

G678 9950

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



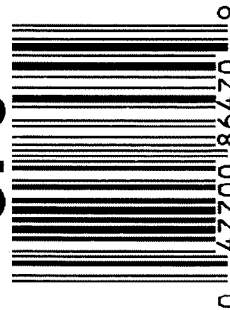
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789950

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9950

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	BSN
475	DRILL AND TAP SIGHT HOLES	DEC 08 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/4/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

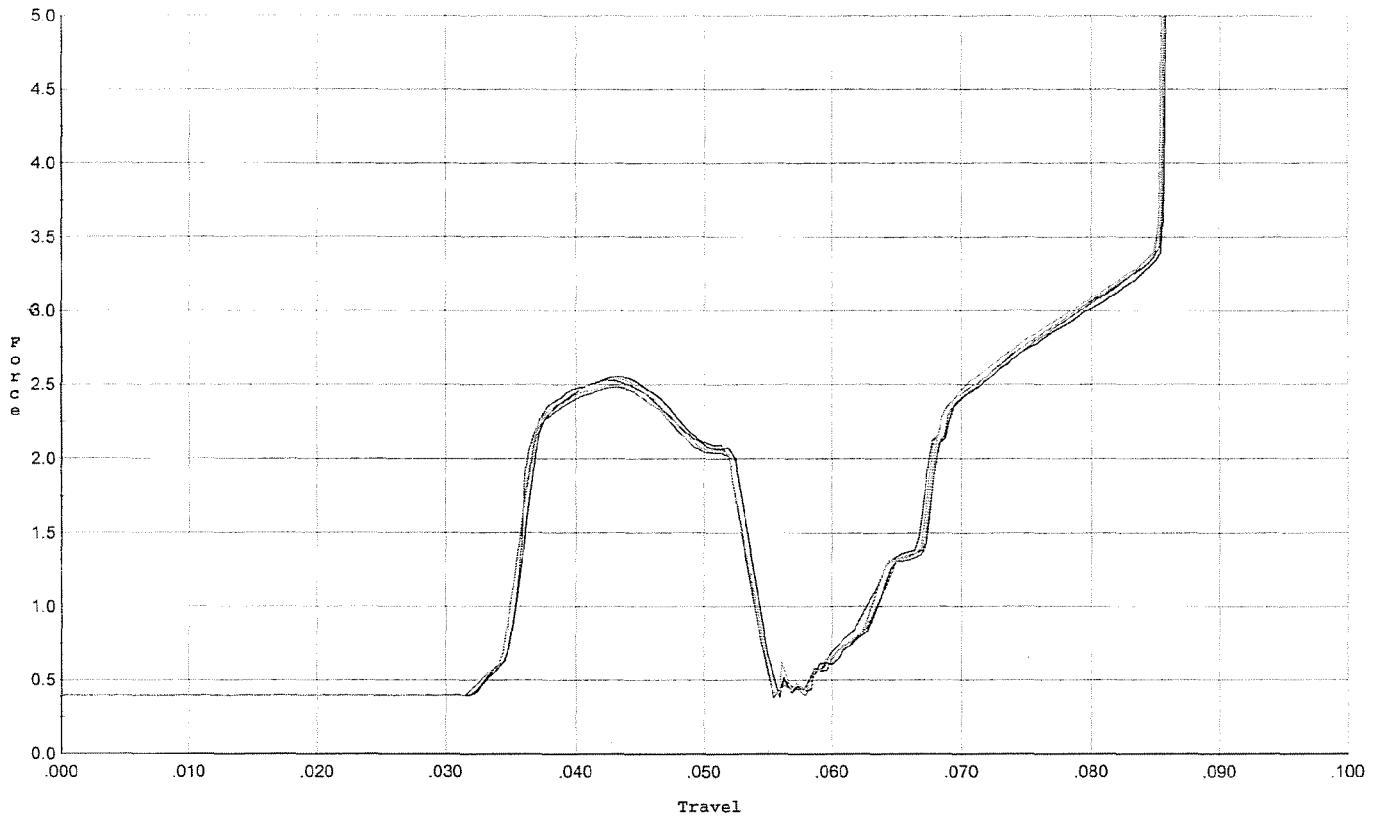
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>4.9</u>	1-06-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-6-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-6-09	LH
	J) ASSEMBLE STOCK		1-5-09	ESW
	K) ASSEMBLE SWIVEL STUDS		1-6-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-5-09	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-6-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.44</u> <u>2.43</u> <u>2.39</u> <u>2.42</u>	1-6-09	TC
	C) FUNCTION		1-6-09	LH
690	PACK		1/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



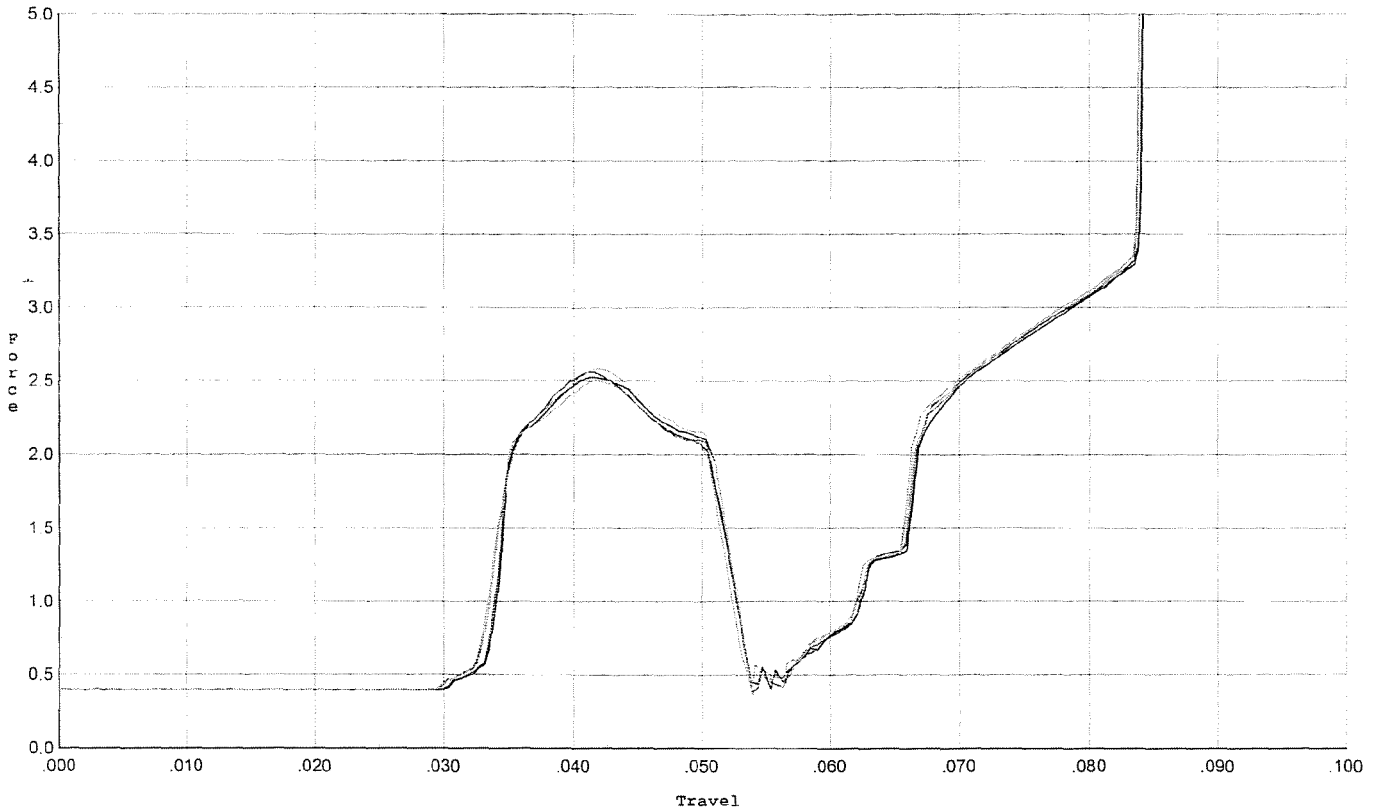
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.052	0.035	0.037	0.053		Set Trigger
2	2.553	0.052	0.035	0.037	0.054		Set Trigger
3	2.483	0.054	0.034	0.037	0.054		Set Trigger
4	2.496	0.052	0.034	0.037	0.053		Set Trigger
5	2.535	0.052	0.034	0.037	0.053		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



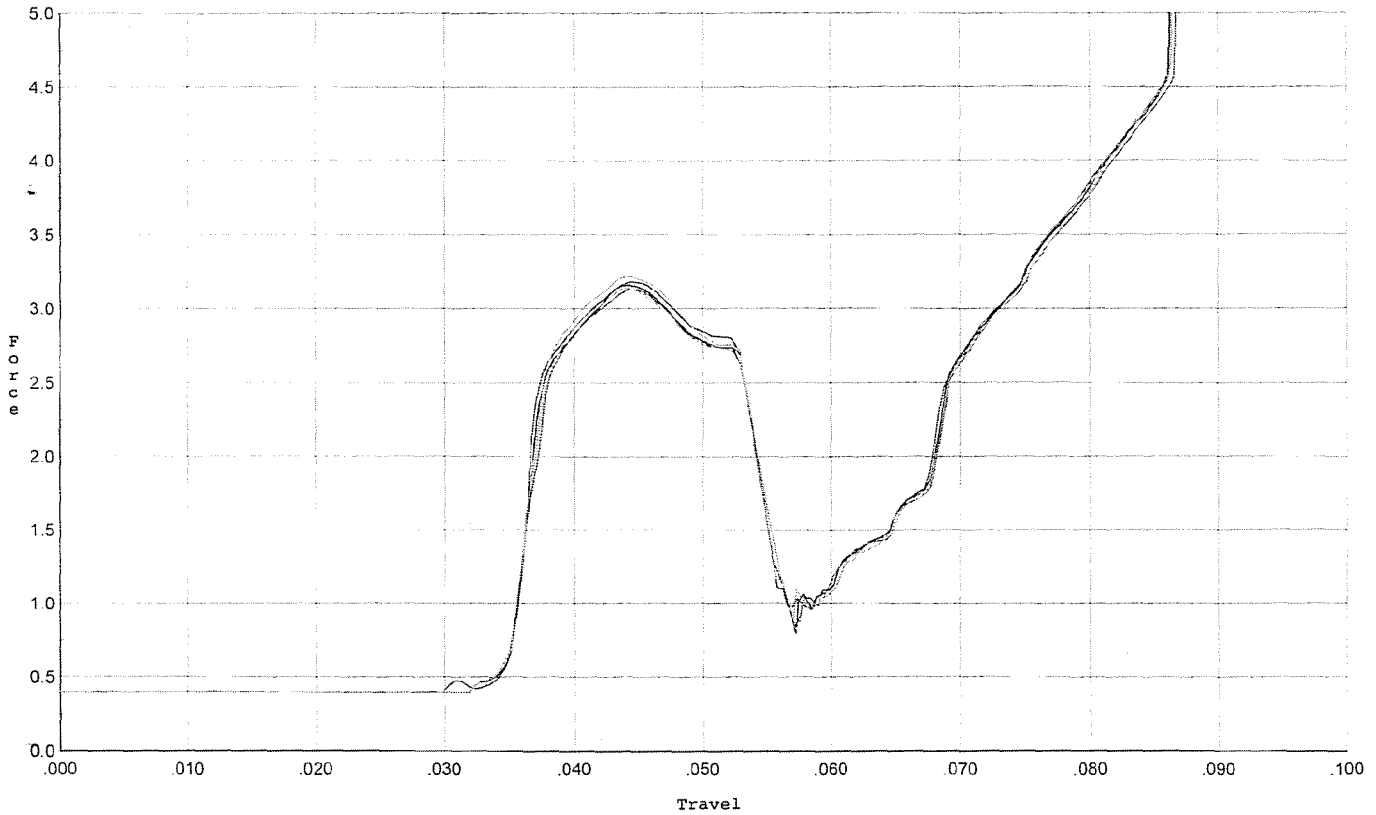
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.052	0.033	0.037	0.053		Set Trigger
2	2.526	0.051	0.033	0.037	0.053		Set Trigger
3	2.526	0.052	0.033	0.036	0.054		Set Trigger
4	2.580	0.051	0.033	0.036	0.054		Set Trigger
5	2.504	0.050	0.033	0.037	0.052		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



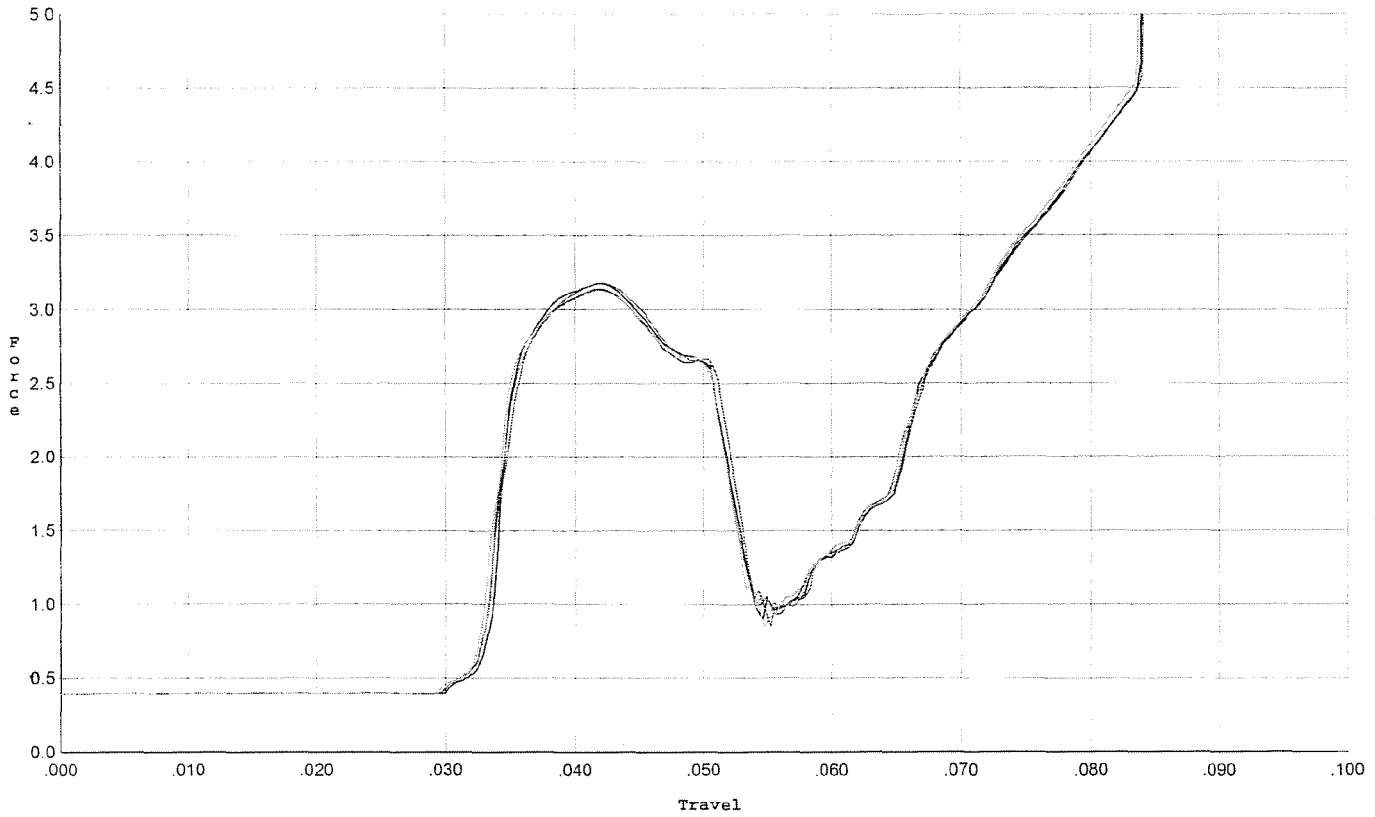
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.053	0.035	0.036	0.065		Set Trigger
2	3.158	0.053	0.035	0.036	0.064		Set Trigger
3	3.131	0.053	0.035	0.037	0.063		Set Trigger
4	3.138	0.053	0.035	0.036	0.064		Set Trigger
5	3.218	0.053	0.035	0.036	0.065		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



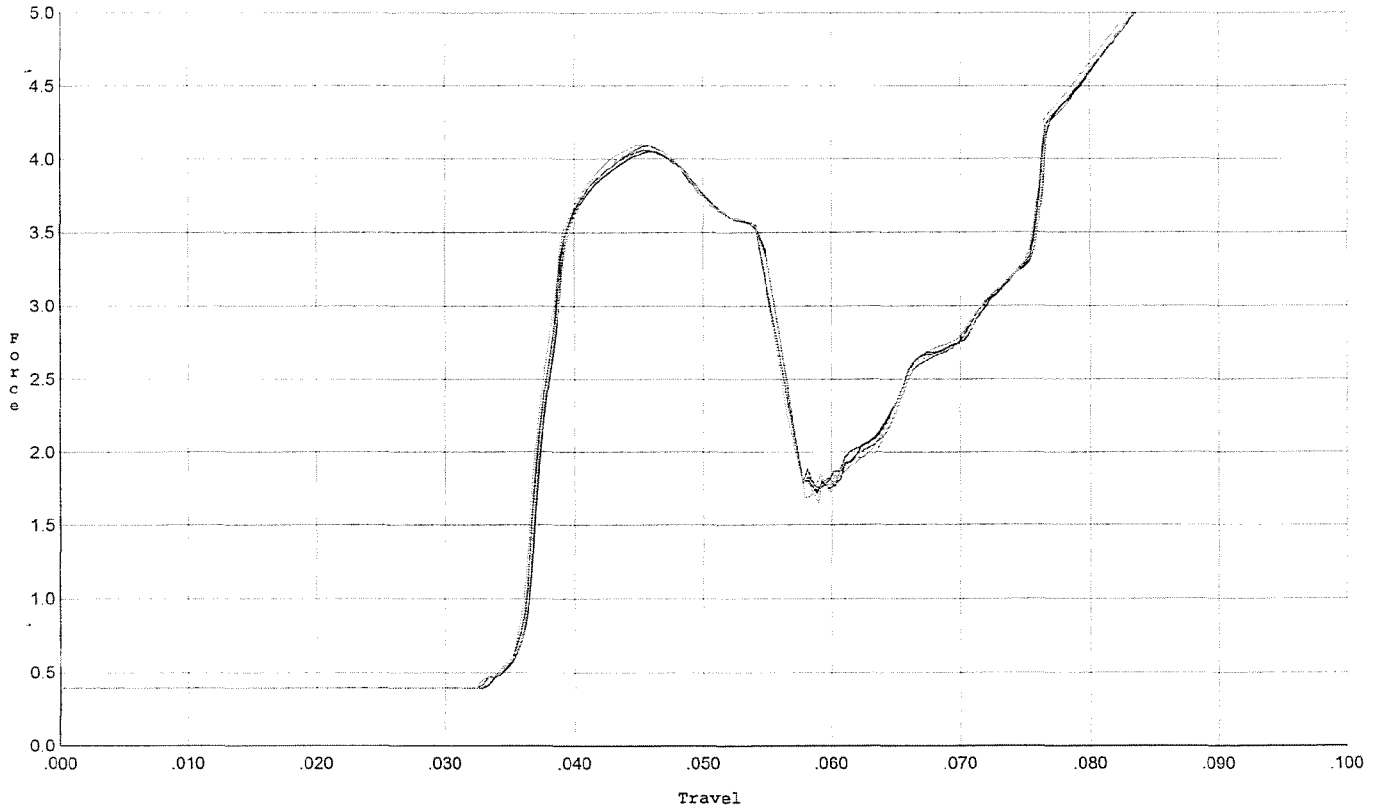
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.051	0.033	0.035	0.062		Set Trigger
2	3.173	0.051	0.033	0.035	0.063		Set Trigger
3	3.176	0.051	0.033	0.035	0.064		Set Trigger
4	3.131	0.051	0.030	0.035	0.063		Set Trigger
5	3.144	0.051	0.033	0.035	0.063		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



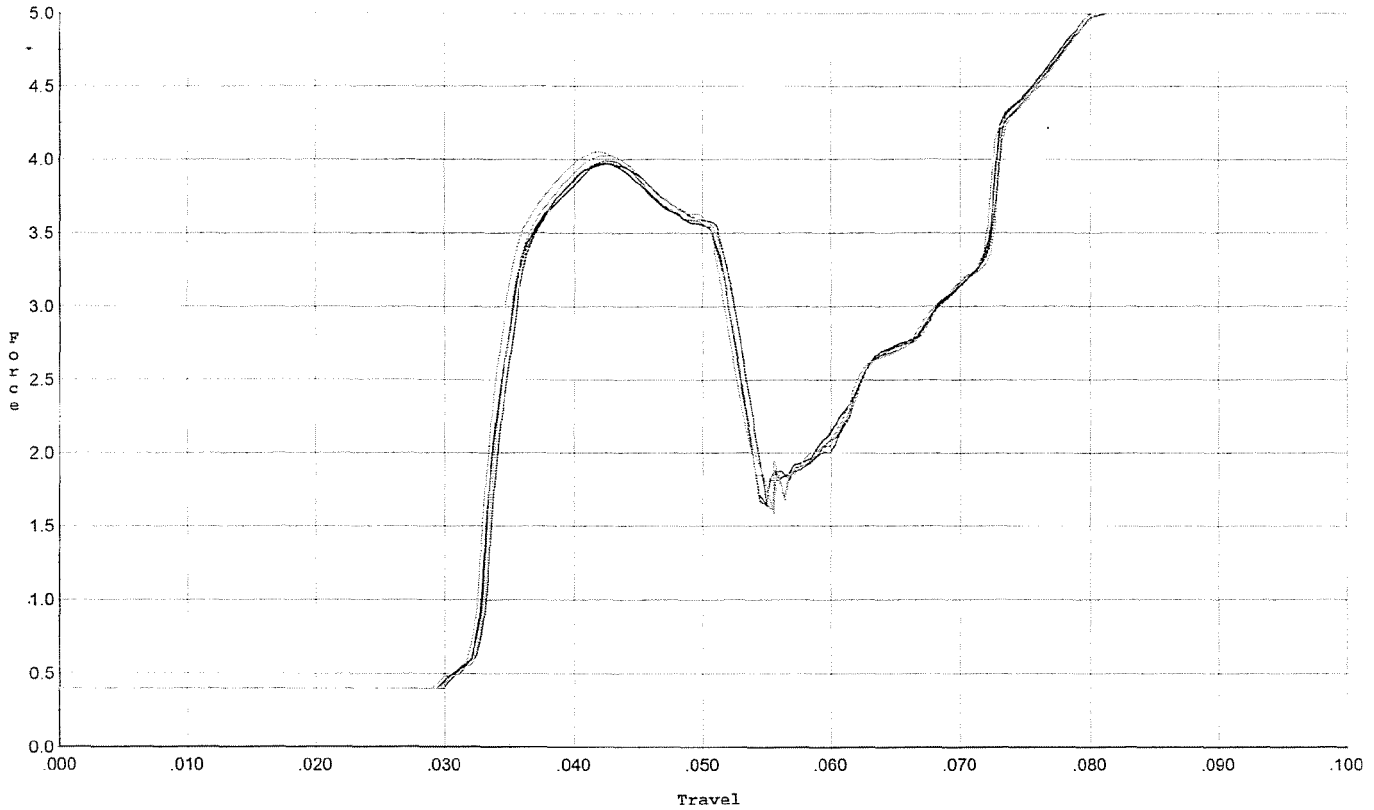
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.056	0.035	0.036	0.085		Set Trigger
2	4.053	0.055	0.036	0.036	0.083		Set Trigger
3	4.089	0.054	0.035	0.036	0.081		Set Trigger
4	4.098	0.055	0.036	0.036	0.083		Set Trigger
5	4.099	0.054	0.035	0.036	0.082		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



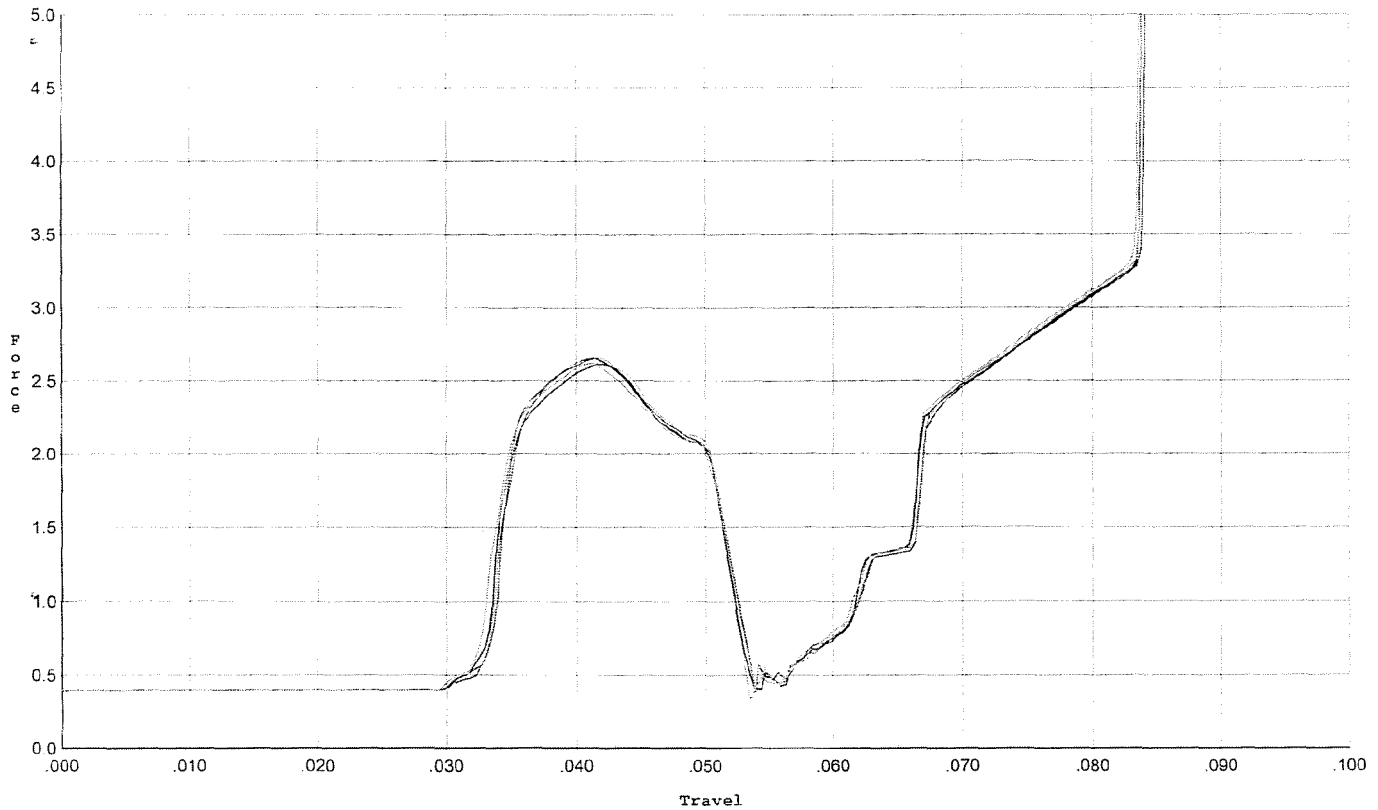
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.970	0.052	0.033	0.034	0.081		Set Trigger
2	3.974	0.051	0.032	0.034	0.080		Set Trigger
3	3.990	0.052	0.032	0.034	0.080		Set Trigger
4	4.023	0.051	0.032	0.034	0.080		Set Trigger
5	4.058	0.051	0.032	0.034	0.080		Set Trigger

Aug 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



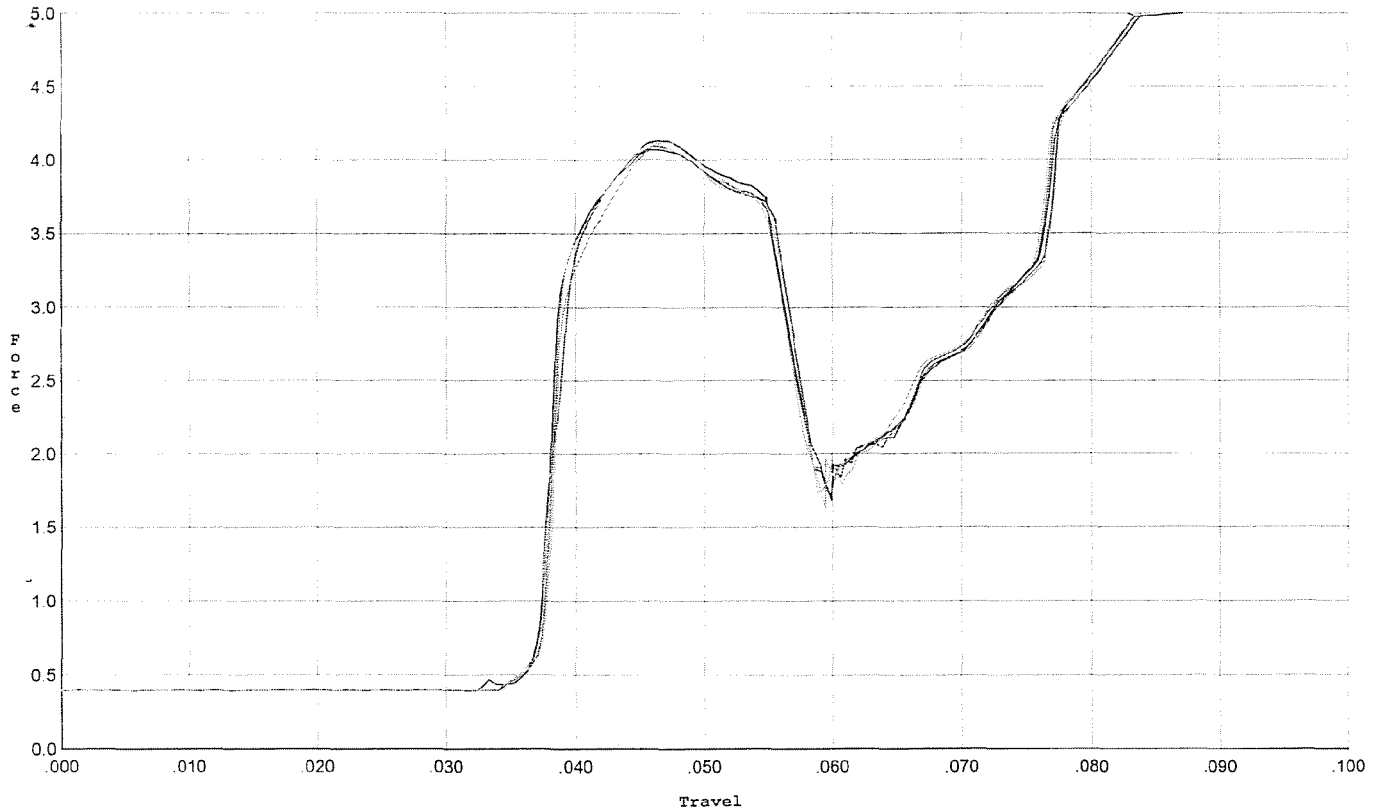
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.050	0.033	0.037	0.053		Set Trigger
2	2.656	0.051	0.033	0.036	0.053		Set Trigger
3	2.656	0.050	0.033	0.036	0.053		Set Trigger
4	2.664	0.050	0.033	0.036	0.053		Set Trigger
5	2.620	0.051	0.032	0.036	0.054		Set Trigger

Aug 2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.056	0.037	0.036	0.084		Set Trigger
2	4.128	0.055	0.037	0.037	0.083		Set Trigger
3	4.095	0.055	0.037	0.036	0.082		Set Trigger
4	4.114	0.055	0.037	0.036	0.083		Set Trigger
5	4.120	0.056	0.037	0.036	0.084		Set Trigger

Avg 4.10