

G6785089

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

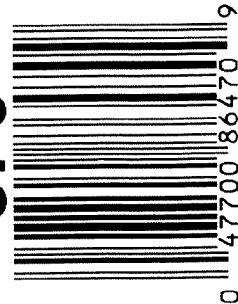
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785089

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6785089

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION	MAGNA-FLUX	9-19-08	SPD
472	SERIALIZE BOLT HANDLE		10-7-08	RTZ
475	DRILL AND TAP SIGHT HOLES	ERATOR	10-7-08	SP
480	MAGNAFLUX BBL ACTION	ERATOR (H)	10/8/08	(H)
490	MAGNAFLUX BOLT		10/9/08	MR
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-13-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

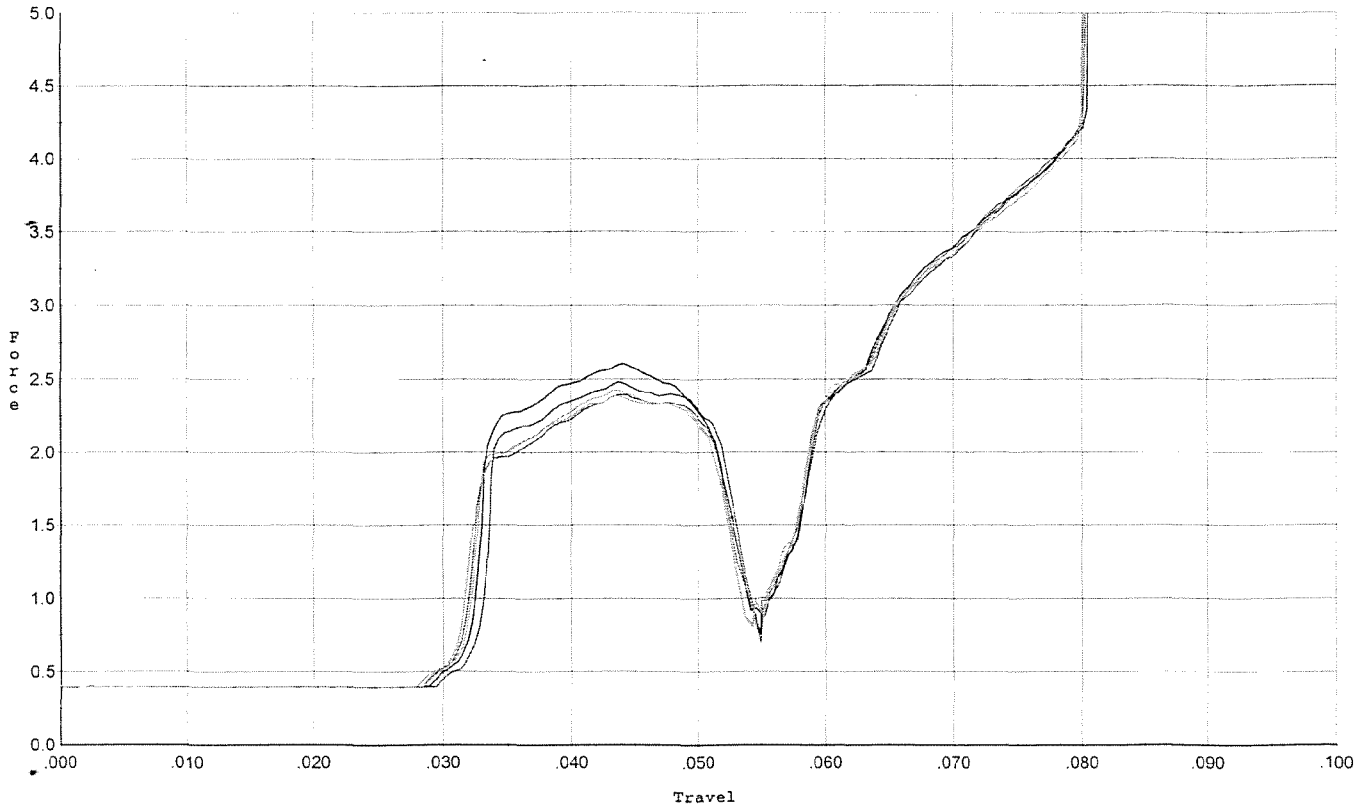
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-5-09	R.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-5-09	R.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-5-09	R.P.
	J) ASSEMBLE STOCK		11-13-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-5-09	R.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-22-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-22-08	R.P.
670	FINAL INSPECTION A) HEADSPACE		1-5-09	R.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.41</u> <u>2.39</u> <u>2.41</u> <u>2.39</u>	12-30-08	R.P.
	C) FUNCTION		1-5-09	R.P.
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



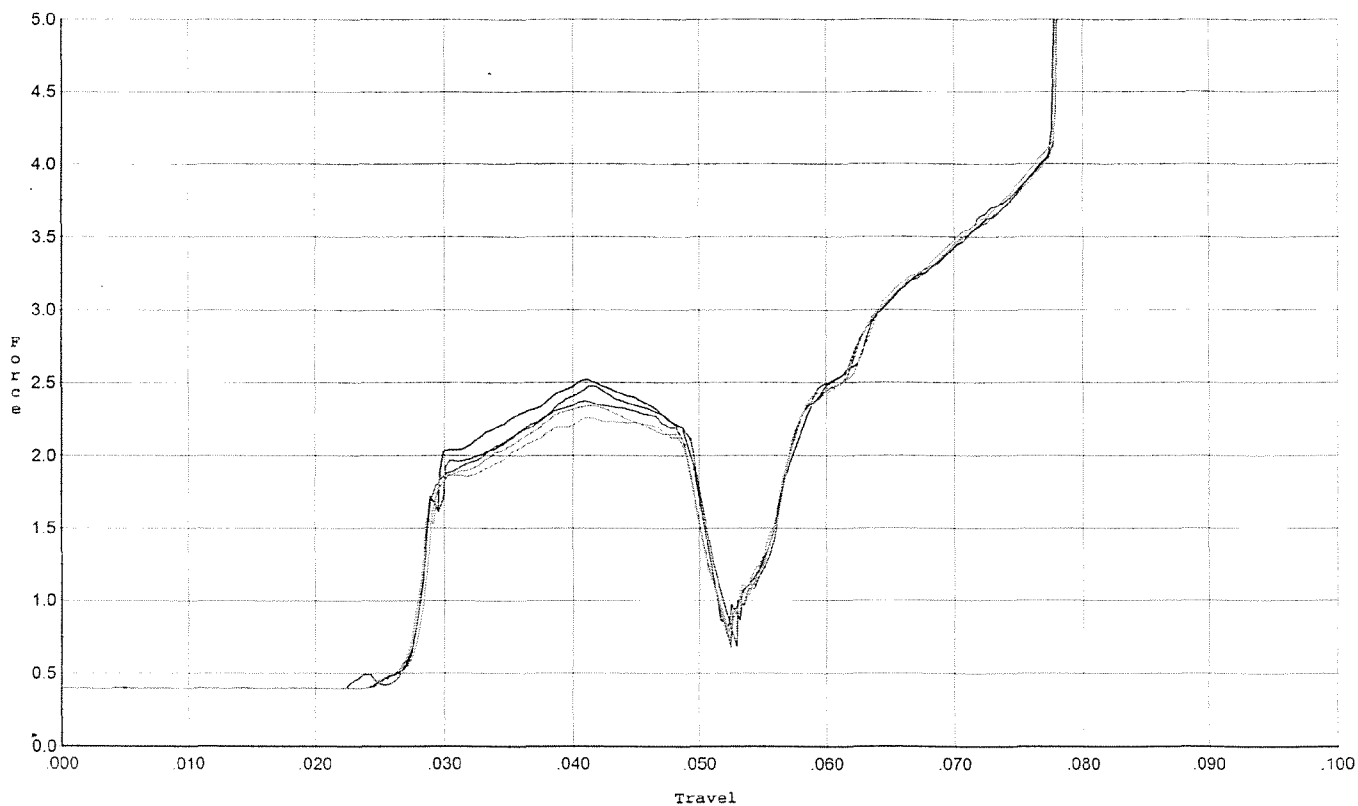
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.052	0.032	0.033	0.057		Set Trigger
2	2.605	0.053	0.032	0.033	0.060		Set Trigger
3	2.394	0.051	0.031	0.033	0.056		Set Trigger
4	2.424	0.052	0.031	0.033	0.056		Set Trigger
5	2.387	0.052	0.031	0.033	0.057		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



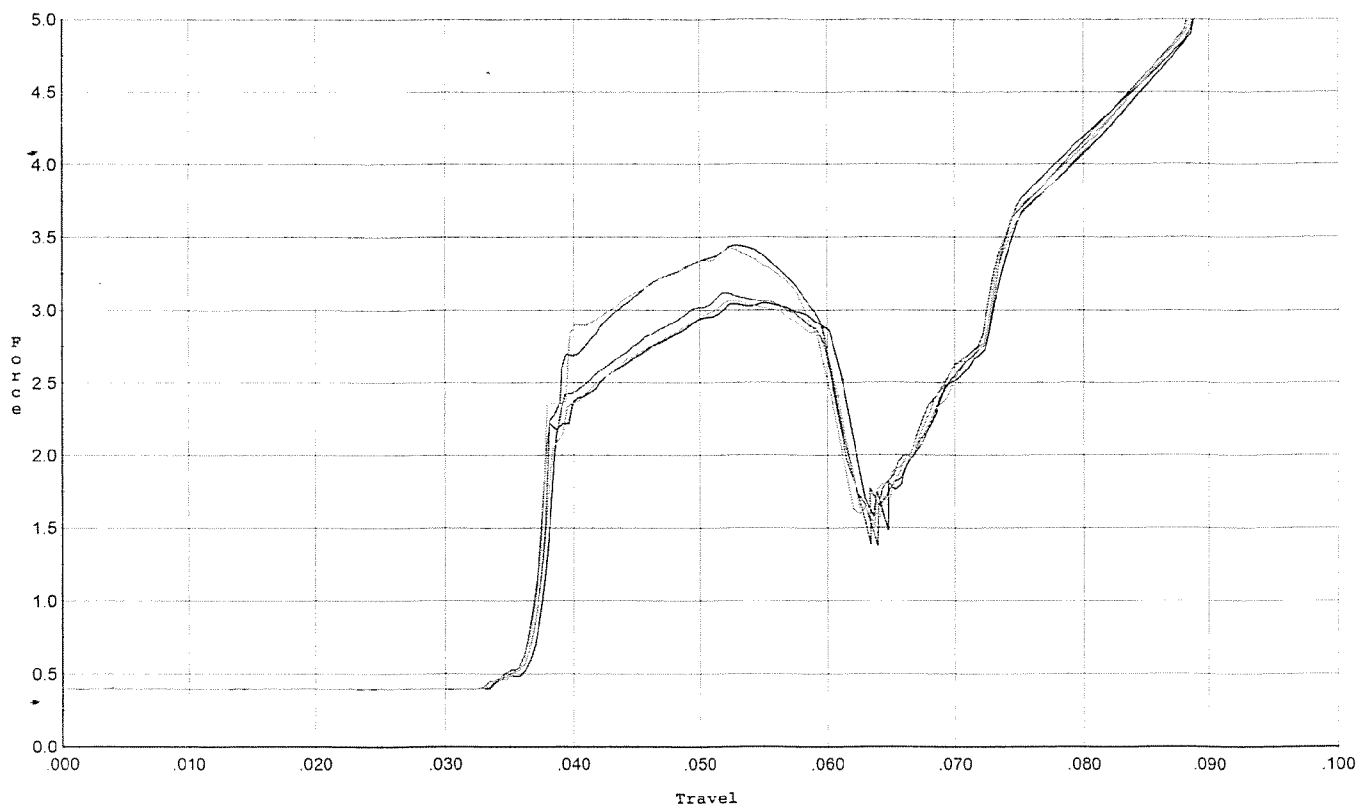
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.049	0.027	0.032	0.058		Set Trigger
2	2.524	0.050	0.027	0.032	0.060		Set Trigger
3	2.375	0.049	0.027	0.033	0.056		Set Trigger
4	2.260	0.049	0.027	0.033	0.055		Set Trigger
5	2.344	0.049	0.028	0.033	0.055		Set Trigger

A-2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



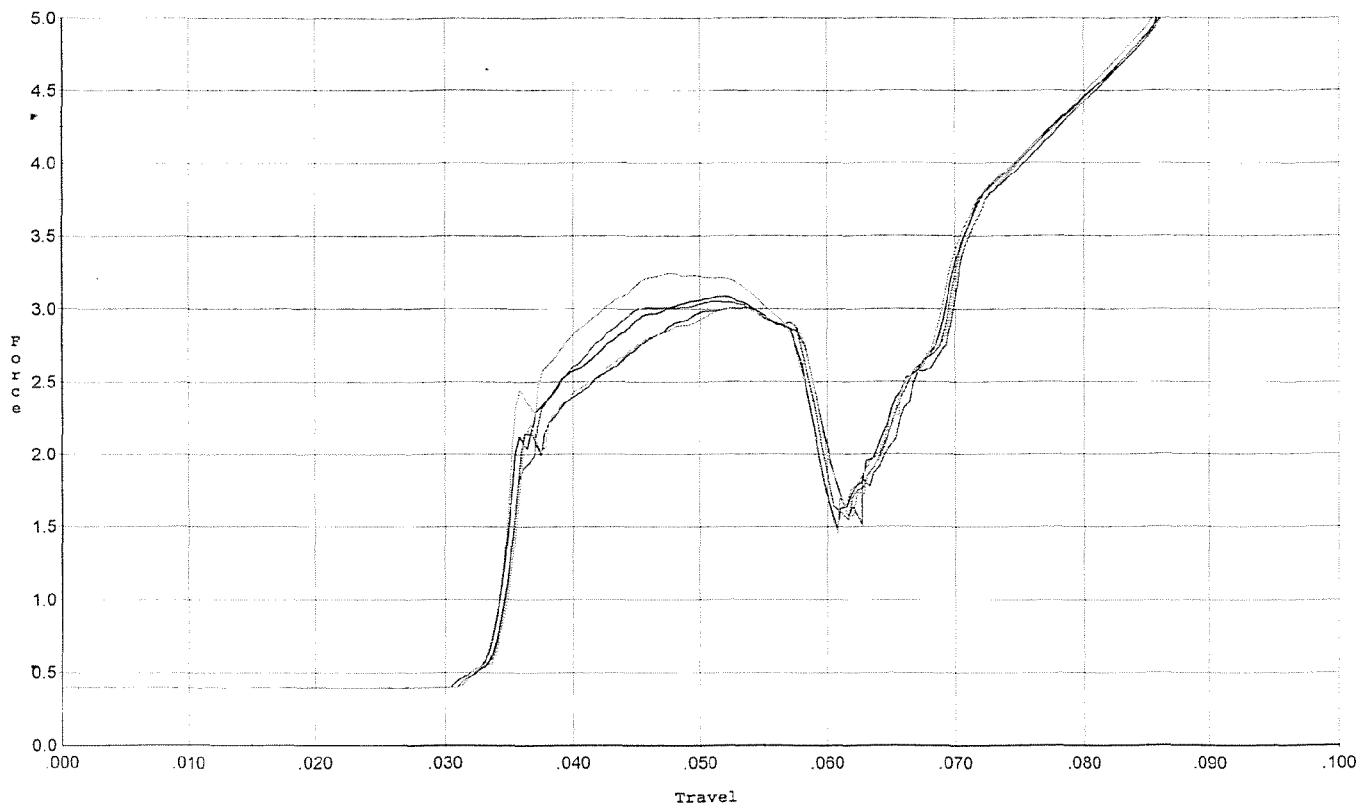
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.443	0.060	0.037	0.033	0.085		Set Trigger
2	3.047	0.061	0.037	0.033	0.081		Set Trigger
3	3.116	0.060	0.036	0.033	0.080		Set Trigger
4	3.066	0.061	0.037	0.033	0.080		Set Trigger
5	3.423	0.060	0.036	0.033	0.086		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



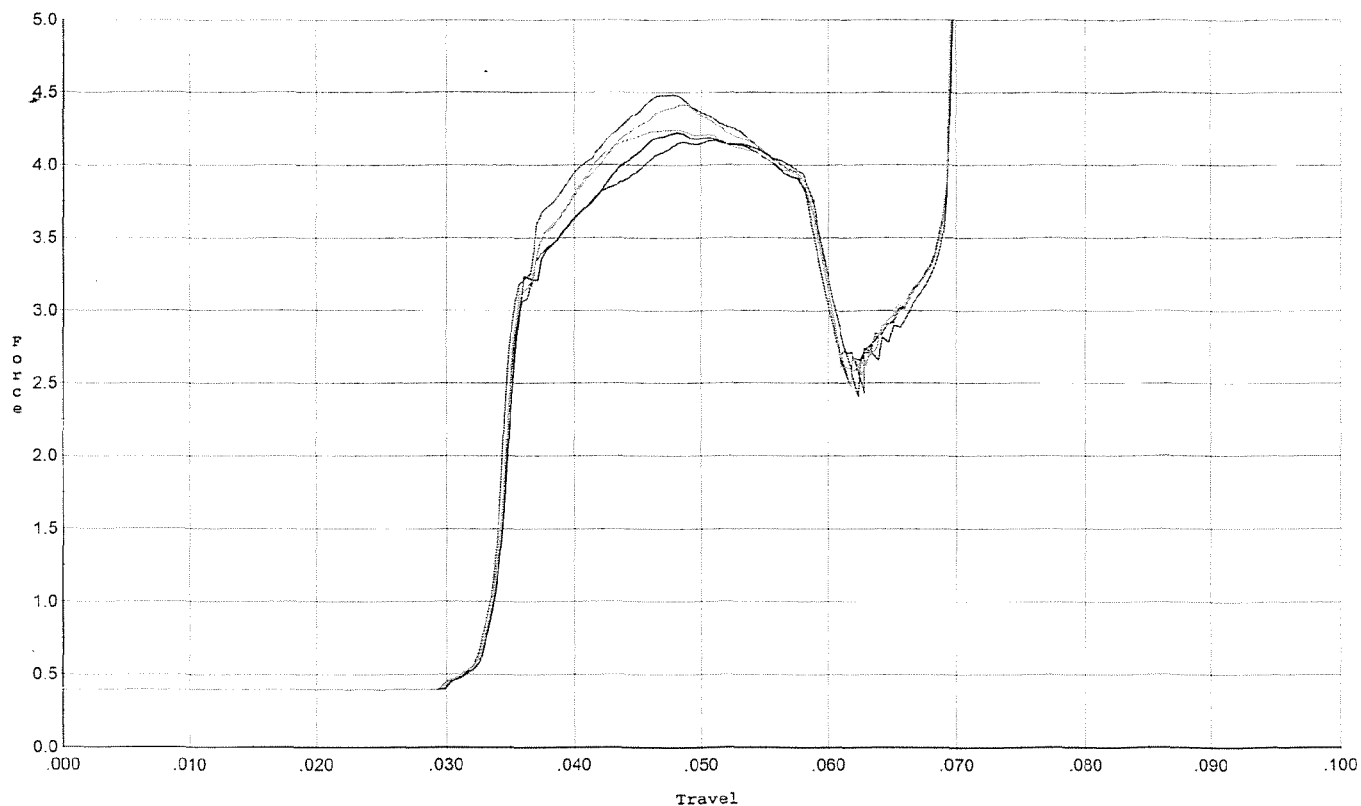
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.058	0.034	0.032	0.078		Set Trigger
2	3.085	0.058	0.033	0.033	0.080		Set Trigger
3	3.052	0.059	0.034	0.032	0.081		Set Trigger
4	3.012	0.058	0.034	0.032	0.078		Set Trigger
5	3.245	0.058	0.033	0.033	0.084		Set Trigger

A 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



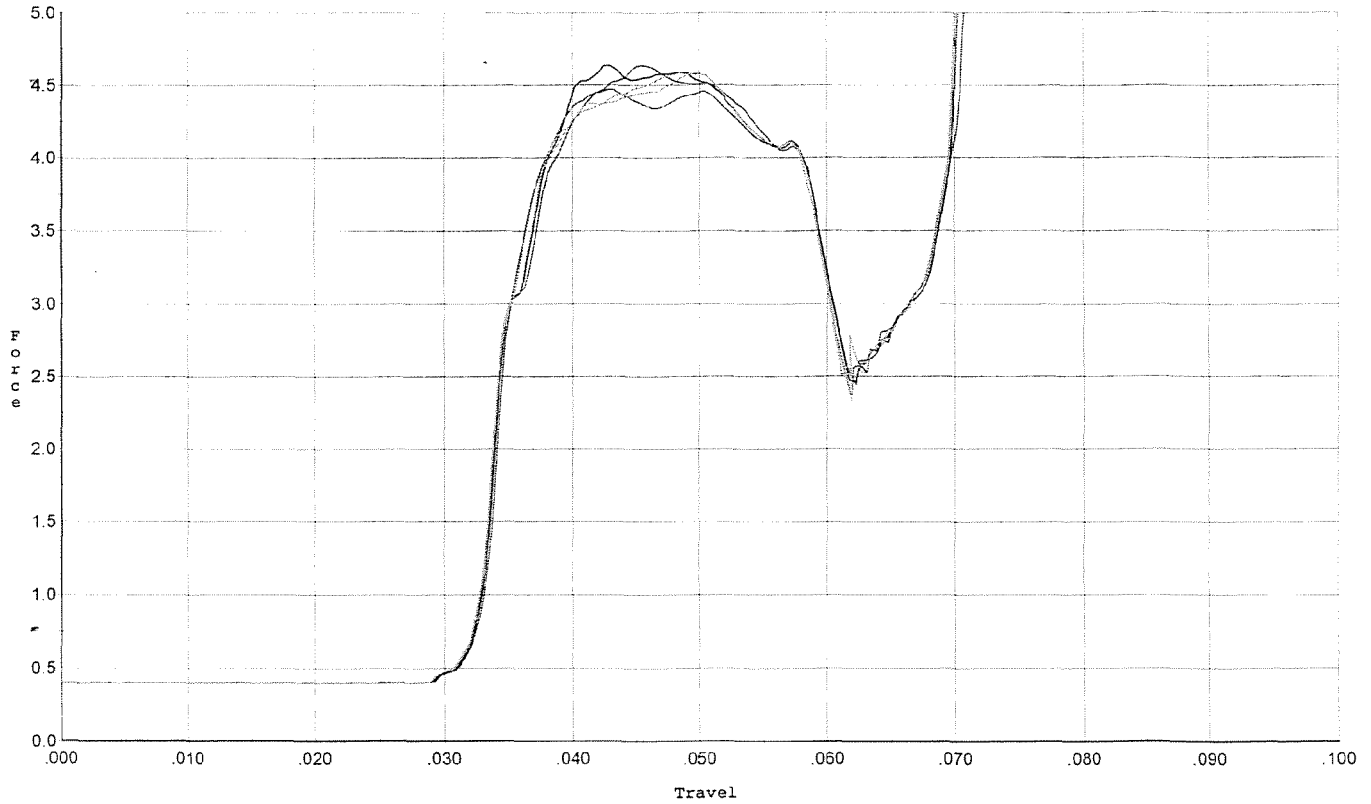
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.059	0.033	0.014	0.109		Set Trigger
2	4.225	0.059	0.033	0.014	0.110		Set Trigger
3	4.485	0.058	0.033	0.015	0.113		Set Trigger
4	4.242	0.059	0.033	0.014	0.112		Set Trigger
5	4.414	0.059	0.033	0.014	0.113		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



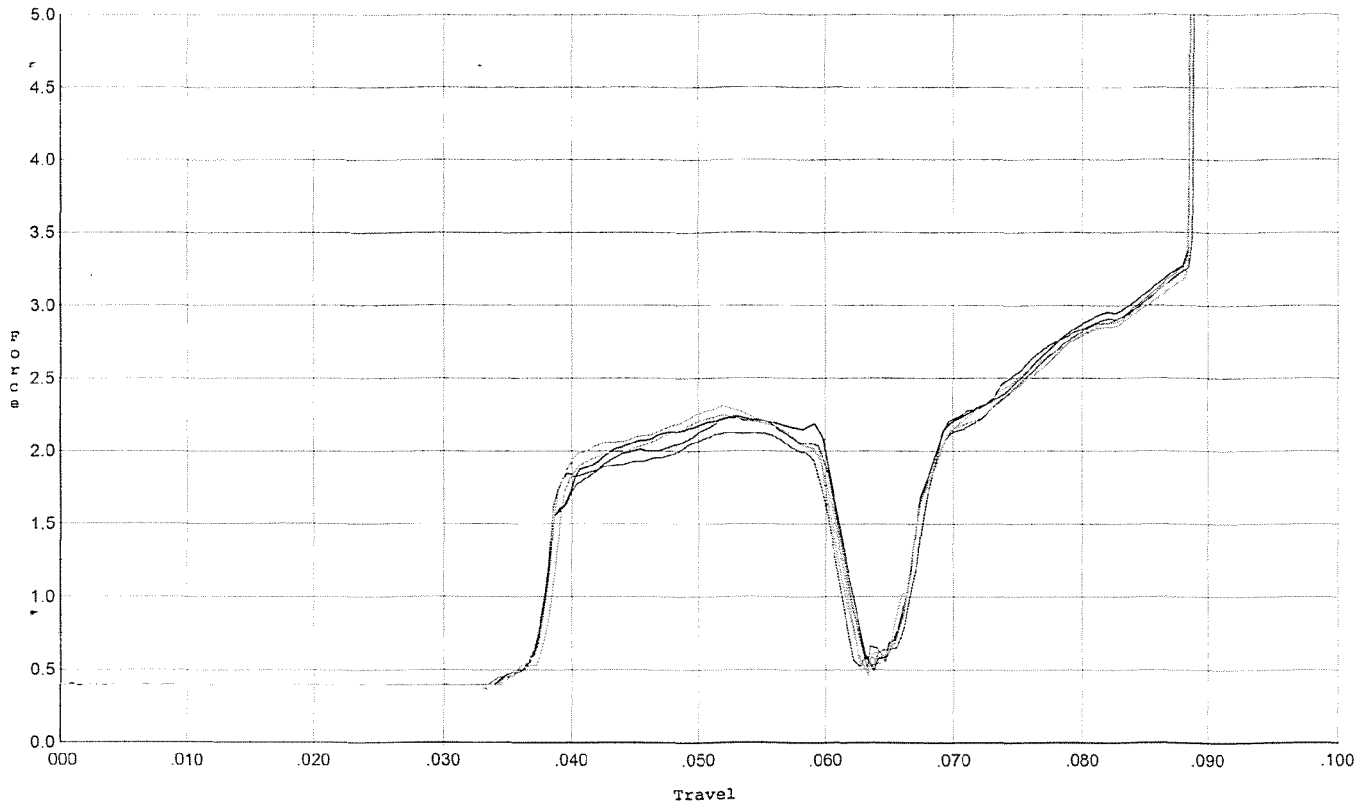
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.638	0.059	0.032	0.015	0.118		Set Trigger
2	4.636	0.059	0.032	0.015	0.119		Set Trigger
3	4.469	0.059	0.031	0.015	0.118		Set Trigger
4	4.580	0.059	0.032	0.015	0.119		Set Trigger
5	4.590	0.059	0.032	0.015	0.119		Set Trigger

A 4.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



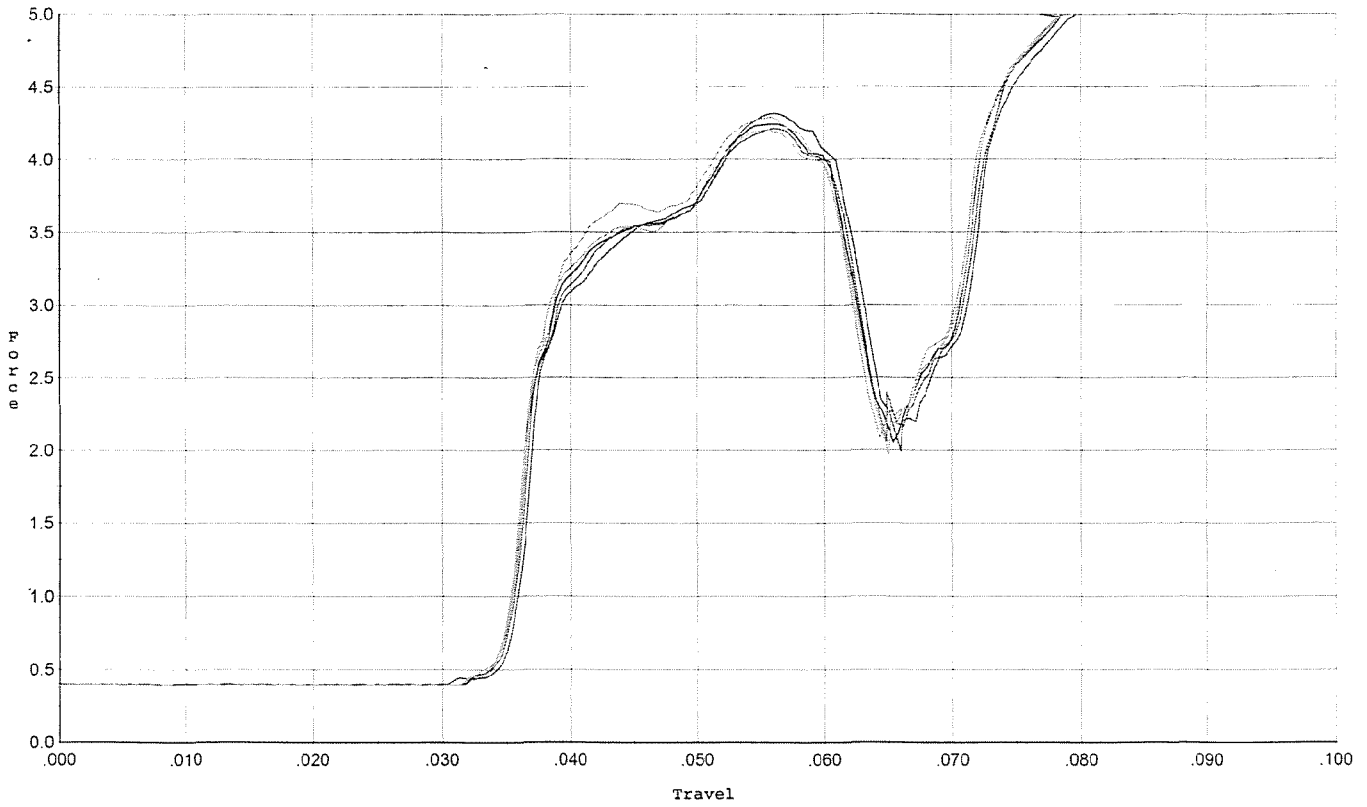
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.237	0.060	0.037	0.035	0.061		Set Trigger
2	2.227	0.060	0.037	0.034	0.061		Set Trigger
3	2.124	0.060	0.037	0.035	0.059		Set Trigger
4	2.314	0.060	0.037	0.035	0.061		Set Trigger
5	2.246	0.061	0.038	0.034	0.061		Set Trigger

A-2.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.317	0.062	0.035	0.029	0.110		Set Trigger
2	4.241	0.062	0.034	0.029	0.110		Set Trigger
3	4.214	0.061	0.035	0.029	0.108		Set Trigger
4	4.204	0.061	0.034	0.030	0.106		Set Trigger
5	4.291	0.061	0.035	0.029	0.109		Set Trigger

A 4.25