

G 678 9952

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



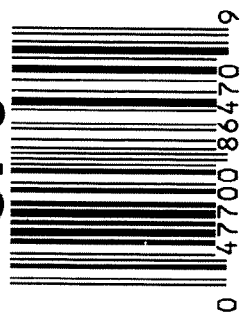
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789952

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789952

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RSN
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	12/9/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/1/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-6-09	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>60</u> <u>60</u>	1-6-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1-6-09	L P
	J) ASSEMBLE STOCK		1-6-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-6-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-5-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-6-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.56</u> <u>2.53</u> <u>2.52</u> <u>2.55</u>	1-6-08	TC
	C) FUNCTION		1-6-09	L N
690	PACK		1-15/09	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

11/29/08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	259	232		247	
PULL #2	268	235		244	
PULL #3	272	233		244	
PULL #4	271	233		244	
PULL #5	271	228		244	
TOTAL	1341	1161		1223	
AVERAGE	268	232		244	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	364	365		
PULL #2	363	366		
PULL #3	365	367		
PULL #4	364	366		
PULL #5	365	365		
TOTAL	1821	1829		
AVERAGE	364	365		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	436	437		452
PULL #2	433	435		448
PULL #3	433	432		451
PULL #4	425	436		446
PULL #5	428	435		441
TOTAL	2155	2175		2238
AVERAGE	431	435		447