

5678 9948

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



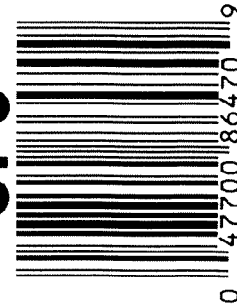
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6789948

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9948

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12-9-08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

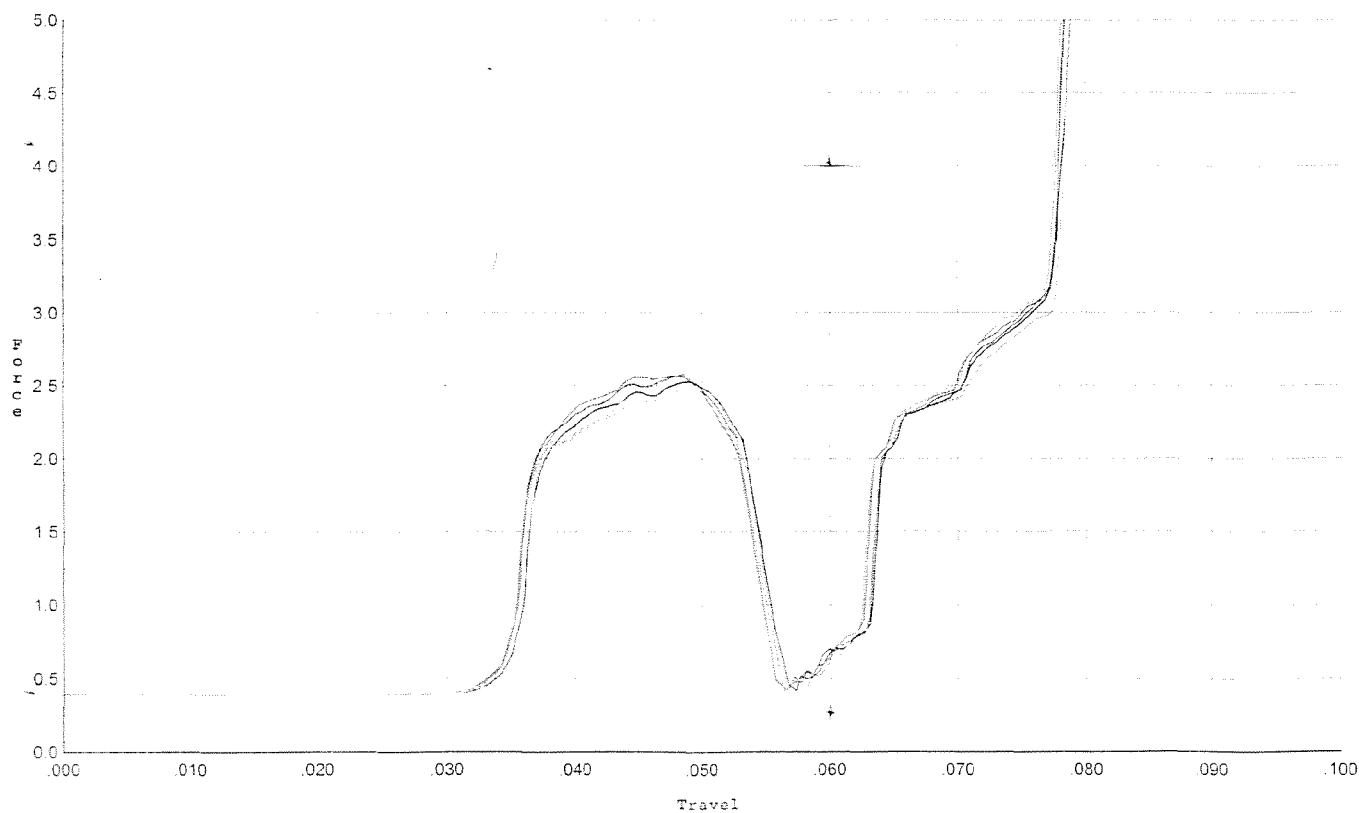
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2</u> <u>2.5</u>	1-22-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-22-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.0235</u>	1-22-09	WV
	J) ASSEMBLE STOCK		1-14-09	RZ
	K) ASSEMBLE SWIVEL STUDS		1-22-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	1-20-09	TC
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-30-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-22-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.51</u> <u>2.54</u> <u>2.49</u> <u>2.47</u>	1-21	WV
	C) FUNCTION		1-22-09	WV
690	PACK		1-23-09	Ran

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50



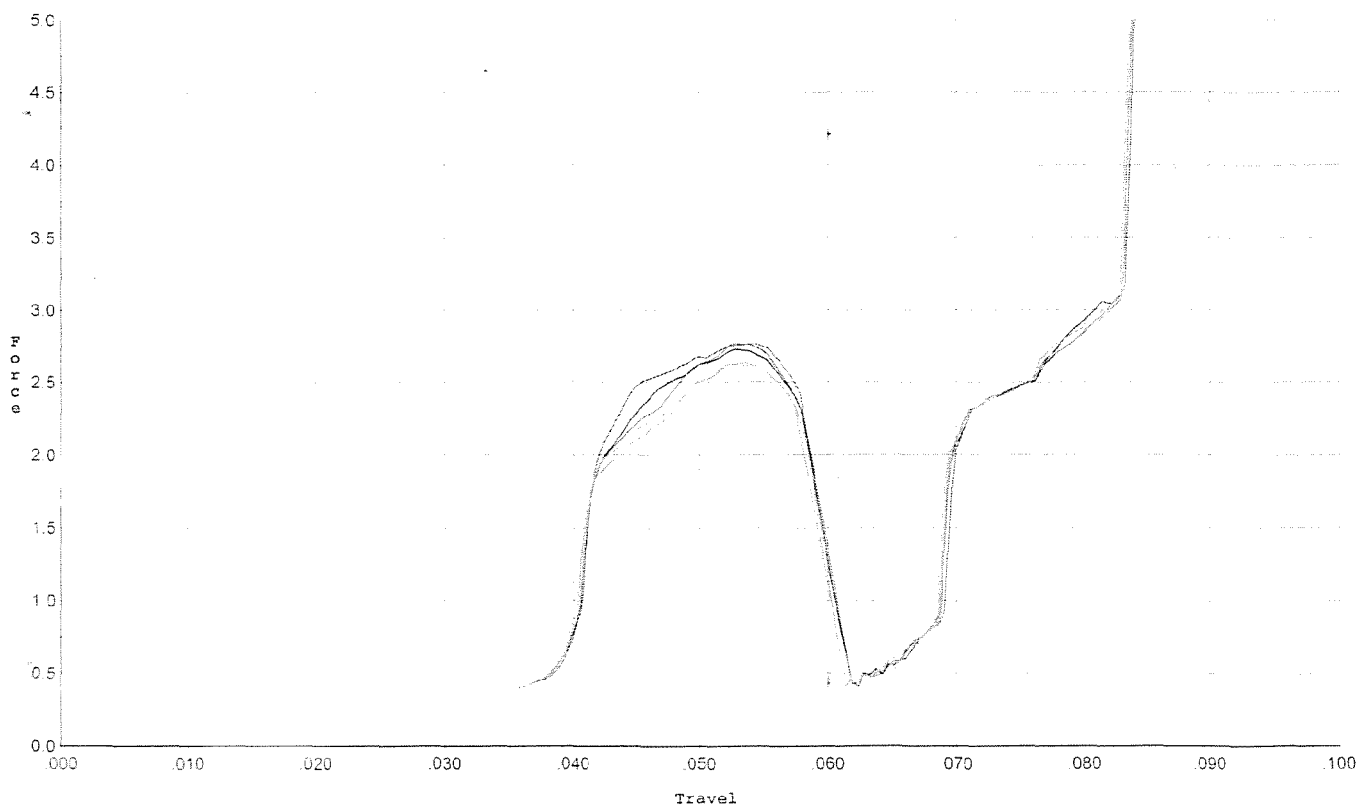
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.053	0.034	0.031	0.056		Set Trigger
2	2.523	0.053	0.035	0.031	0.055		Set Trigger
3	2.574	0.053	0.035	0.031	0.056		Set Trigger
4	2.479	0.054	0.035	0.031	0.055		Set Trigger
5	2.584	0.053	0.035	0.031	0.055		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50



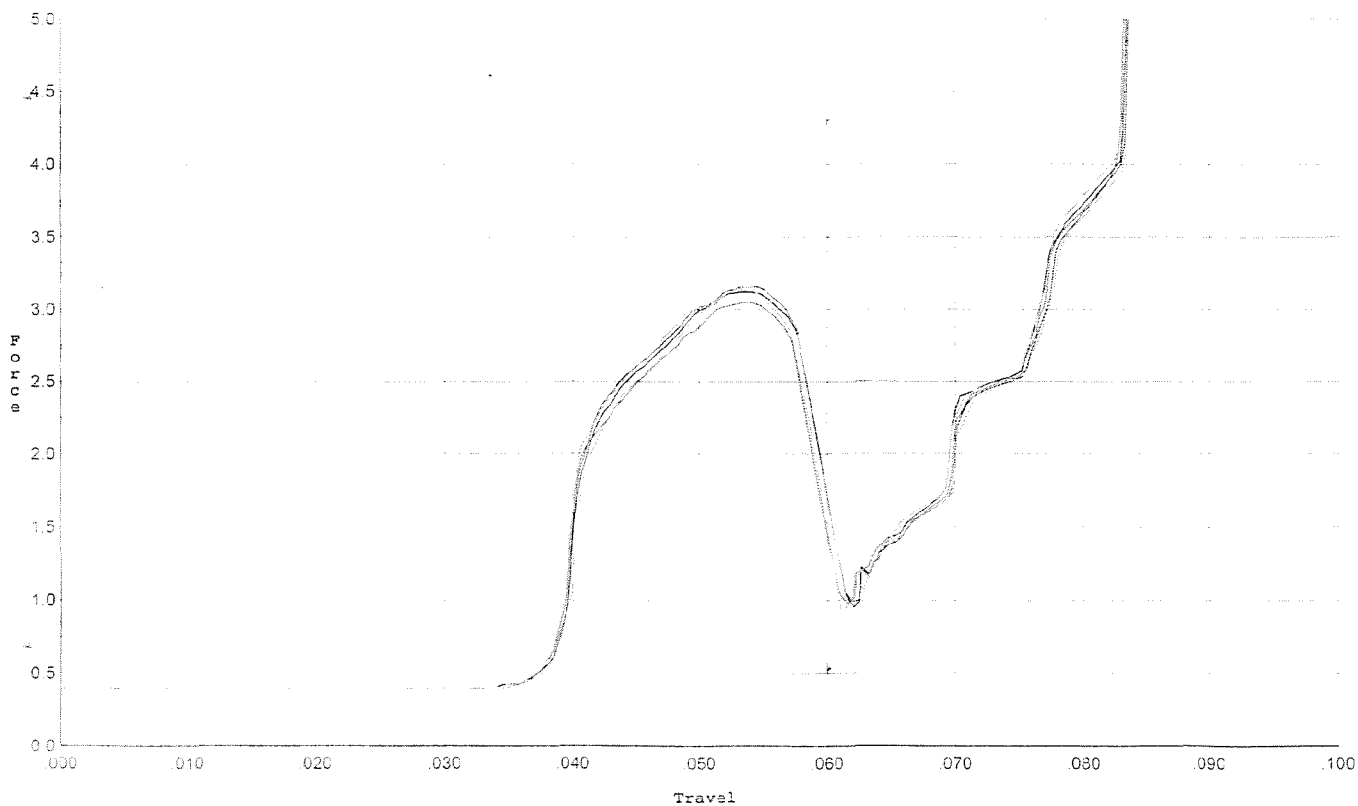
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.766	0.058	0.039	0.031	0.061		Set Trigger
2	2.727	0.058	0.039	0.031	0.060		Set Trigger
3	2.766	0.060	0.039	0.031	0.062		Set Trigger
4	2.623	0.058	0.039	0.031	0.059		Set Trigger
5	2.634	0.059	0.039	0.031	0.059		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



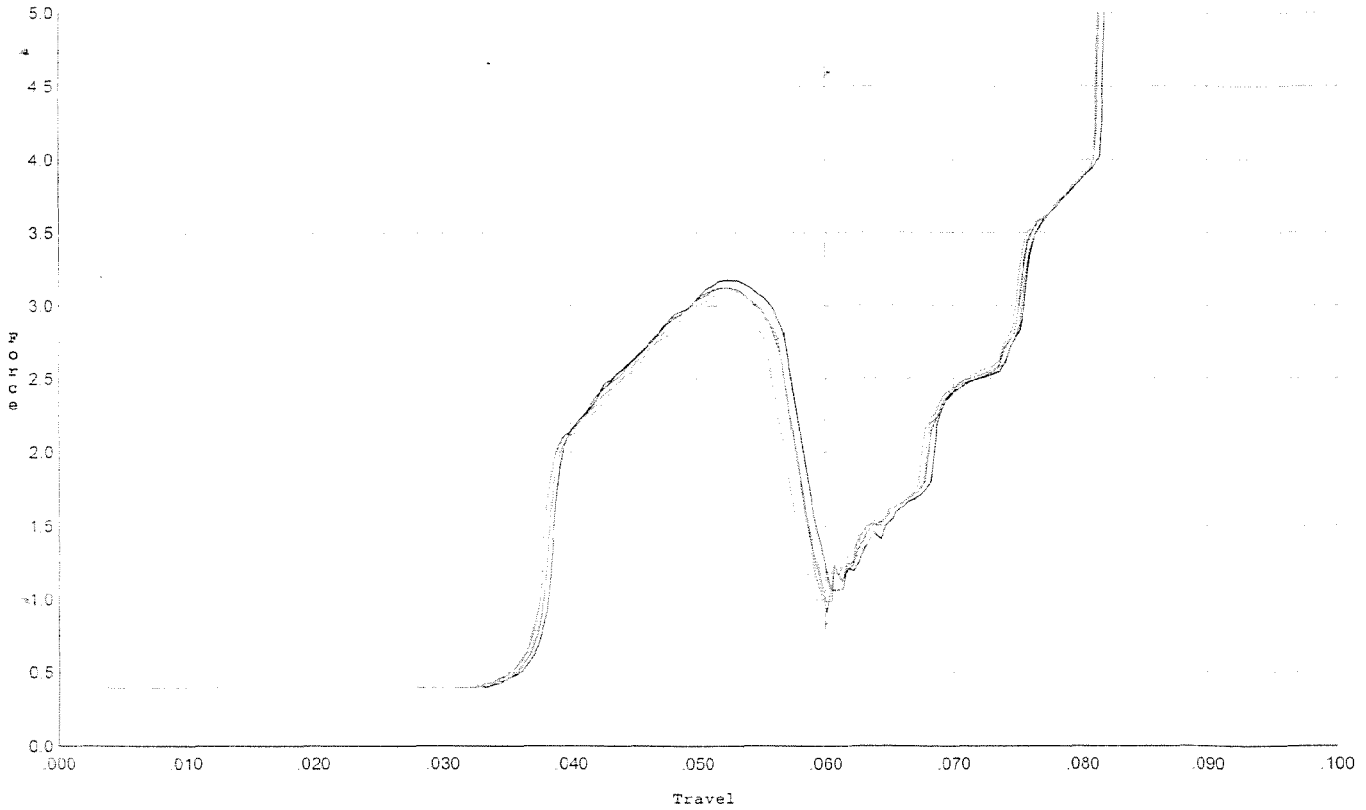
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.058	0.038	0.030	0.068		Set Trigger
2	3.120	0.058	0.039	0.030	0.067		Set Trigger
3	3.048	0.057	0.038	0.031	0.065		Set Trigger
4	3.158	0.059	0.039	0.030	0.069		Set Trigger
5	3.142	0.059	0.039	0.030	0.069		Set Trigger

12.3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



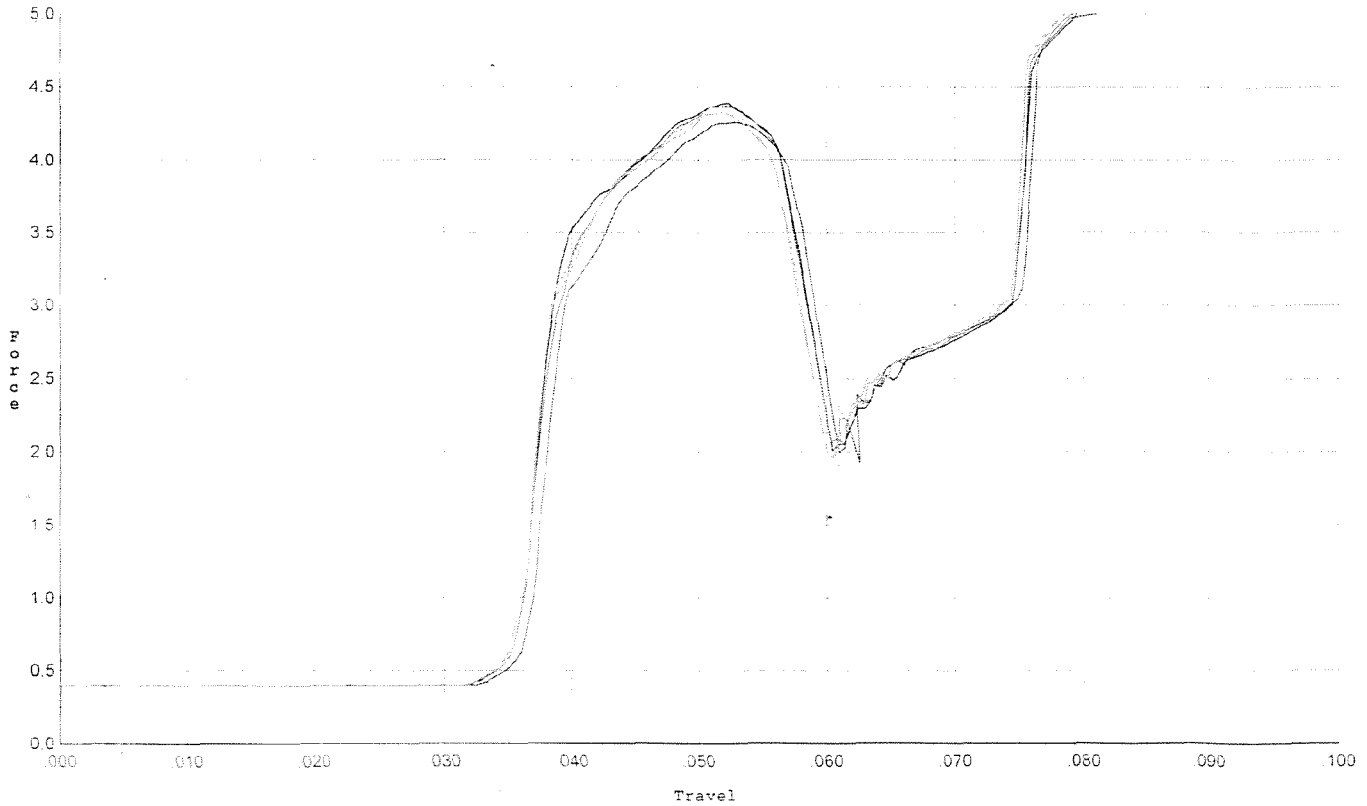
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.056	0.037	0.030	0.067		Set Trigger
2	3.174	0.057	0.037	0.030	0.068		Set Trigger
3	3.125	0.056	0.037	0.030	0.067		Set Trigger
4	3.109	0.056	0.037	0.030	0.066		Set Trigger
5	2.996	0.055	0.036	0.031	0.063		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



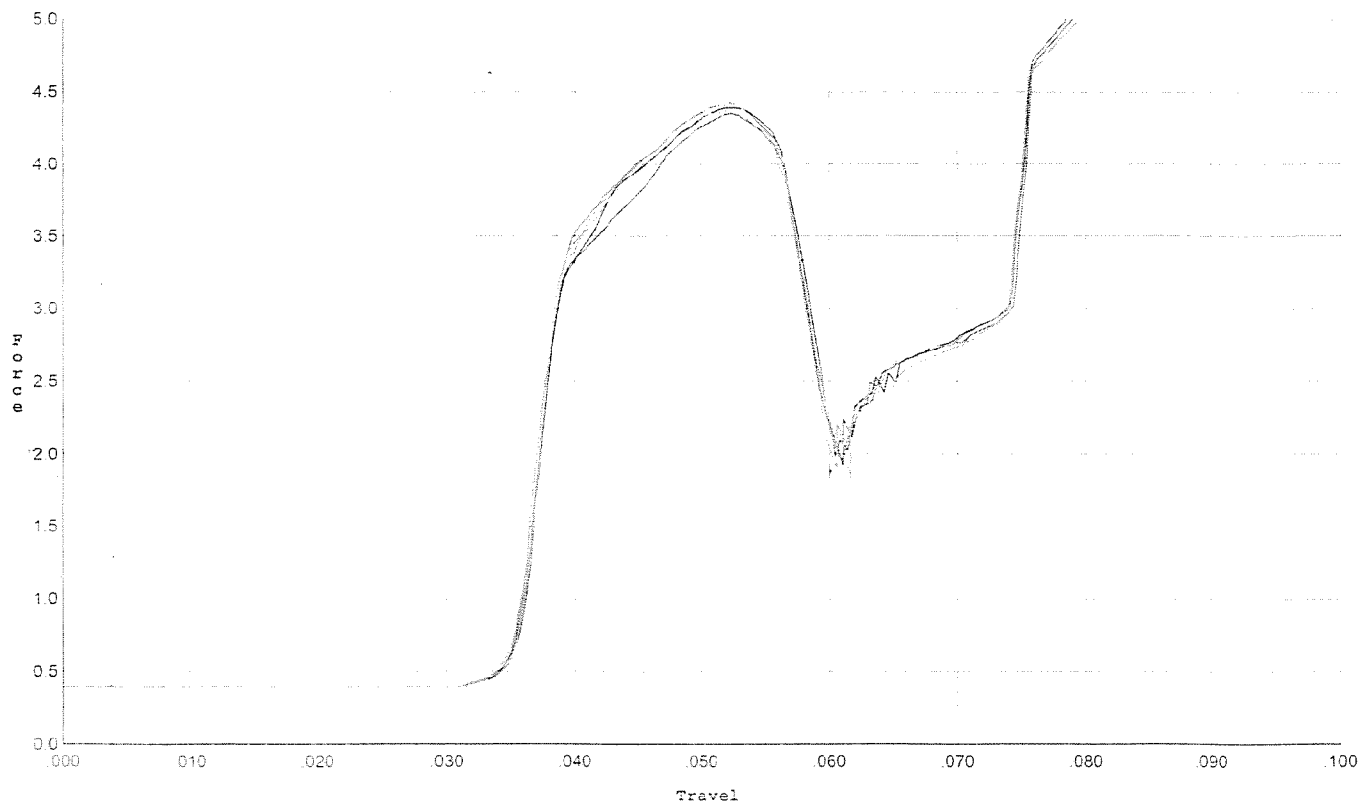
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.058	0.036	0.027	0.095		Set Trigger
2	4.390	0.058	0.035	0.027	0.098		Set Trigger
3	4.370	0.058	0.035	0.027	0.098		Set Trigger
4	4.330	0.058	0.035	0.027	0.095		Set Trigger
5	4.327	0.056	0.035	0.027	0.092		Set Trigger

A. 4.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



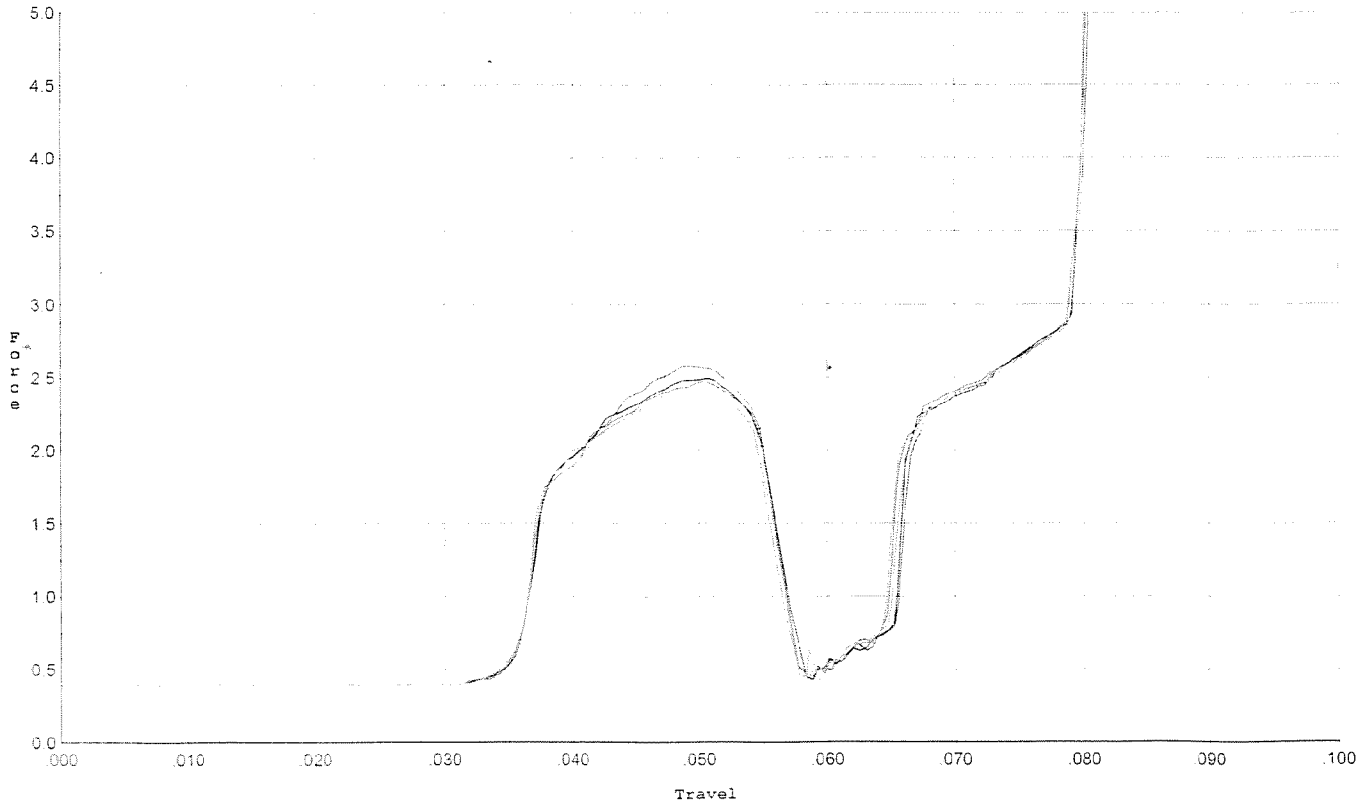
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.354	0.056	0.035	0.027	0.093		Set Trigger
2	4.392	0.058	0.035	0.026	0.098		Set Trigger
3	4.431	0.056	0.035	0.027	0.096		Set Trigger
4	4.418	0.056	0.035	0.027	0.095		Set Trigger
5	4.380	0.057	0.035	0.027	0.096		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



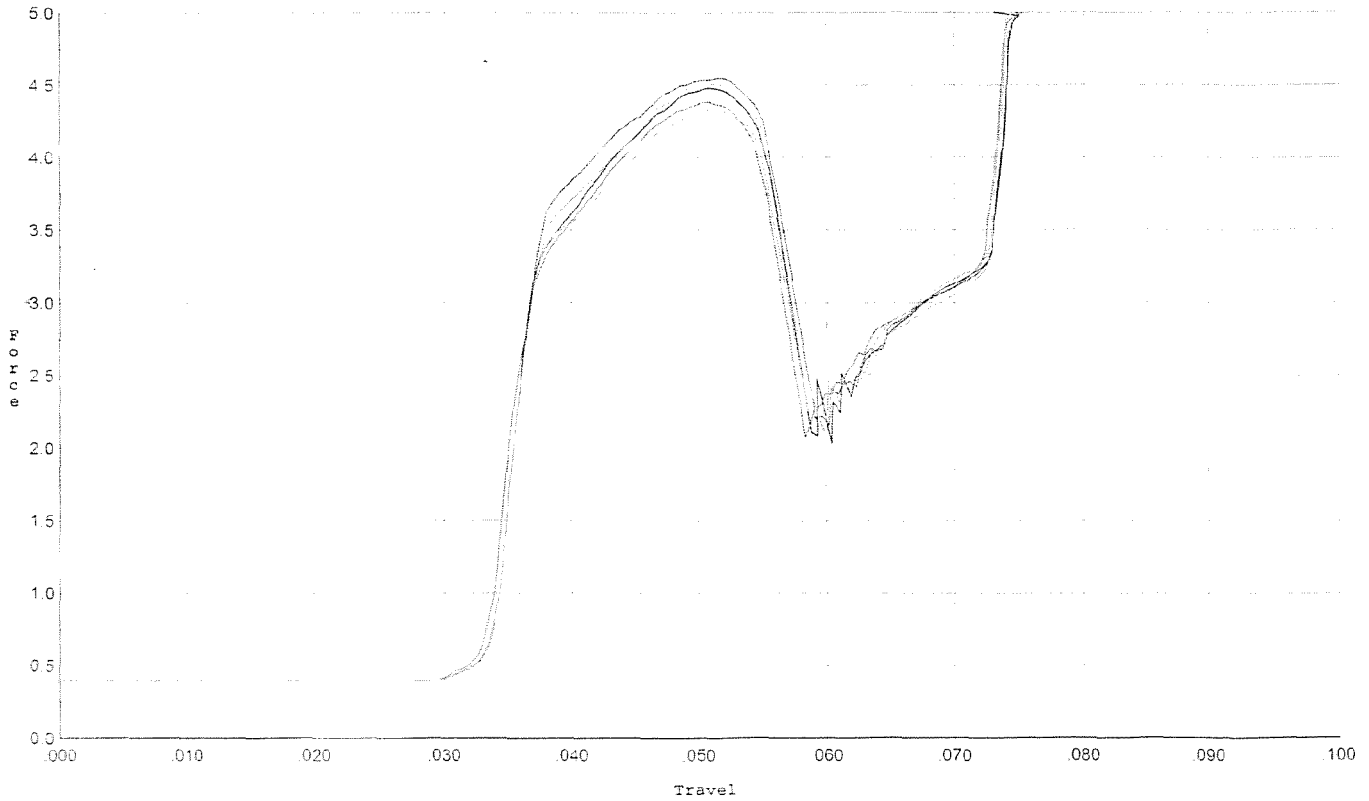
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.055	0.036	0.031	0.057		Set Trigger
2	2.493	0.055	0.036	0.031	0.056		Set Trigger
3	2.472	0.055	0.035	0.031	0.056		Set Trigger
4	2.431	0.056	0.036	0.031	0.056		Set Trigger
5	2.442	0.054	0.036	0.031	0.055		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.548	0.057	0.034	0.026	0.103		Set Trigger
2	4.481	0.056	0.034	0.026	0.098		Set Trigger
3	4.385	0.055	0.033	0.026	0.096		Set Trigger
4	4.504	0.055	0.034	0.026	0.098		Set Trigger
5	4.342	0.057	0.033	0.026	0.098		Set Trigger

A 4.45