

66789946

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



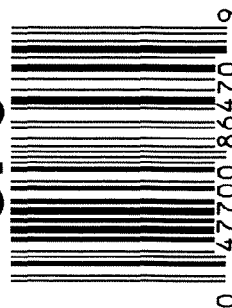
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789946

UPC

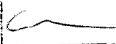


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789946

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12/9/08	RT
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

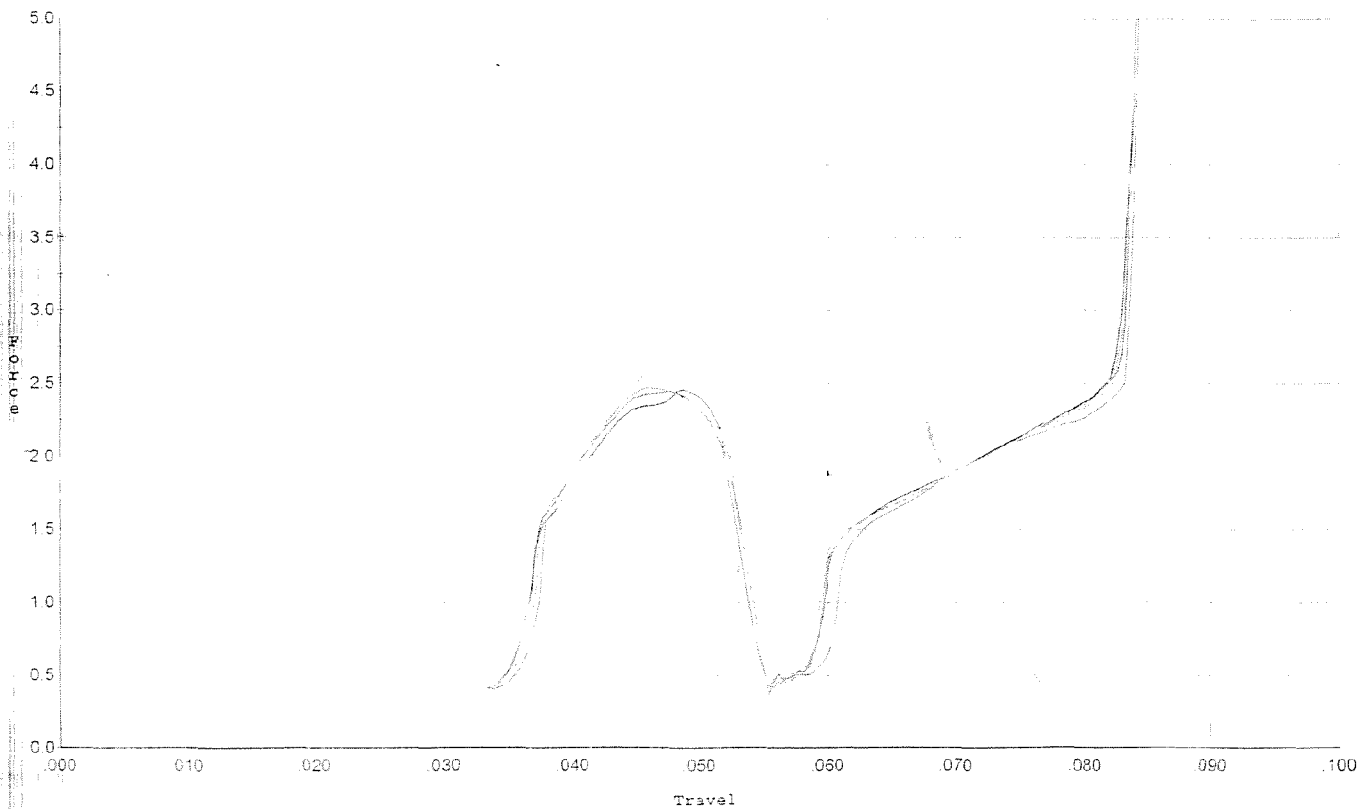
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	2-2-09	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-2-09	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-2-09	L.D.
	J) ASSEMBLE STOCK		1-16-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-2-09	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-2-09	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.29</u> <u>2.31</u> <u>2.36</u> <u>2.29</u>	1-30-09	N/A
	C) FUNCTION		2-2-09	L.D.
690	PACK		2/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



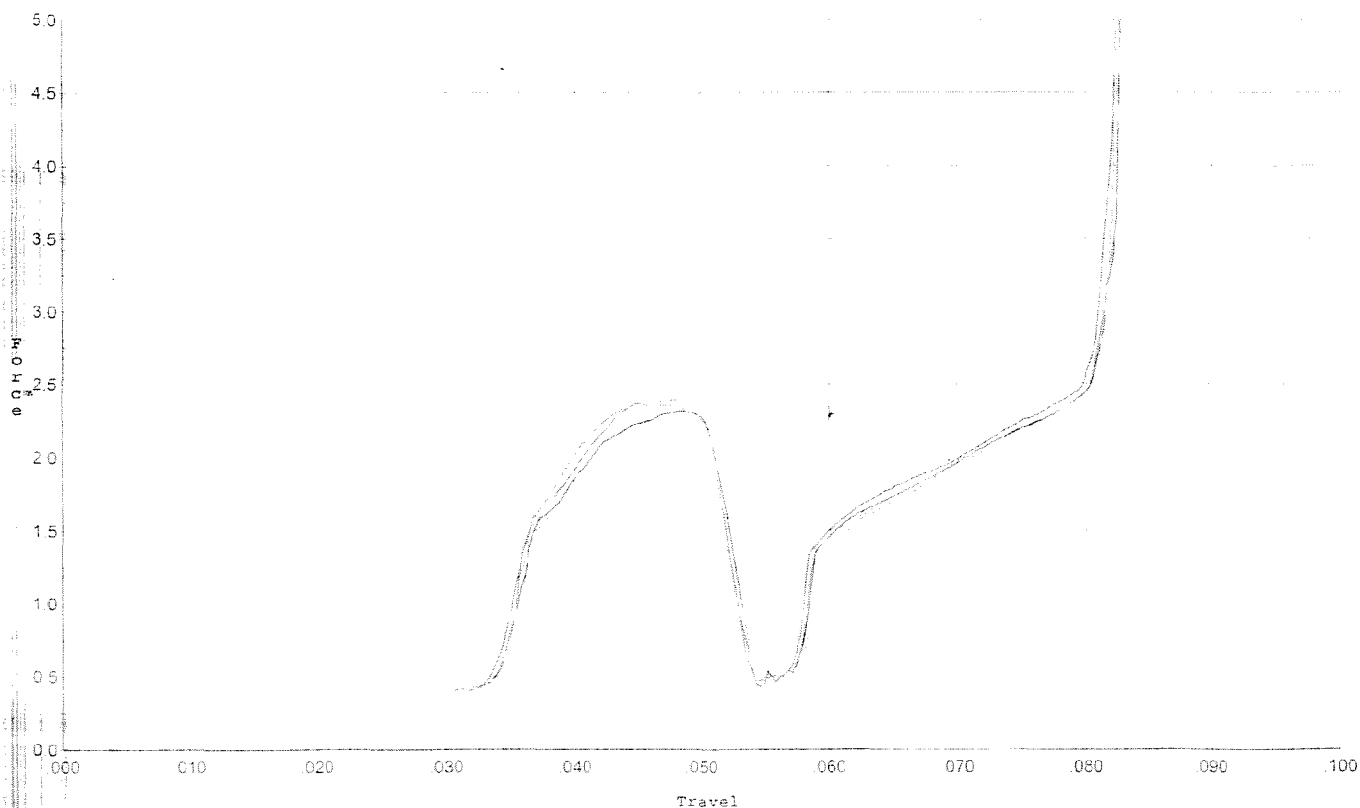
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.052	0.035	0.037	0.049		Set Trigger
2	2.458	0.053	0.036	0.037	0.050		Set Trigger
3	2.469	0.052	0.036	0.037	0.049		Set Trigger
4	2.580	0.053	0.036	0.037	0.051		
5	2.577	0.053	0.035	0.037	0.051		

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



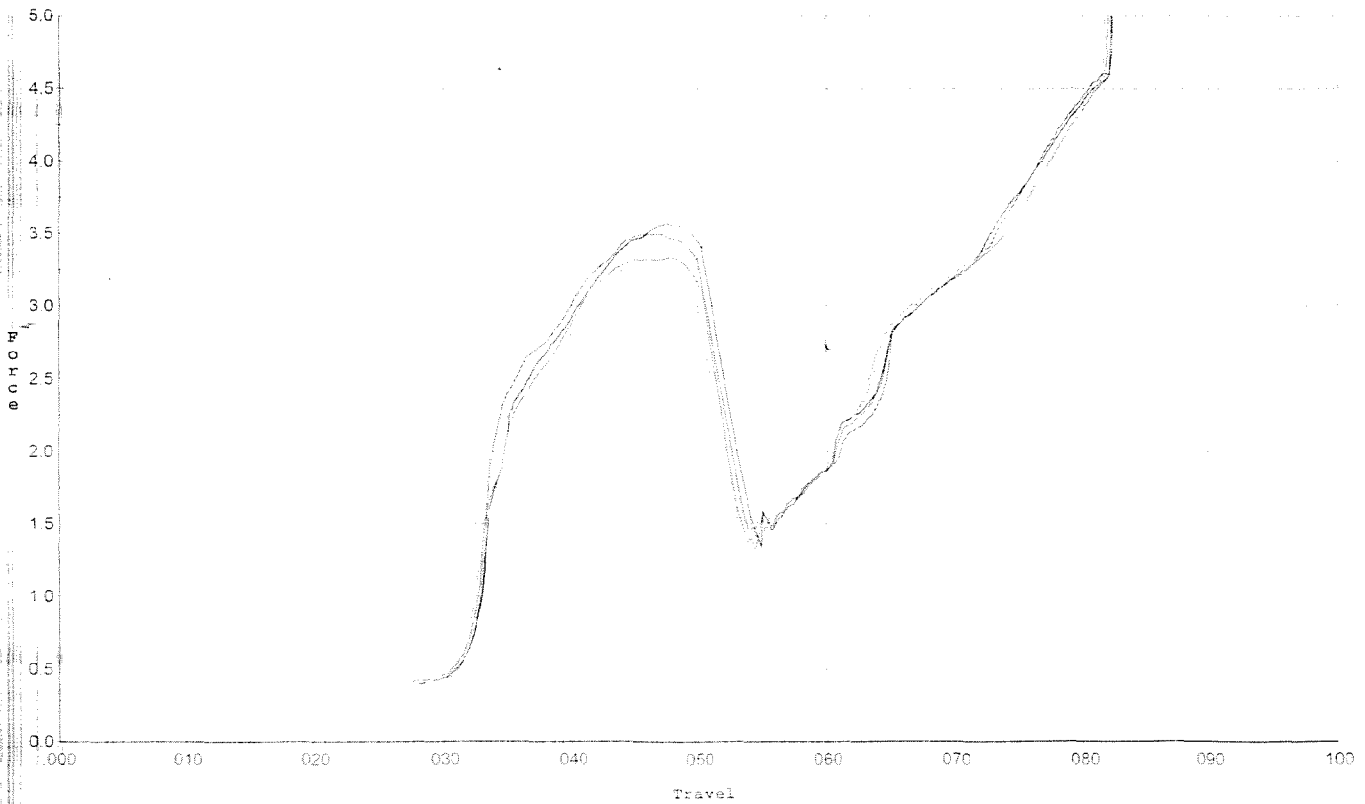
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.051	0.034	0.036	0.048		Set Trigger
2	2.316	0.052	0.034	0.036	0.048		Set Trigger
3	2.370	0.051	0.034	0.036	0.048		Set Trigger
4	2.435	0.051	0.035	0.036	0.048		Set Trigger
5	2.390	0.051	0.035	0.036	0.047		Set Trigger

A-238

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



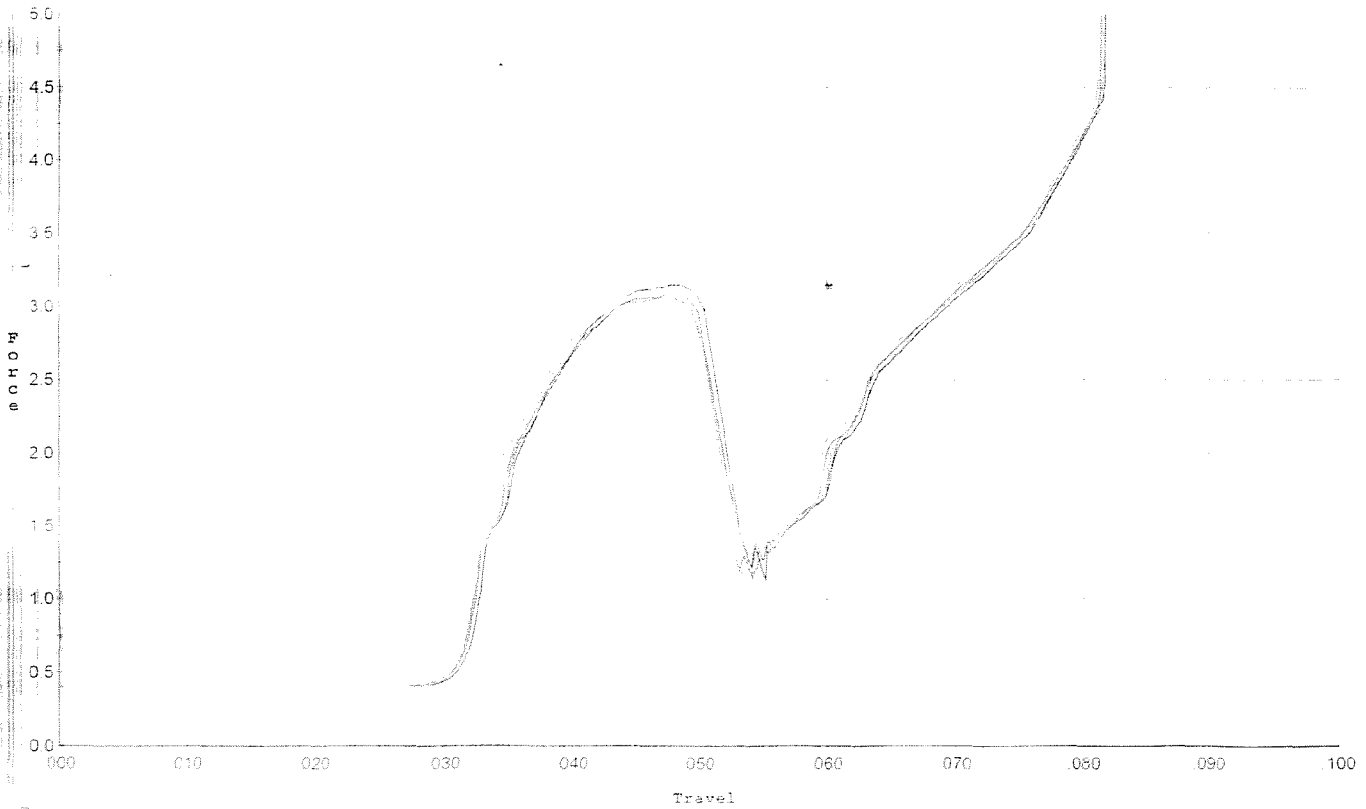
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.496	0.050	0.032	0.034	0.067		Set Trigger
2	3.569	0.050	0.032	0.034	0.068		Set Trigger
3	3.332	0.050	0.032	0.034	0.065		Set Trigger
4	3.295	0.050	0.032	0.034	0.064		
5	3.248	0.050	0.032	0.034	0.064		

A.3.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



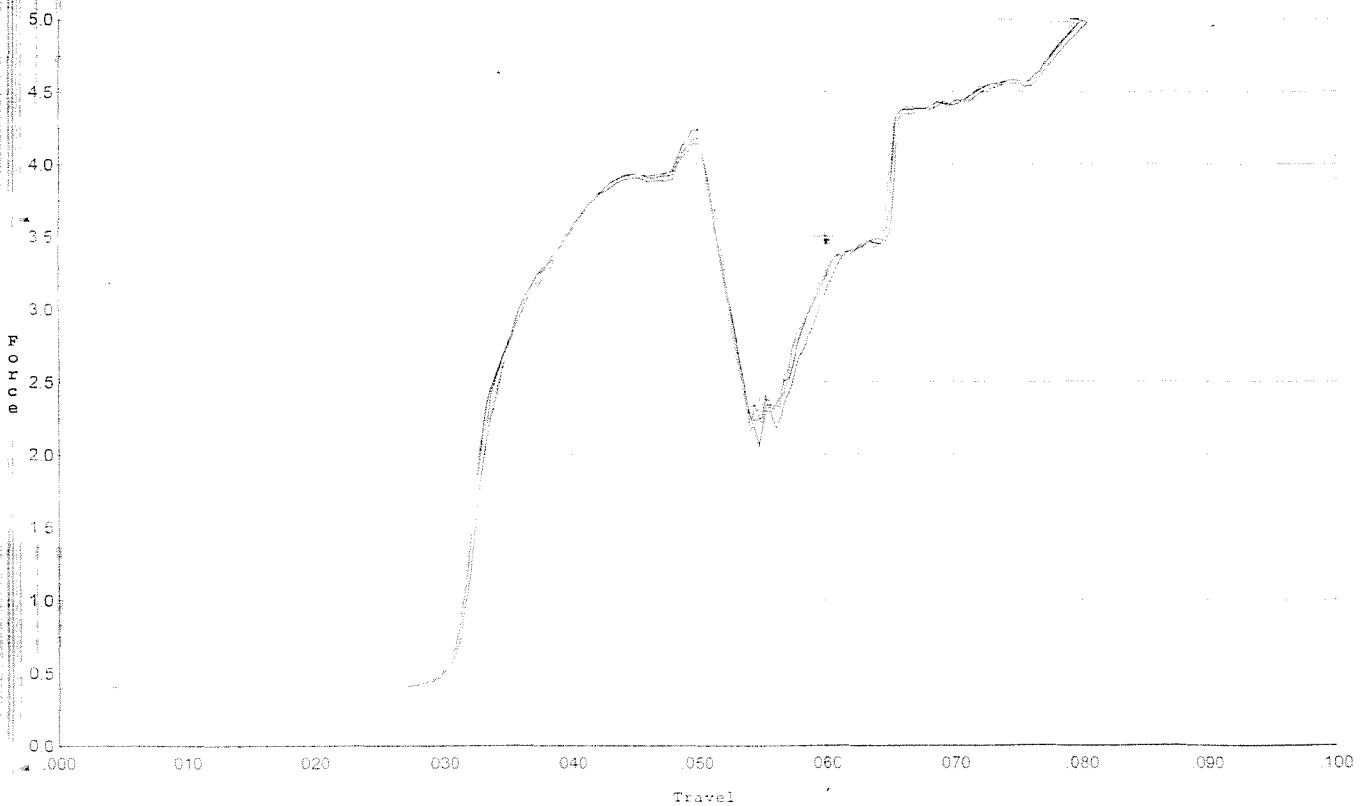
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.050	0.032	0.034	0.061		Set Trigger
2	3.145	0.050	0.032	0.034	0.062		Set Trigger
3	3.058	0.050	0.031	0.034	0.061		Set Trigger
4	3.189	0.051	0.031	0.033	0.064		
5	3.137	0.050	0.031	0.034	0.061		

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



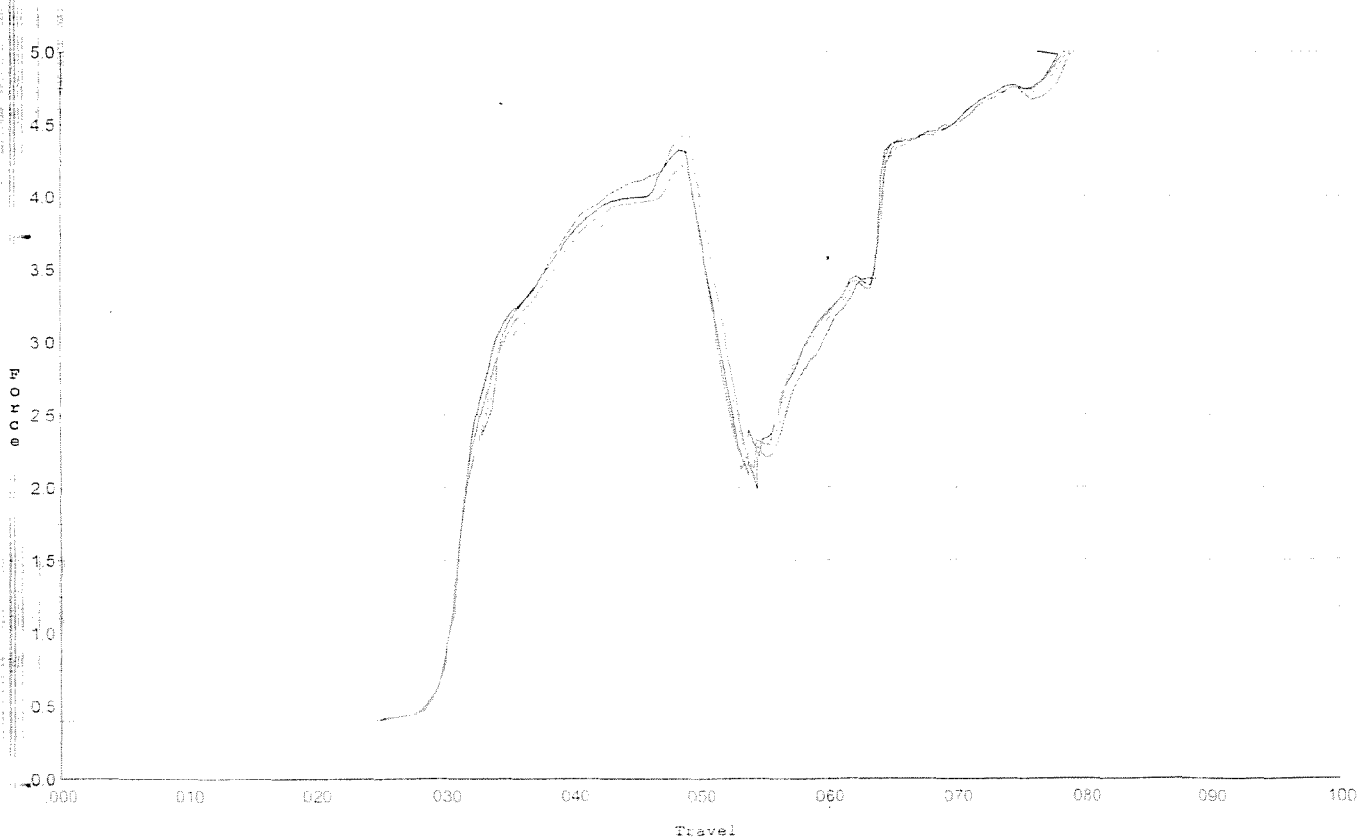
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.051	0.031	0.032	0.082		Set Trigger
2	4.240	0.050	0.031	0.032	0.080		Set Trigger
3	4.140	0.050	0.031	0.032	0.080		Set Trigger
4	4.334	0.050	0.031	0.032	0.082		Set Trigger
5	4.212	0.050	0.031	0.032	0.080		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #FC05
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



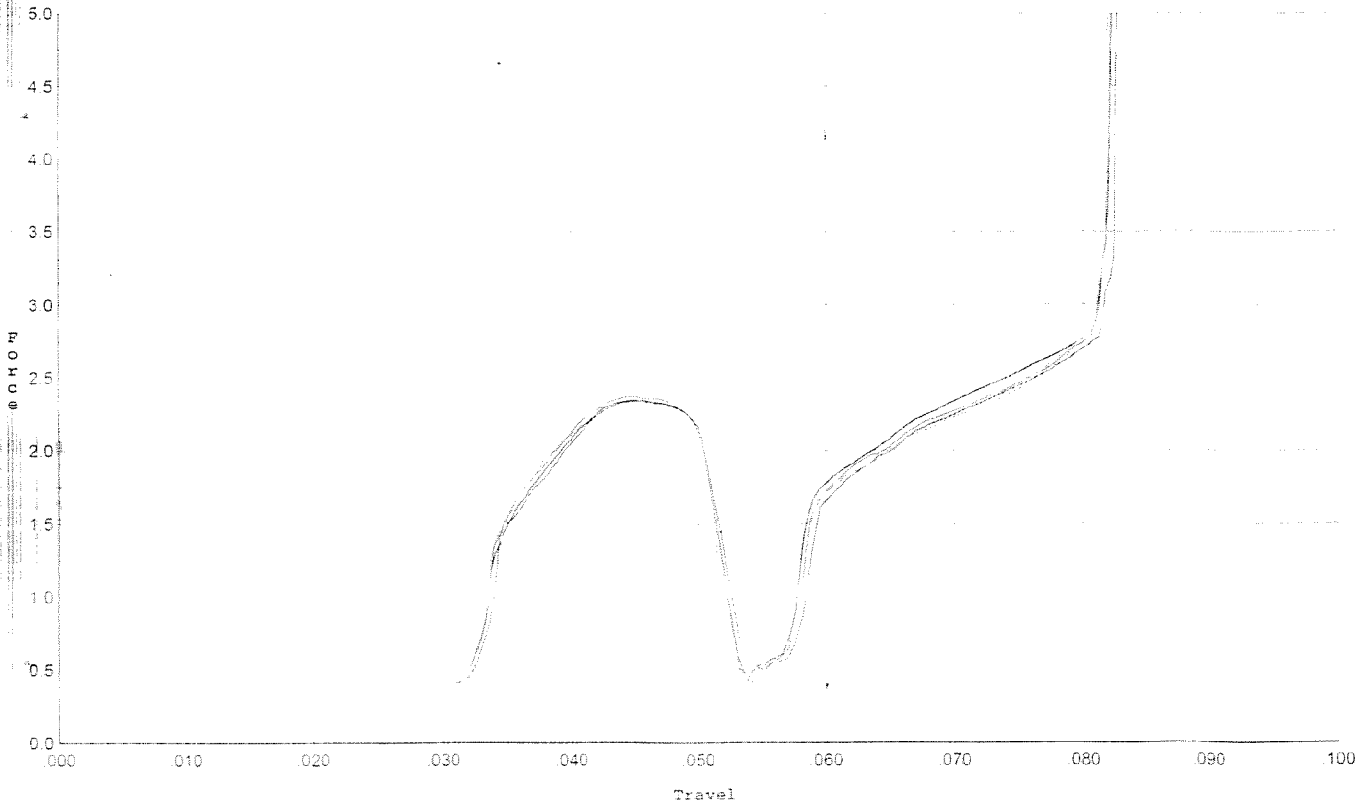
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.423	0.049	0.030	0.031	0.083		Set Trigger
2	4.324	0.049	0.030	0.031	0.082		Set Trigger
3	4.217	0.049	0.030	0.031	0.080		Set Trigger
4	4.112	0.050	0.030	0.032	0.080		
5	4.118	0.049	0.030	0.031	0.079		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



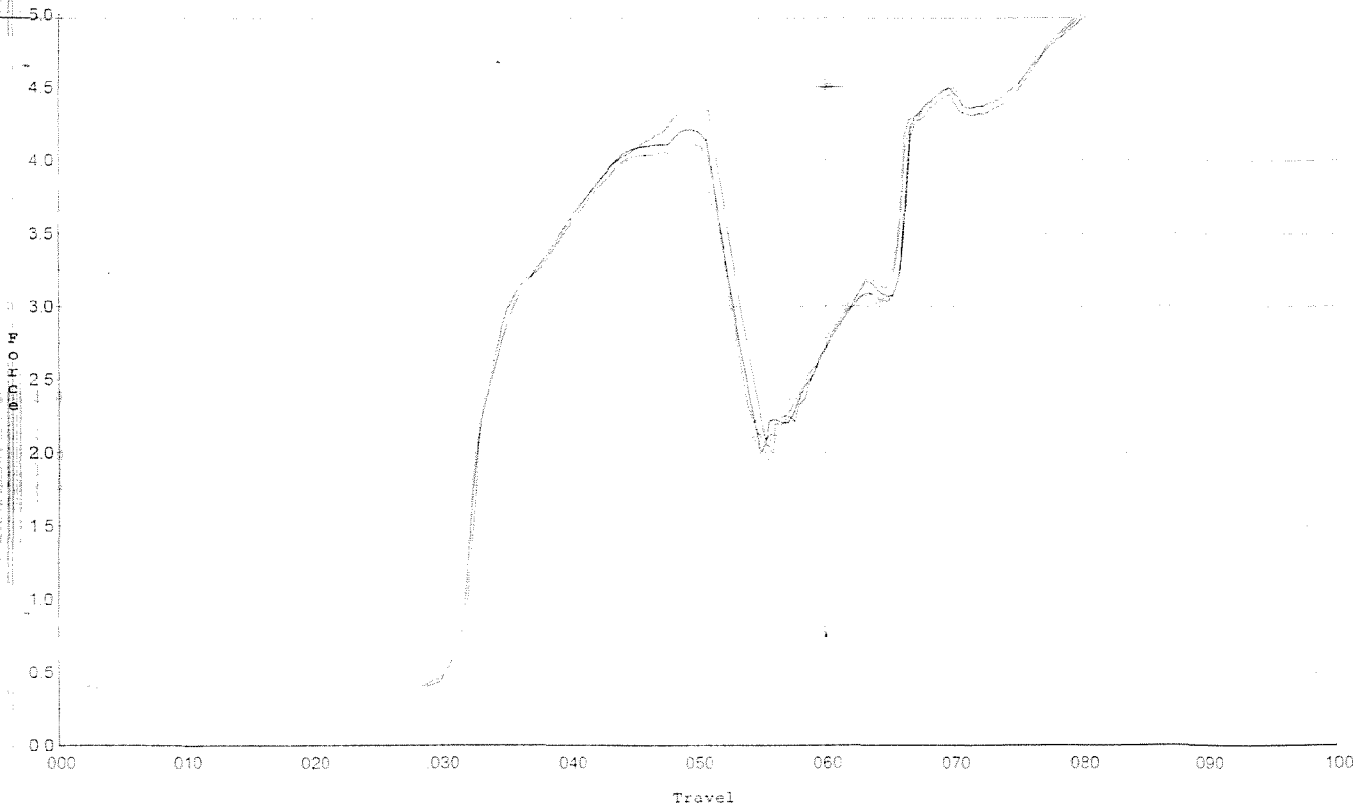
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.346	0.052	0.032	0.036	0.050		Set Trigger
2	2.342	0.050	0.032	0.036	0.049		Set Trigger
3	2.372	0.050	0.032	0.036	0.050		Set Trigger
4	2.401	0.050	0.033	0.036	0.049		Set Trigger
5	2.353	0.051	0.032	0.036	0.050		Set Trigger

A-236

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.399	0.051	0.030	0.032	0.086		Set Trigger
2	4.206	0.051	0.031	0.032	0.084		Set Trigger
3	4.108	0.051	0.031	0.032	0.083		Set Trigger
4	4.174	0.051	0.030	0.032	0.084		
5	4.112	0.052	0.031	0.032	0.085		

M-20