

66785092

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

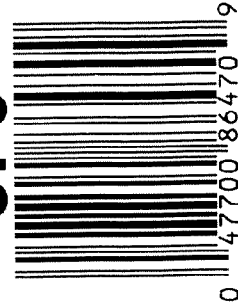


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785092

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785092

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	J.P.D.
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	J.P.D.
460	CHECK HEADSPACE		9-19-08	J.P.D.
470	DIS-ASSEMBLE ACTION		9-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	tsn
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-22-08	BH
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/27/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27-08	ay
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

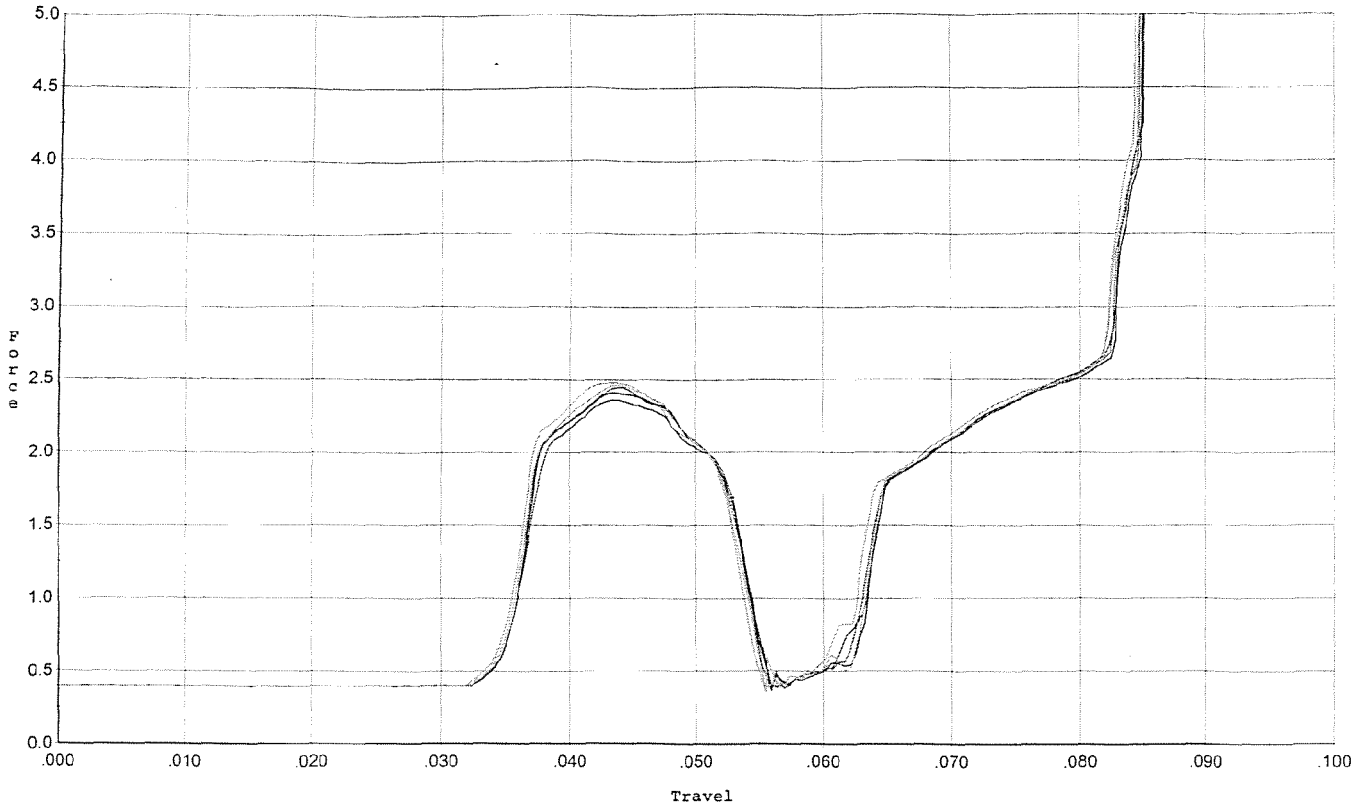
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-12-08	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-12-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-12-08	RJ
	J) ASSEMBLE STOCK		10-15-08	RP
	K) ASSEMBLE SWIVEL STUDS		12-12-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-12-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.67</u> <u>2.88</u> <u>2.73</u> <u>2.69</u>	12-11-08	RP
	C) FUNCTION		12-12-08	RJ
690	PACK		1/14/09	Fuj

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



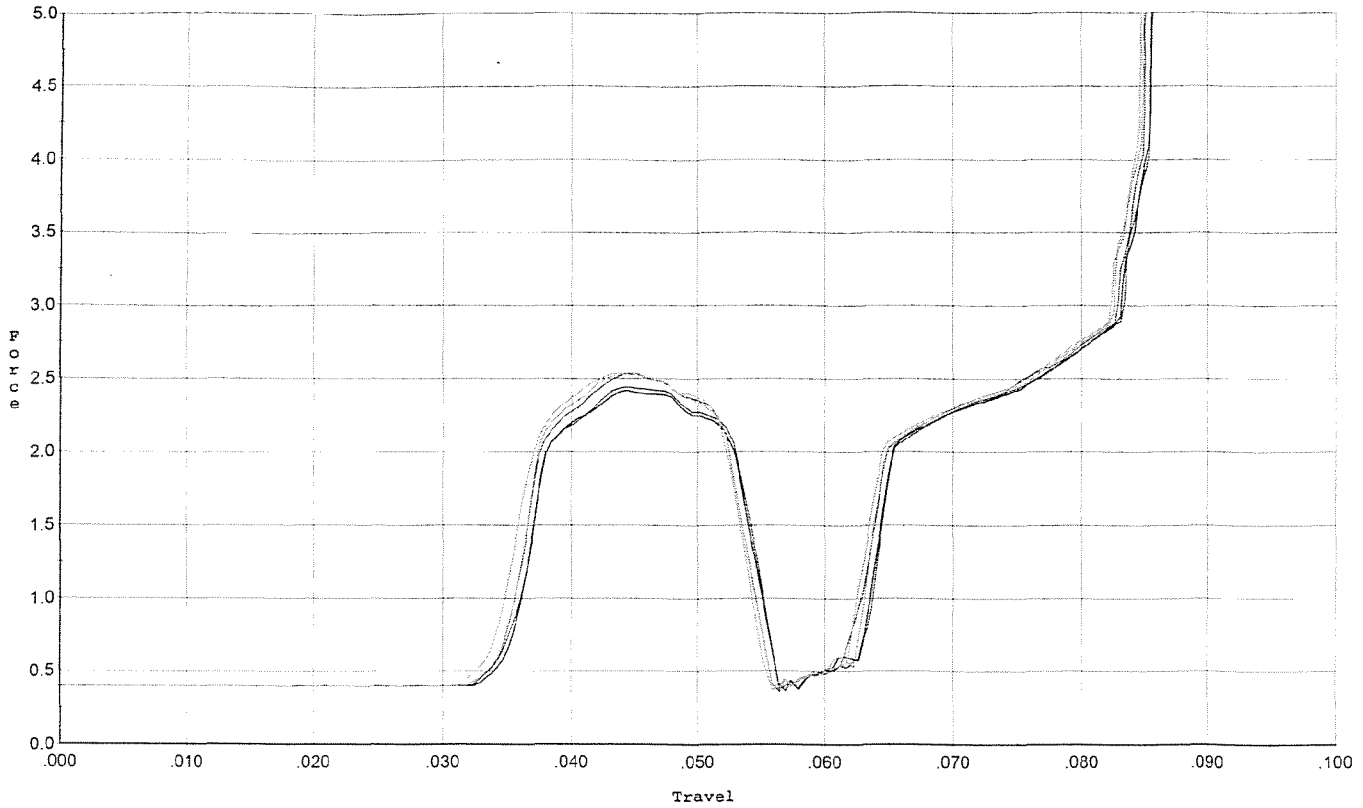
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.361	0.053	0.035	0.037	0.051		Set Trigger
2	2.411	0.053	0.035	0.037	0.051		Set Trigger
3	2.445	0.053	0.035	0.037	0.052		Set Trigger
4	2.461	0.054	0.035	0.037	0.053		Set Trigger
5	2.477	0.052	0.034	0.037	0.052		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



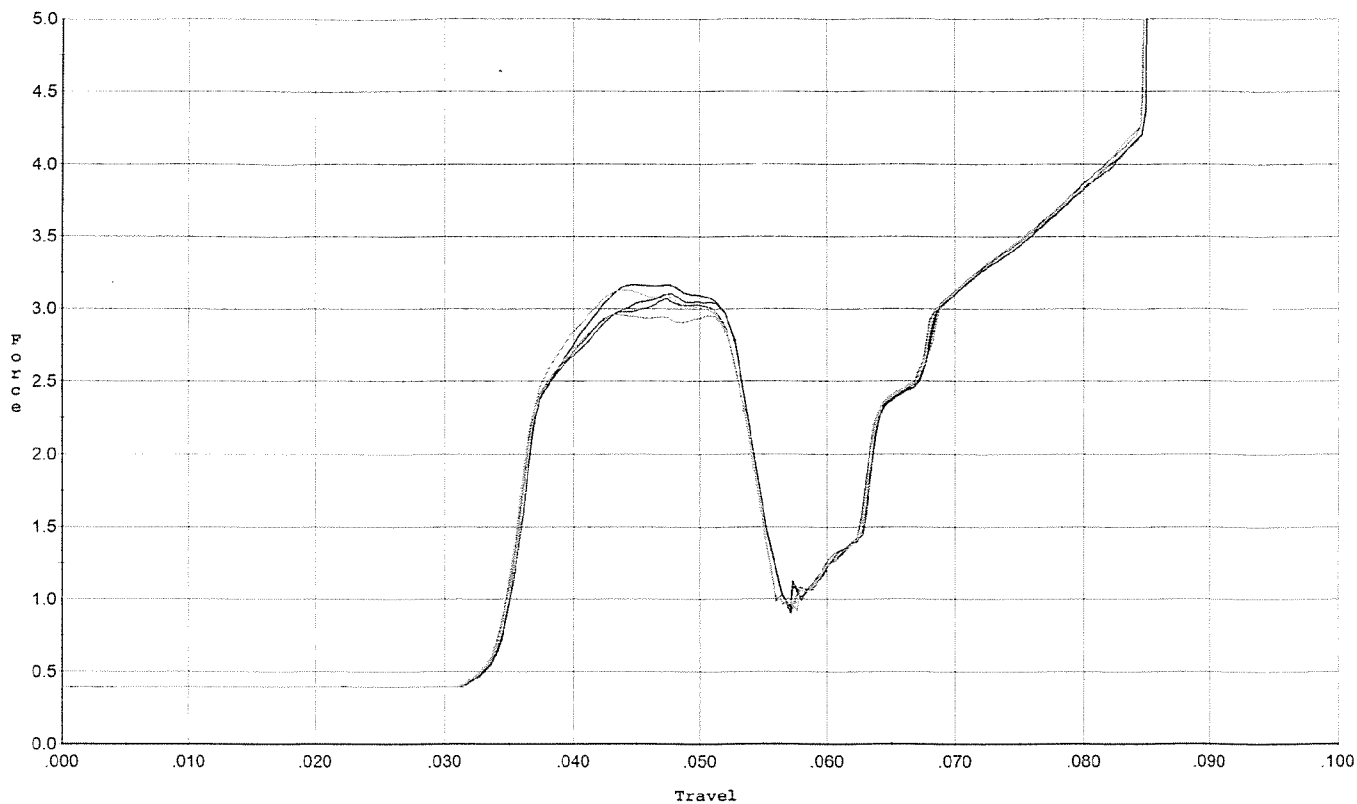
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.054	0.035	0.037	0.054		Set Trigger
2	2.419	0.053	0.035	0.037	0.053		Set Trigger
3	2.528	0.052	0.035	0.037	0.053		Set Trigger
4	2.540	0.053	0.034	0.036	0.055		Set Trigger
5	2.531	0.052	0.035	0.037	0.054		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



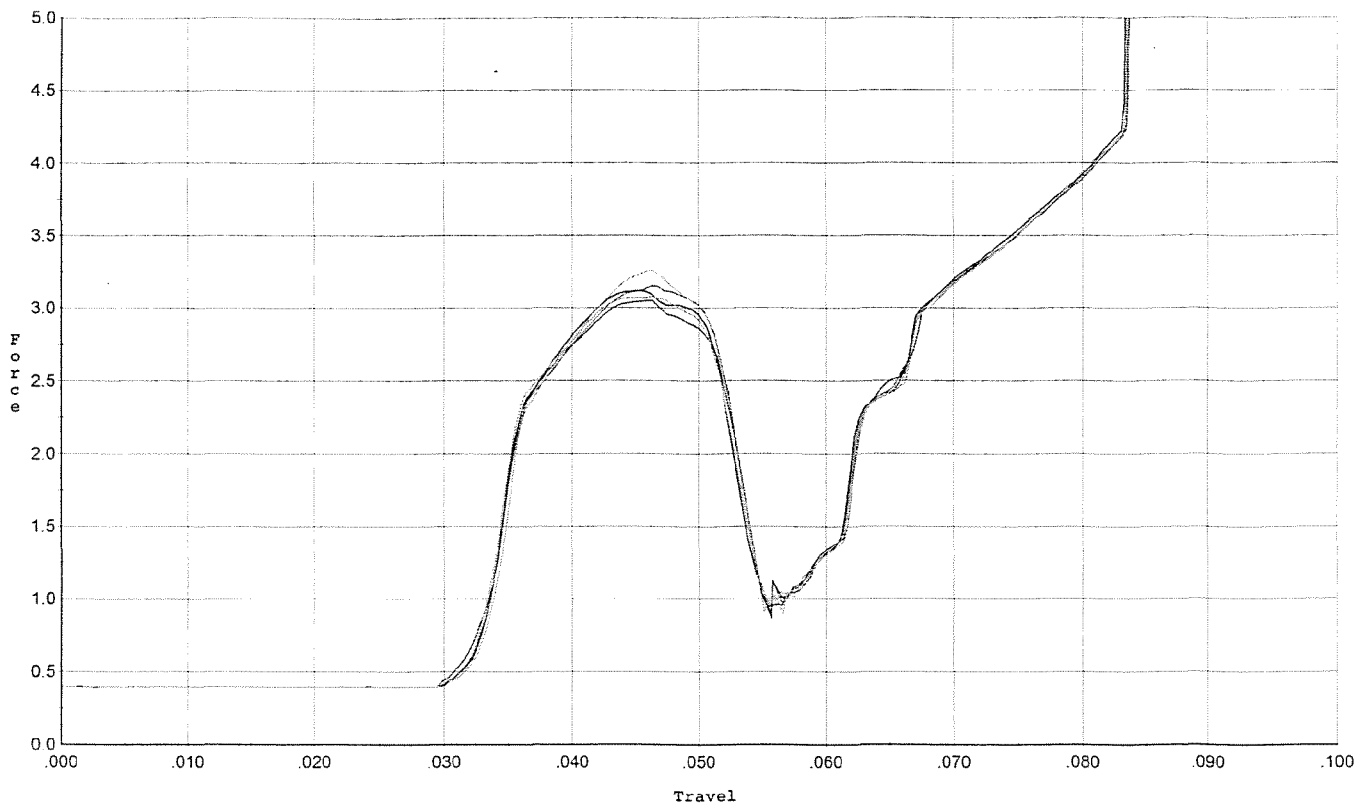
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.053	0.034	0.036	0.065		Set Trigger
2	3.166	0.053	0.034	0.036	0.066		Set Trigger
3	3.069	0.053	0.034	0.035	0.066		Set Trigger
4	3.127	0.054	0.034	0.035	0.067		Set Trigger
5	2.960	0.053	0.034	0.036	0.065		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



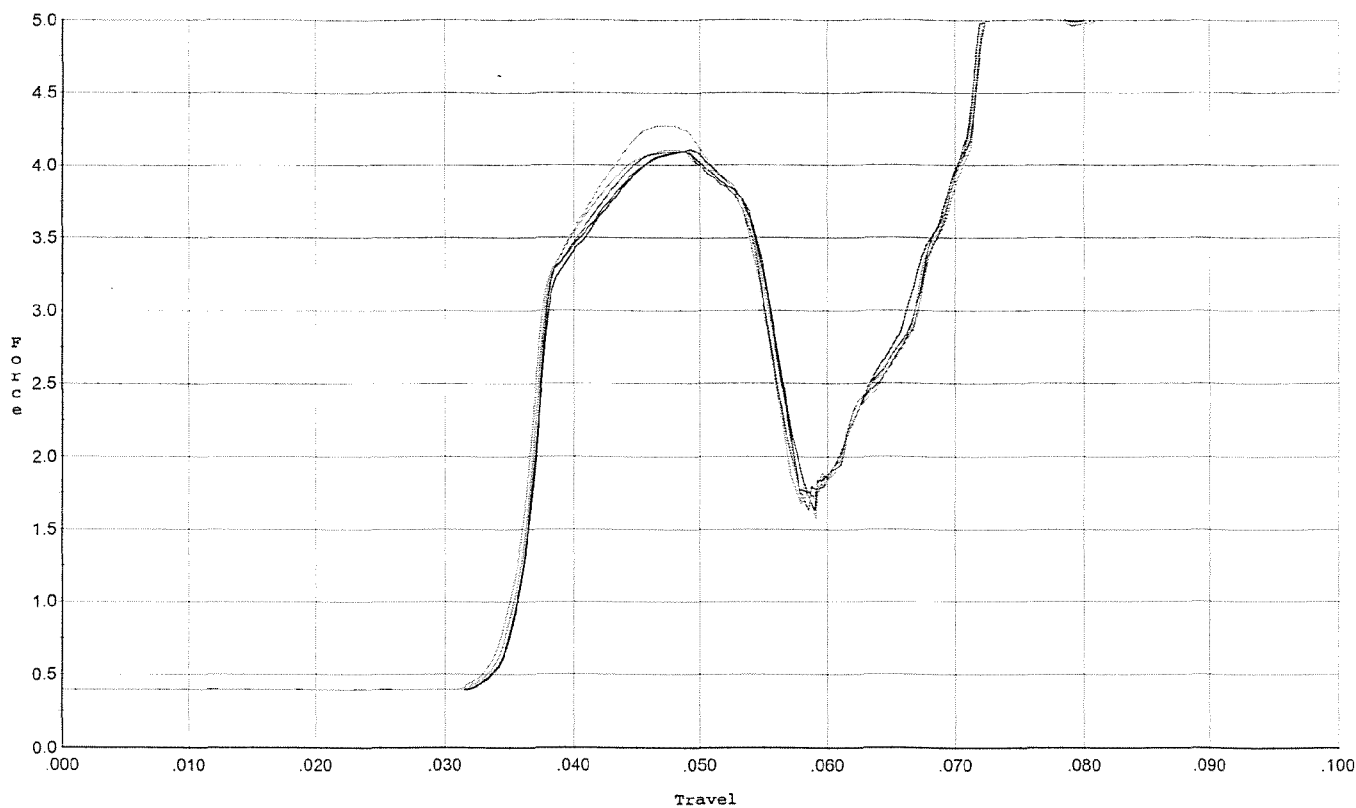
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.053	0.032	0.035	0.065		Set Trigger
2	3.116	0.051	0.033	0.035	0.064		Set Trigger
3	3.150	0.052	0.032	0.035	0.066		Set Trigger
4	3.258	0.052	0.033	0.035	0.066		Set Trigger
5	3.078	0.053	0.032	0.035	0.066		Set Trigger

AUG 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



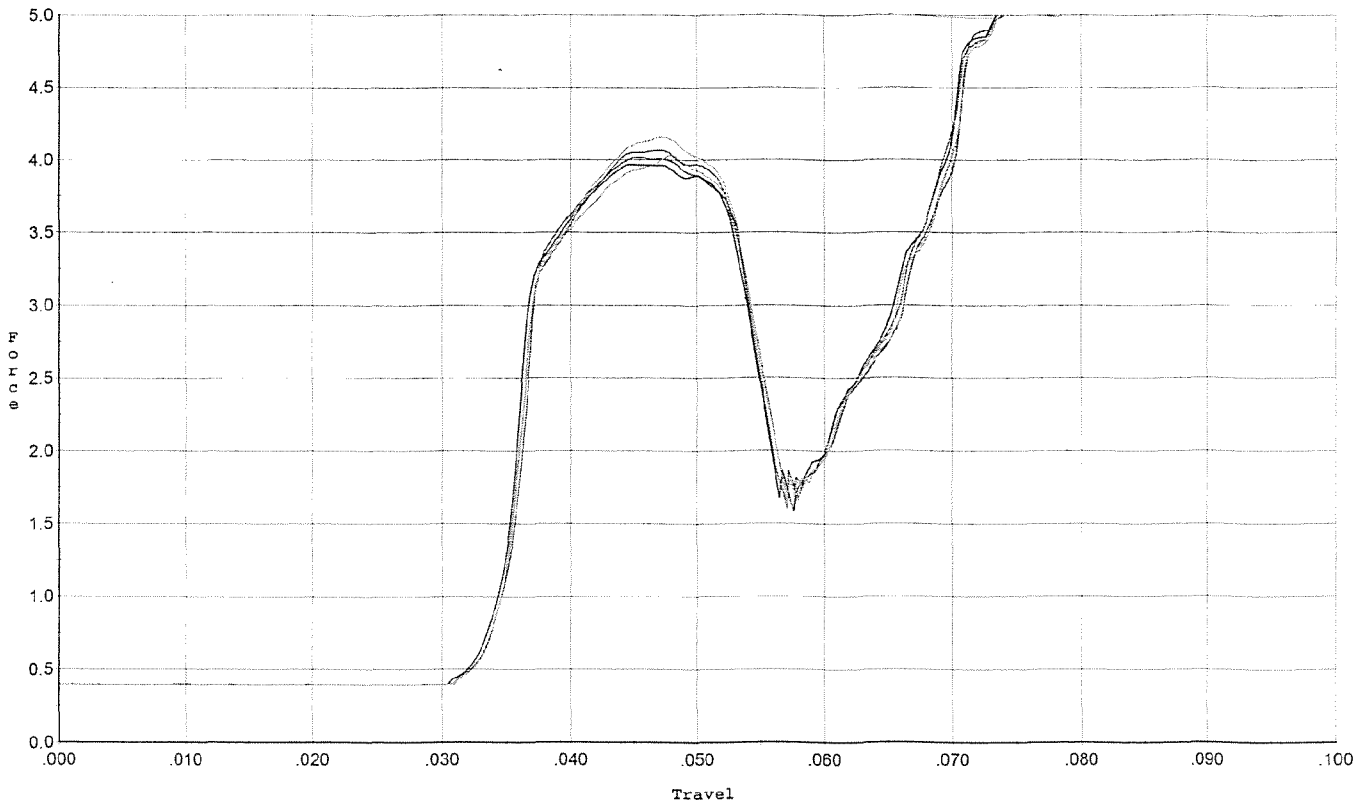
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.055	0.035	0.035	0.085		Set Trigger
2	4.096	0.055	0.035	0.035	0.085		Set Trigger
3	4.101	0.054	0.034	0.034	0.084		Set Trigger
4	4.273	0.056	0.034	0.034	0.088		Set Trigger
5	4.107	0.055	0.034	0.034	0.085		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



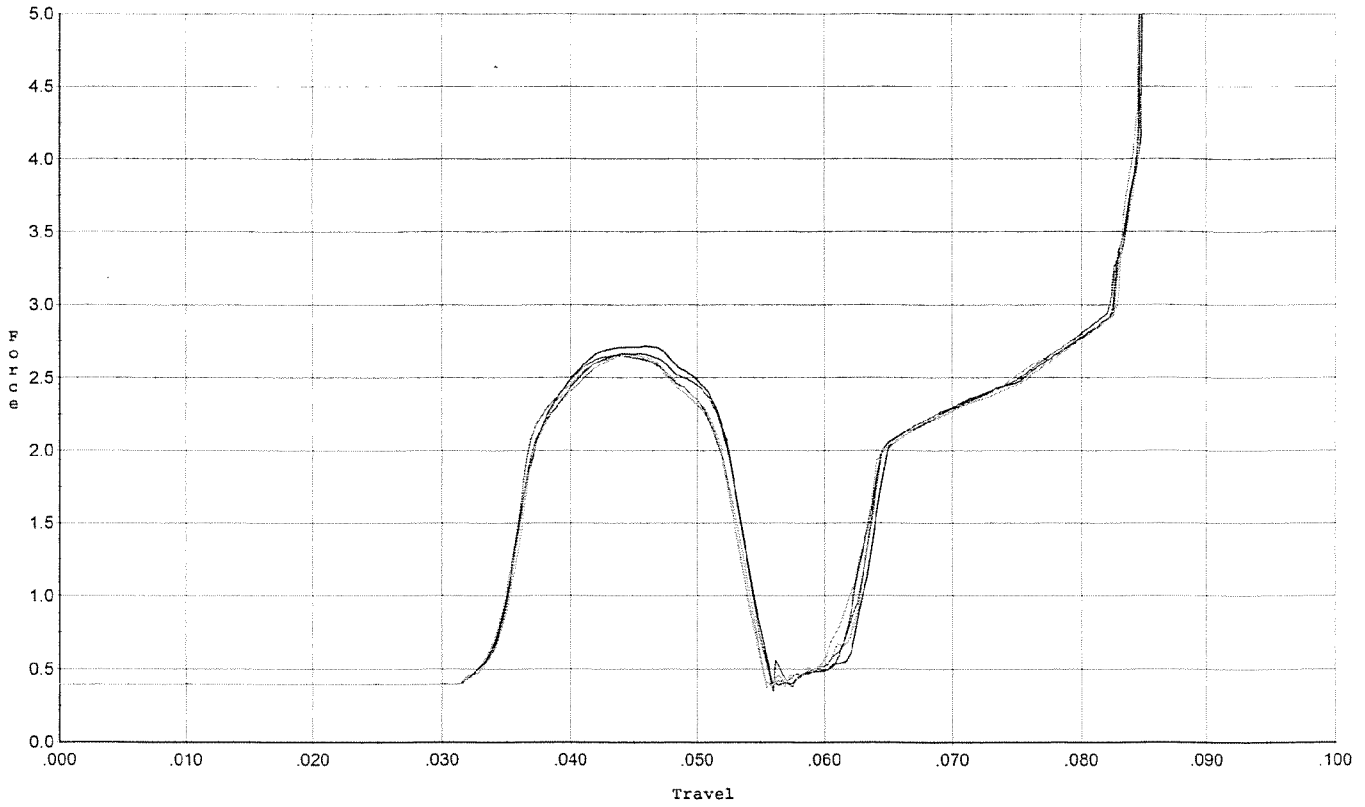
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.053	0.033	0.035	0.082		Set Trigger
2	3.966	0.054	0.033	0.034	0.083		Set Trigger
3	4.068	0.053	0.033	0.034	0.083		Set Trigger
4	4.160	0.053	0.033	0.035	0.083		Set Trigger
5	4.036	0.055	0.033	0.034	0.085		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



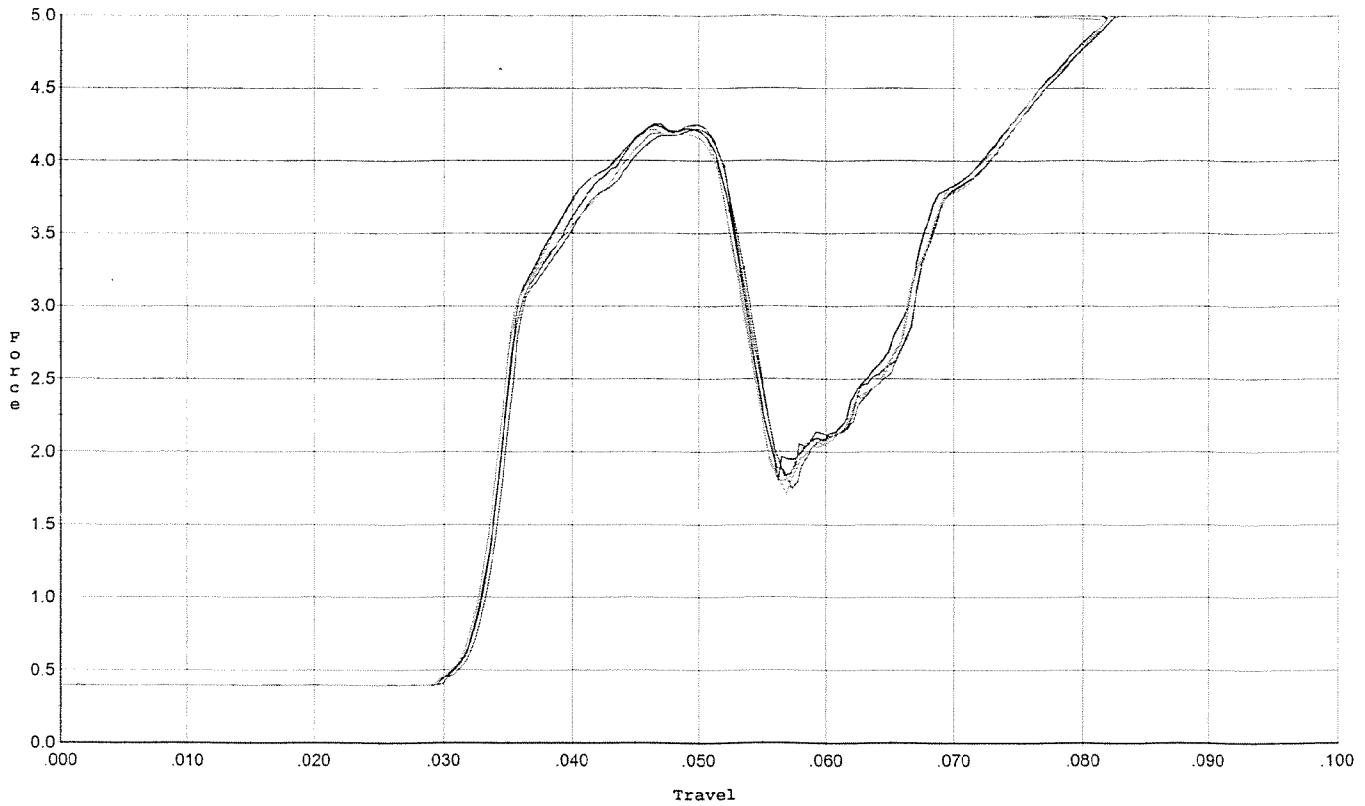
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.665	0.052	0.034	0.036	0.056		Set Trigger
2	2.716	0.052	0.034	0.036	0.057		Set Trigger
3	2.653	0.052	0.034	0.036	0.055		Set Trigger
4	2.652	0.053	0.034	0.036	0.056		Set Trigger
5	2.656	0.052	0.034	0.036	0.055		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.052	0.032	0.033	0.085		Set Trigger
2	4.244	0.052	0.032	0.033	0.086		Set Trigger
3	4.218	0.054	0.032	0.033	0.087		Set Trigger
4	4.194	0.053	0.032	0.033	0.087		Set Trigger
5	4.239	0.053	0.032	0.033	0.088		Set Trigger

Aug 4.23