

G6789951

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



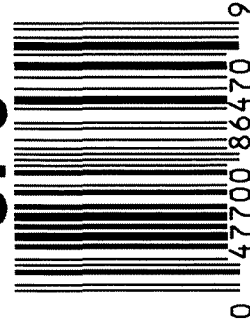
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6789951

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789951

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPM
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPM
460	CHECK HEADSPACE		12-1-08	SPM
470	DIS-ASSEMBLE ACTION		12-1-08	SPM
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	ESN
475	DRILL AND TAP SIGHT HOLES	DEC 10 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12-9-08	mr
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-10-08	TL
542	APPLY COATINGS (BARREL ACTION)		12/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

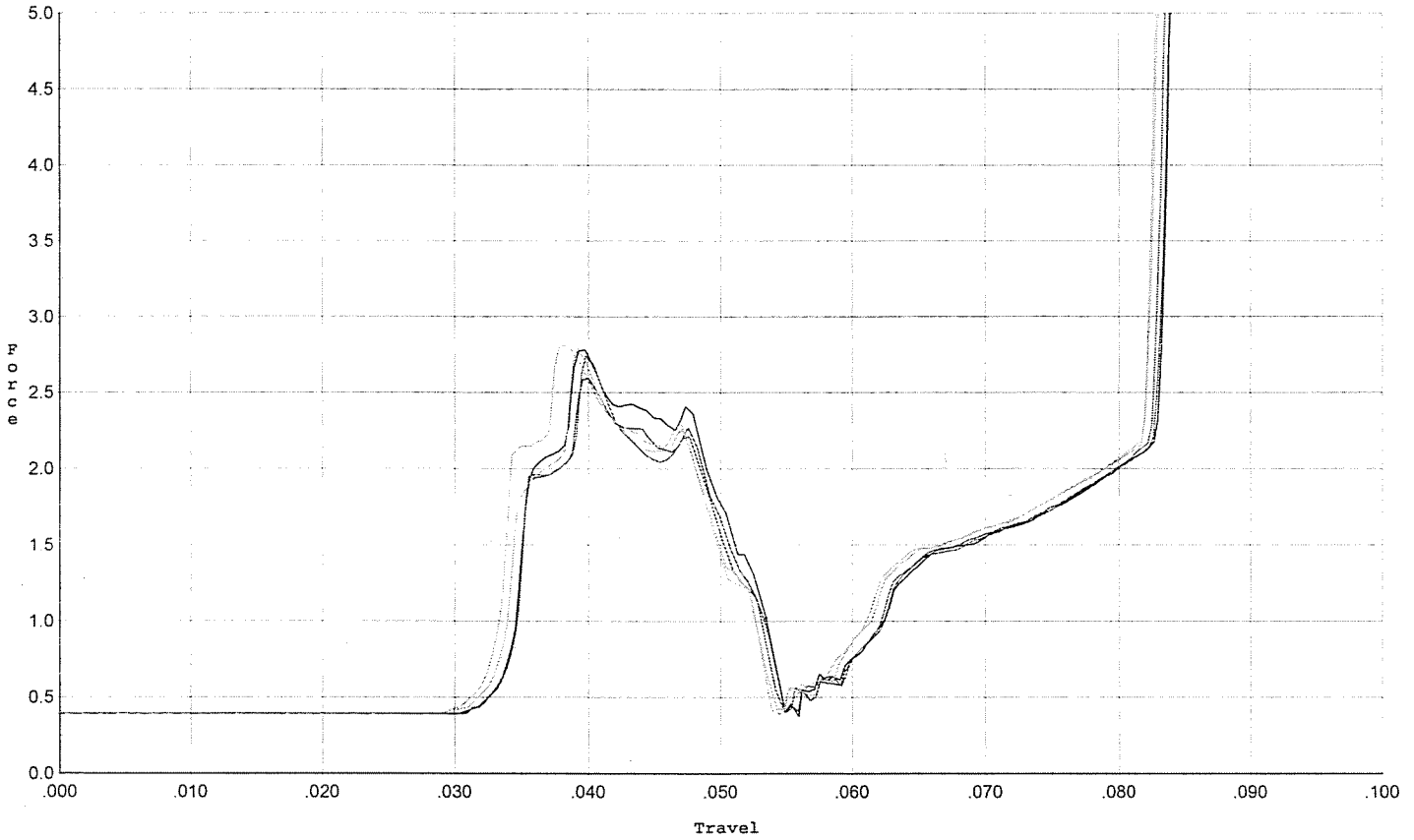
STATION #	OPERATION NAME		READINGS			DATE	INITIALS		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	1-7-09	L.J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	1-7-09	L.J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	1-7-09	L.J.		
	J) ASSEMBLE STOCK					1-6-09	ESN		
	K) ASSEMBLE SWIVEL STUDS					1-7-09	L.J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-6-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					1-6-09	RP		
670	FINAL INSPECTION A) HEADSPACE					1-7-09	L.J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u>	<u>2.58</u>	<u>2.53</u>	<u>2.50</u>	<u>2.52</u>	1-7-09	L.J.
	C) FUNCTION					1-7-09	L.J.		
690	PACK					1-22-09	ESN		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



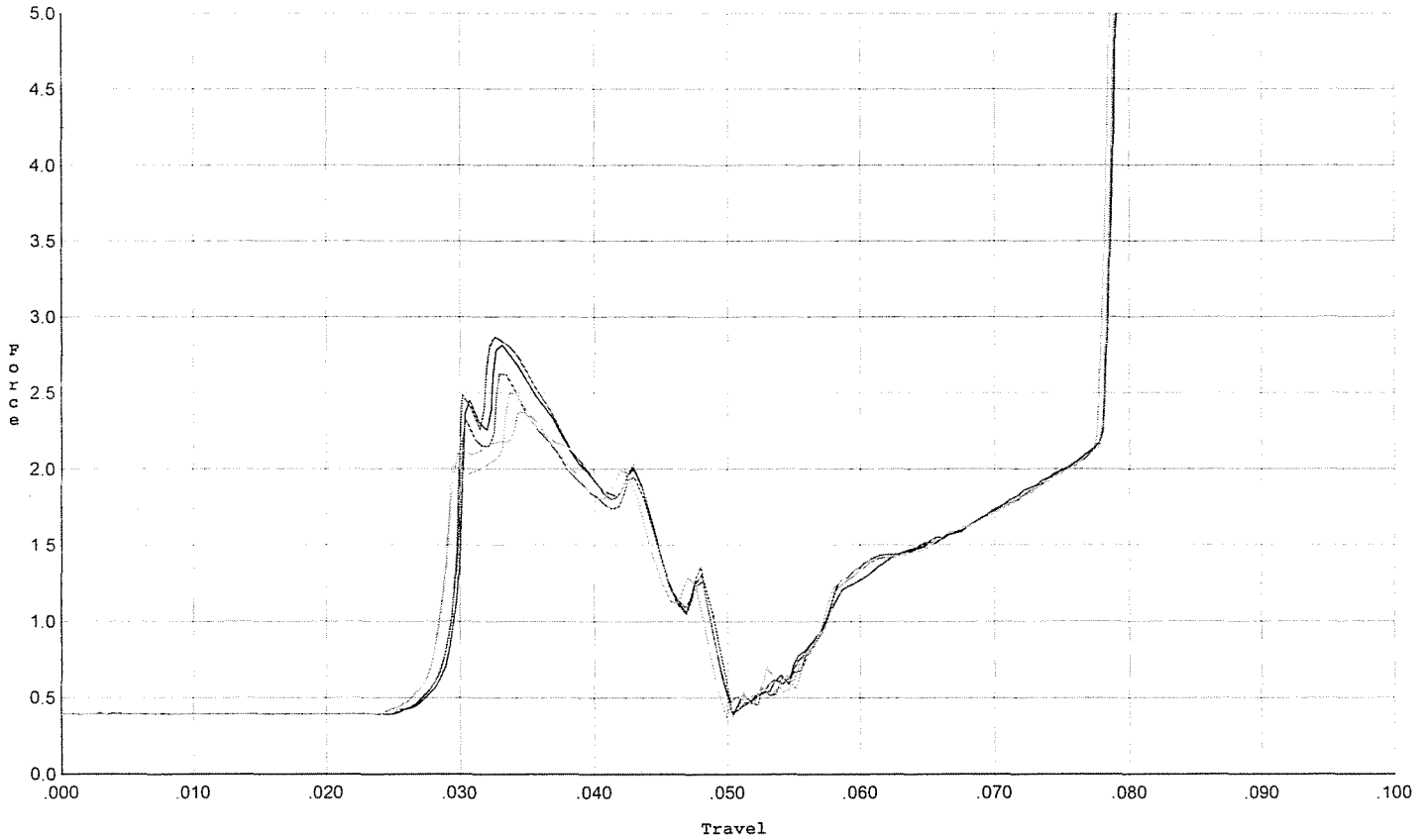
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.595	0.054	0.034	0.036	0.051		Set Trigger
2	2.784	0.053	0.034	0.036	0.054		Set Trigger
3	2.743	0.053	0.034	0.036	0.050		Set Trigger
4	2.790	0.052	0.033	0.036	0.051		Set Trigger
5	2.812	0.052	0.032	0.035	0.053		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



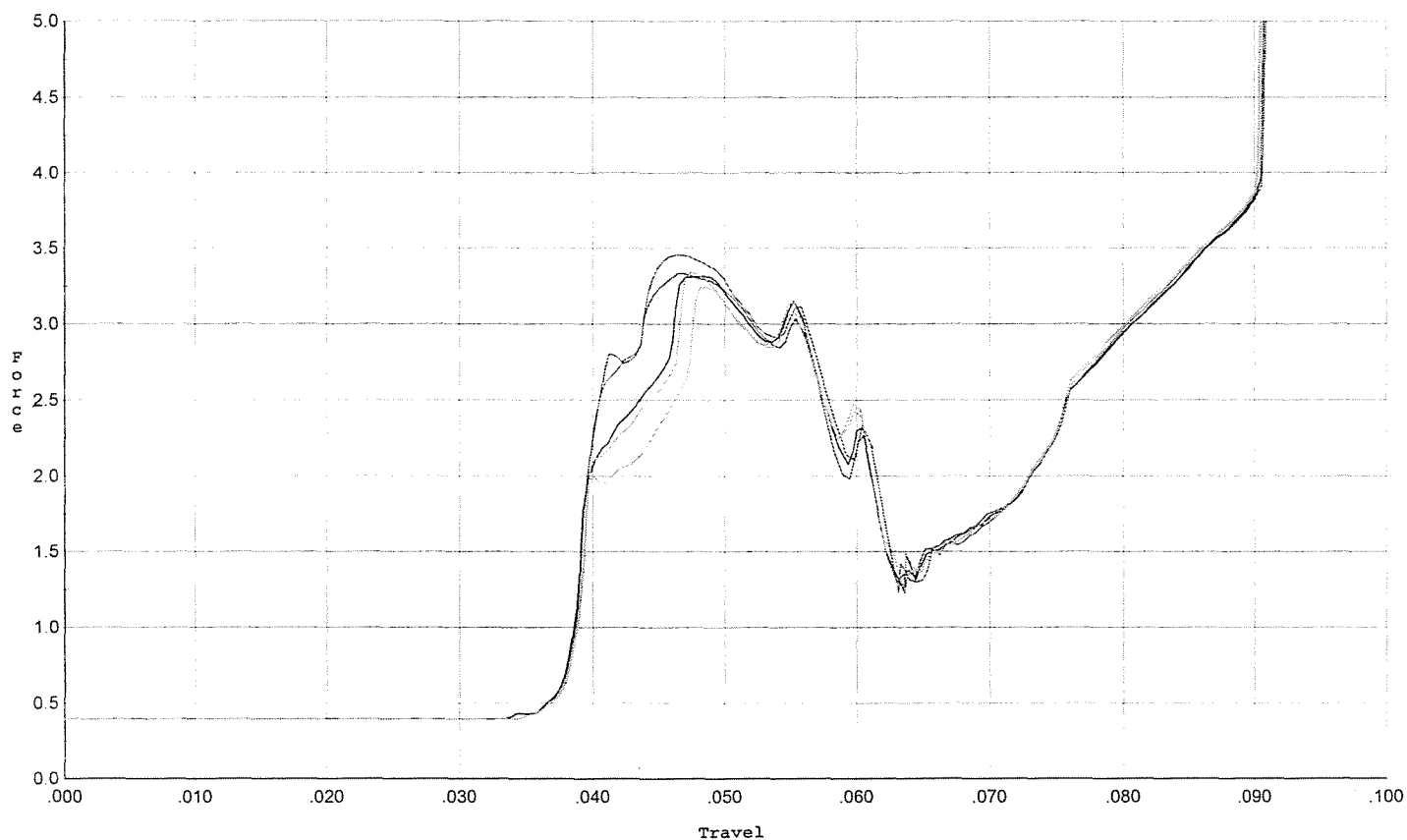
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.868	0.048	0.028	0.034	0.050		Set Trigger
2	2.816	0.048	0.029	0.034	0.049		Set Trigger
3	2.625	0.049	0.028	0.034	0.048		Set Trigger
4	2.374	0.048	0.028	0.035	0.048		Set Trigger
5	2.498	0.048	0.028	0.035	0.047		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



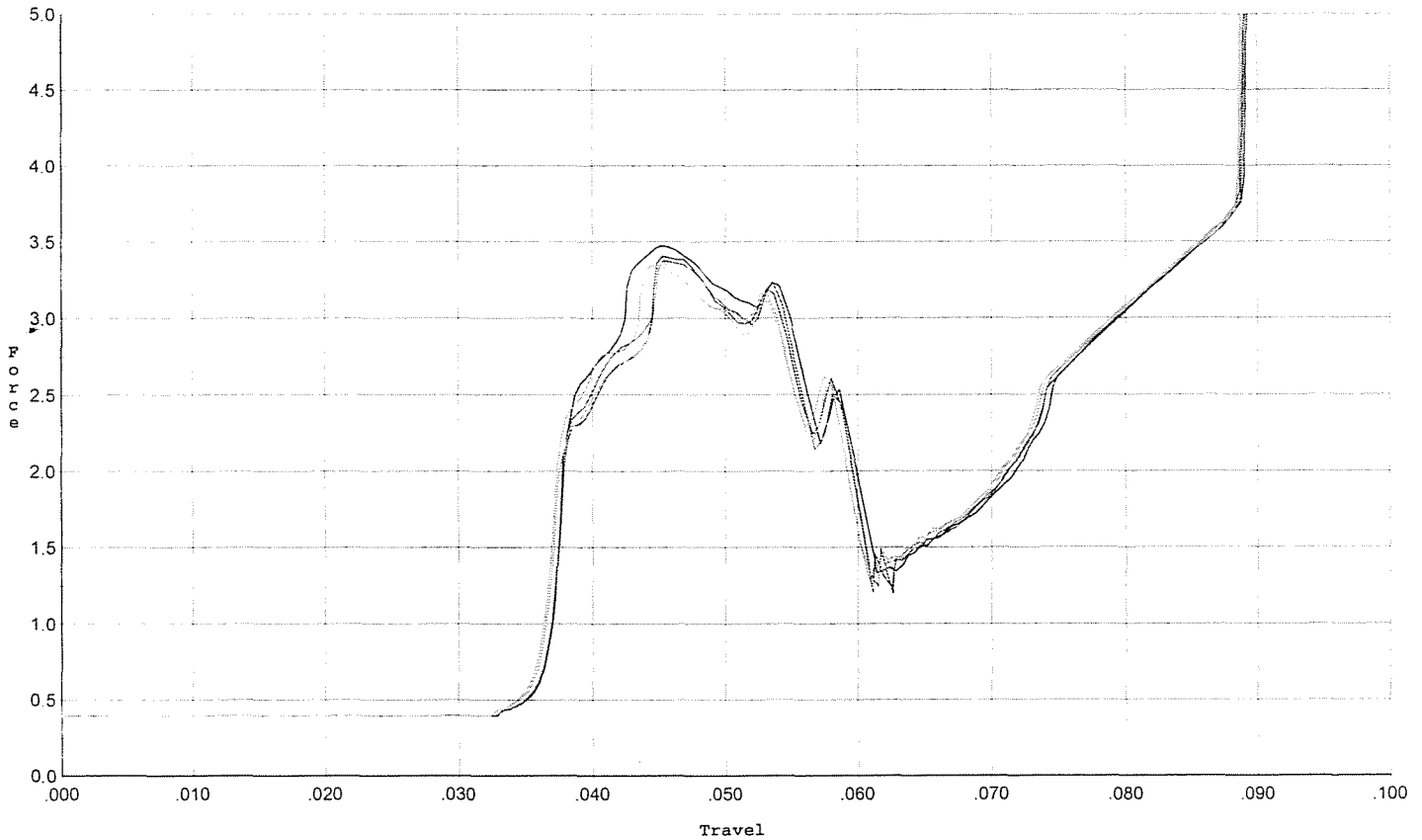
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.331	0.061	0.038	0.036	0.077		Set Trigger
2	3.315	0.060	0.038	0.036	0.075		Set Trigger
3	3.455	0.061	0.038	0.035	0.080		Set Trigger
4	3.246	0.060	0.038	0.035	0.072		Set Trigger
5	3.341	0.060	0.038	0.035	0.074		Set Trigger

A-333

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



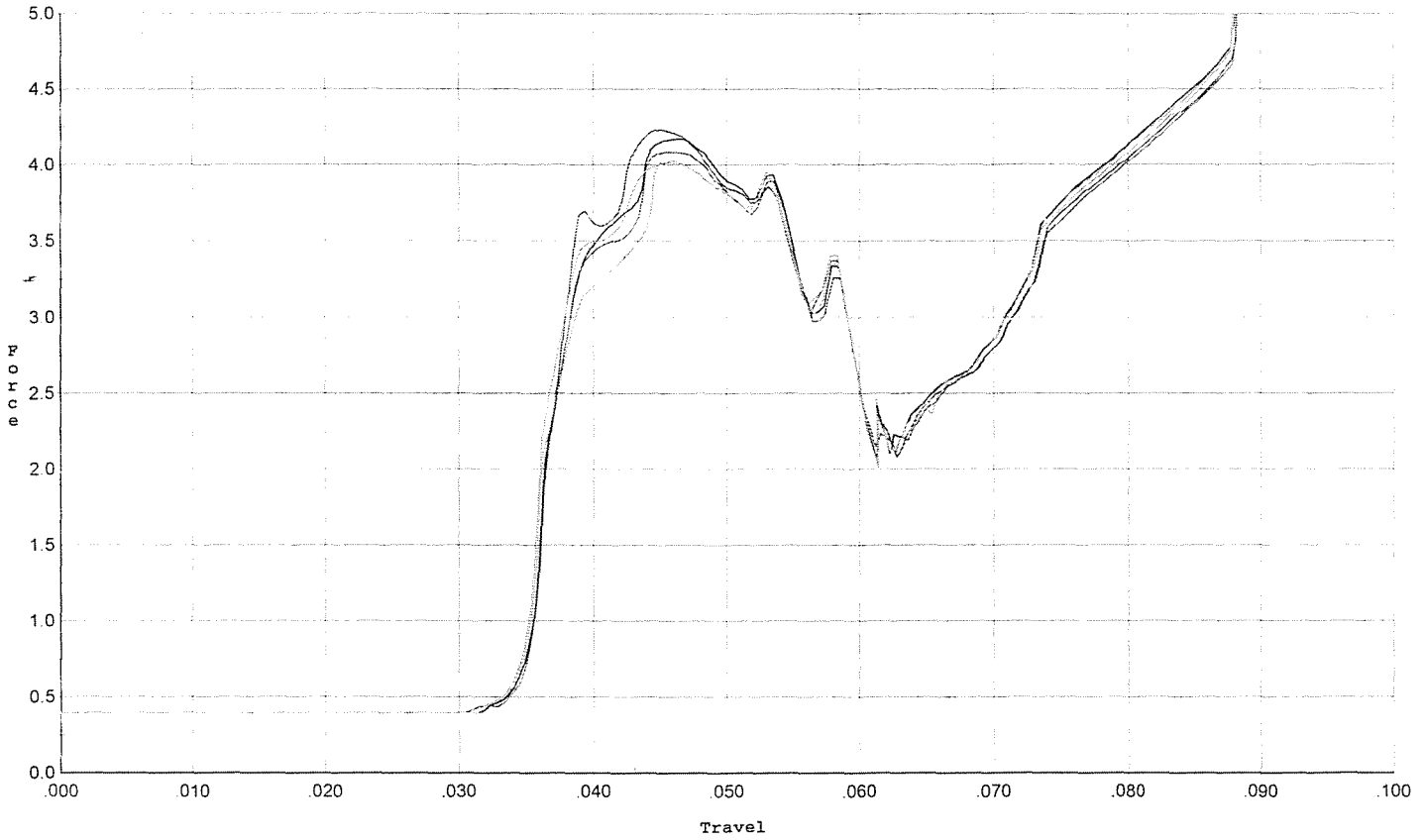
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.407	0.059	0.036	0.035	0.076		Set Trigger
2	3.474	0.060	0.036	0.035	0.081		Set Trigger
3	3.377	0.059	0.036	0.035	0.077		Set Trigger
4	3.372	0.058	0.036	0.036	0.075		Set Trigger
5	3.348	0.058	0.036	0.035	0.077		Set Trigger

12-339

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



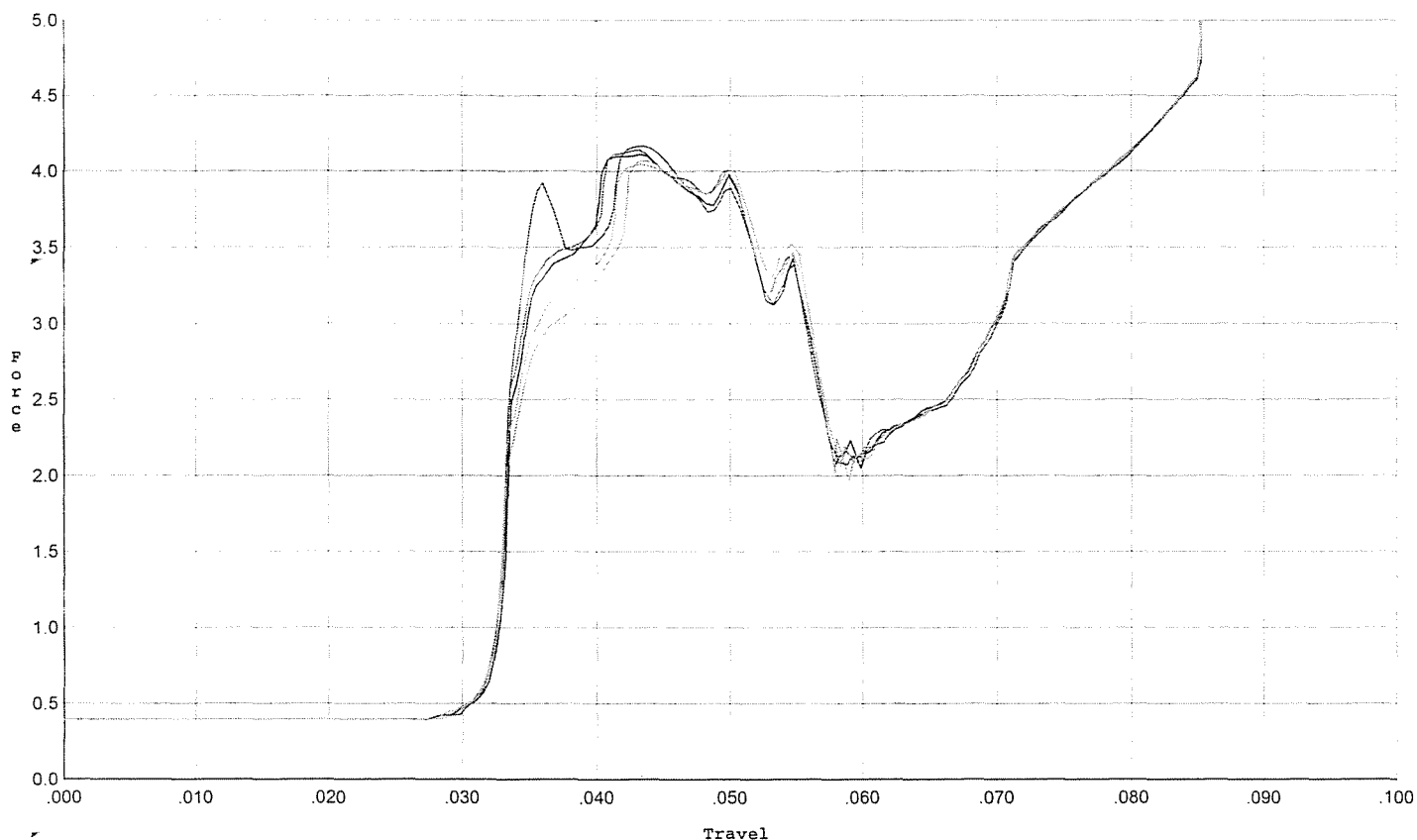
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.059	0.035	0.034	0.098		Set Trigger
2	4.170	0.058	0.035	0.033	0.097		Set Trigger
3	4.081	0.058	0.035	0.034	0.095		Set Trigger
4	4.027	0.058	0.034	0.033	0.097		Set Trigger
5	4.013	0.058	0.034	0.033	0.094		Set Trigger

9-4-10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



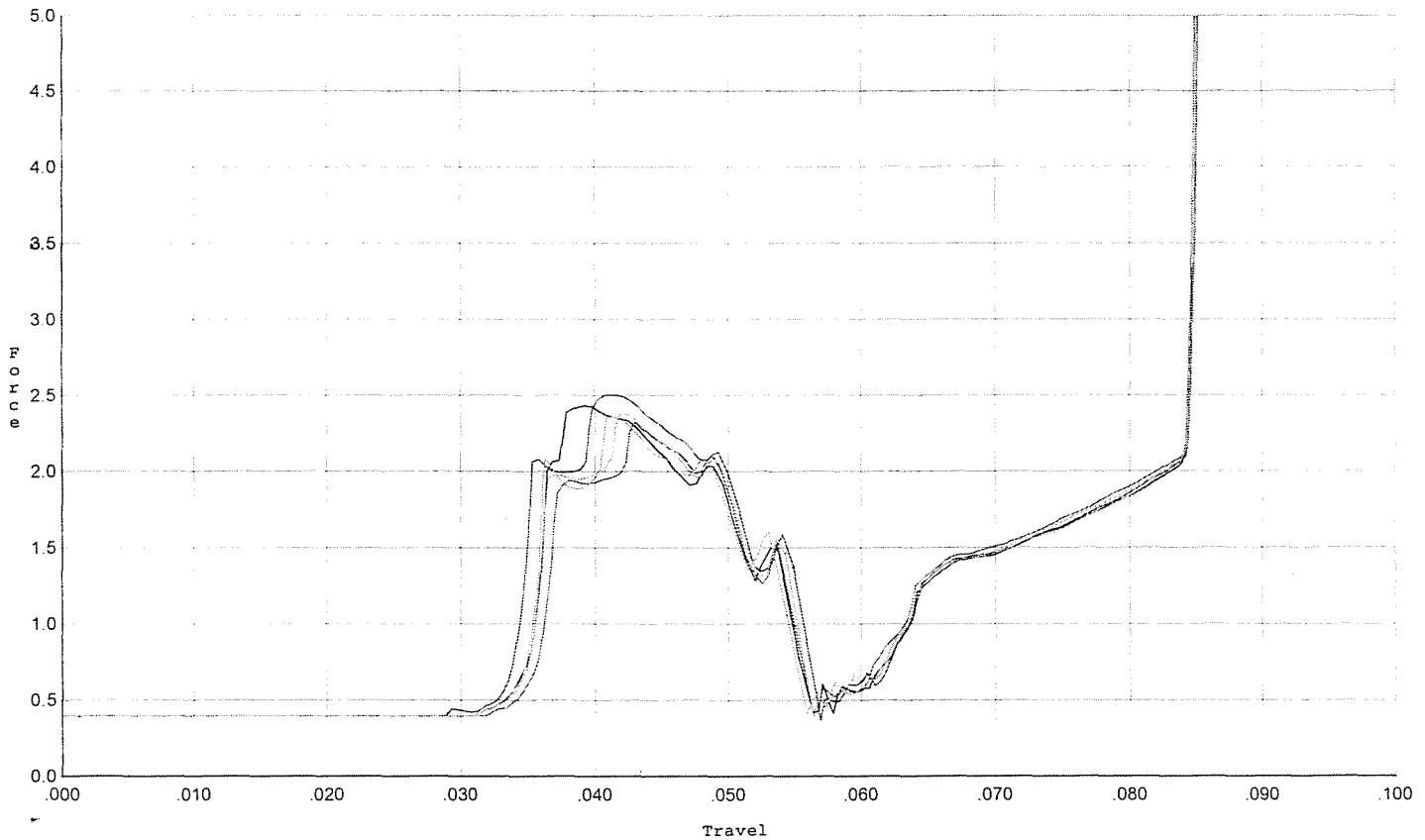
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.055	0.032	0.033	0.094		Set Trigger
2	4.111	0.056	0.032	0.033	0.096		Set Trigger
3	4.139	0.056	0.032	0.033	0.097		Set Trigger
4	4.047	0.055	0.032	0.033	0.094		Set Trigger
5	4.069	0.055	0.032	0.033	0.092		Set Trigger

A-4-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



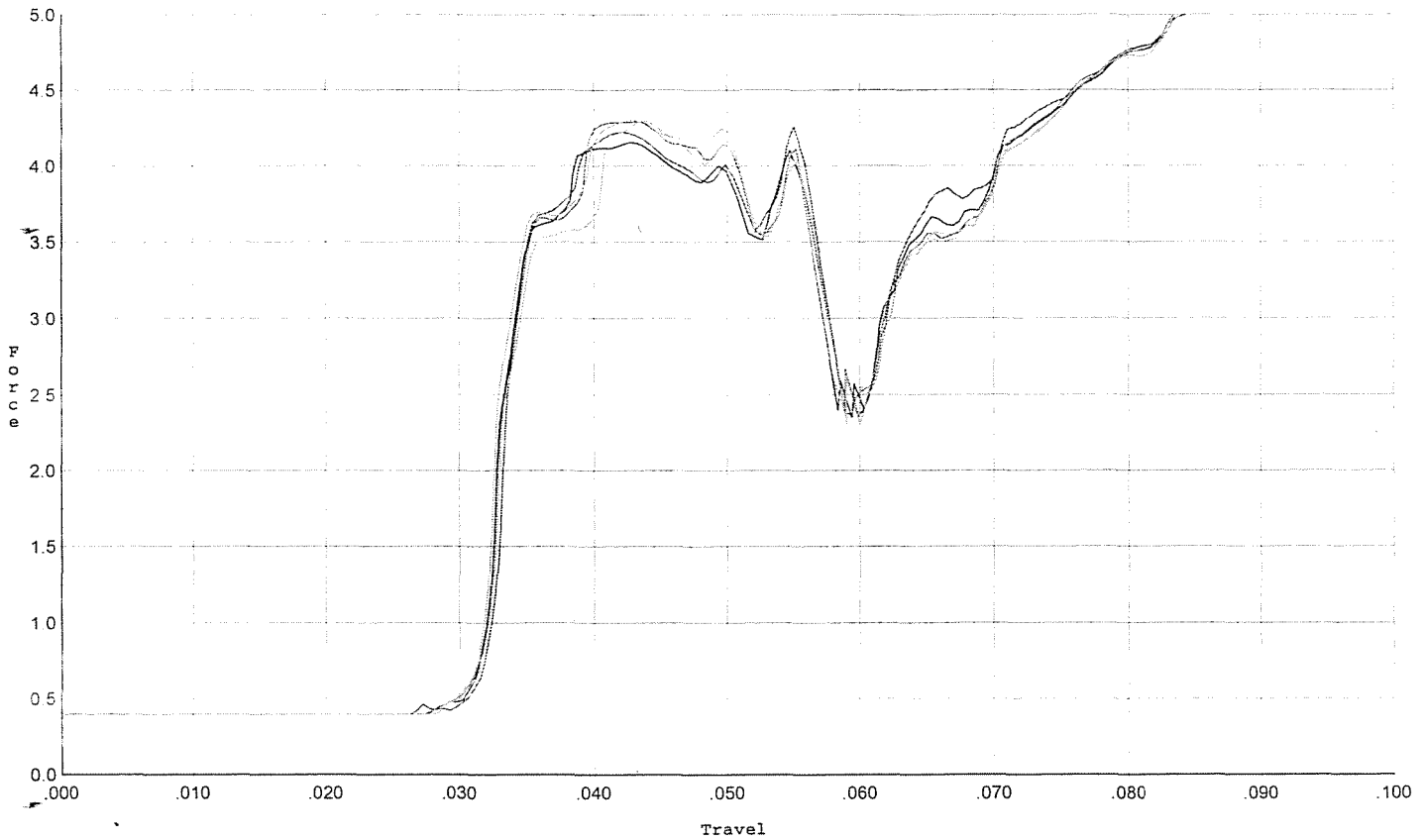
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.055	0.034	0.035	0.055		Set Trigger
2	2.434	0.054	0.034	0.036	0.051		Set Trigger
3	2.328	0.055	0.035	0.036	0.049		Set Trigger
4	2.379	0.054	0.035	0.036	0.051		Set Trigger
5	2.358	0.054	0.035	0.036	0.050		Set Trigger

2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.056	0.032	0.032	0.104		Set Trigger
2	4.156	0.056	0.031	0.032	0.102		Set Trigger
3	4.291	0.057	0.031	0.031	0.107		Set Trigger
4	4.292	0.057	0.031	0.031	0.105		Set Trigger
5	4.304	0.055	0.031	0.031	0.105		Set Trigger

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