

56789944

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

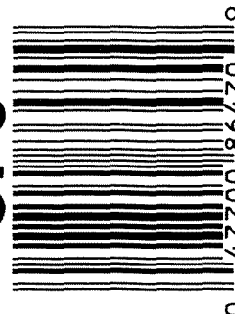
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789944

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9944

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE		12-2-08	BSN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION		12-9-08	SP
490	MAGNAFLUX BOLT		12-9-08	MR
500	ROLLMARK CALIBER		12-9-08	RT
520	GOFF BLAST BBL / REC		12-16-08	DG
542	APPLY COATINGS (BARREL ACTION)		12-15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

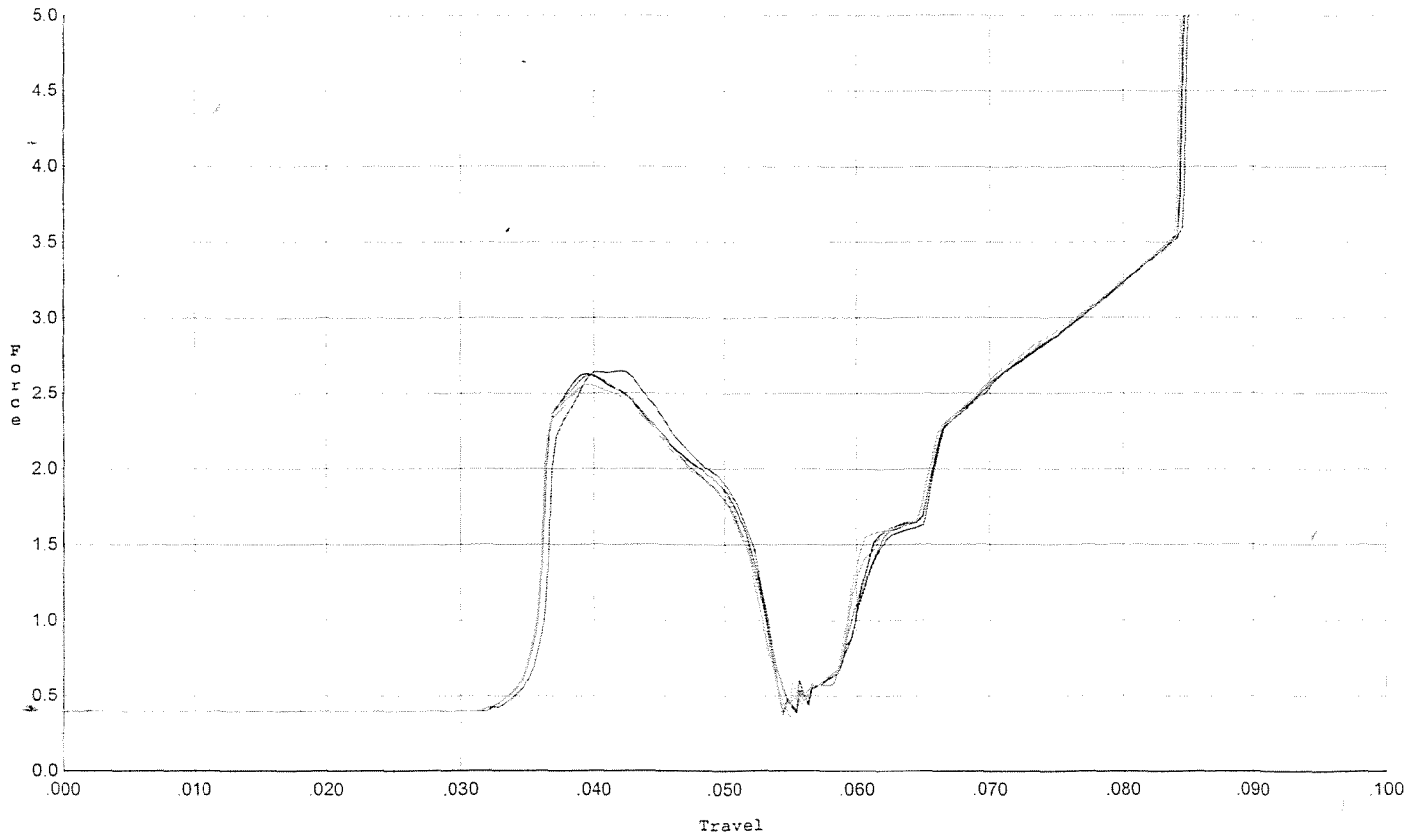
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-6-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-6-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	1-6-09	LJ
	J) ASSEMBLE STOCK		1-5-09	RSN
	K) ASSEMBLE SWIVEL STUDS		1-6-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-5-09	L.P.R.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-6-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.67</u> <u>2.67</u> <u>2.63</u> <u>2.66</u>	1-6-09	TL
	C) FUNCTION		1-6-09	LJ
690	PACK		1/15/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.646	0.052	0.035	0.037	0.051		Set Trigger
2	2.627	0.053	0.035	0.037	0.051		Set Trigger
3	2.618	0.053	0.035	0.037	0.051		Set Trigger
4	2.556	0.052	0.035	0.037	0.050		Set Trigger
5	2.560	0.052	0.035	0.037	0.050		Set Trigger

A.2.60

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc., 11/20/2008 9:54:06 AM

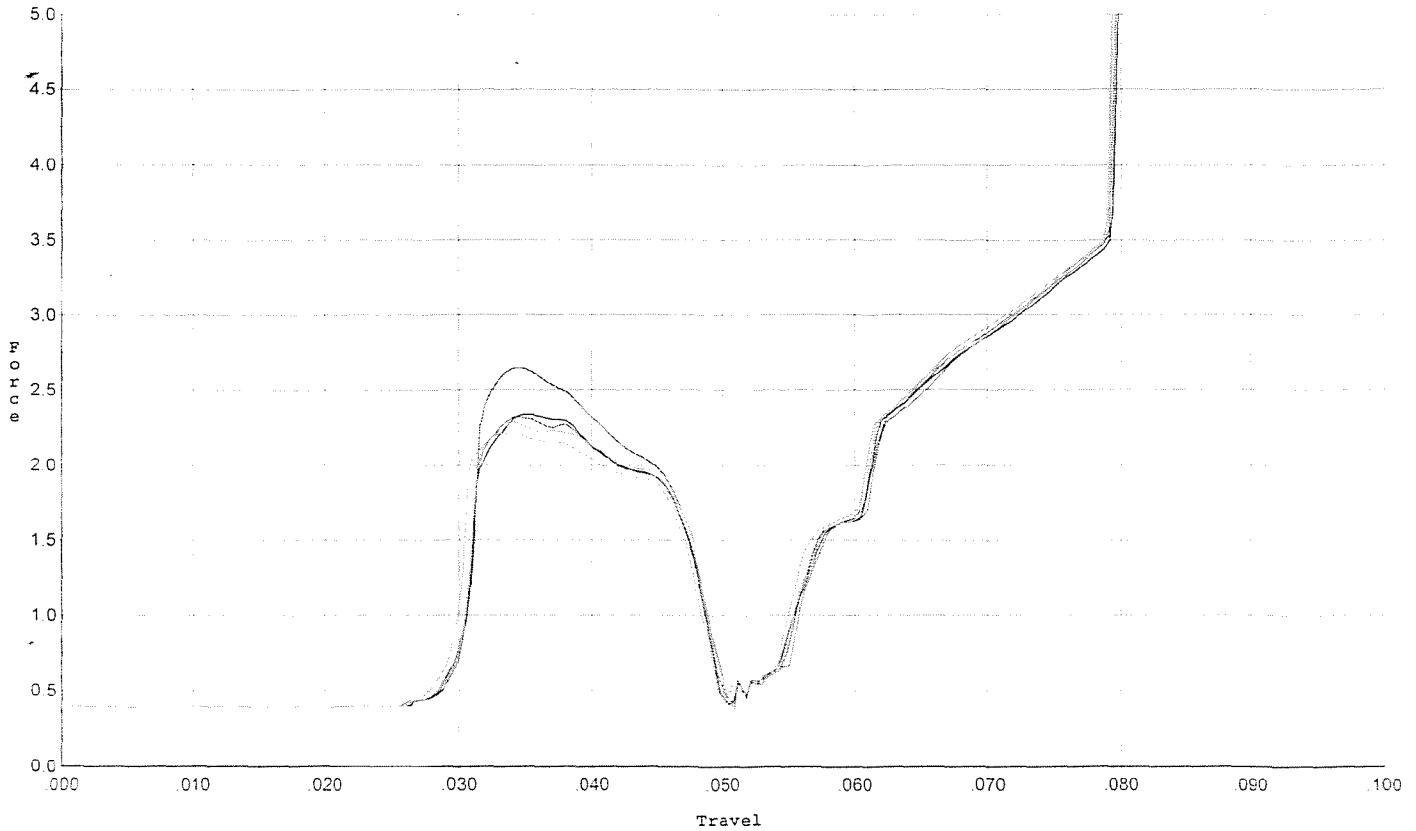
**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400071418

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles/- .50 lbs



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.646	0.048	0.030	0.036	0.051		Set Trigger
2	2.335	0.048	0.029	0.036	0.048		Set Trigger
3	2.319	0.048	0.029	0.036	0.048		Set Trigger
4	2.211	0.049	0.029	0.036	0.048		Set Trigger
5	2.291	0.048	0.030	0.036	0.048		Set Trigger

A-236

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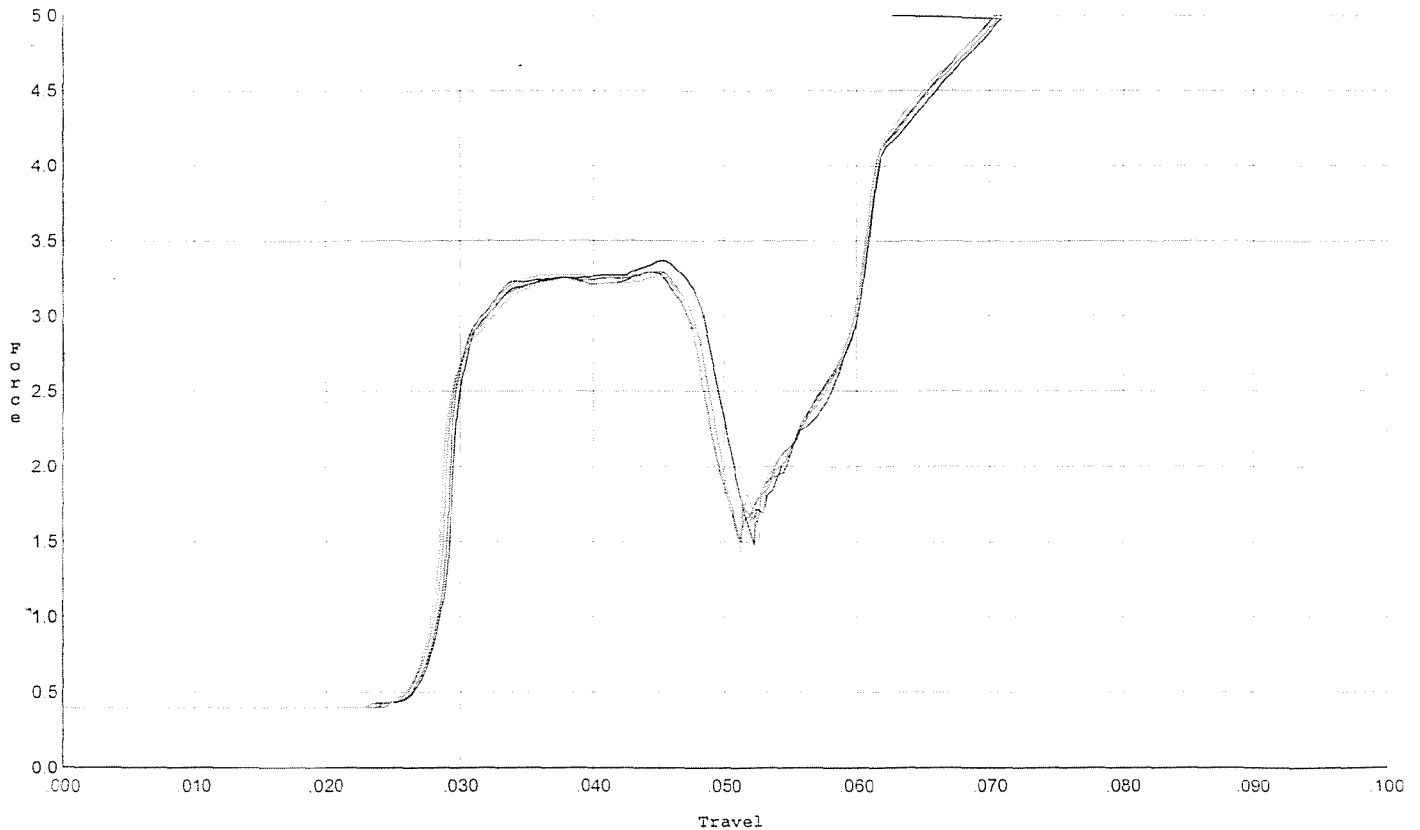
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KINZER V. REMINGTON

M2400071419

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.289	0.048	0.027	0.032	0.071		Set Trigger
2	3.372	0.048	0.027	0.031	0.074		Set Trigger
3	3.301	0.048	0.027	0.031	0.074		Set Trigger
4	3.269	0.048	0.027	0.031	0.073		Set Trigger
5	3.292	0.048	0.026	0.032	0.072		Set Trigger

4-330

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc. 11/20/2008 9:58:07 AM

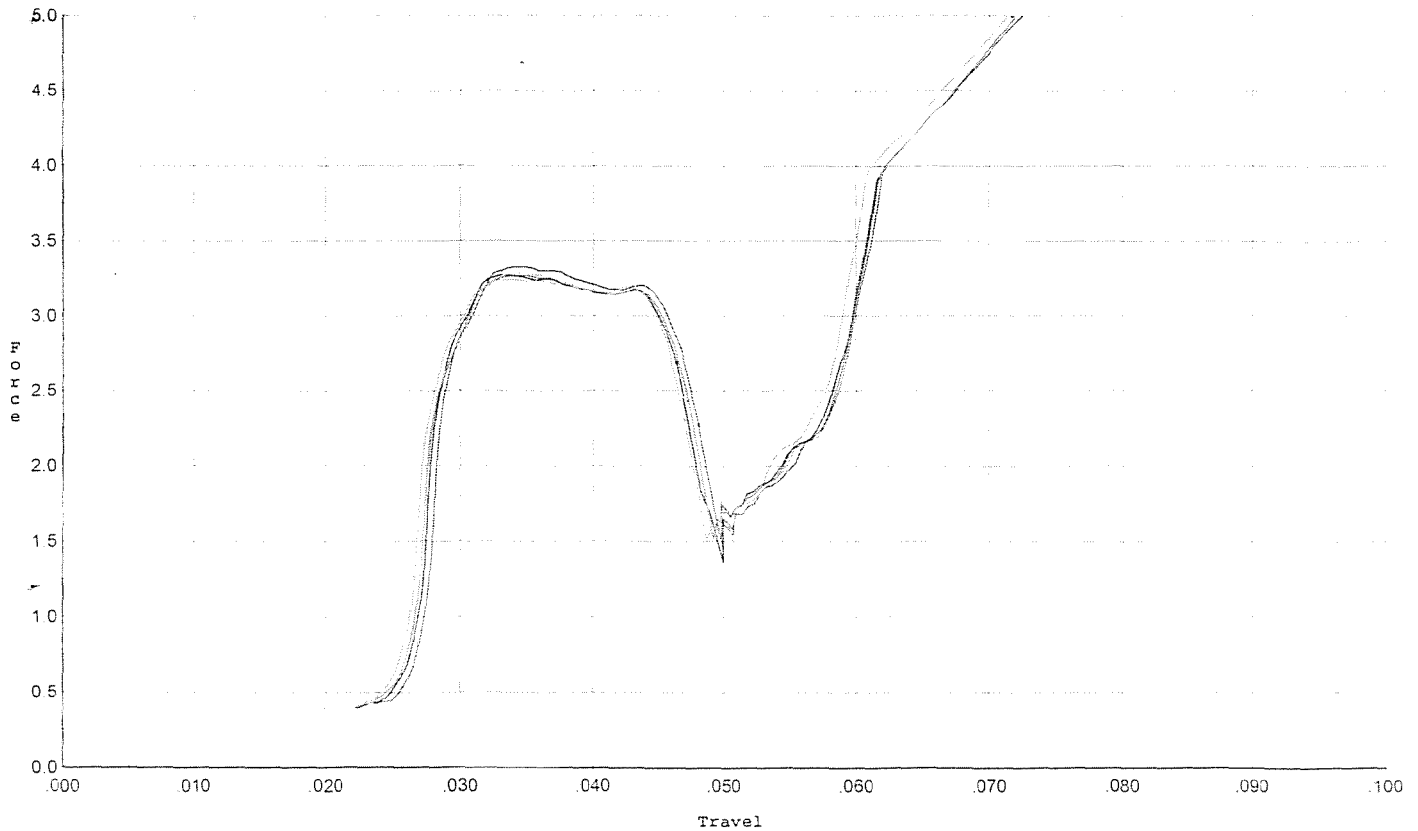
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KINZER V. REMINGTON**

M2400071420

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



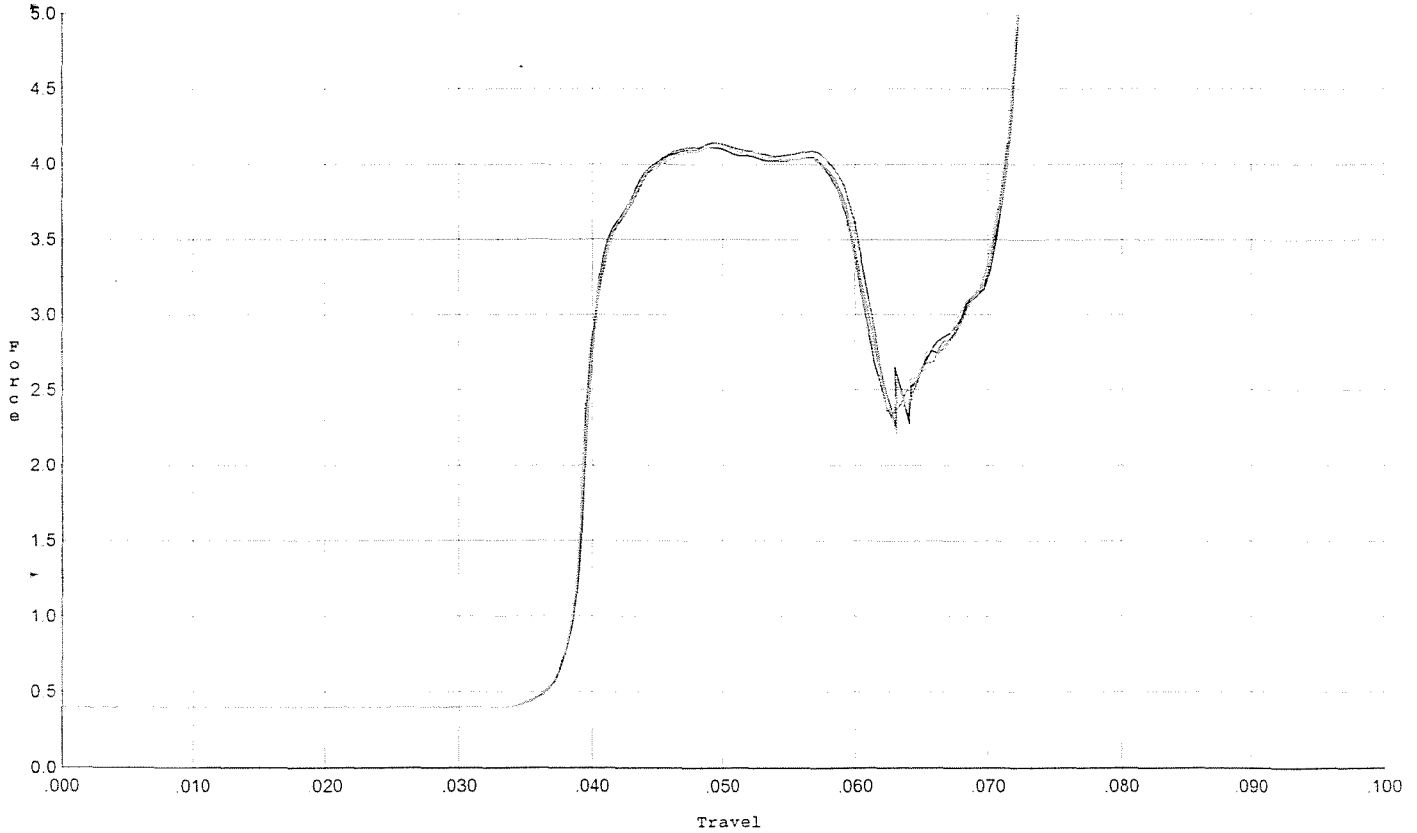
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.324	0.048	0.026	0.032	0.073		Set Trigger
2	3.269	0.046	0.026	0.032	0.070		Set Trigger
3	3.266	0.047	0.026	0.032	0.072		Set Trigger
4	3.282	0.047	0.026	0.032	0.072		Set Trigger
5	3.239	0.047	0.025	0.032	0.072		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



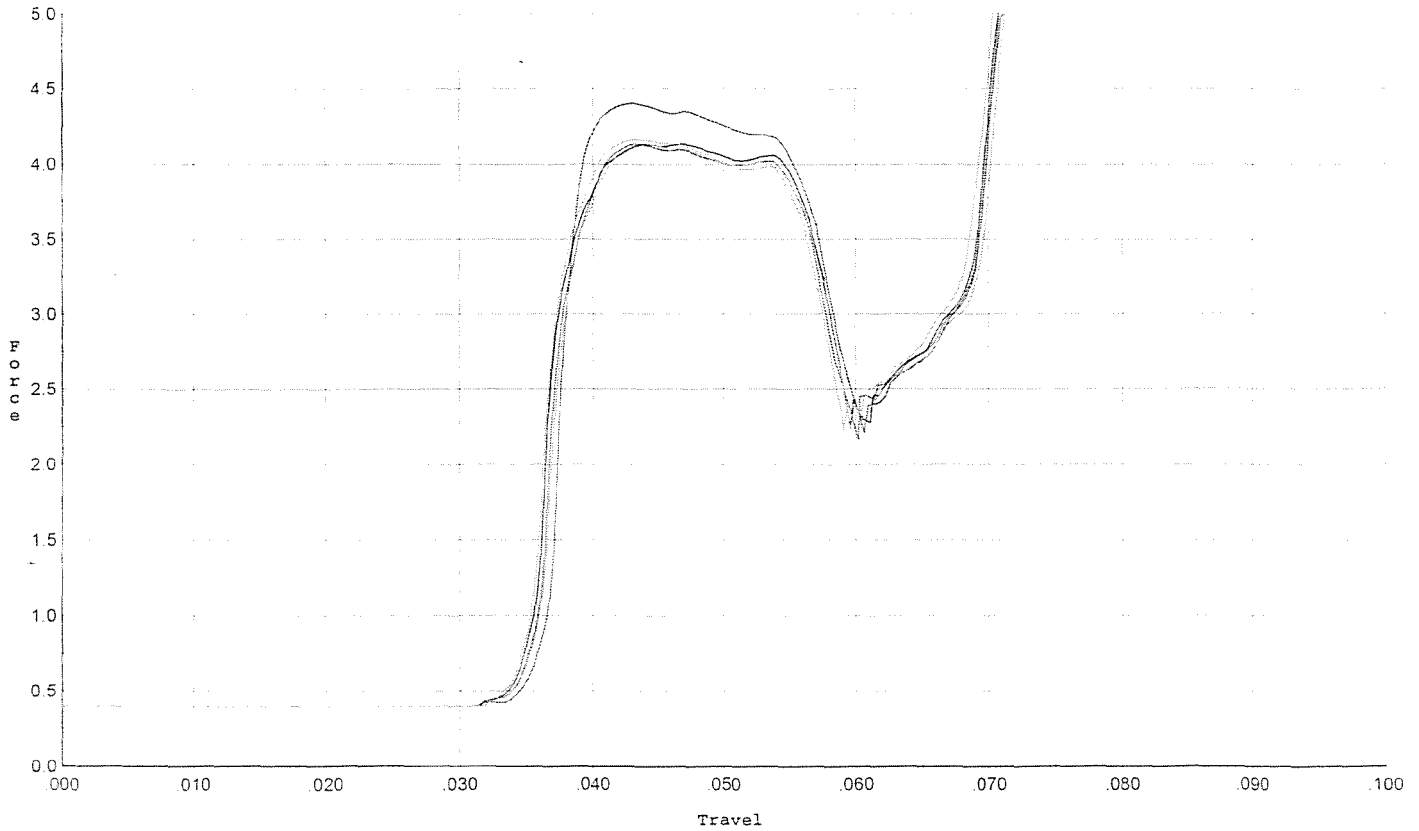
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.060	0.038	0.016	0.099		Set Trigger
2	4.107	0.060	0.038	0.017	0.097		Set Trigger
3	4.136	0.061	0.038	0.016	0.100		Set Trigger
4	4.112	0.059	0.038	0.016	0.098		Set Trigger
5	4.117	0.060	0.038	0.016	0.099		Set Trigger

7-24-12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



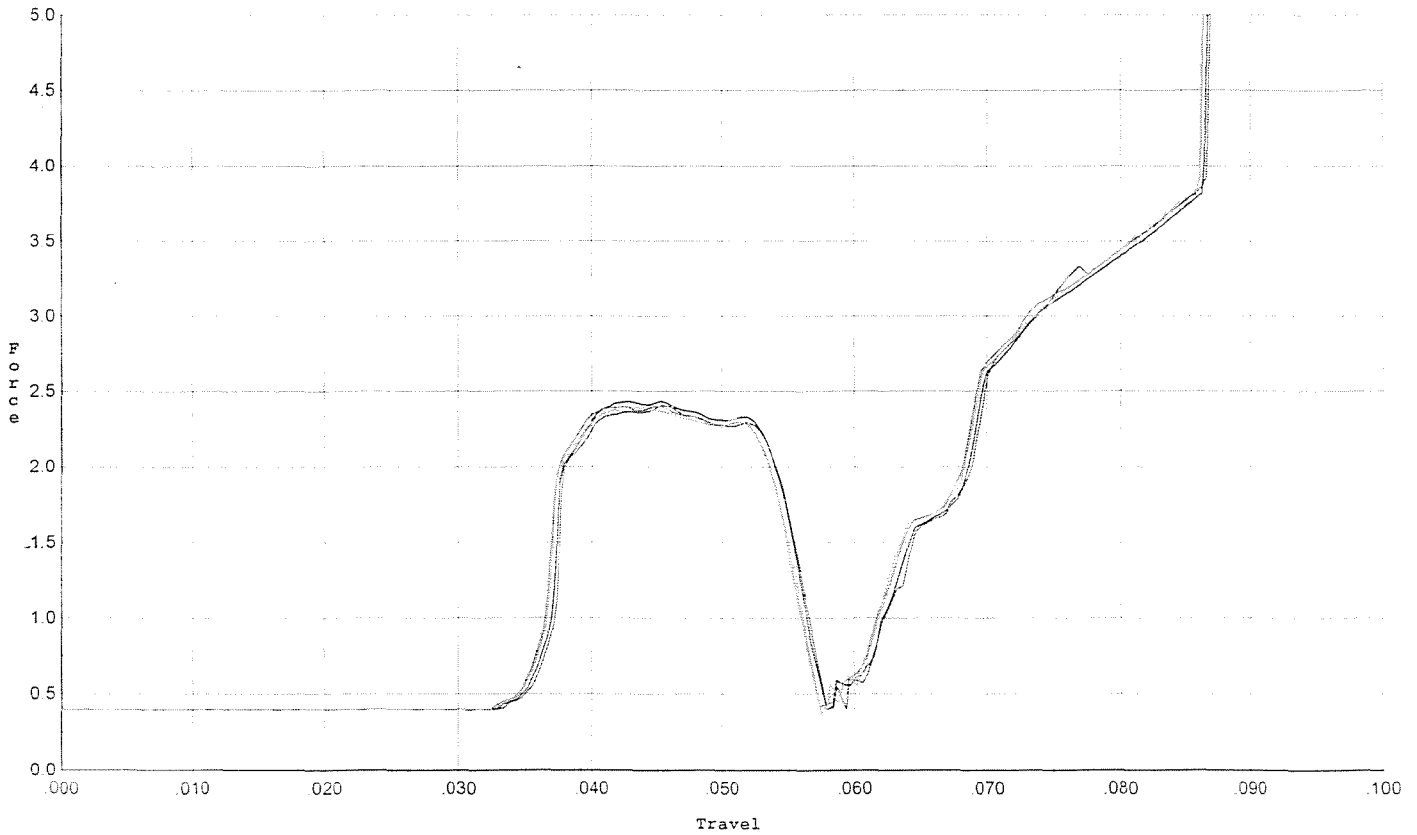
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.400	0.057	0.035	0.018	0.099		Set Trigger
2	4.132	0.058	0.034	0.018	0.098		Set Trigger
3	4.131	0.057	0.035	0.019	0.095		Set Trigger
4	4.161	0.057	0.034	0.018	0.097		Set Trigger
5	4.136	0.058	0.035	0.019	0.097		Set Trigger

A-4-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



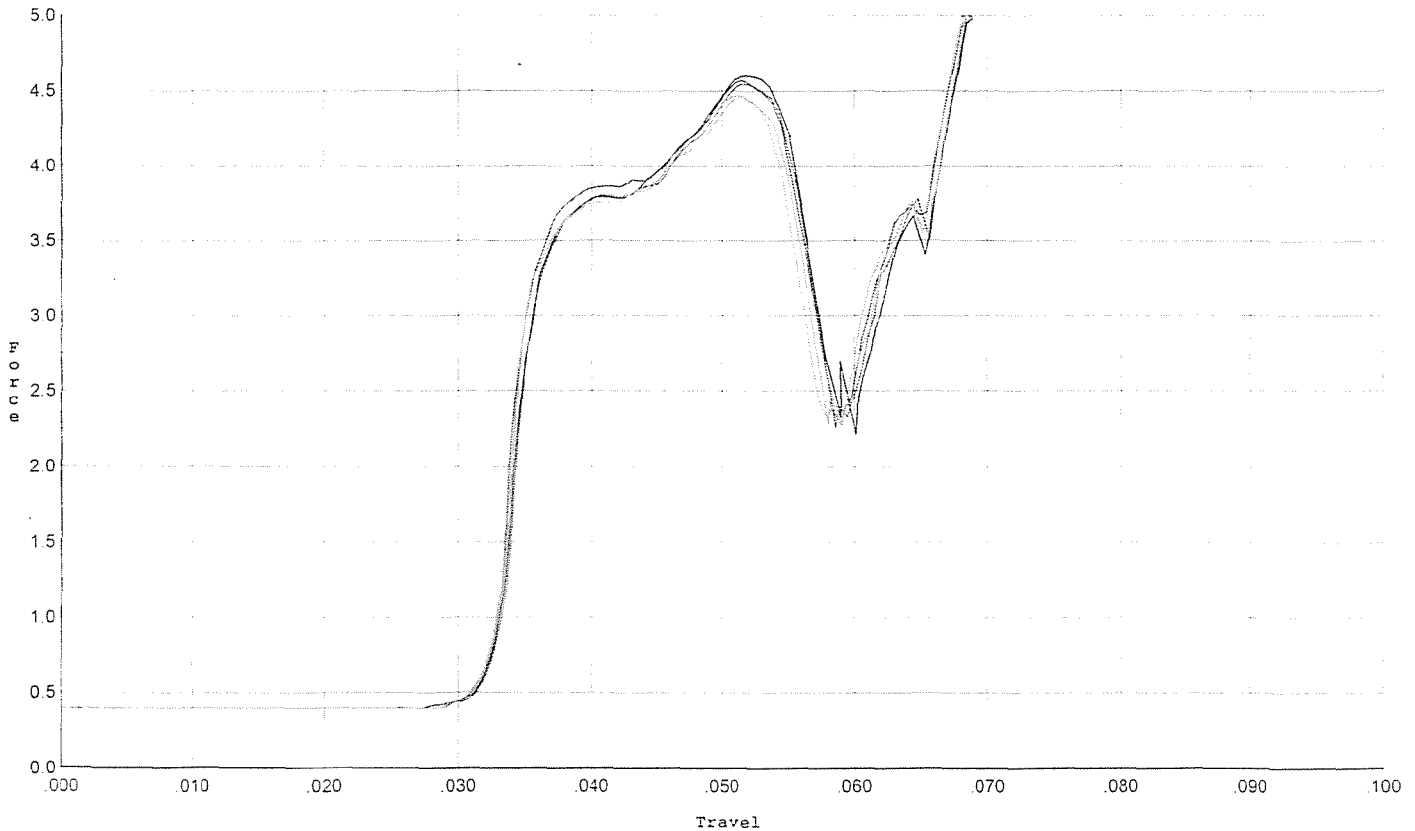
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.056	0.036	0.037	0.057		Set Trigger
2	2.431	0.055	0.036	0.037	0.056		Set Trigger
3	2.398	0.054	0.035	0.037	0.055		Set Trigger
4	2.374	0.055	0.035	0.037	0.056		Set Trigger
5	2.409	0.054	0.035	0.037	0.055		Set Trigger

A-240

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lbs for target & accura



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.568	0.056	0.031	0.027	0.104		Set Trigger
2	4.600	0.055	0.032	0.028	0.101		Set Trigger
3	4.547	0.056	0.032	0.028	0.100		Set Trigger
4	4.472	0.054	0.032	0.028	0.097		Set Trigger
5	4.461	0.055	0.031	0.028	0.099		Set Trigger

A-4.53

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M2400071425