

G6789949

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



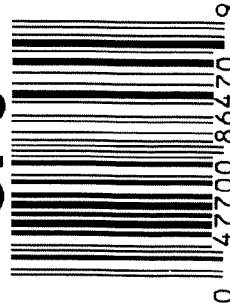
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6789949**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789949

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                    | DATE     | INITIAL                                                                               |
|------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|----------|---------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                             | 12-1-08  | SPD                                                                                   |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                             | 12-1-08  | SP                                                                                    |
| 440  | PROOF                                                                                                                                  |                                                                                             | 12-4-08  | SPD                                                                                   |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                             | 12-1-08  | SPD                                                                                   |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                             | 12-1-08  | SPD                                                                                   |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA-FLUX                                                                                  | 12-2-08  | RTZ                                                                                   |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                             | 12-2-08  | SP                                                                                    |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 12/9/08  |    |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                             | 12/9/08  | MR                                                                                    |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                             | 12/9/08  | RT                                                                                    |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                             | 12-11-08 | DG                                                                                    |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                             | 12/6     |  |
| 545  | (BOLT)                                                                                                                                 |                                                                                             |          |                                                                                       |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                             |          |                                                                                       |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                             | 12-29-08 | SP                                                                                    |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                             | 12-29-08 | SP                                                                                    |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                             | 12-29-08 | SP                                                                                    |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                             | 1-16-09  | SPD                                                                                   |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                             |          |                                                                                       |

F004 REV 5/2006

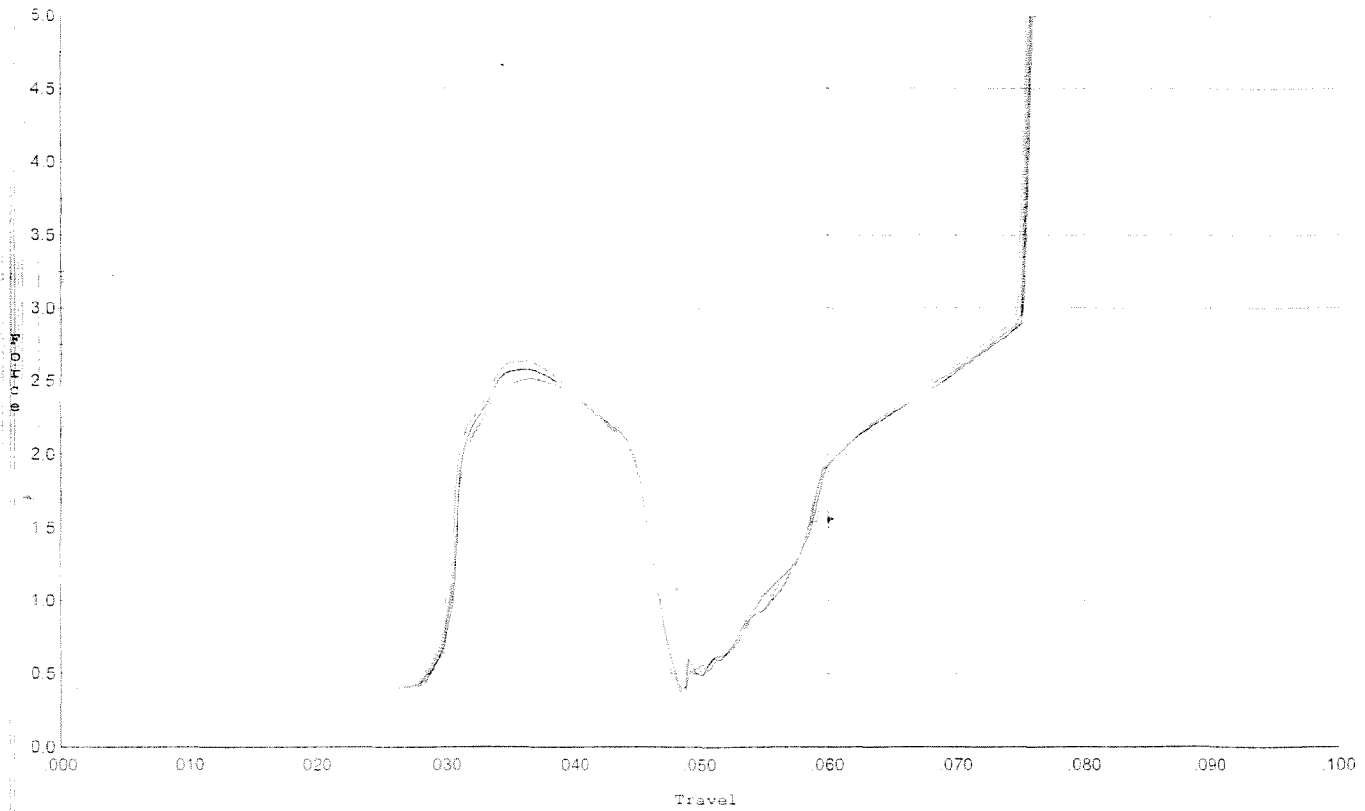
| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>140</u> <u>40</u> <u>40</u>                         | 1-26-09 | L.P.    |
| CONT.        |                                                                          |                                                        |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>60</u> <u>60</u> <u>60</u>                          | 1-26-09 | L.P.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.023</u> <u>.023</u>                    | 1-26-09 | L.P.    |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 1-16-09 | L.P.    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 1-26-09 | L.P.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                   | 1-23-09 | L.P.    |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 1-23-09 | SP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 1-26-09 | L.P.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>264</u> <u>264</u> <u>213</u> <u>220</u> <u>207</u> | 1-26-09 | L.P.    |
|              | C) FUNCTION                                                              |                                                        | 1-26-09 | L.P.    |
| 690          | PACK                                                                     |                                                        | 1/28/09 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/16/2009

Model: M24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs in: +/- .50 lb



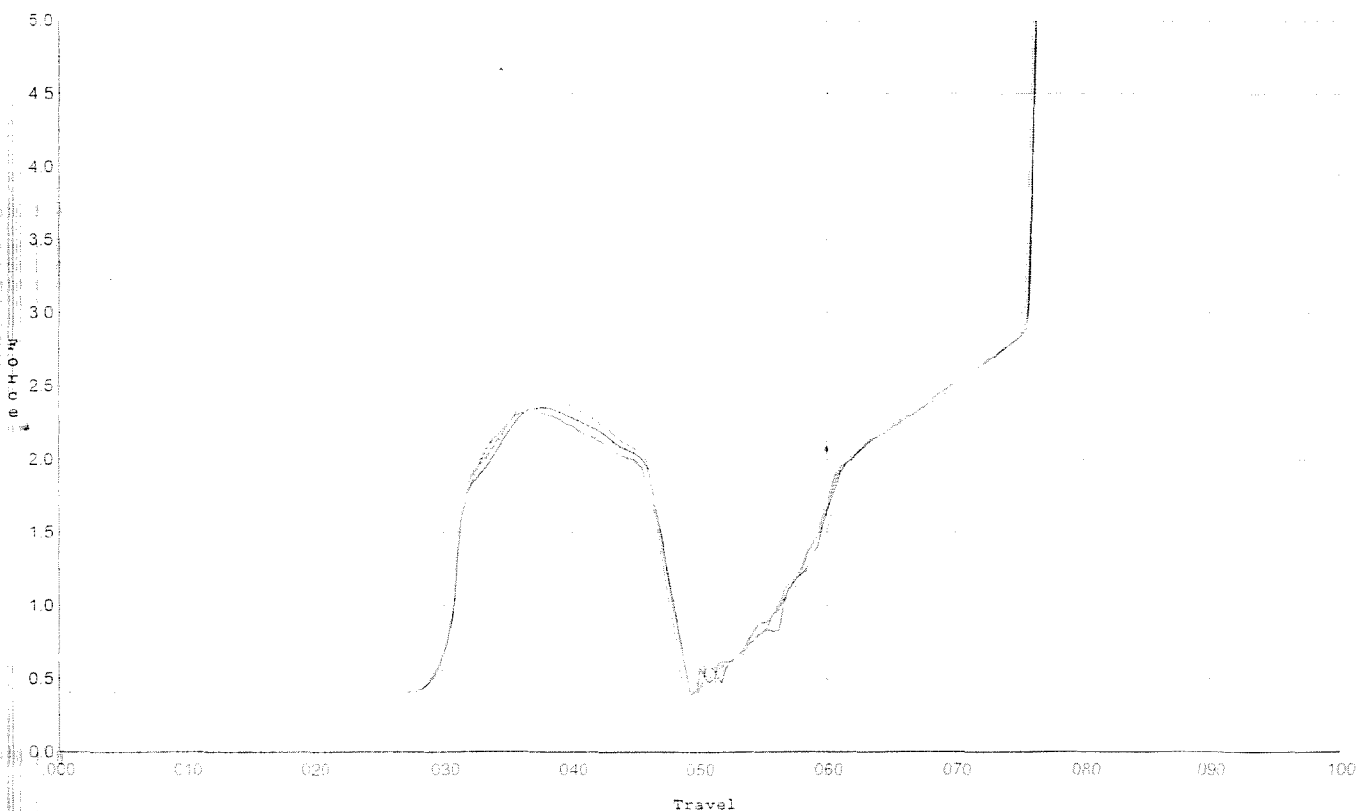
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.515      | 0.045             | 0.029           | 0.034      | 0.046             |           | Set Trigger |
| 2 | 2.577      | 0.045             | 0.029           | 0.034      | 0.047             |           | Set Trigger |
| 3 | 2.636      | 0.045             | 0.030           | 0.034      | 0.047             |           | Set Trigger |
| 4 | 2.566      | 0.046             | 0.029           | 0.034      | 0.047             |           | Set Trigger |
| 5 | 2.612      | 0.045             | 0.029           | 0.034      | 0.048             |           | Set Trigger |

A-2-58

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/16/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



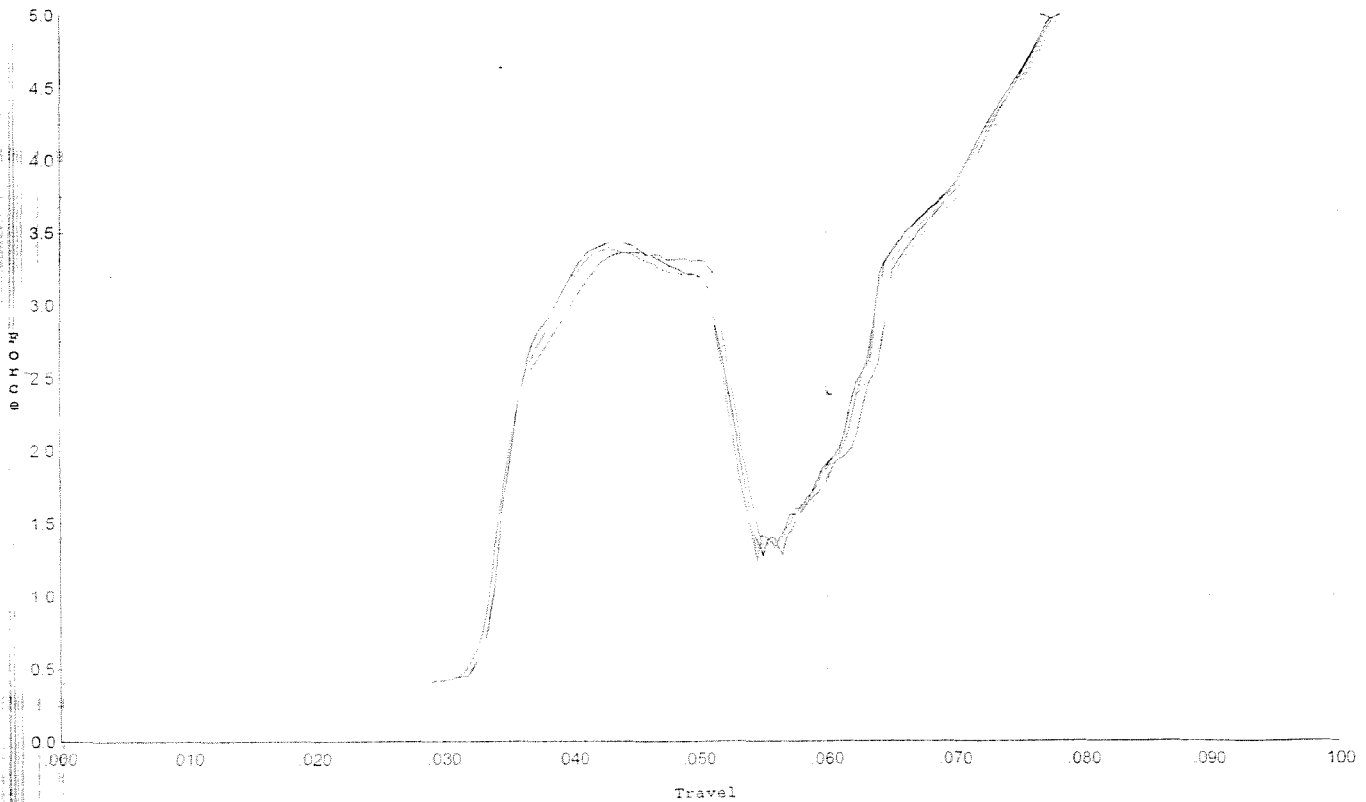
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.317      | 0.046             | 0.030           | 0.034      | 0.046             |           | Set Trigger |
| 2 | 2.352      | 0.046             | 0.029           | 0.034      | 0.046             |           | Set Trigger |
| 3 | 2.428      | 0.046             | 0.030           | 0.034      | 0.046             |           | Set Trigger |
| 4 | 2.343      | 0.047             | 0.029           | 0.034      | 0.046             |           |             |
| 5 | 2.396      | 0.047             | 0.030           | 0.033      | 0.047             |           |             |

A-2.36

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/16/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



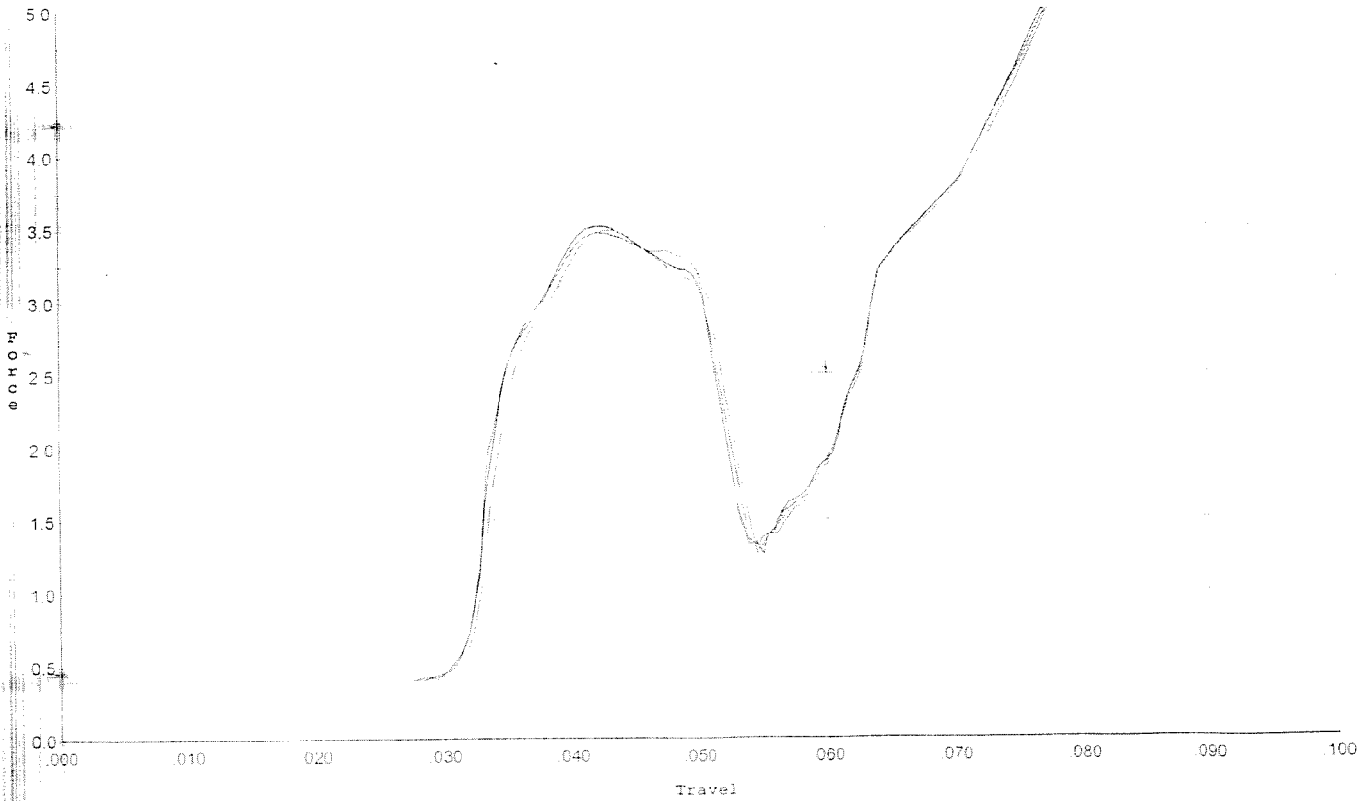
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.360      | 0.051             | 0.033           | 0.033      | 0.068             |           | Set Trigger |
| 2 | 3.432      | 0.052             | 0.033           | 0.033      | 0.070             |           | Set Trigger |
| 3 | 3.382      | 0.051             | 0.032           | 0.033      | 0.067             |           | Set Trigger |
| 4 | 3.413      | 0.052             | 0.033           | 0.033      | 0.069             |           |             |
| 5 | 3.433      | 0.052             | 0.032           | 0.033      | 0.069             |           |             |

17.3.40

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/16/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.470      | 0.050             | 0.031           | 0.032      | 0.070             |           | Set Trigger |
| 2 | 3.514      | 0.050             | 0.032           | 0.032      | 0.070             |           | Set Trigger |
| 3 | 3.487      | 0.051             | 0.032           | 0.032      | 0.070             |           | Set Trigger |
| 4 | 3.404      | 0.051             | 0.032           | 0.033      | 0.068             |           |             |
| 5 | 3.419      | 0.051             | 0.032           | 0.032      | 0.069             |           |             |

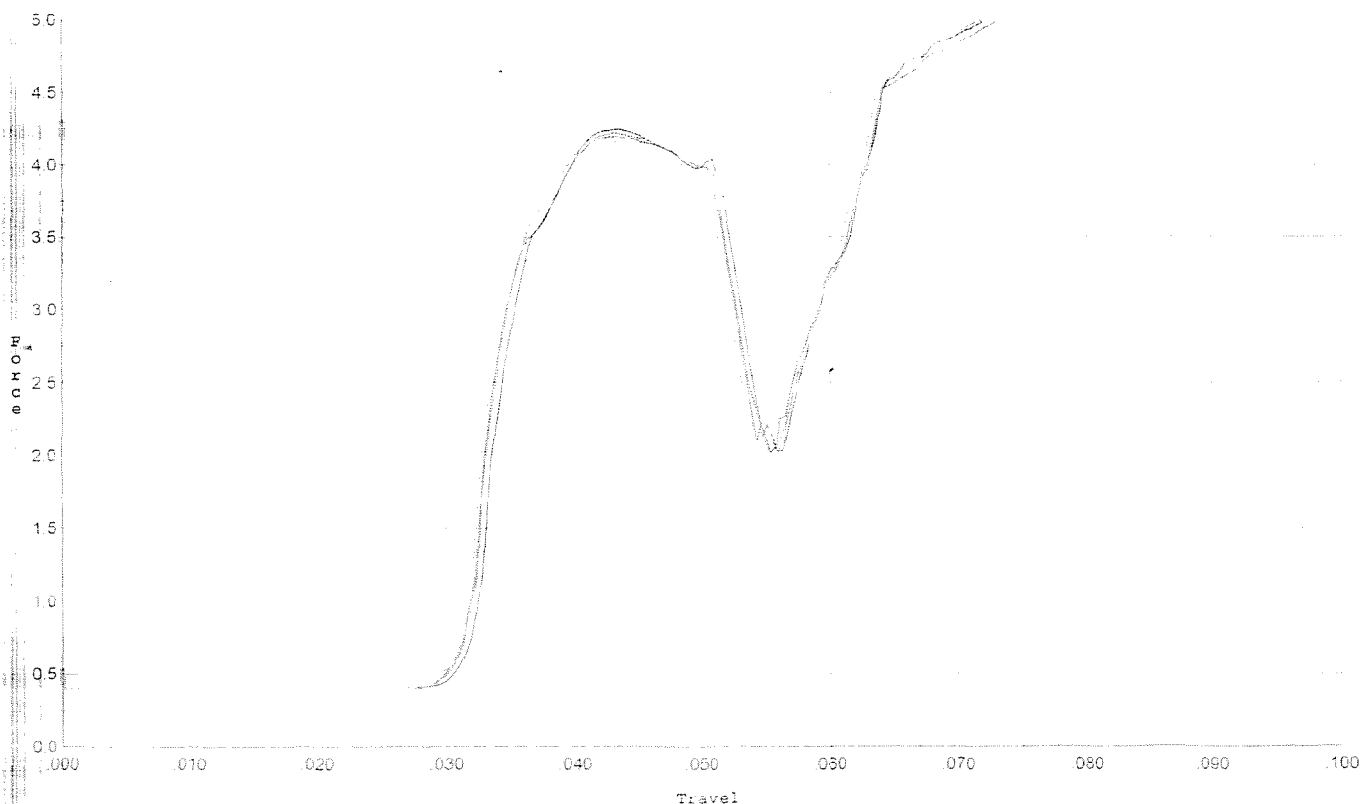
A.3.45



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/16/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs in +/- 1.0 lb



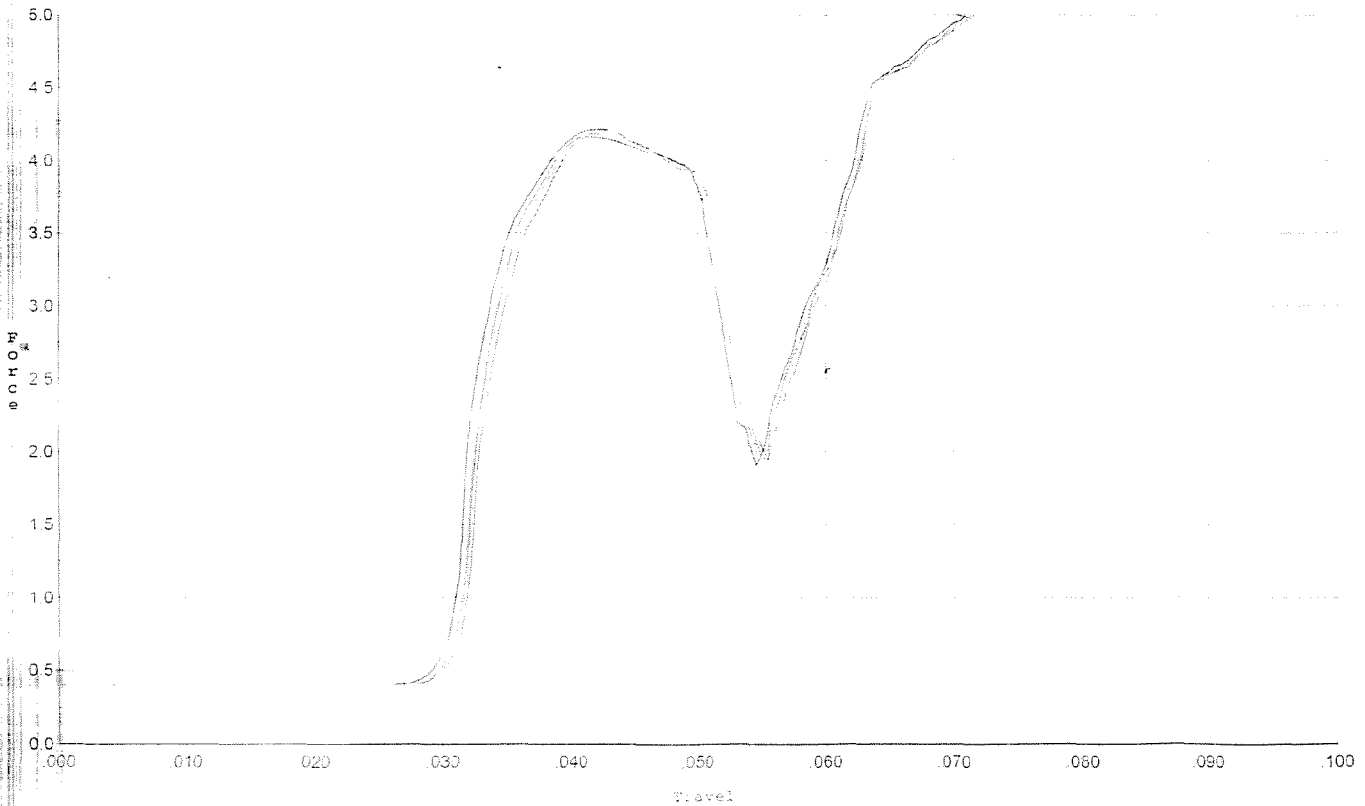
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.191      | 0.051             | 0.031           | 0.031      | 0.087             |           | Set Trigger |
| 2 | 4.244      | 0.052             | 0.031           | 0.031      | 0.087             |           | Set Trigger |
| 3 | 4.218      | 0.051             | 0.031           | 0.031      | 0.087             |           | Set Trigger |
| 4 | 4.199      | 0.051             | 0.031           | 0.031      | 0.087             |           | Set Trigger |
| 5 | 4.157      | 0.051             | 0.031           | 0.031      | 0.085             |           | Set Trigger |

A. 4.20

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/16/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



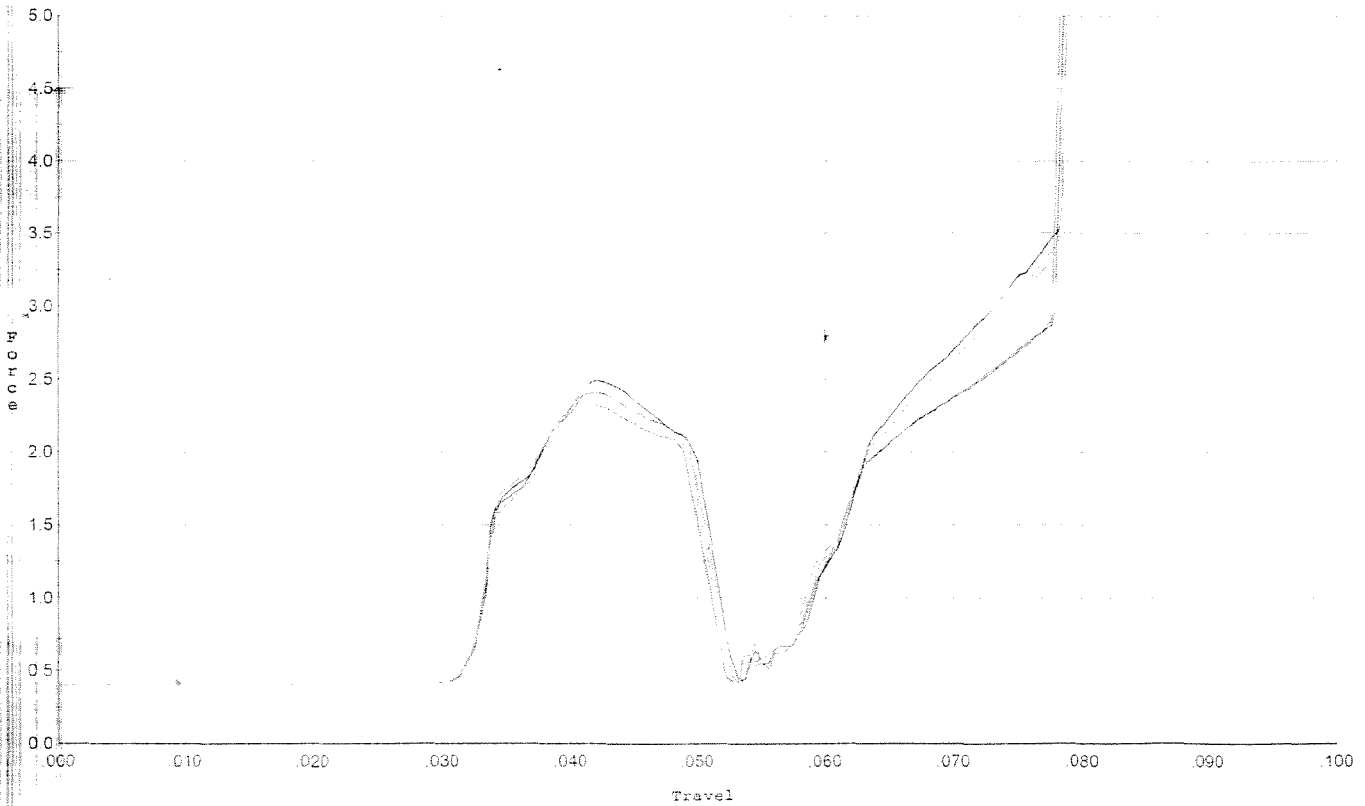
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.158      | 0.051             | 0.031           | 0.031      | 0.085             |           | Set Trigger |
| 2 | 4.213      | 0.050             | 0.030           | 0.030      | 0.087             |           | Set Trigger |
| 3 | 4.185      | 0.051             | 0.031           | 0.031      | 0.086             |           | Set Trigger |
| 4 | 4.183      | 0.051             | 0.031           | 0.031      | 0.087             |           | Set Trigger |
| 5 | 4.205      | 0.051             | 0.031           | 0.031      | 0.086             |           | Set Trigger |

A-4.18

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/16/2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



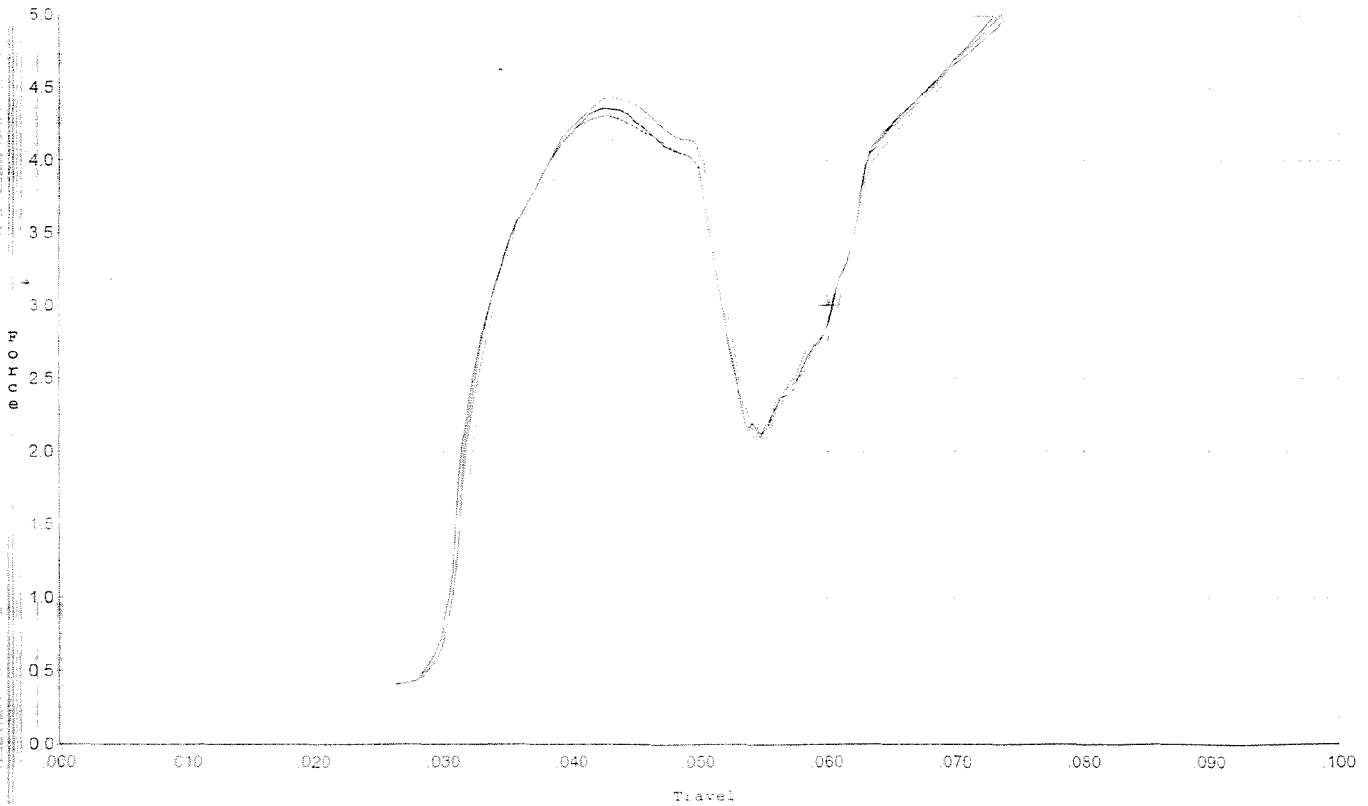
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.405      | 0.051             | 0.032           | 0.034      | 0.050             |           | Set Trigger |
| 2 | 2.488      | 0.050             | 0.032           | 0.034      | 0.050             |           | Set Trigger |
| 3 | 2.353      | 0.051             | 0.032           | 0.034      | 0.049             |           | Set Trigger |
| 4 | 2.512      | 0.051             | 0.032           | 0.034      | 0.051             |           |             |
| 5 | 2.458      | 0.050             | 0.033           | 0.034      | 0.049             |           |             |

A-2.44

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/16/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lb +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.433      | 0.050             | 0.030           | 0.030      | 0.090             |           | Set Trigger |
| 2 | 4.354      | 0.050             | 0.029           | 0.030      | 0.088             |           | Set Trigger |
| 3 | 4.304      | 0.050             | 0.030           | 0.030      | 0.087             |           | Set Trigger |
| 4 | 4.415      | 0.051             | 0.030           | 0.030      | 0.090             |           |             |
| 5 | 4.139      | 0.051             | 0.030           | 0.030      | 0.086             |           |             |

A. 4.32