

G-6785104

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



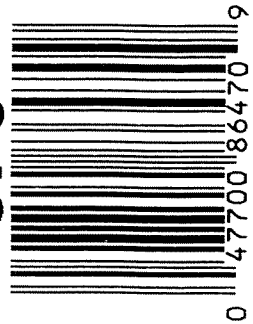
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785104

UPC



BM FORM

GUN SERIAL # G 6785104

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	J.P.N.
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	J.P.N.
472	SERIALIZE BOLT HANDLE		9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-8-08	JP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX SEP 9 2008 OPERATOR <u>BA</u>	9-9-08	BA
490	MAGNAFLUX BOLT		9/6/08	TL
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-27-08	lsu
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

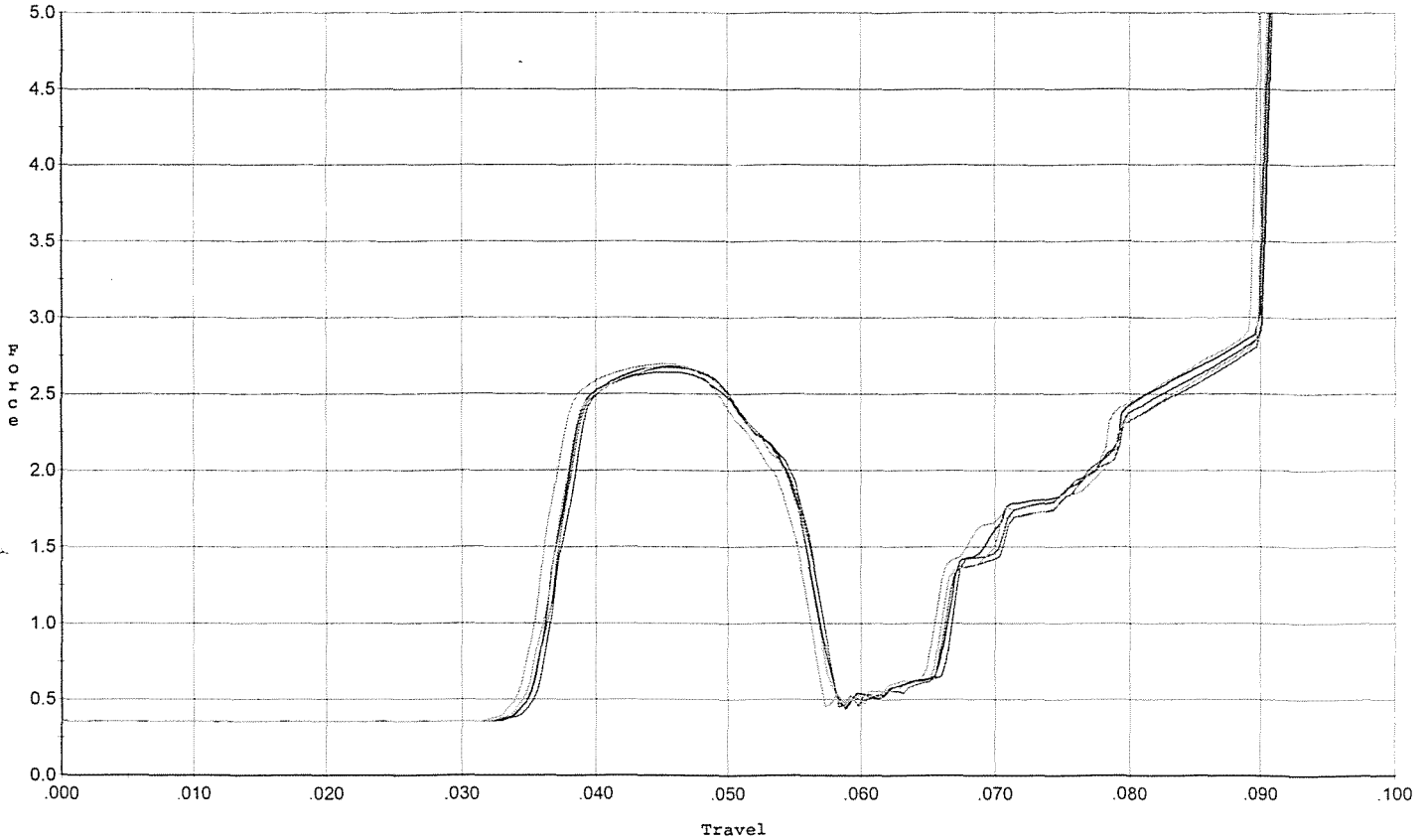
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>4.0</u>	10-20-08	L. D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	10-20-08	L. D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10-20-08	L. D.		
	J) ASSEMBLE STOCK					9-27-08	LSN		
	K) ASSEMBLE SWIVEL STUDS					10-20-08	L. D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10-2-08	L. D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					10-2-08	TC		
670	FINAL INSPECTION A) HEADSPACE					10-20-08	L. D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u>	<u>2.73</u>	<u>2.82</u>	<u>2.71</u>	<u>2.74</u>	10/10/08	FM
	C) FUNCTION							10-20-08	L. D.
690	PACK							12-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



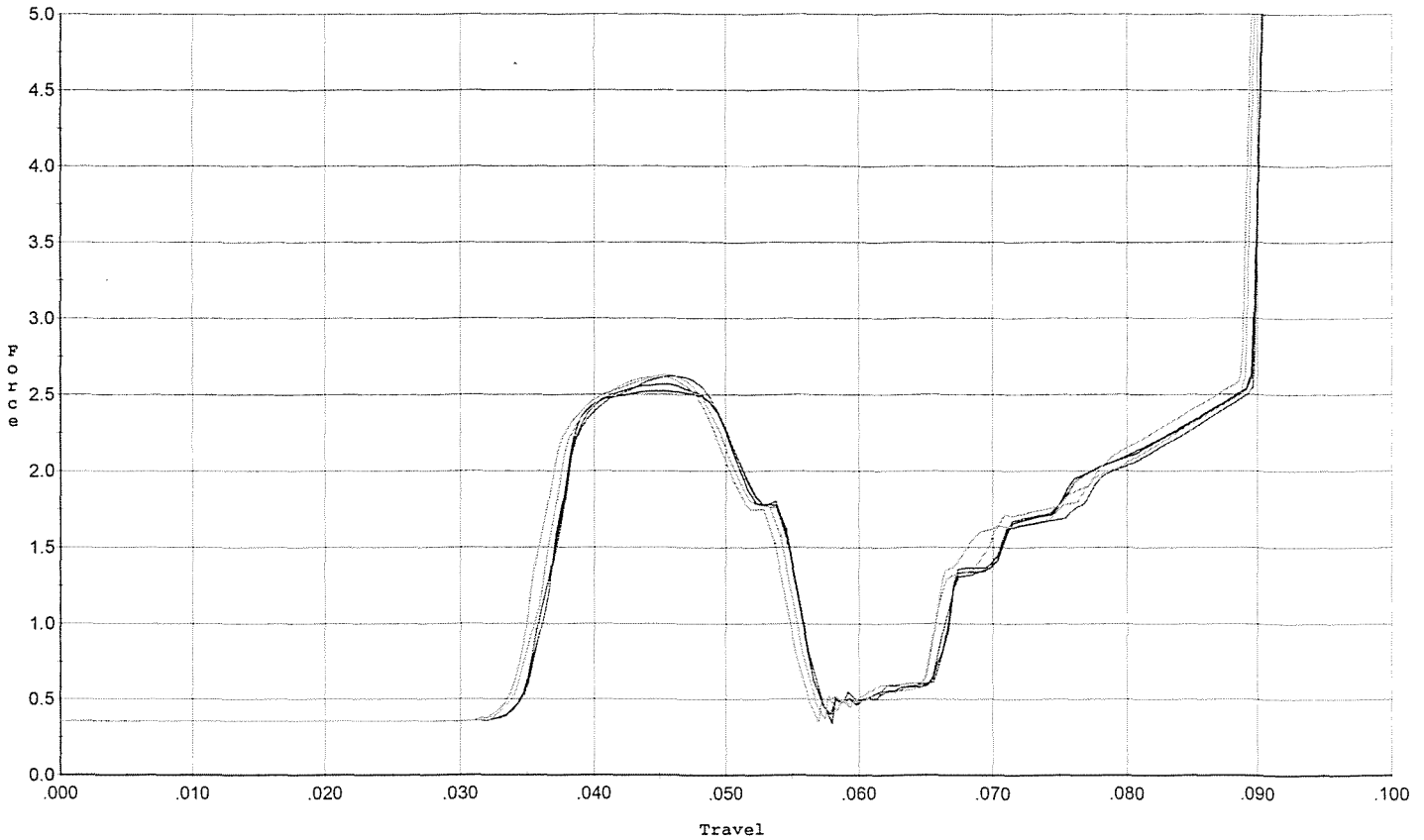
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.056	0.036	0.039	0.059		Set Trigger
2	2.680	0.055	0.035	0.039	0.059		Set Trigger
3	2.672	0.056	0.035	0.039	0.060		Set Trigger
4	2.685	0.055	0.035	0.039	0.059		Set Trigger
5	2.698	0.055	0.034	0.038	0.060		Set Trigger

Aug 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



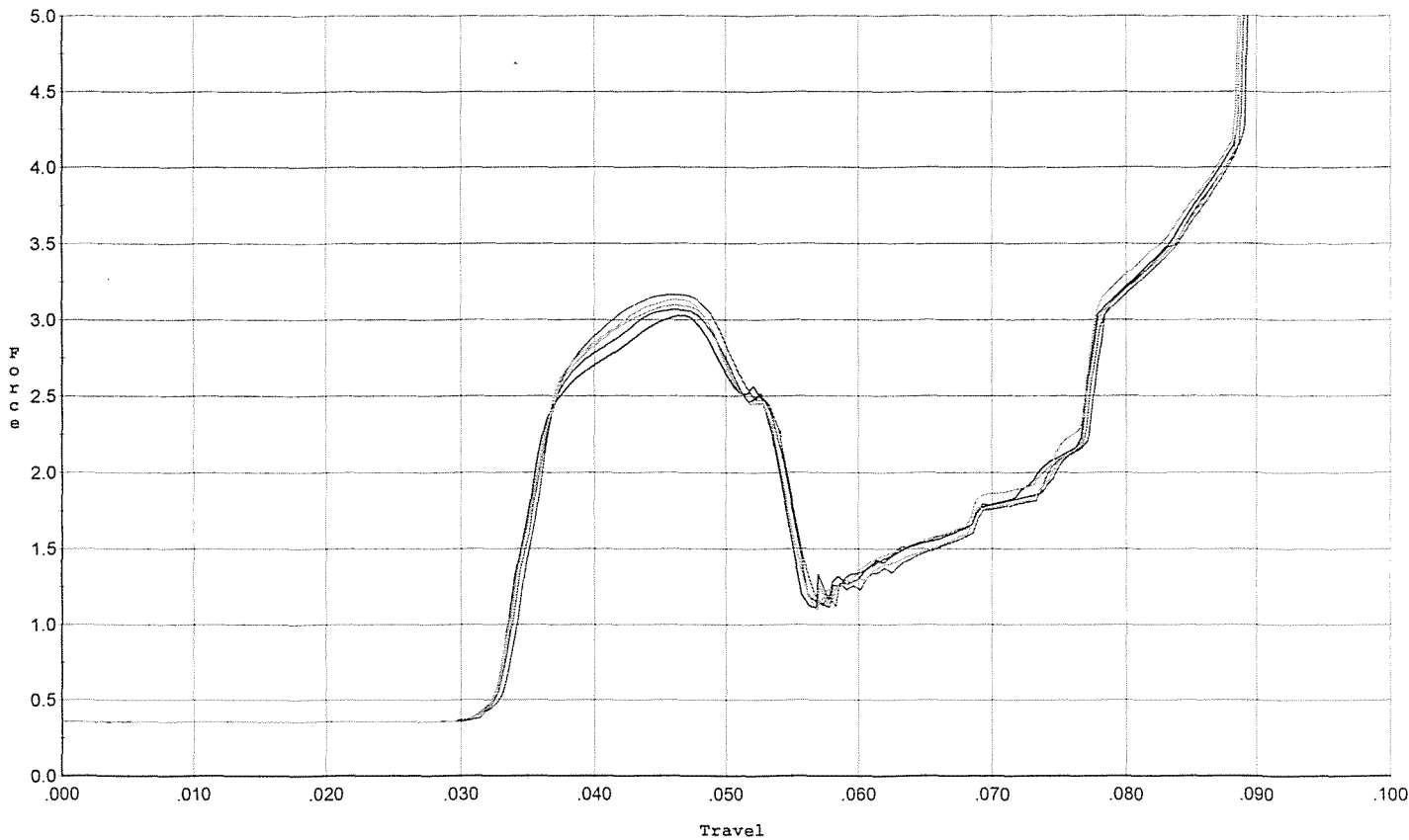
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.055	0.035	0.039	0.055		Set Trigger
2	2.522	0.055	0.035	0.039	0.054		Set Trigger
3	2.622	0.055	0.035	0.039	0.055		Set Trigger
4	2.628	0.054	0.034	0.039	0.055		Set Trigger
5	2.614	0.054	0.034	0.040	0.055		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



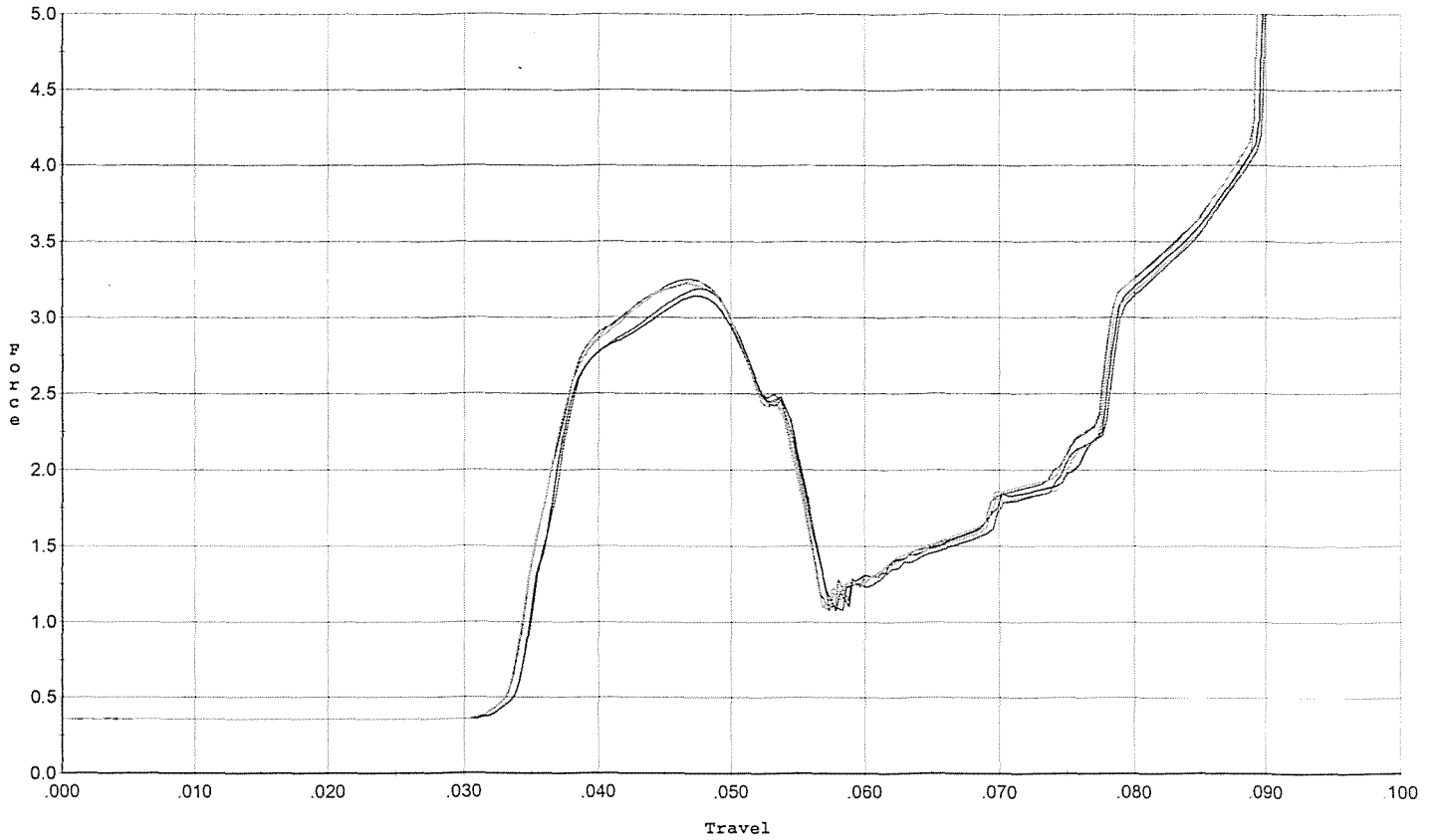
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.054	0.033	0.038	0.066		Set Trigger
2	3.028	0.054	0.033	0.038	0.065		Set Trigger
3	3.164	0.054	0.033	0.038	0.068		Set Trigger
4	3.134	0.054	0.033	0.038	0.066		Set Trigger
5	3.097	0.054	0.033	0.038	0.066		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



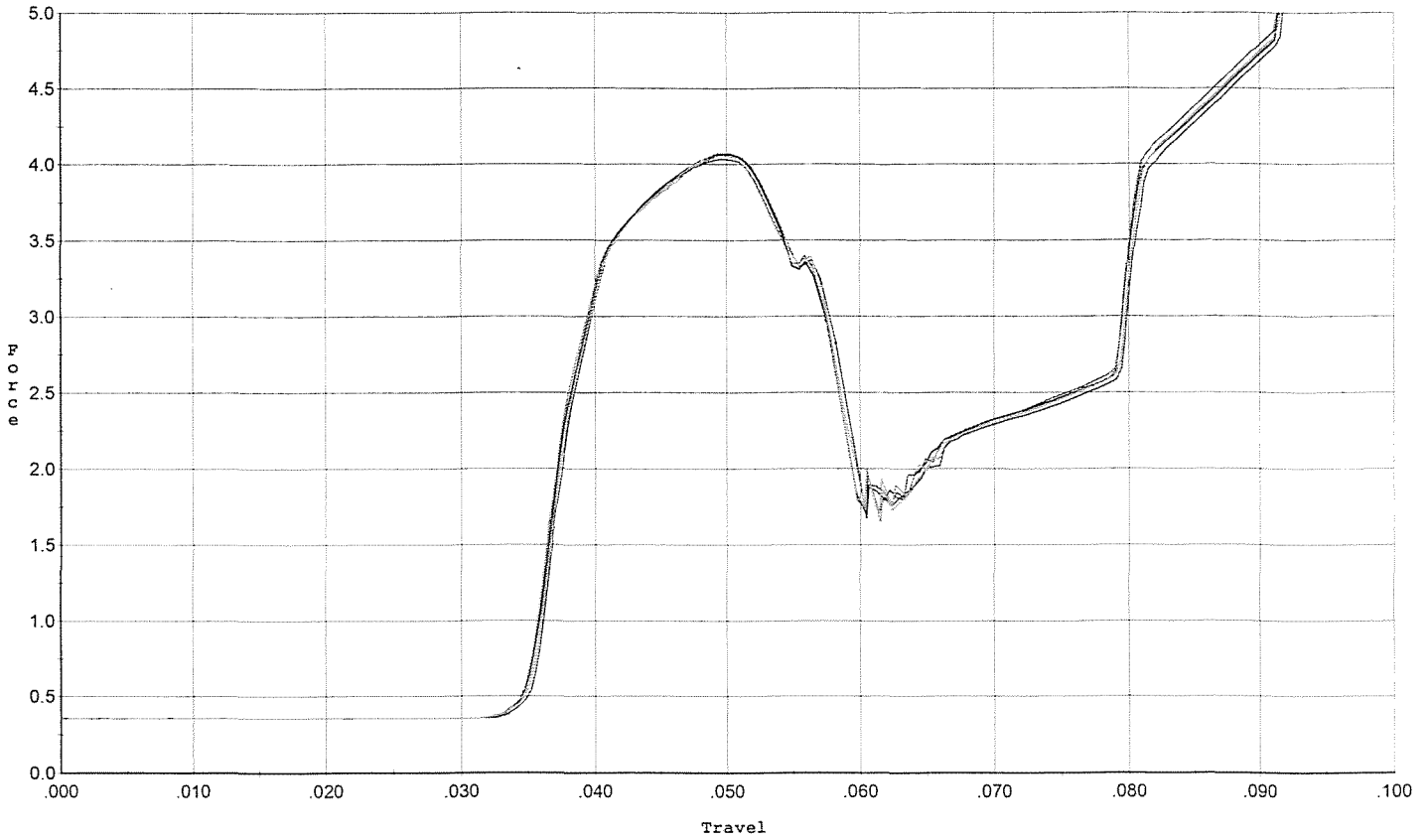
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.056	0.034	0.038	0.068		Set Trigger
2	3.143	0.054	0.034	0.038	0.066		Set Trigger
3	3.248	0.055	0.033	0.037	0.069		Set Trigger
4	3.236	0.055	0.033	0.037	0.069		Set Trigger
5	3.220	0.055	0.033	0.037	0.069		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



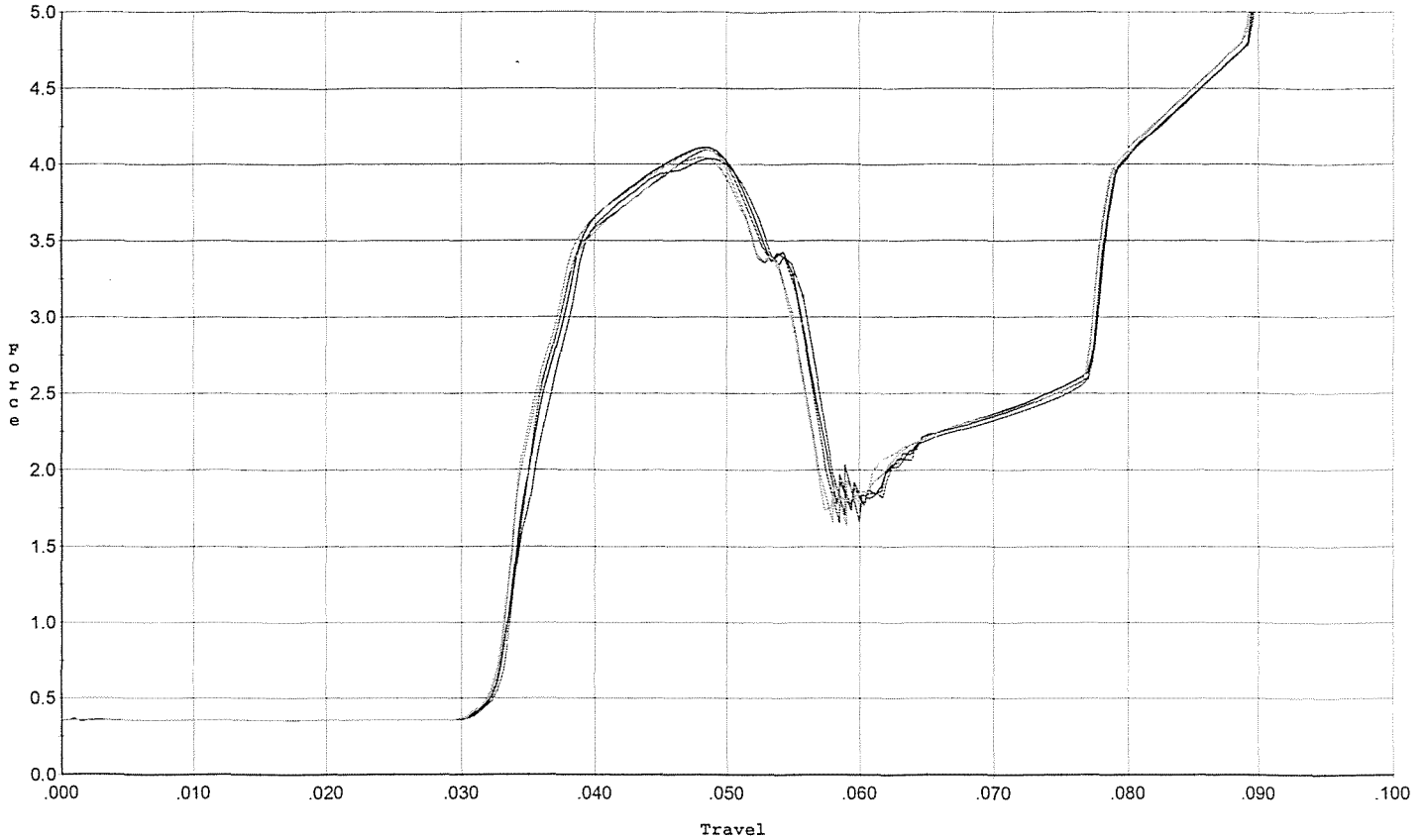
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.058	0.035	0.037	0.089		Set Trigger
2	4.065	0.057	0.035	0.037	0.088		Set Trigger
3	4.031	0.057	0.035	0.037	0.088		Set Trigger
4	4.075	0.057	0.035	0.037	0.088		Set Trigger
5	4.058	0.057	0.035	0.037	0.088		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



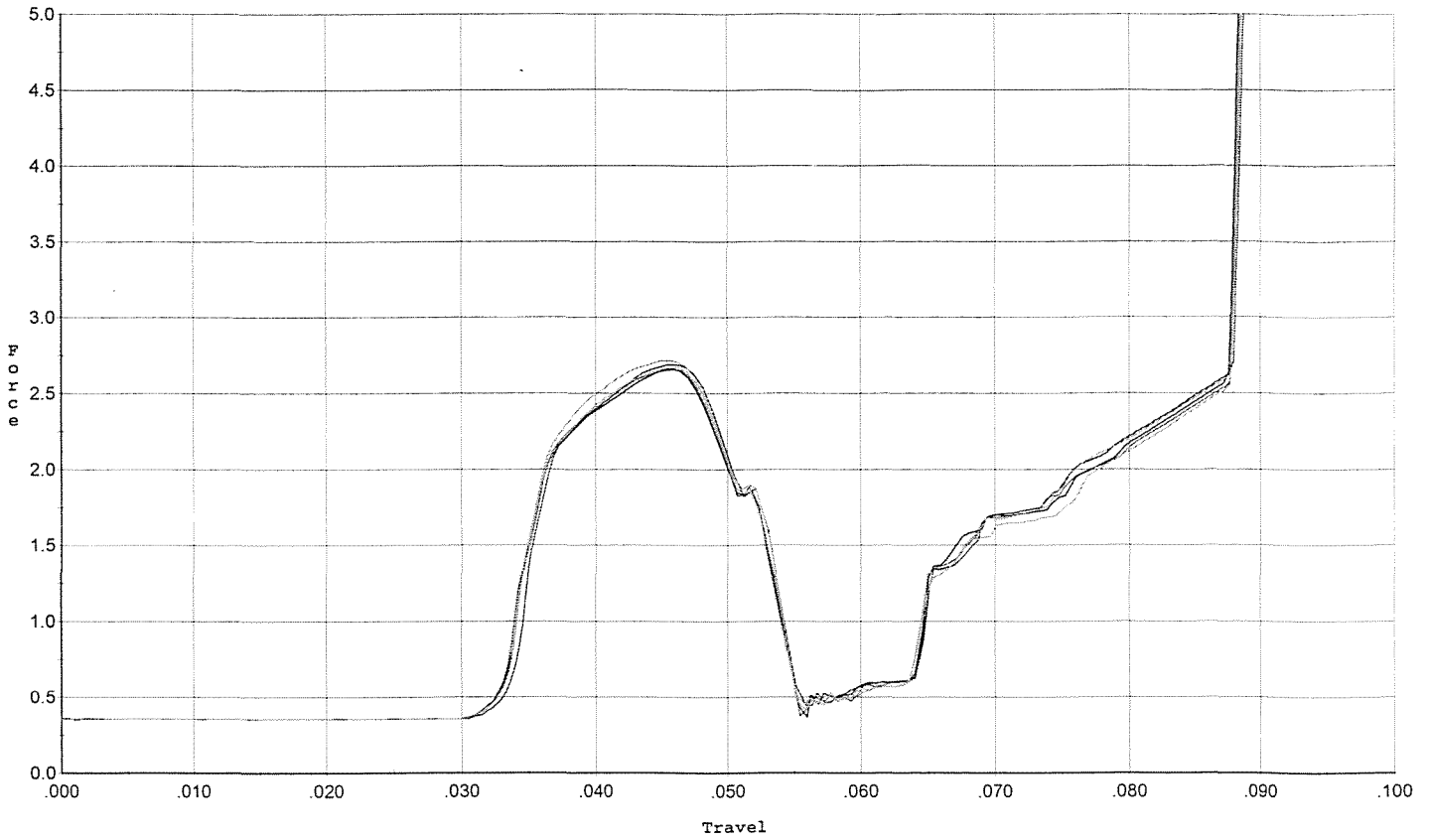
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.056	0.033	0.036	0.089		Set Trigger
2	4.108	0.055	0.033	0.036	0.088		Set Trigger
3	4.089	0.055	0.033	0.036	0.088		Set Trigger
4	4.099	0.055	0.032	0.036	0.088		Set Trigger
5	4.045	0.055	0.032	0.036	0.087		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



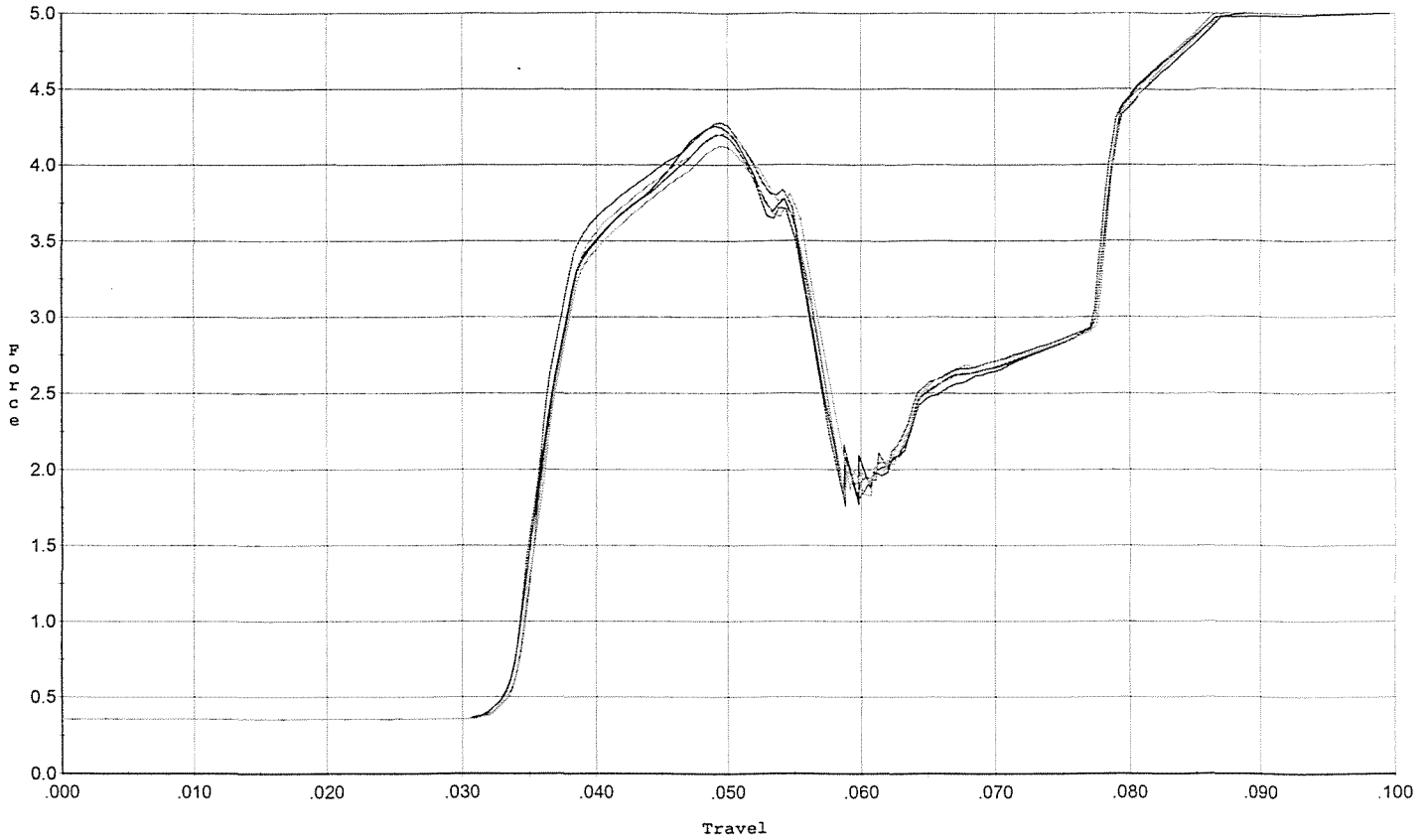
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.053	0.033	0.039	0.055		Set Trigger
2	2.659	0.054	0.033	0.039	0.055		Set Trigger
3	2.653	0.054	0.033	0.039	0.056		Set Trigger
4	2.672	0.053	0.033	0.039	0.055		Set Trigger
5	2.714	0.052	0.033	0.039	0.055		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.055	0.034	0.036	0.087		Set Trigger
2	4.260	0.055	0.033	0.036	0.088		Set Trigger
3	4.281	0.056	0.034	0.036	0.093		Set Trigger
4	4.211	0.055	0.034	0.036	0.089		Set Trigger
5	4.123	0.056	0.034	0.036	0.089		Set Trigger

Avg 4.21