

G6785090

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

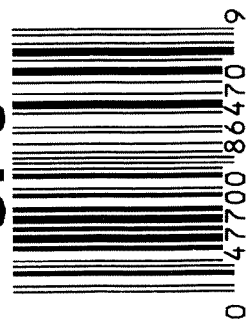
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785090

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785090

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BM
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-27-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

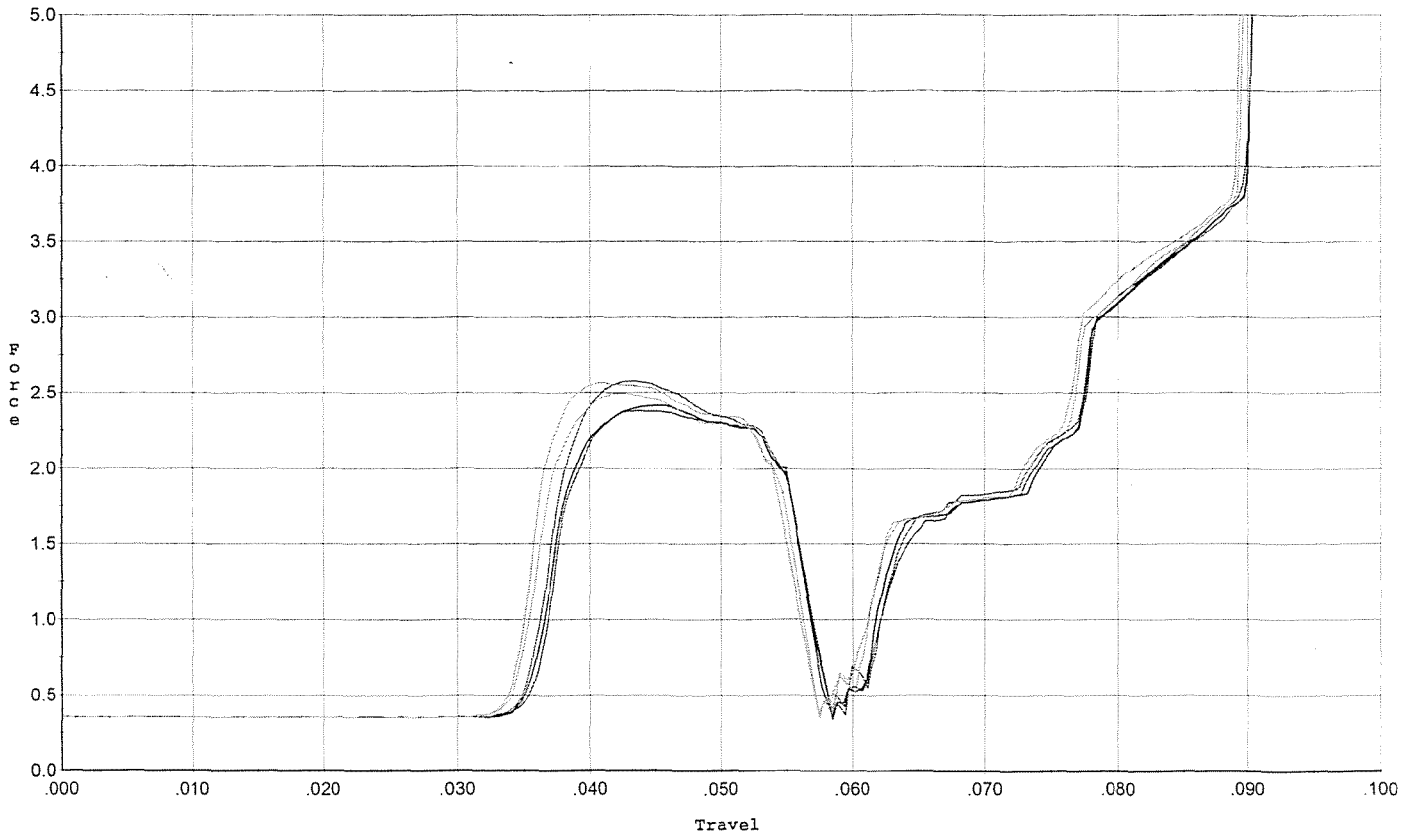
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>46</u> <u>45</u> <u>40</u>	10-24-08	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-24-08	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-24-08	LD
	J) ASSEMBLE STOCK		9-27-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-24-08	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08 10-1-08	RSN RSN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-1-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-24-08	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>264</u> <u>265</u> <u>266</u> <u>270</u> <u>277</u>	10-24-08	LD
	C) FUNCTION		10-24-08	LD
690	PACK		12-9-08	Ren

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



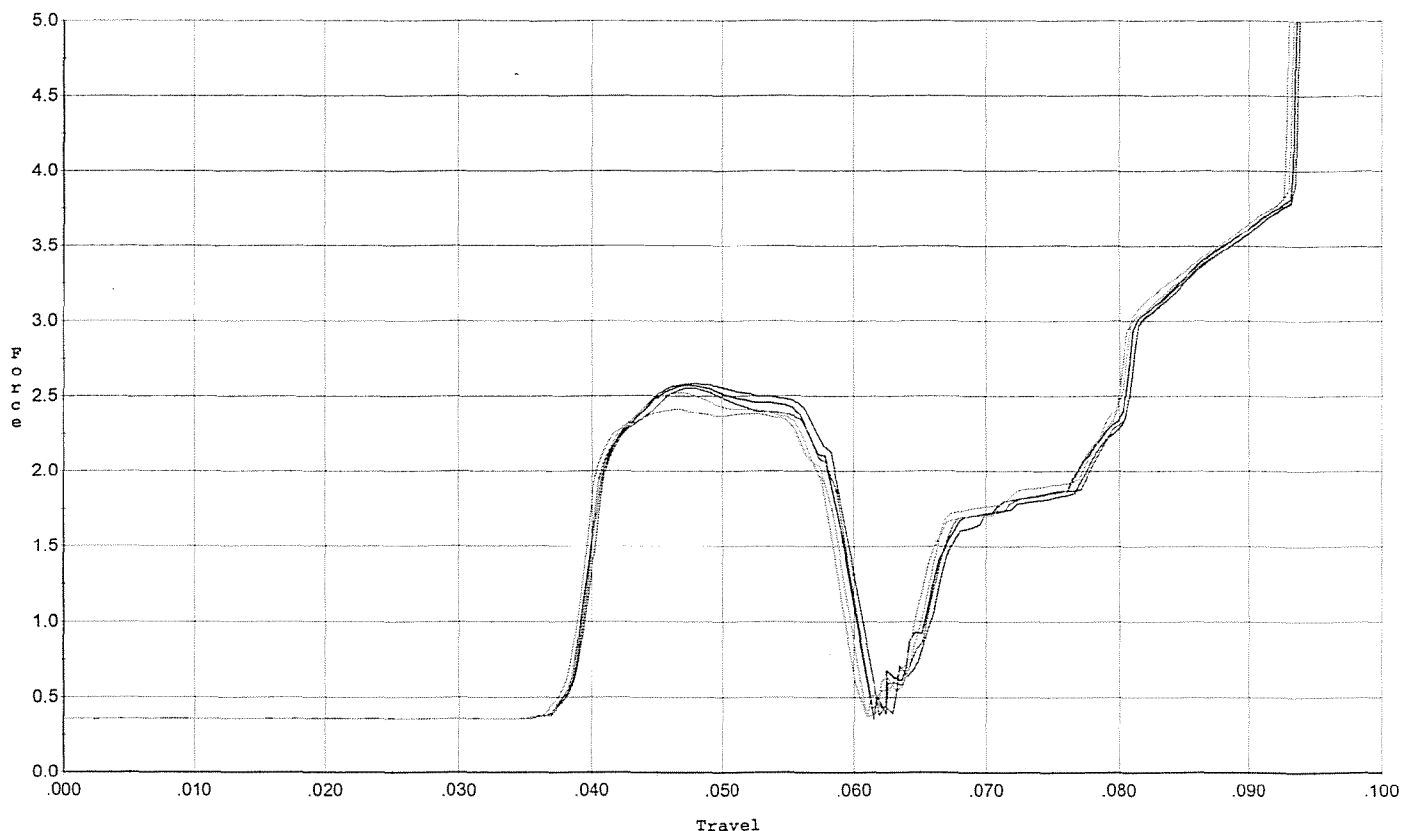
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.055	0.036	0.039	0.054		Set Trigger
2	2.417	0.055	0.035	0.039	0.055		Set Trigger
3	2.574	0.055	0.035	0.039	0.057		Set Trigger
4	2.493	0.055	0.034	0.039	0.057		Set Trigger
5	2.563	0.054	0.034	0.038	0.057		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



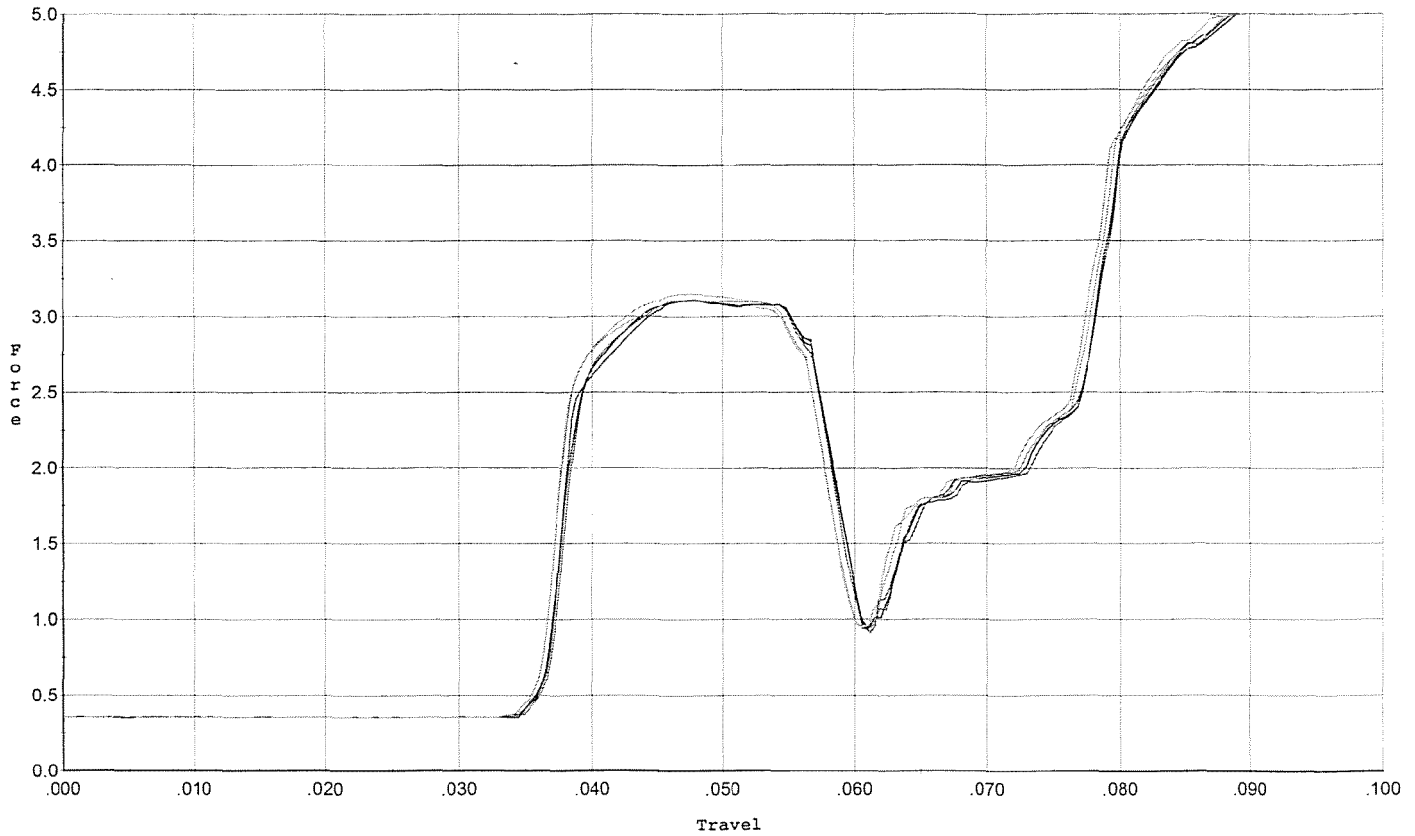
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.060	0.039	0.040	0.062		Set Trigger
2	2.572	0.059	0.038	0.040	0.060		Set Trigger
3	2.555	0.059	0.039	0.040	0.059		Set Trigger
4	2.523	0.058	0.037	0.040	0.058		Set Trigger
5	2.415	0.058	0.037	0.040	0.057		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



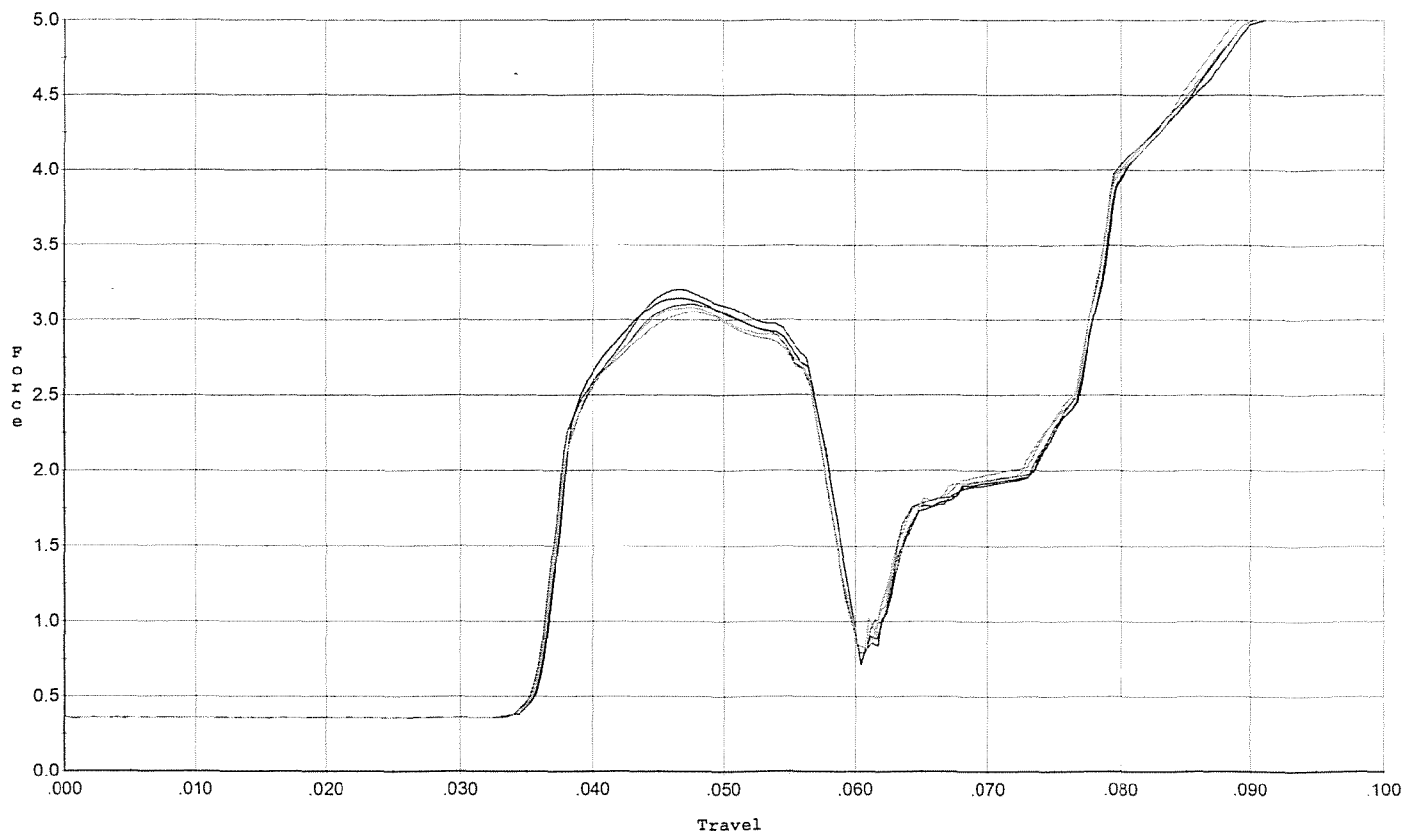
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.057	0.036	0.038	0.071		Set Trigger
2	3.110	0.059	0.035	0.038	0.074		Set Trigger
3	3.109	0.057	0.036	0.038	0.071		Set Trigger
4	3.114	0.056	0.036	0.038	0.071		Set Trigger
5	3.151	0.056	0.036	0.038	0.072		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



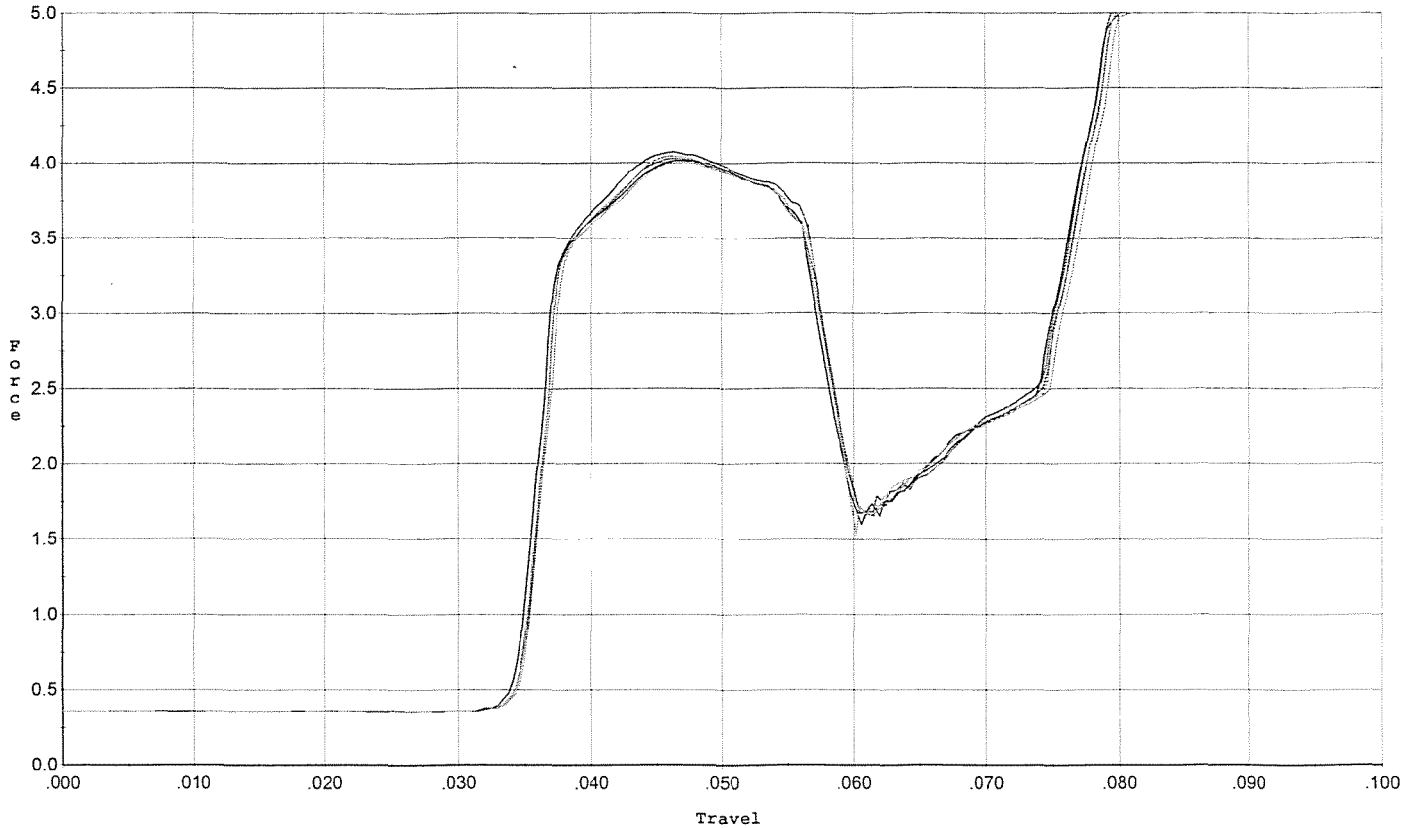
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.203	0.058	0.036	0.037	0.073		Set Trigger
2	3.145	0.058	0.036	0.038	0.072		Set Trigger
3	3.104	0.057	0.036	0.038	0.070		Set Trigger
4	3.082	0.057	0.036	0.038	0.070		Set Trigger
5	3.054	0.057	0.036	0.038	0.069		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



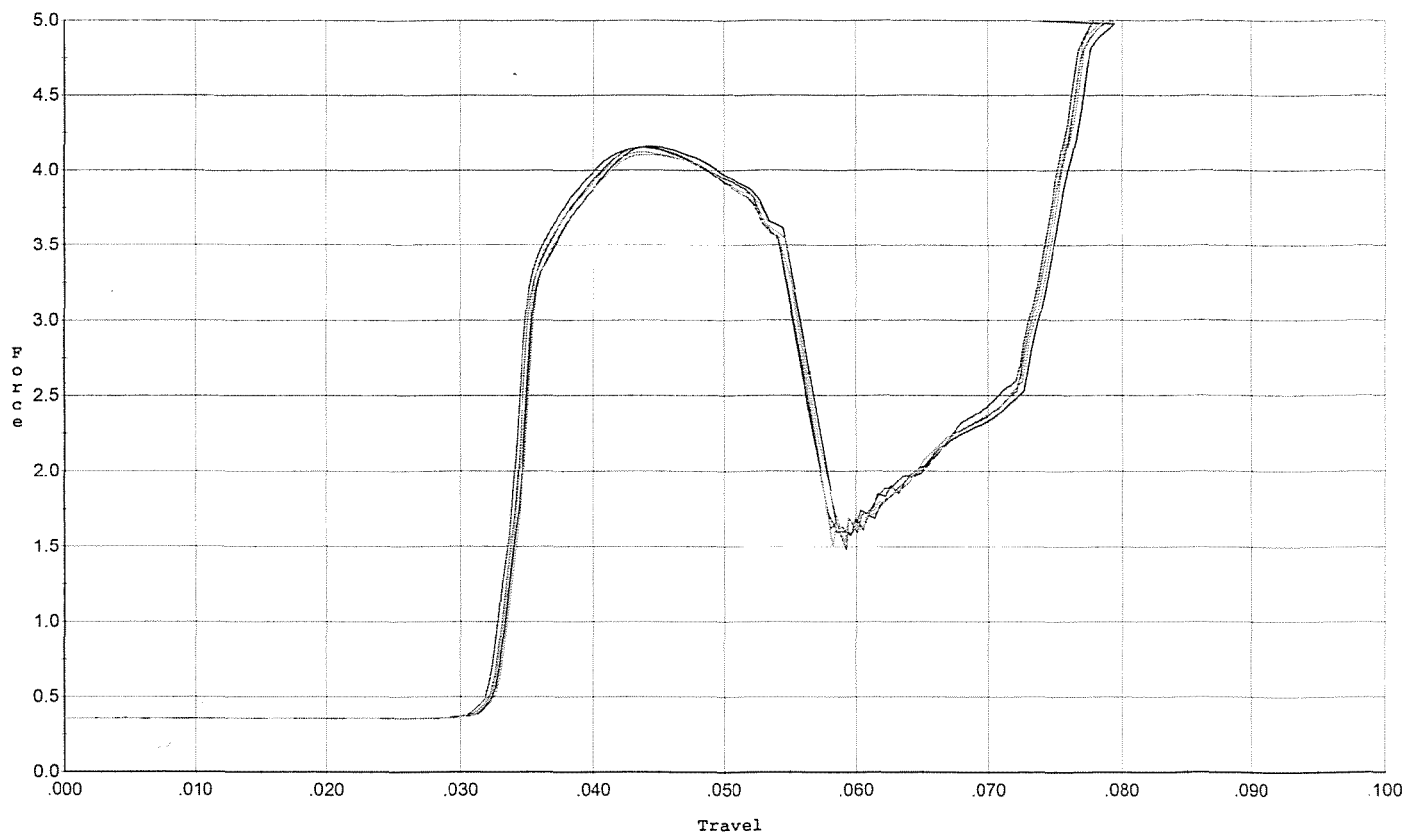
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.057	0.035	0.036	0.093		Set Trigger
2	4.015	0.056	0.034	0.036	0.091		Set Trigger
3	4.028	0.057	0.035	0.036	0.093		Set Trigger
4	4.000	0.057	0.035	0.036	0.093		Set Trigger
5	4.042	0.057	0.035	0.036	0.092		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



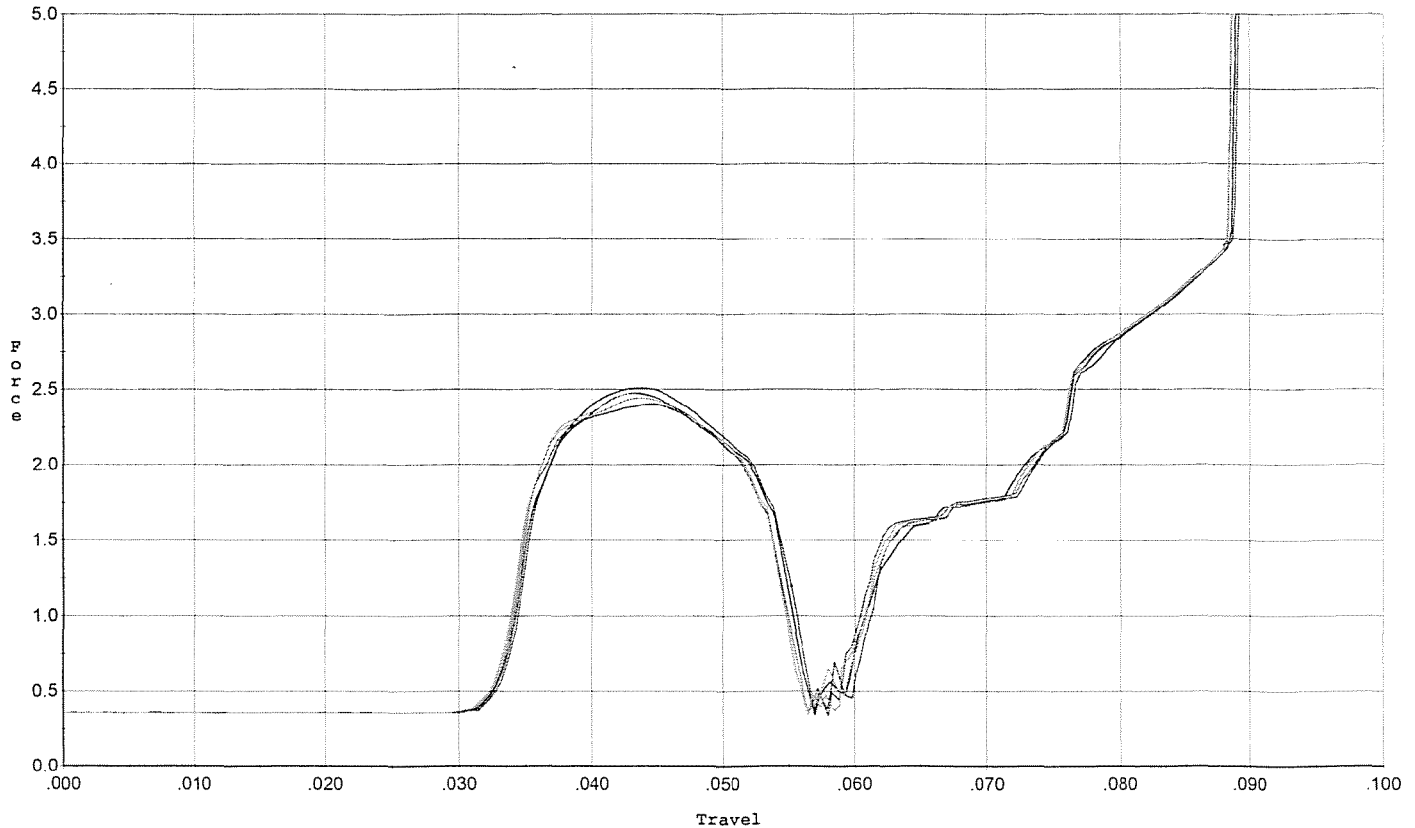
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.054	0.032	0.035	0.092		Set Trigger
2	4.157	0.056	0.033	0.035	0.096		Set Trigger
3	4.150	0.056	0.032	0.035	0.095		Set Trigger
4	4.101	0.055	0.033	0.035	0.091		Set Trigger
5	4.119	0.055	0.033	0.035	0.093		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



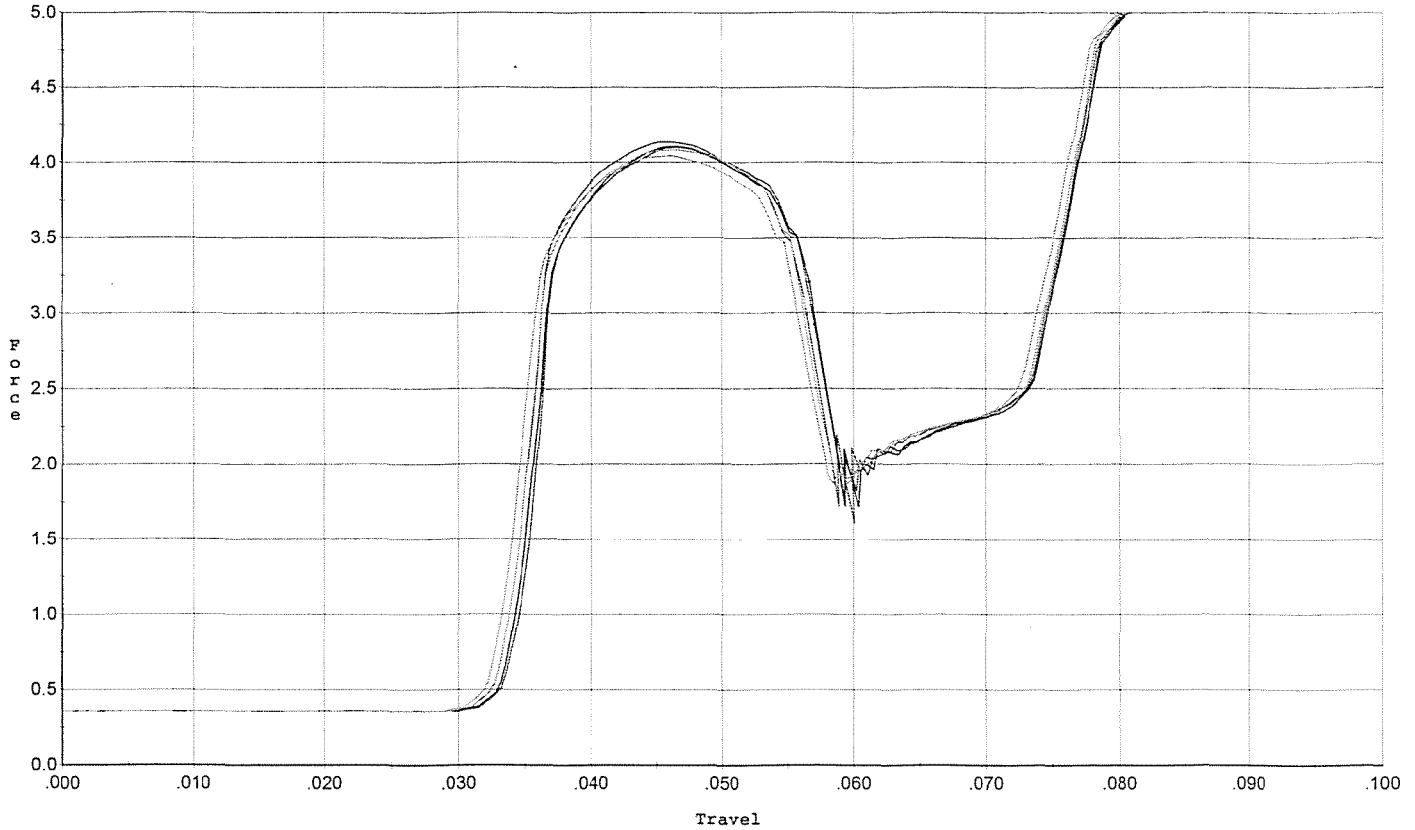
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.055	0.033	0.039	0.057		Set Trigger
2	2.476	0.054	0.033	0.039	0.056		Set Trigger
3	2.401	0.053	0.033	0.039	0.054		Set Trigger
4	2.477	0.053	0.033	0.039	0.055		Set Trigger
5	2.443	0.053	0.033	0.039	0.055		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.057	0.034	0.031	0.095		Set Trigger
2	4.102	0.057	0.033	0.031	0.095		Set Trigger
3	4.135	0.056	0.033	0.032	0.095		Set Trigger
4	4.084	0.055	0.033	0.032	0.092		Set Trigger
5	4.042	0.055	0.032	0.032	0.091		Set Trigger

Aug 4.09