

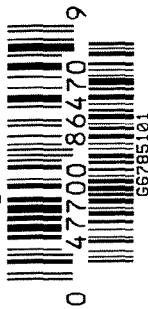
66785101

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



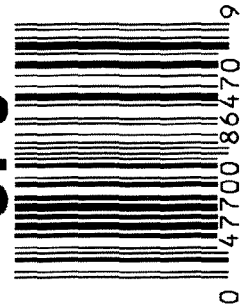
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785101

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785101

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	ESU
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-19-08	JA
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-22-08	BH
490	MAGNAFLUX BOLT		9-18-08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

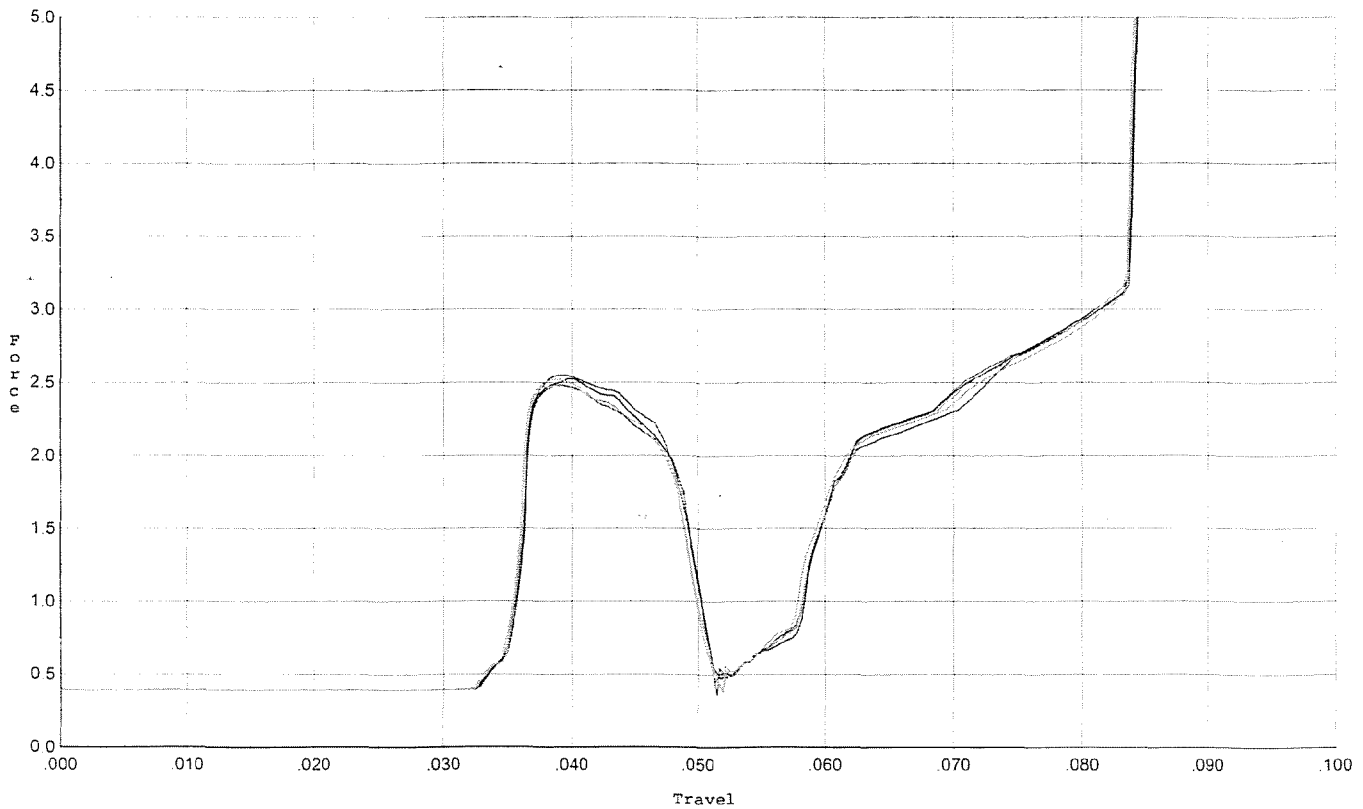
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	12-17-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	12-17-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	12-17-08	L.N.
	J) ASSEMBLE STOCK		11-19-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-17-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-12-08	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-12-08	SP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.31</u> <u>2.27</u> <u>2.33</u> <u>2.27</u>	12-15-08	TL
	C) FUNCTION		12-17-08	L.N.
690	PACK		1-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- 50 lbs.



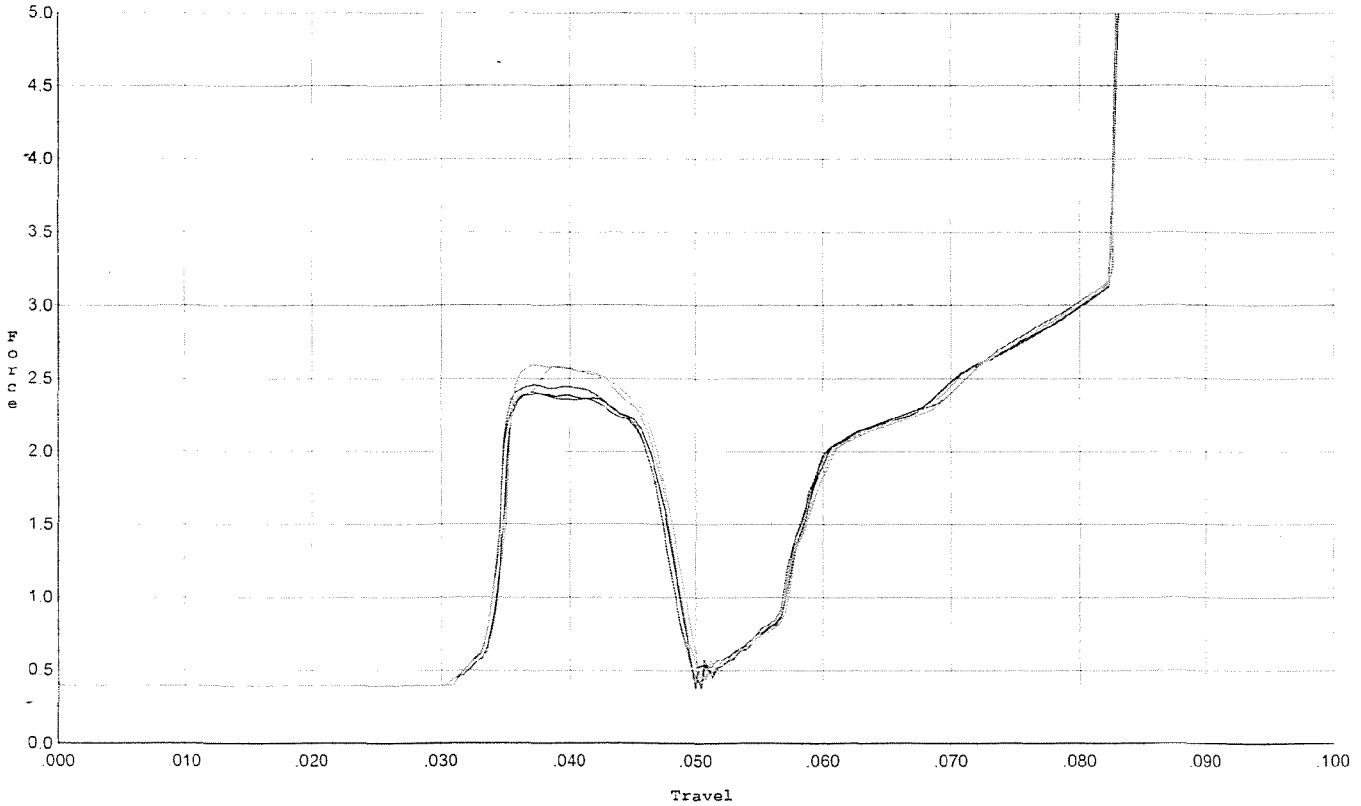
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.049	0.035	0.039	0.045		Set Trigger
2	2.528	0.049	0.035	0.039	0.045		Set Trigger
3	2.485	0.049	0.033	0.039	0.044		Set Trigger
4	2.477	0.048	0.035	0.039	0.044		Set Trigger
5	2.526	0.048	0.035	0.039	0.044		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- 50 lbs.



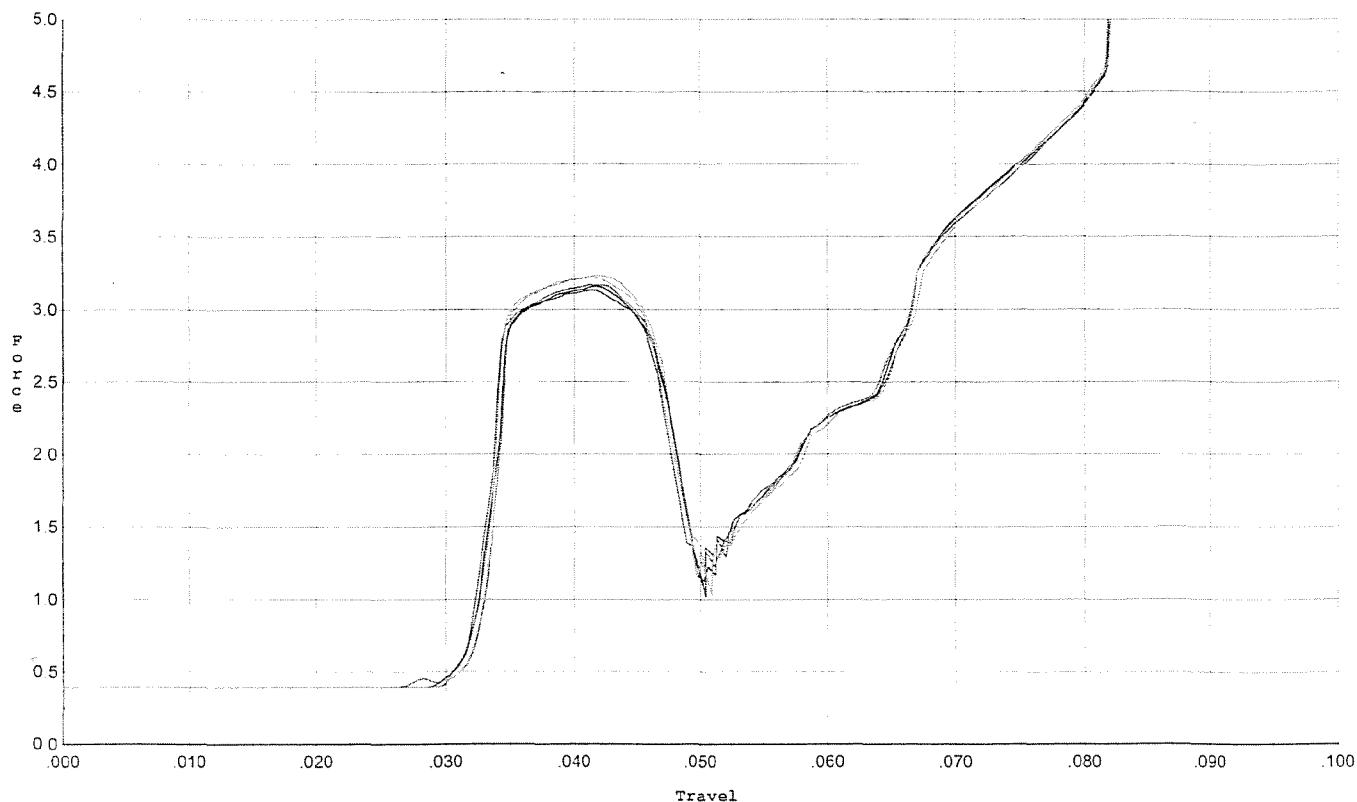
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.047	0.033	0.039	0.043		Set Trigger
2	2.398	0.048	0.034	0.039	0.044		Set Trigger
3	2.458	0.047	0.033	0.039	0.043		Set Trigger
4	2.582	0.047	0.033	0.039	0.045		Set Trigger
5	2.593	0.048	0.034	0.038	0.046		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



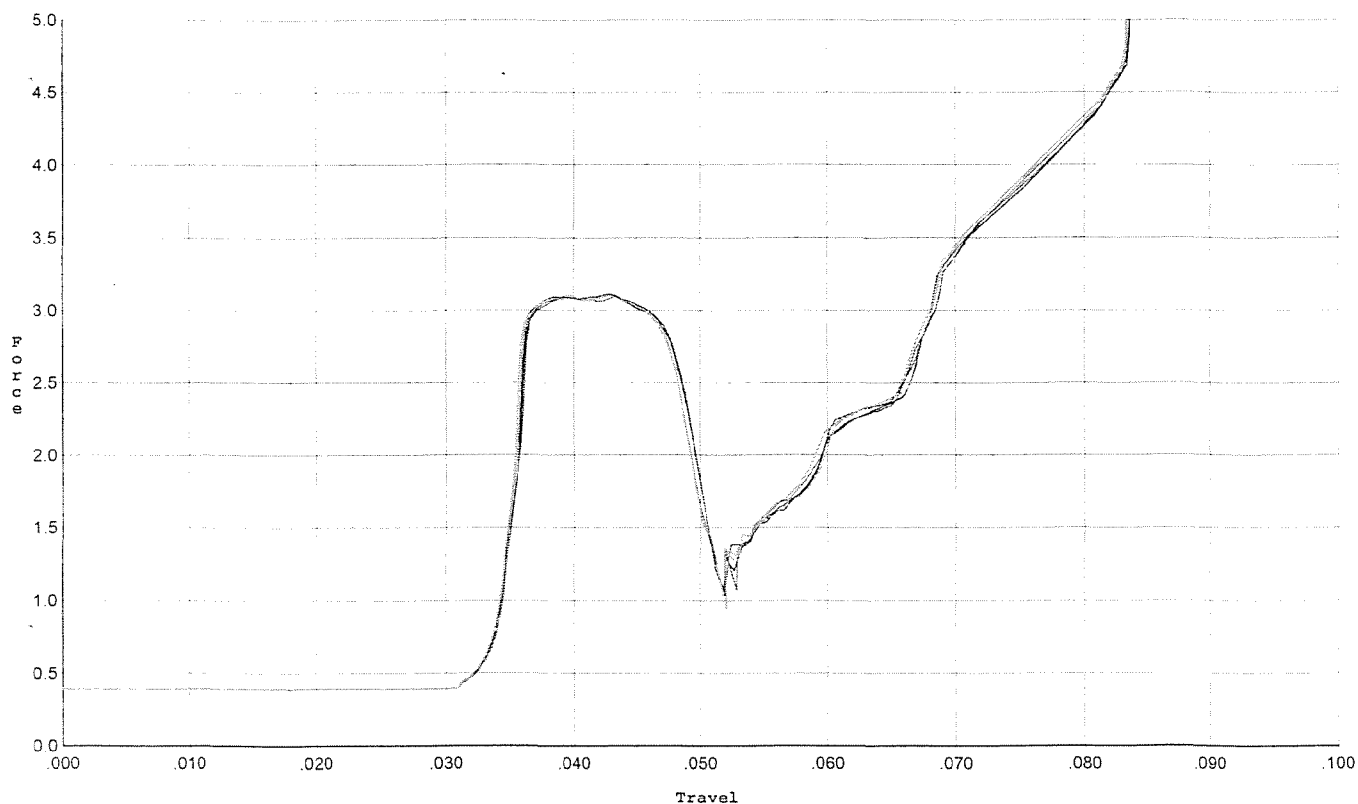
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.047	0.032	0.036	0.055		Set Trigger
2	3.159	0.047	0.032	0.036	0.056		Set Trigger
3	3.169	0.047	0.032	0.036	0.055		Set Trigger
4	3.223	0.048	0.032	0.036	0.057		Set Trigger
5	3.229	0.047	0.032	0.036	0.056		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



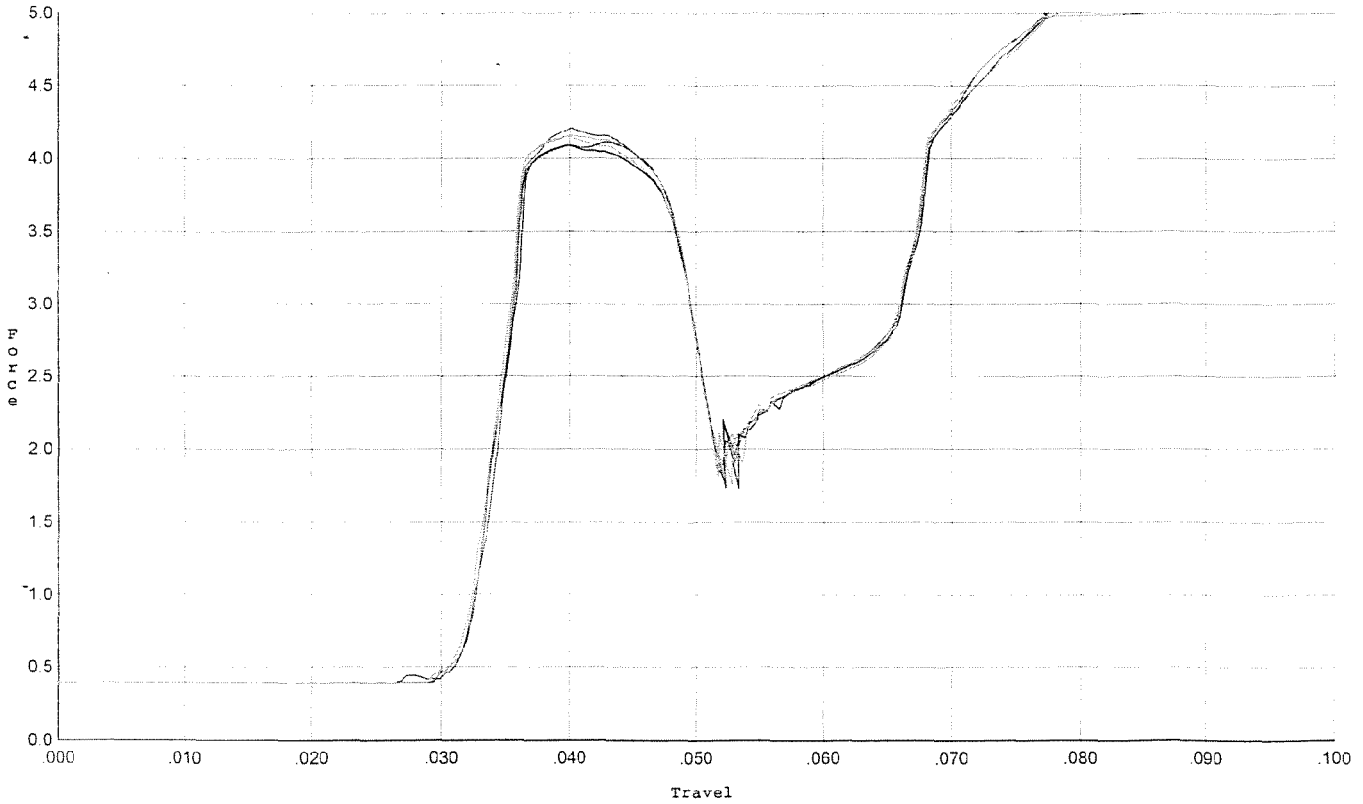
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.048	0.033	0.036	0.055		Set Trigger
2	3.101	0.049	0.033	0.036	0.056		Set Trigger
3	3.090	0.049	0.033	0.036	0.056		Set Trigger
4	3.099	0.048	0.031	0.036	0.055		Set Trigger
5	3.107	0.048	0.031	0.036	0.055		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



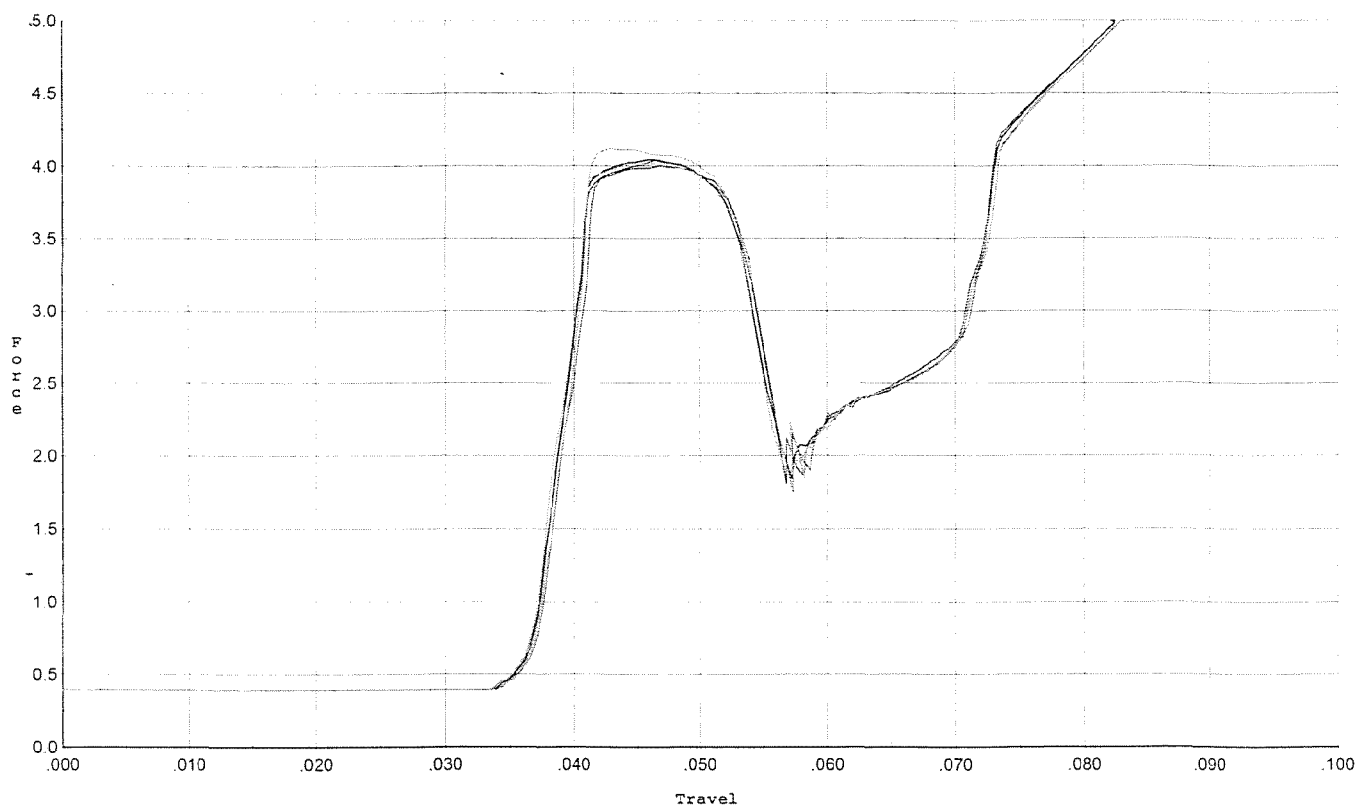
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.049	0.032	0.035	0.074		Set Trigger
2	4.090	0.049	0.032	0.035	0.073		Set Trigger
3	4.204	0.049	0.032	0.035	0.074		Set Trigger
4	4.149	0.049	0.031	0.035	0.075		Set Trigger
5	4.156	0.049	0.032	0.035	0.074		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



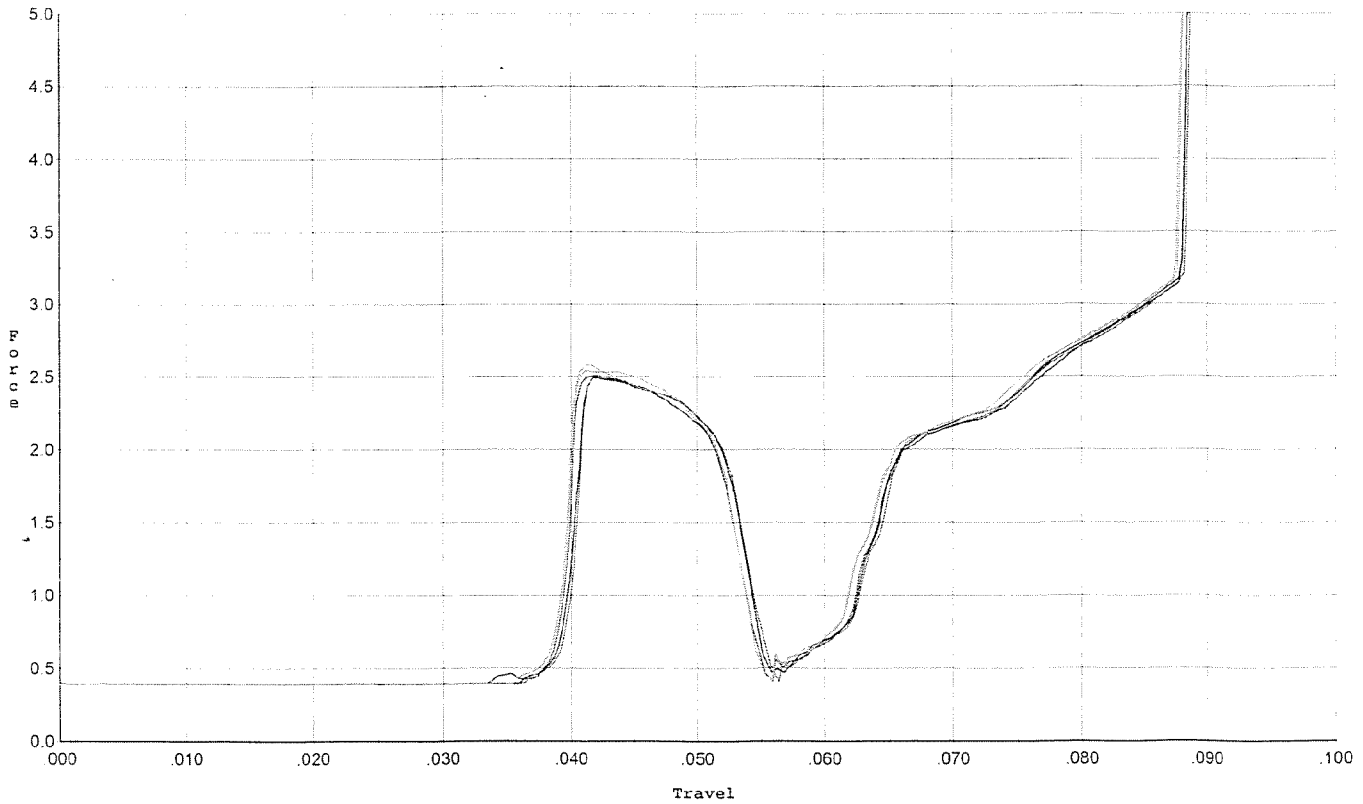
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.039	0.054	0.036	0.037	0.077		Set Trigger
2	4.047	0.053	0.036	0.037	0.074		Set Trigger
3	4.001	0.054	0.037	0.037	0.075		Set Trigger
4	4.014	0.053	0.036	0.037	0.075		Set Trigger
5	4.120	0.054	0.037	0.037	0.077		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



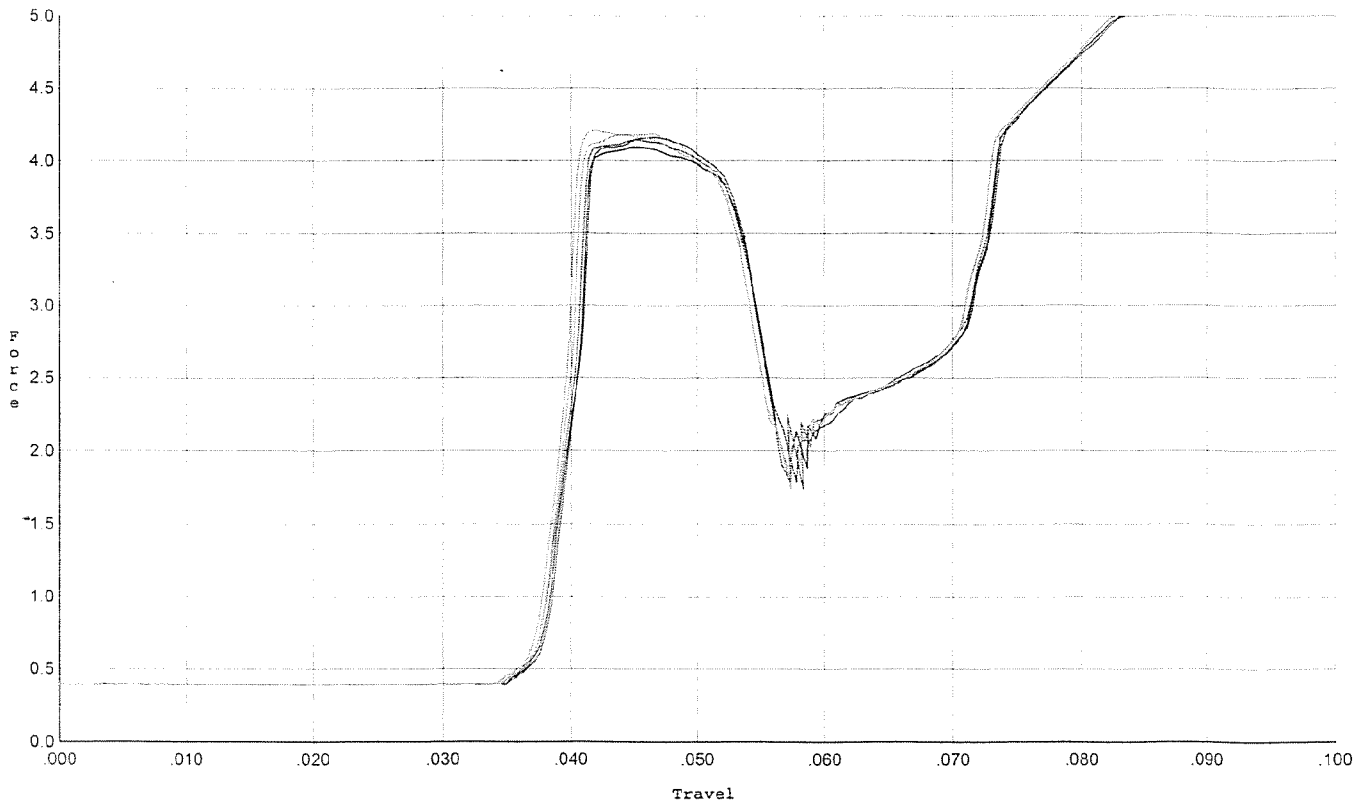
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.052	0.039	0.040	0.046		Set Trigger
2	2.490	0.053	0.039	0.040	0.046		Set Trigger
3	2.504	0.053	0.039	0.041	0.046		Set Trigger
4	2.539	0.052	0.038	0.040	0.047		Set Trigger
5	2.580	0.052	0.038	0.040	0.047		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.054	0.038	0.038	0.074		Set Trigger
2	4.096	0.054	0.038	0.038	0.074		Set Trigger
3	4.143	0.054	0.037	0.037	0.076		Set Trigger
4	4.188	0.053	0.037	0.038	0.075		Set Trigger
5	4.207	0.053	0.037	0.038	0.076		Set Trigger

Avg 4.15