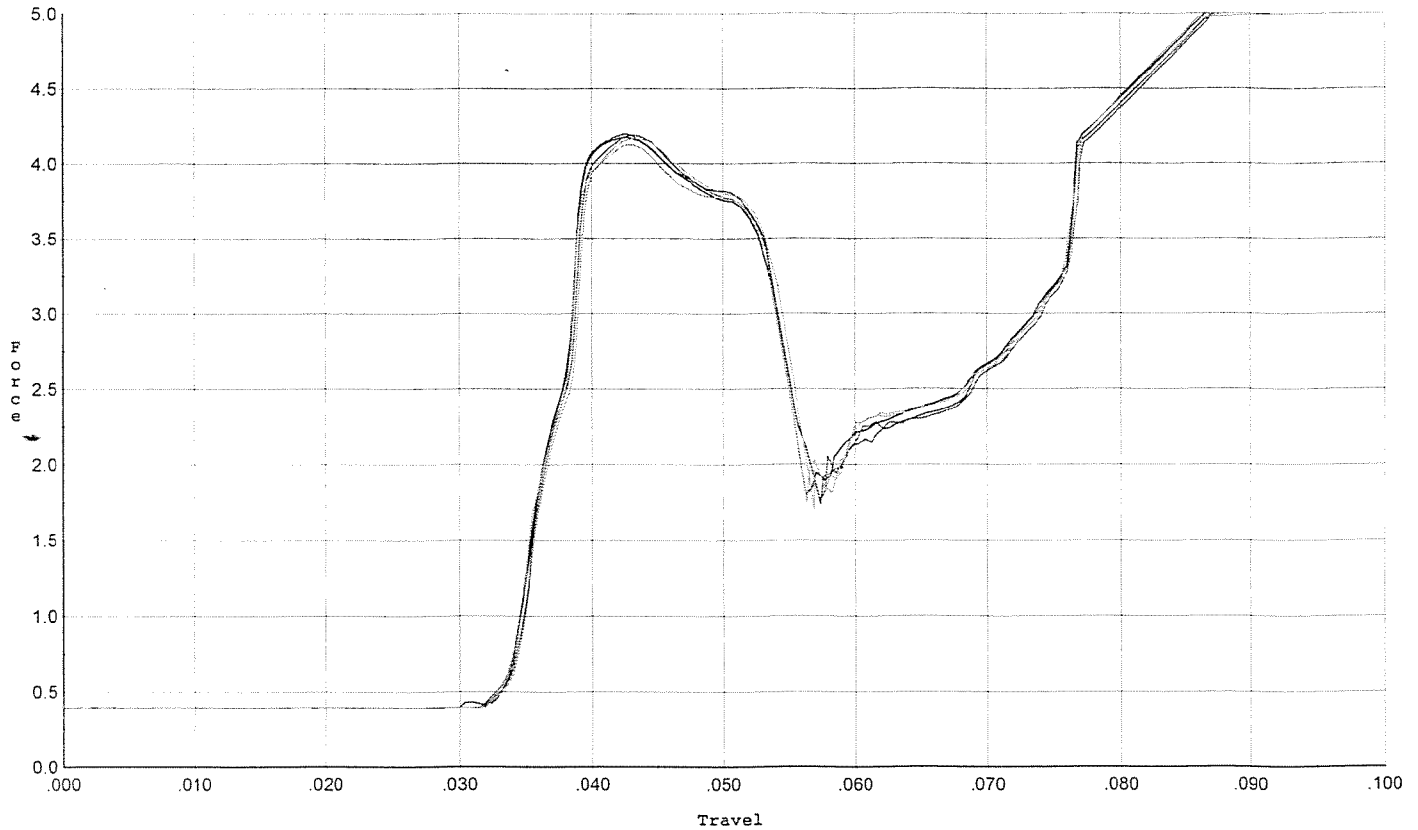
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.054	0.034	0.038	0.081		Set Trigger
2	4.161	0.054	0.034	0.037	0.081		Set Trigger
3	4.112	0.054	0.034	0.037	0.081		Set Trigger
4	4.123	0.054	0.034	0.038	0.081		Set Trigger
5	4.139	0.054	0.034	0.037	0.081		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

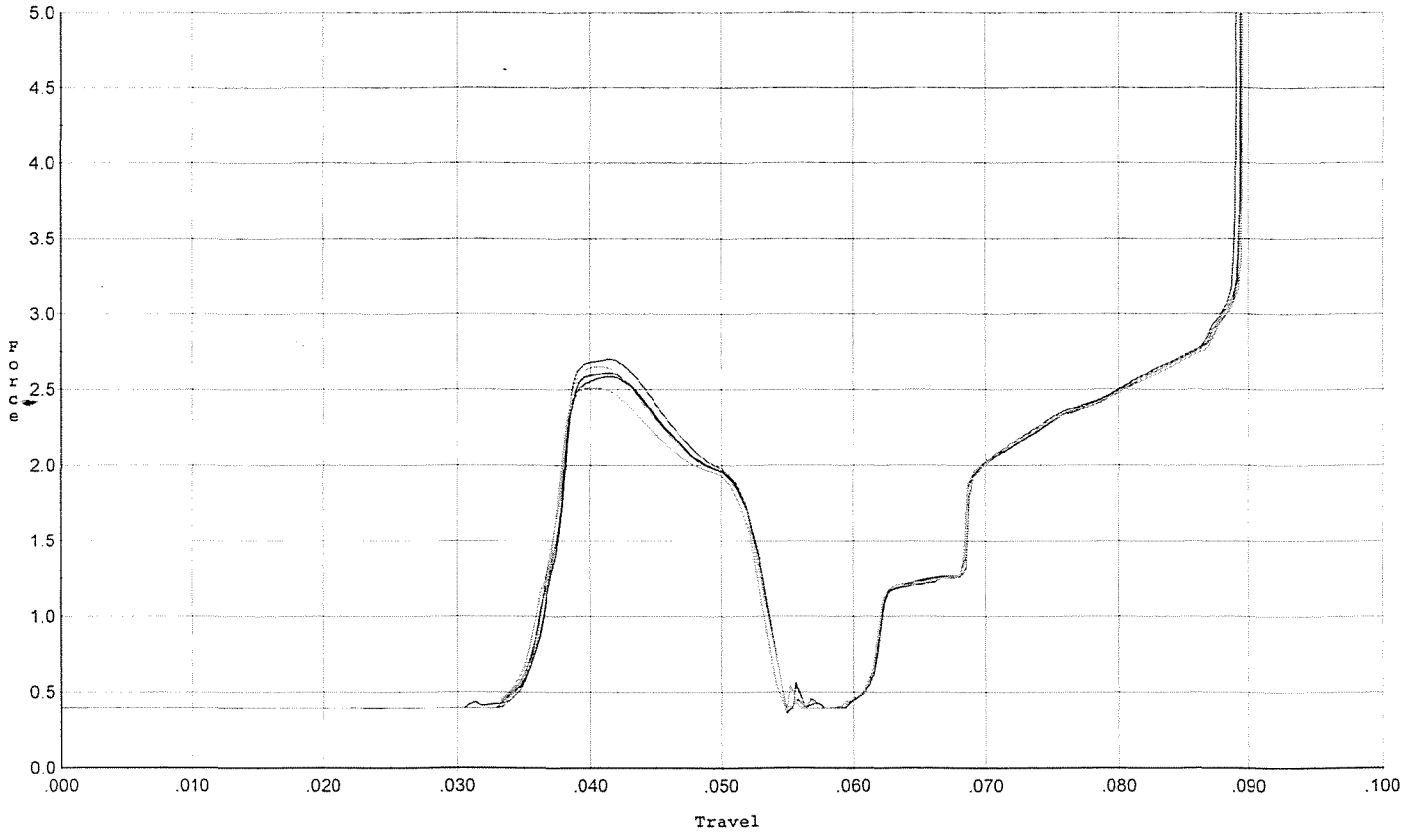


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.053	0.033	0.037	0.082		Set Trigger
2	4.178	0.054	0.034	0.037	0.082		Set Trigger
3	4.192	0.053	0.034	0.037	0.081		Set Trigger
4	4.172	0.054	0.034	0.037	0.083		Set Trigger
5	4.126	0.054	0.034	0.037	0.081		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/6/08
 Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



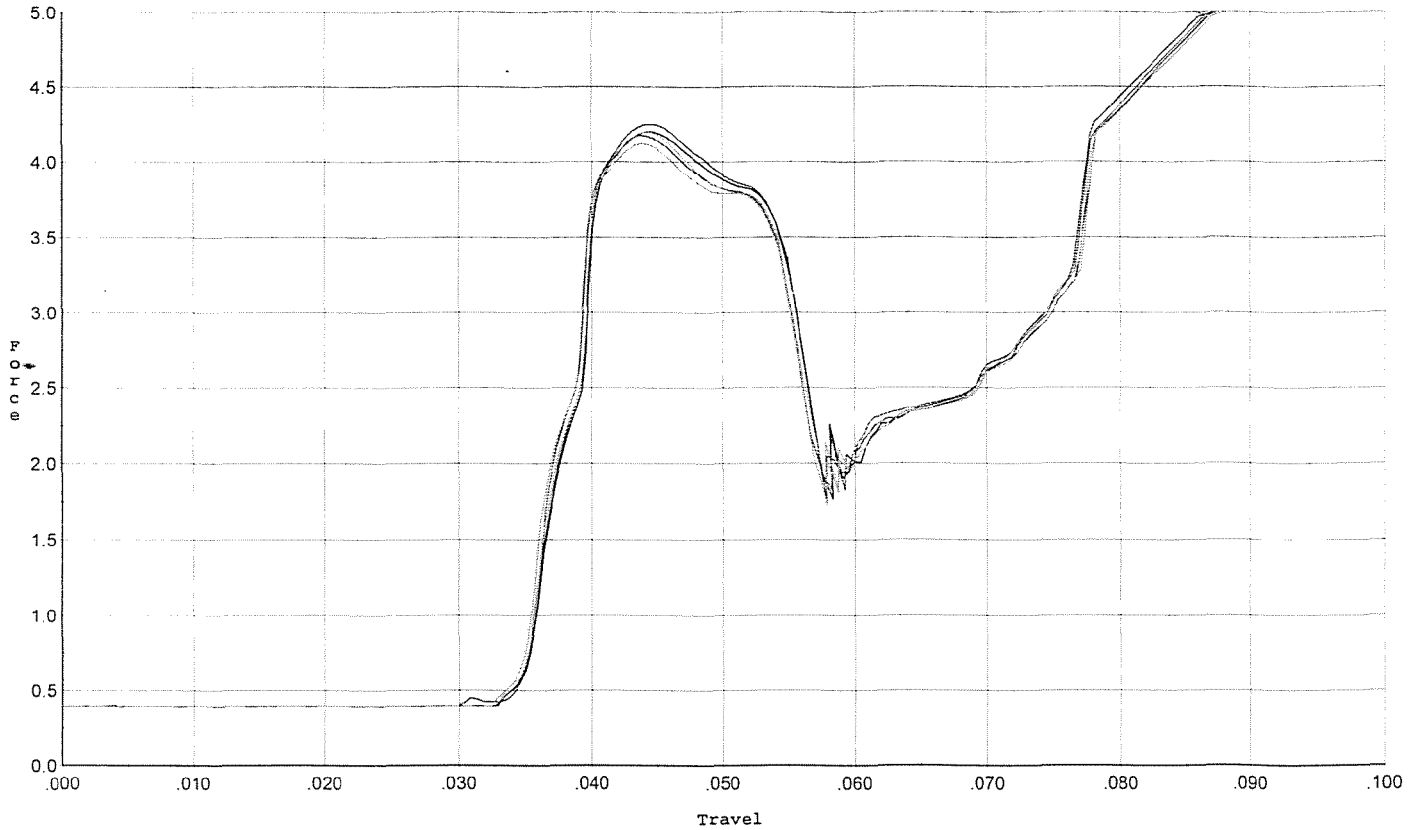
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.053	0.035	0.040	0.050		Set Trigger
2	2.610	0.053	0.034	0.040	0.050		Set Trigger
3	2.702	0.053	0.035	0.040	0.051		Set Trigger
4	2.652	0.053	0.035	0.040	0.051		Set Trigger
5	2.510	0.052	0.033	0.041	0.049		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.055	0.035	0.037	0.085		Set Trigger
2	4.201	0.055	0.033	0.037	0.084		Set Trigger
3	4.177	0.054	0.033	0.037	0.082		Set Trigger
4	4.199	0.054	0.035	0.037	0.082		Set Trigger
5	4.122	0.054	0.033	0.037	0.083		Set Trigger

Aug 4.19