

G6785105

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

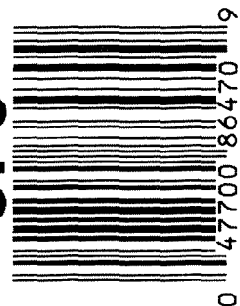
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785105

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

C6785105

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	REN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX SLP 10 2008 OPERATOR BA	9-10-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3</u> <u>3</u>	9-25-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-25-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-25-08	TC
	J) ASSEMBLE STOCK		9-24-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-25-08	QJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>	9-25-08	TRW
660	INSPECT FOR LIVE AMMO		9-25-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>249</u> <u>245</u> <u>245</u> <u>247</u> <u>239</u>	9-25-08	QJ
	C) FUNCTION		9-25-08	TC
690	PACK		10/21/08	Fog

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

9-12-08

TESTER

JAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	223	275		246	
PULL #2	222	259		246	
PULL #3	217	259		247	
PULL #4	277	235		244	
PULL #5	257	246		248	
TOTAL	1196	1274		1231	
AVERAGE	239	254		246	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	309	301		
PULL #2	298	345		
PULL #3	293	294		
PULL #4	336	295		
PULL #5	319	302		
TOTAL	1555	1537		
AVERAGE	311	307		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	431	436		3.89
PULL #2	427	424		403
PULL #3	431	437		418
PULL #4	420	440		413
PULL #5	443	428		414
TOTAL	2152	2165		2036
AVERAGE	430	433		407