

G6785100

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



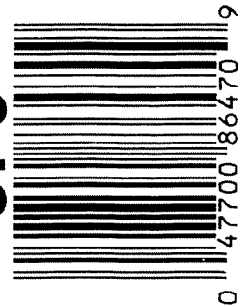
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785100

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785100

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	SPN
475	DRILL AND TAP SIGHT HOLES	2000	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHA	9-22-08	BH
490	MAGNAFLUX BOLT		9-23-08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		11/14/08	BHA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

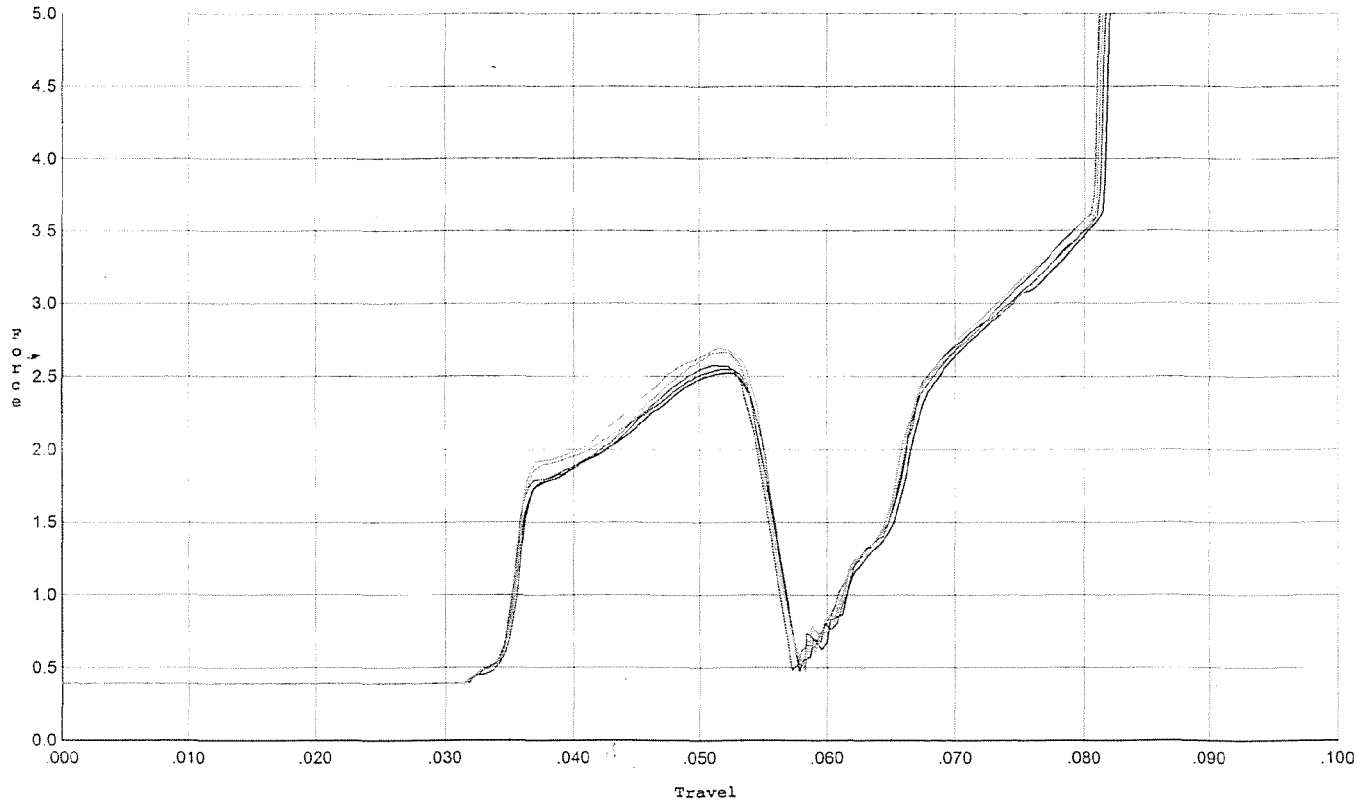
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-31-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	12-31-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-31-08	RN
	J) ASSEMBLE STOCK		11-14-08	RN
	K) ASSEMBLE SWIVEL STUDS		12-31-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	(PASS) FAIL (PASS) FAIL	12-22-08	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-22-08	RN
670	FINAL INSPECTION A) HEADSPACE		12-31-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.45</u> <u>2.46</u> <u>2.49</u> <u>2.49</u>	12-31-08	RN
	C) FUNCTION		12-31-08	RN
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



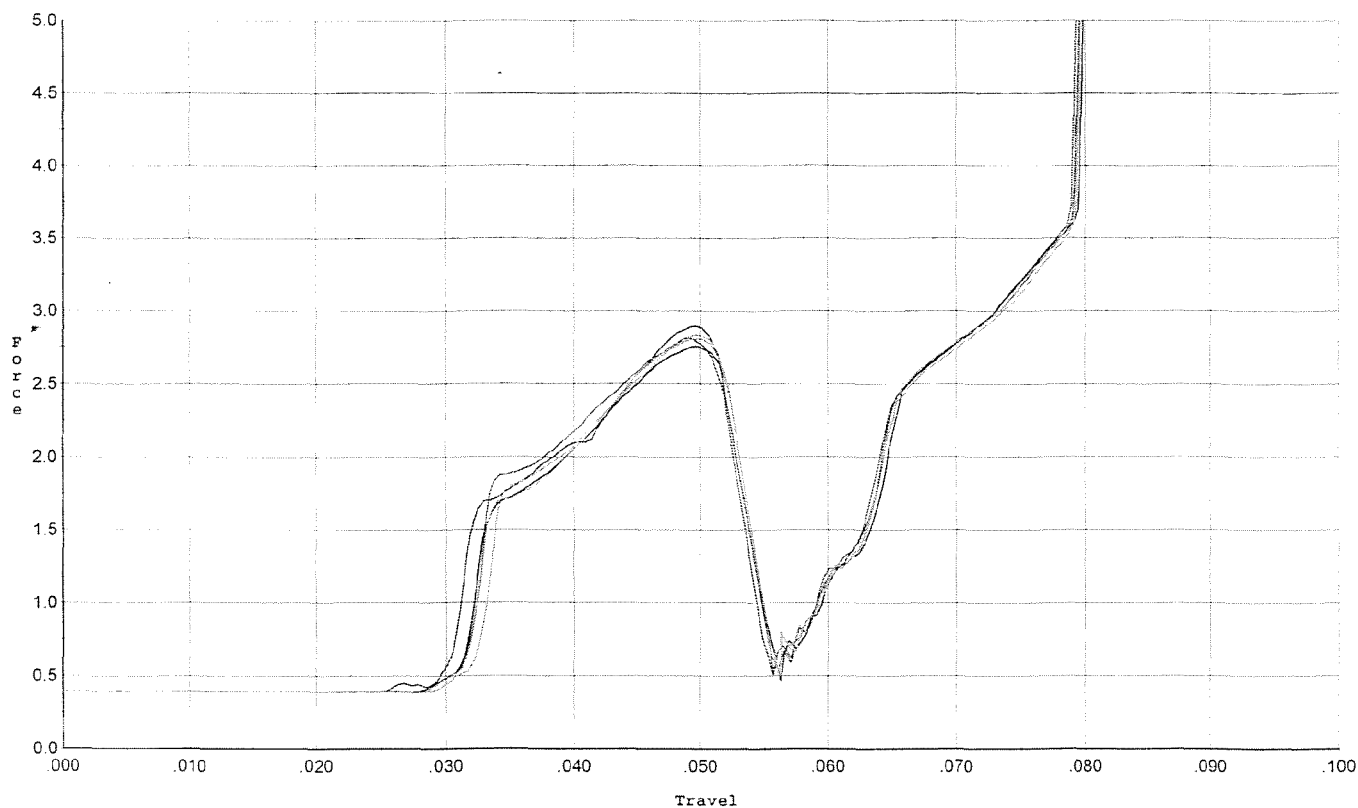
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.055	0.035	0.033	0.056		Set Trigger
2	2.524	0.055	0.035	0.033	0.057		Set Trigger
3	2.577	0.054	0.035	0.033	0.056		Set Trigger
4	2.696	0.054	0.035	0.032	0.059		Set Trigger
5	2.669	0.054	0.035	0.033	0.057		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



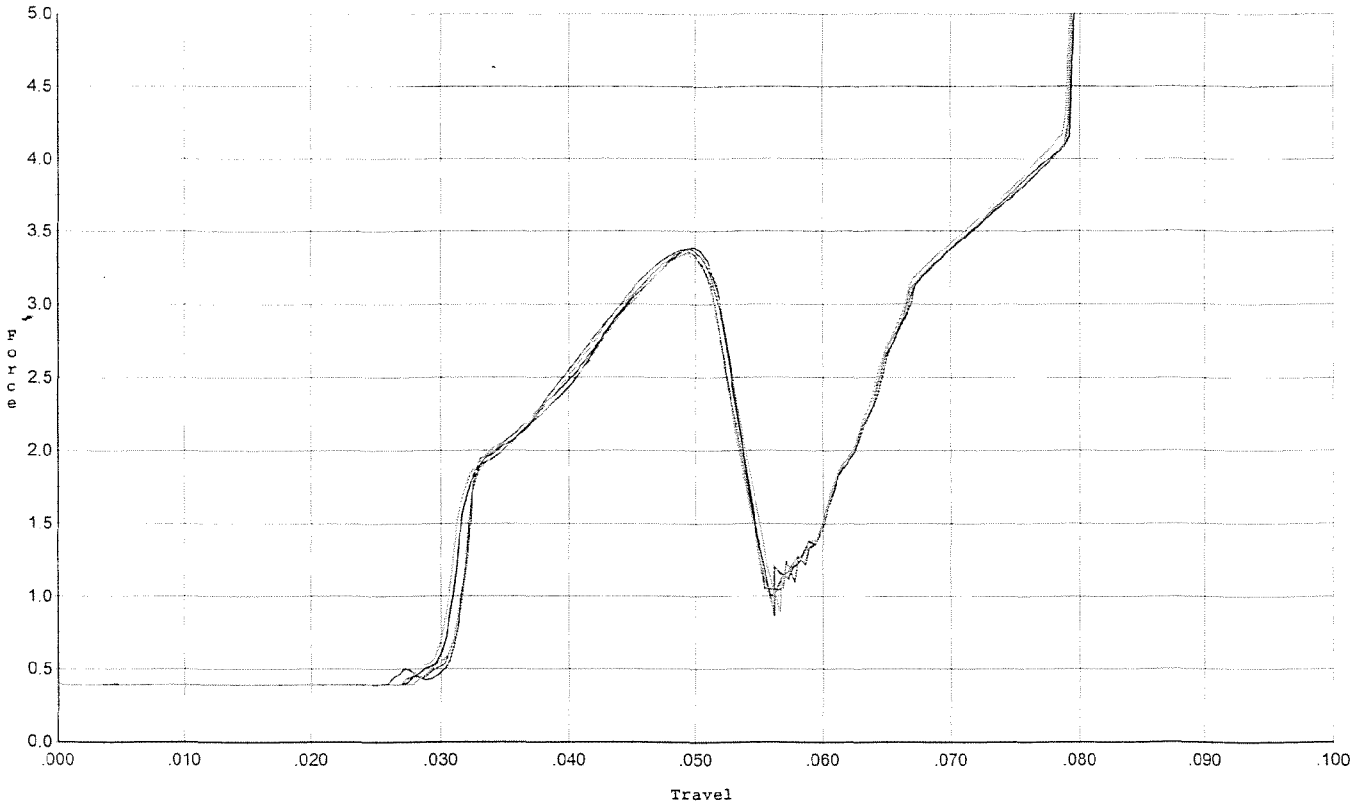
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.895	0.053	0.030	0.031	0.062		Set Trigger
2	2.756	0.052	0.031	0.032	0.059		Set Trigger
3	2.812	0.052	0.032	0.032	0.059		Set Trigger
4	2.836	0.052	0.032	0.032	0.059		Set Trigger
5	2.807	0.052	0.032	0.032	0.058		Set Trigger

A-282

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



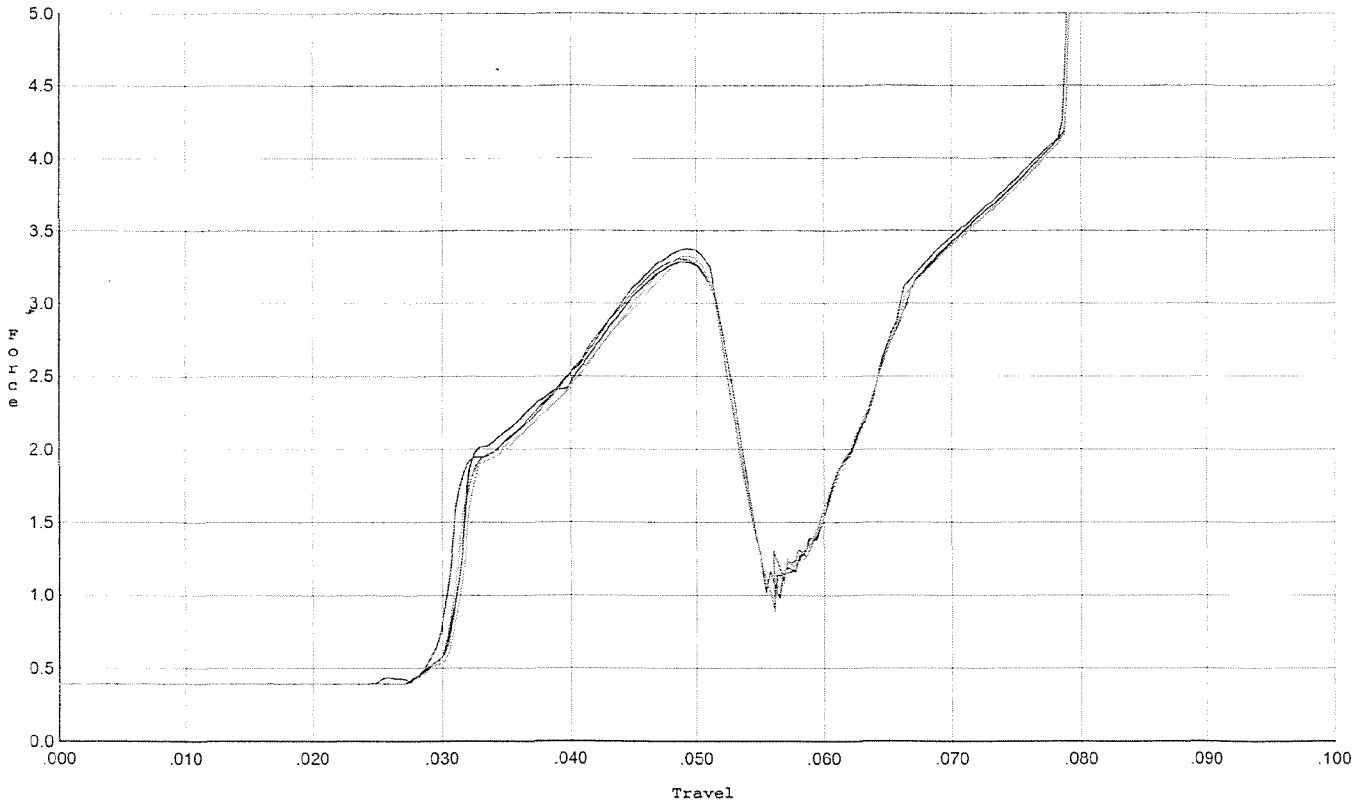
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.380	0.052	0.031	0.031	0.069		Set Trigger
2	3.385	0.052	0.030	0.031	0.069		Set Trigger
3	3.370	0.053	0.031	0.031	0.070		Set Trigger
4	3.360	0.051	0.030	0.031	0.068		Set Trigger
5	3.349	0.052	0.031	0.031	0.068		Set Trigger

A-3-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



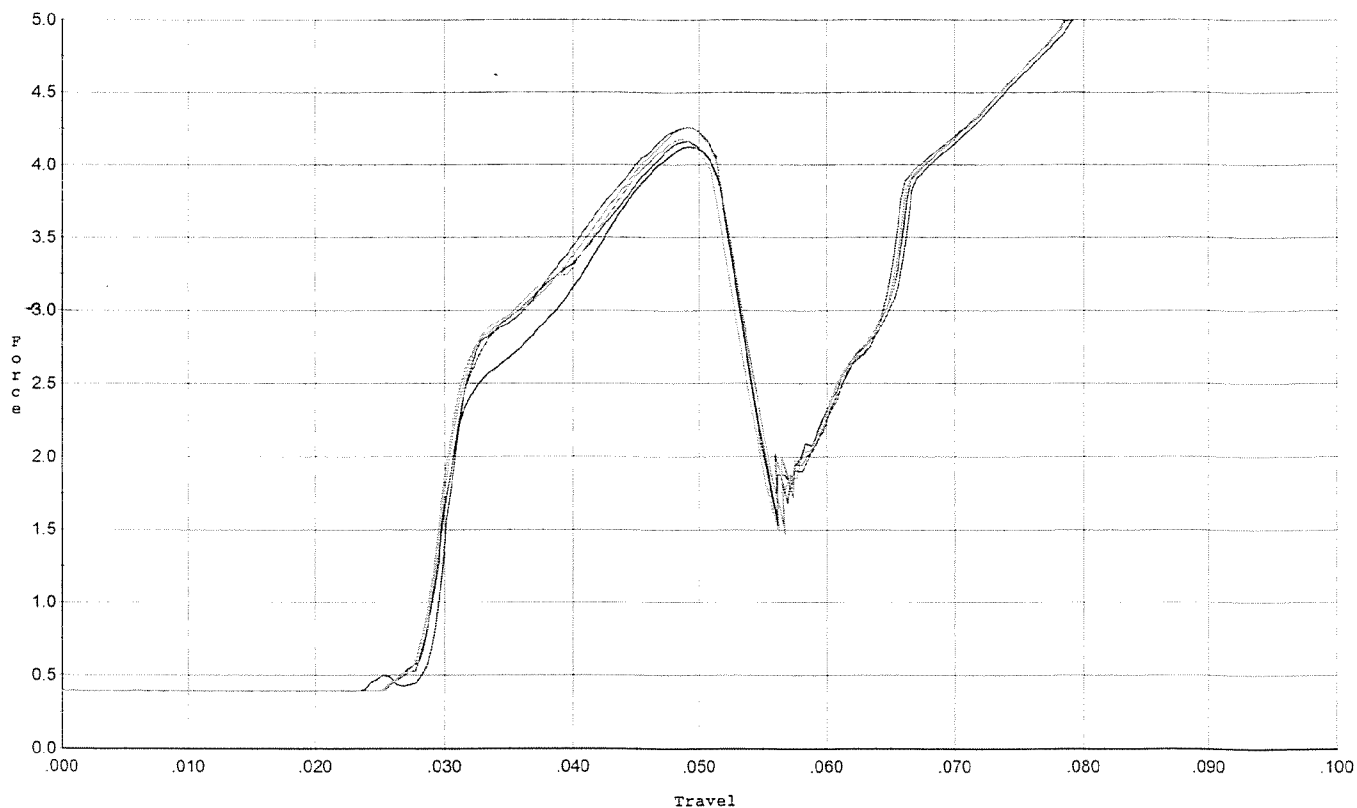
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.377	0.053	0.029	0.030	0.072		Set Trigger
2	3.286	0.051	0.030	0.031	0.068		Set Trigger
3	3.307	0.051	0.030	0.031	0.068		Set Trigger
4	3.326	0.051	0.030	0.031	0.067		Set Trigger
5	3.299	0.051	0.031	0.031	0.066		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



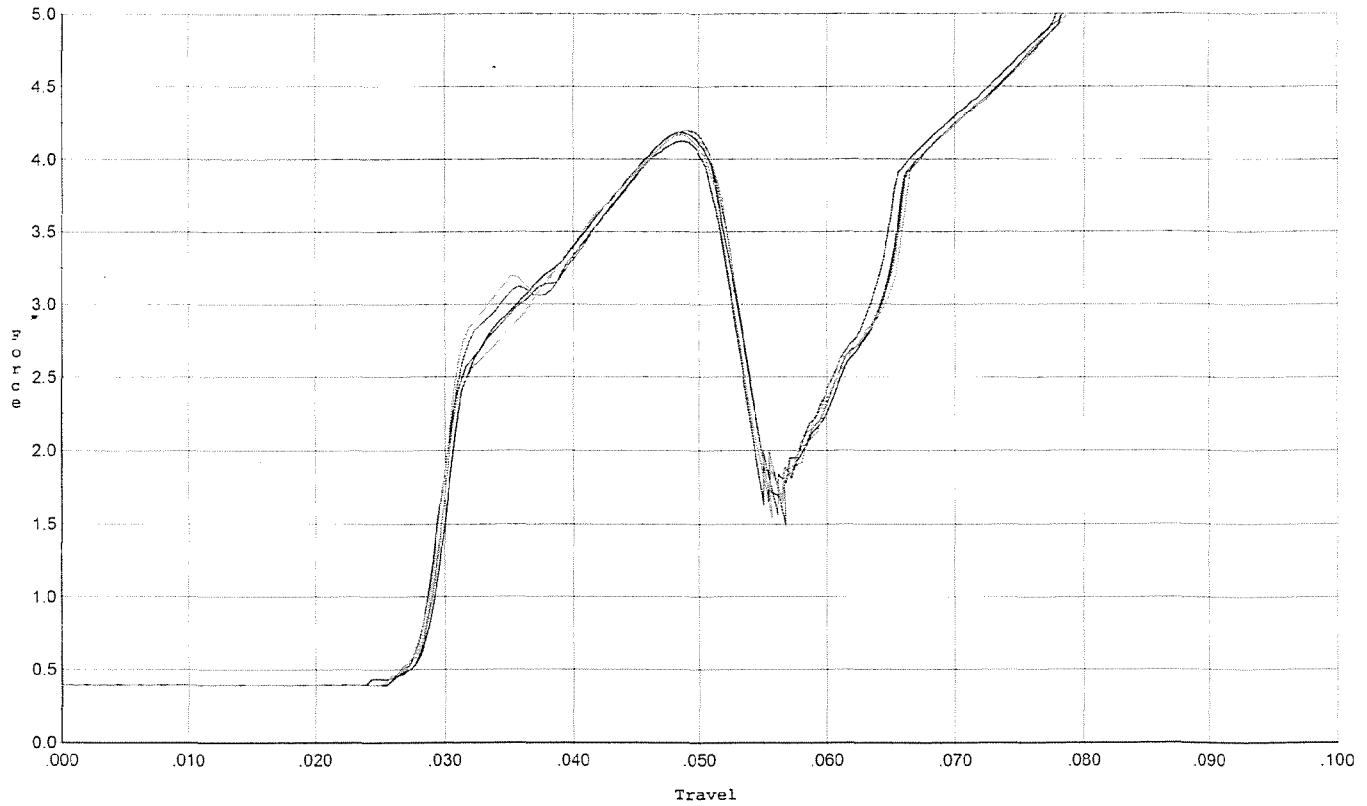
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.052	0.029	0.030	0.088		Set Trigger
2	4.124	0.052	0.028	0.029	0.086		Set Trigger
3	4.261	0.051	0.028	0.029	0.090		Set Trigger
4	4.180	0.051	0.028	0.029	0.088		Set Trigger
5	4.262	0.051	0.028	0.029	0.090		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



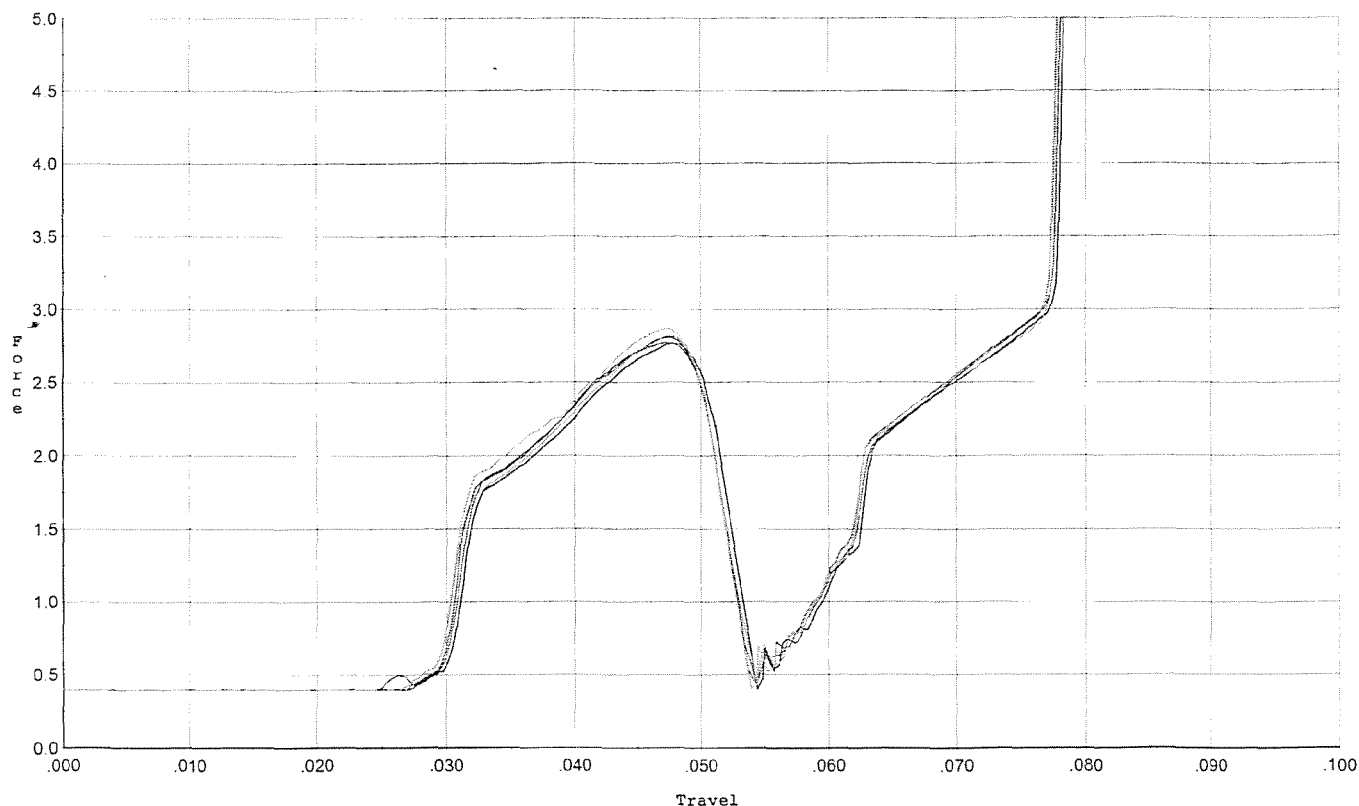
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.052	0.028	0.029	0.088		Set Trigger
2	4.190	0.053	0.028	0.029	0.091		Set Trigger
3	4.203	0.052	0.028	0.029	0.090		Set Trigger
4	4.201	0.052	0.028	0.029	0.090		Set Trigger
5	4.169	0.051	0.028	0.029	0.089		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



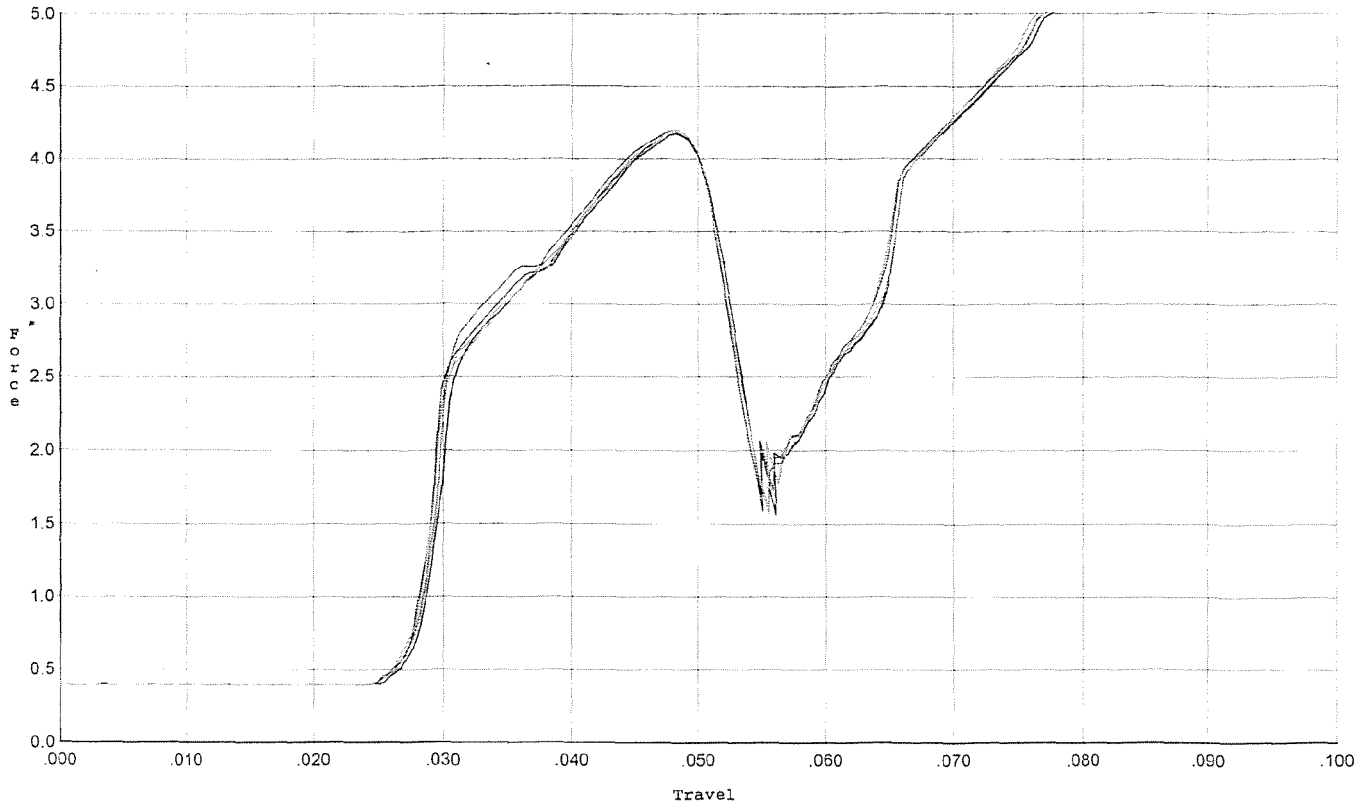
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.809	0.050	0.030	0.032	0.059		Set Trigger
2	2.764	0.051	0.030	0.032	0.059		Set Trigger
3	2.773	0.050	0.030	0.031	0.059		Set Trigger
4	2.866	0.051	0.030	0.031	0.060		Set Trigger
5	2.819	0.050	0.030	0.031	0.059		Set Trigger

A-2.80

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.051	0.027	0.029	0.089		Set Trigger
2	4.175	0.052	0.027	0.029	0.090		Set Trigger
3	4.189	0.051	0.027	0.029	0.090		Set Trigger
4	4.192	0.051	0.027	0.029	0.088		Set Trigger
5	4.203	0.051	0.027	0.029	0.089		Set Trigger

A-4.19