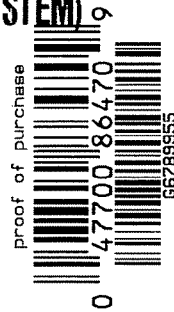


G678 9955-

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**



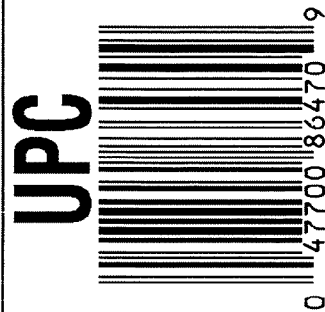
**BM FORM**

**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6789955**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G678 9955

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 12-1-08  | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 12-1-08  | SP      |
| 440  | PROOF                                                          |                     | 12-1-08  | SPD     |
| 460  | CHECK HEADSPACE                                                |                     | 12-1-08  | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 12-1-08  | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 12-2-08  | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | DEC 09 2008         | 12-2-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR (R)        | 12/9/08  | (R)     |
| 490  | MAGNAFLUX BOLT                                                 |                     | 12/9/08  | MR      |
| 500  | ROLLMARK CALIBER                                               |                     | 12/9/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 12/11/08 | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 12/16    |         |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 12-19-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 12-19-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 12-19-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 1-7-09   | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M2400071541

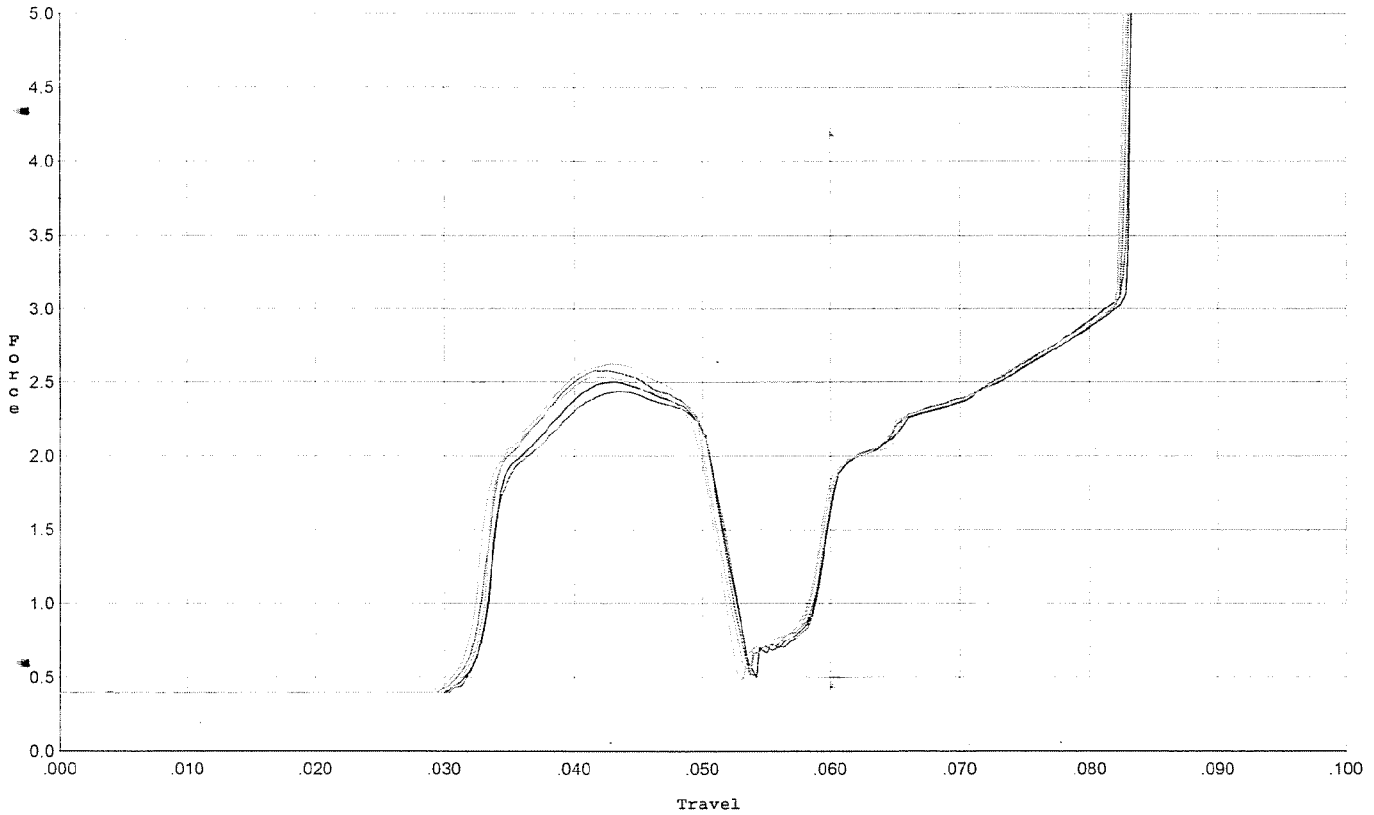
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>3.9</u>                            | 1-14-09 | L N     |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5.0</u> <u>5.0</u> <u>6.0</u>                            | 1-14-09 | L N     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.024</u> <u>.024</u>                         | 1-14-09 | L N     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 1-7-09  | RZ      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1-14-09 | R N     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 1-12-09 | L P D   |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 1-12-09 | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1-14-09 | L N     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.50</u> <u>2.53</u> <u>2.49</u> <u>2.48</u> <u>2.50</u> | 1-13-09 | R N     |
|              | C) FUNCTION                                                              |                                                             | 1-14-09 | L N     |
| 690          | PACK                                                                     |                                                             | 1/19/09 | F M     |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. P, 12/18/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



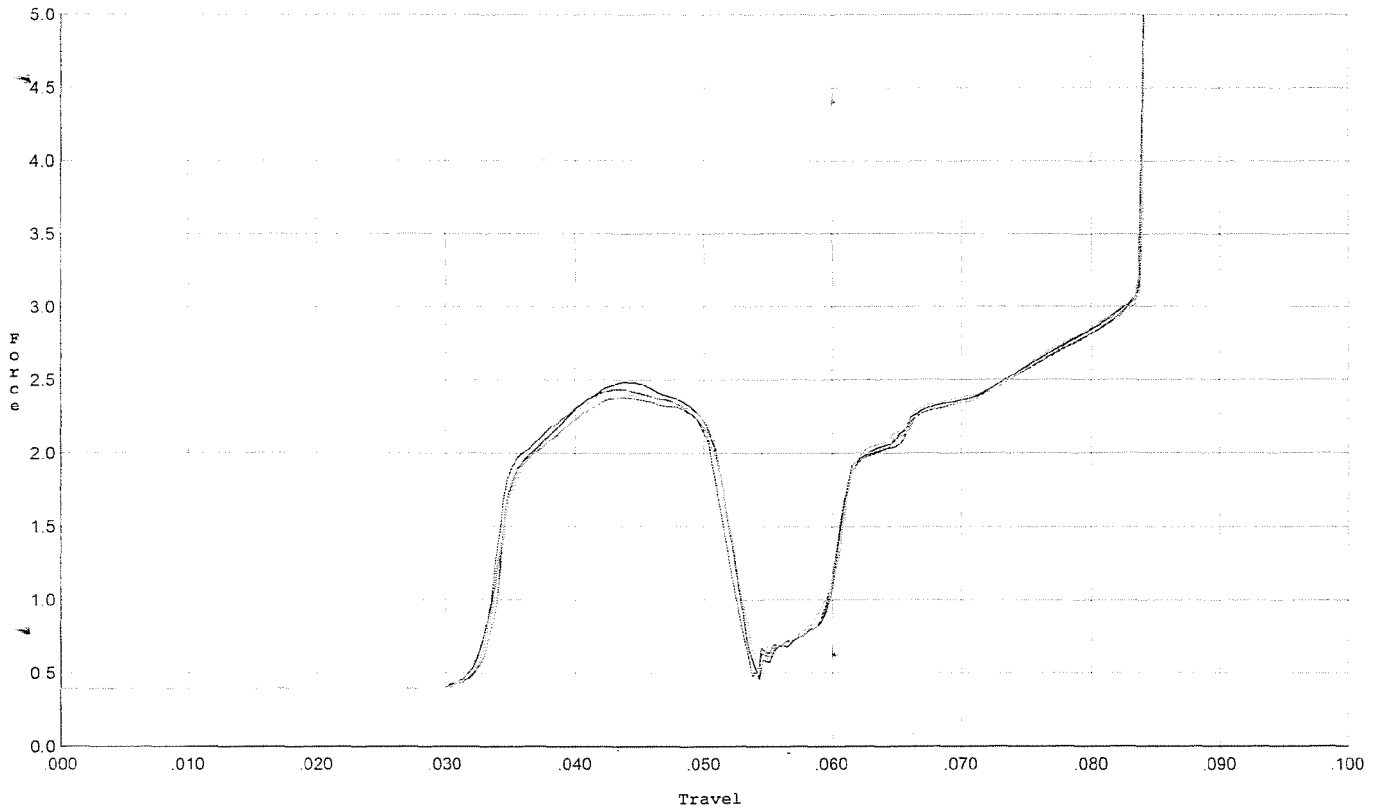
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.439      | 0.052             | 0.032           | 0.036      | 0.053             |           | Set Trigger |
| 2 | 2.501      | 0.050             | 0.033           | 0.036      | 0.052             |           | Set Trigger |
| 3 | 2.580      | 0.050             | 0.032           | 0.036      | 0.054             |           | Set Trigger |
| 4 | 2.623      | 0.050             | 0.032           | 0.036      | 0.053             |           | Set Trigger |
| 5 | 2.538      | 0.050             | 0.032           | 0.036      | 0.054             |           | Set Trigger |

Avg 2.53

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. P, 12/18/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



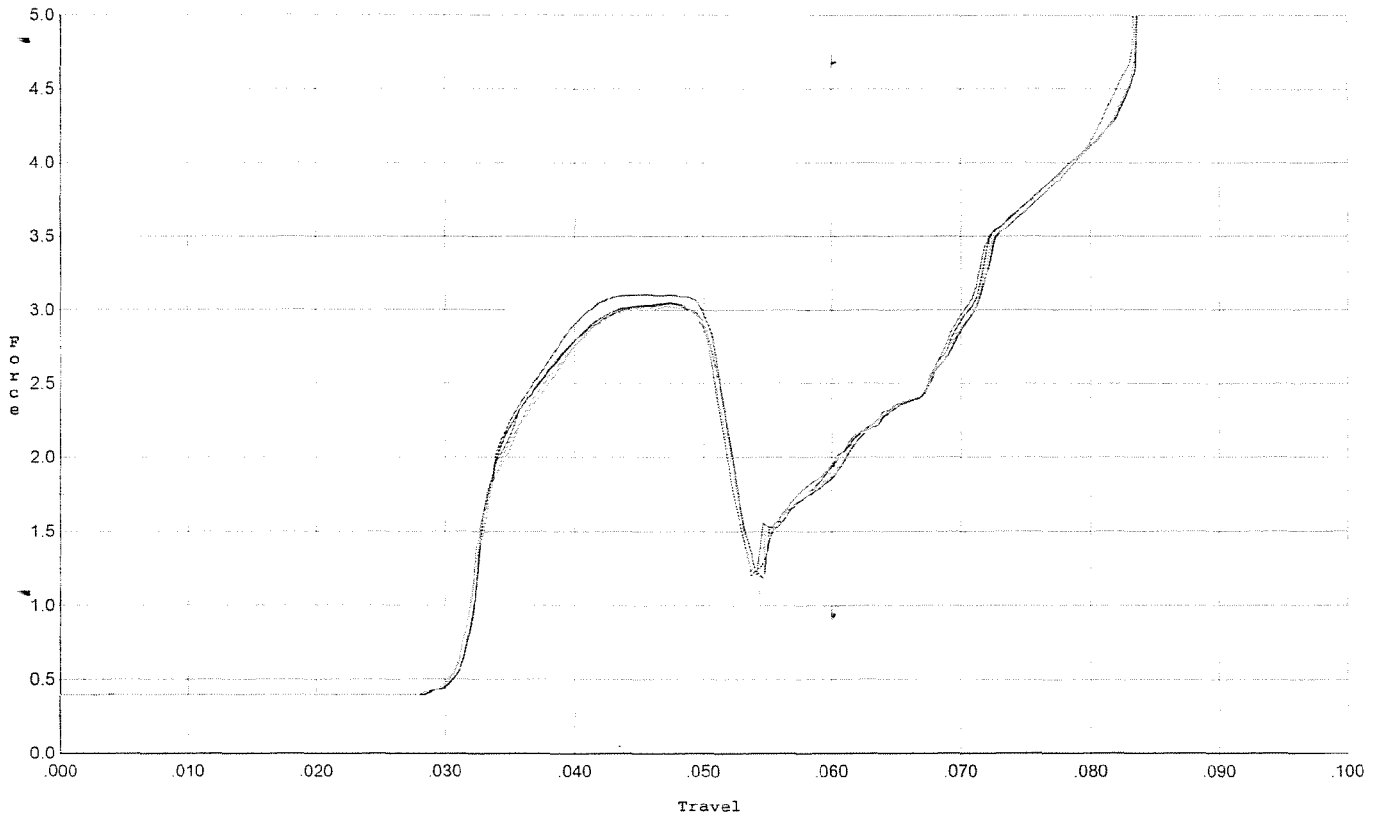
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.438      | 0.050             | 0.033           | 0.037      | 0.052             |           | Set Trigger |
| 2 | 2.488      | 0.051             | 0.033           | 0.036      | 0.052             |           | Set Trigger |
| 3 | 2.380      | 0.051             | 0.033           | 0.036      | 0.052             |           | Set Trigger |
| 4 | 2.395      | 0.051             | 0.033           | 0.037      | 0.052             |           | Set Trigger |
| 5 | 2.429      | 0.051             | 0.033           | 0.037      | 0.052             |           | Set Trigger |

Aug 2.43

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. P. 12/18/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



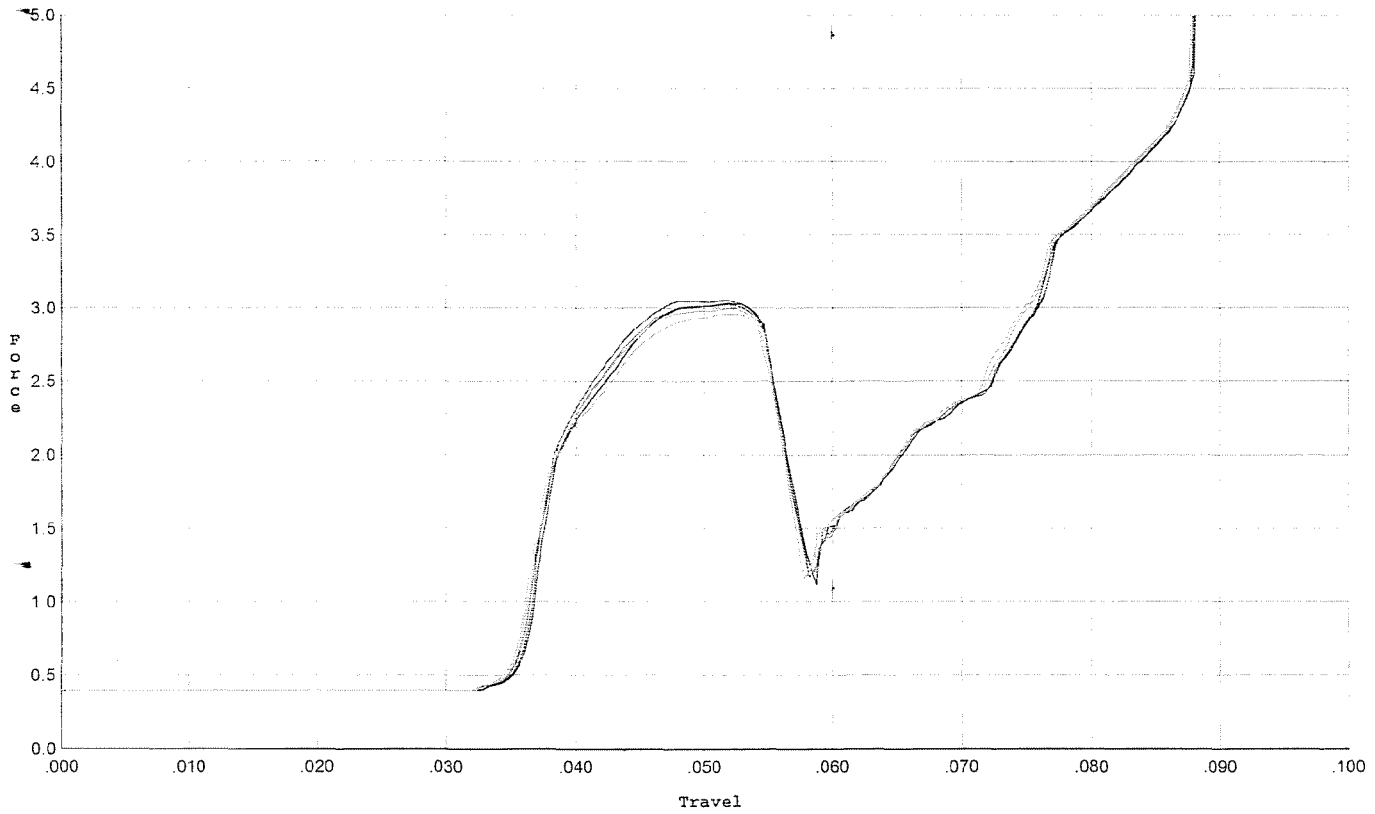
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.107      | 0.051             | 0.032           | 0.035      | 0.065             |           | Set Trigger |
| 2 | 3.050      | 0.051             | 0.031           | 0.035      | 0.064             |           | Set Trigger |
| 3 | 3.039      | 0.050             | 0.031           | 0.035      | 0.063             |           | Set Trigger |
| 4 | 3.020      | 0.052             | 0.031           | 0.035      | 0.065             |           | Set Trigger |
| 5 | 3.034      | 0.051             | 0.031           | 0.035      | 0.064             |           | Set Trigger |

Avg 3.05

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. P. 12/18/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



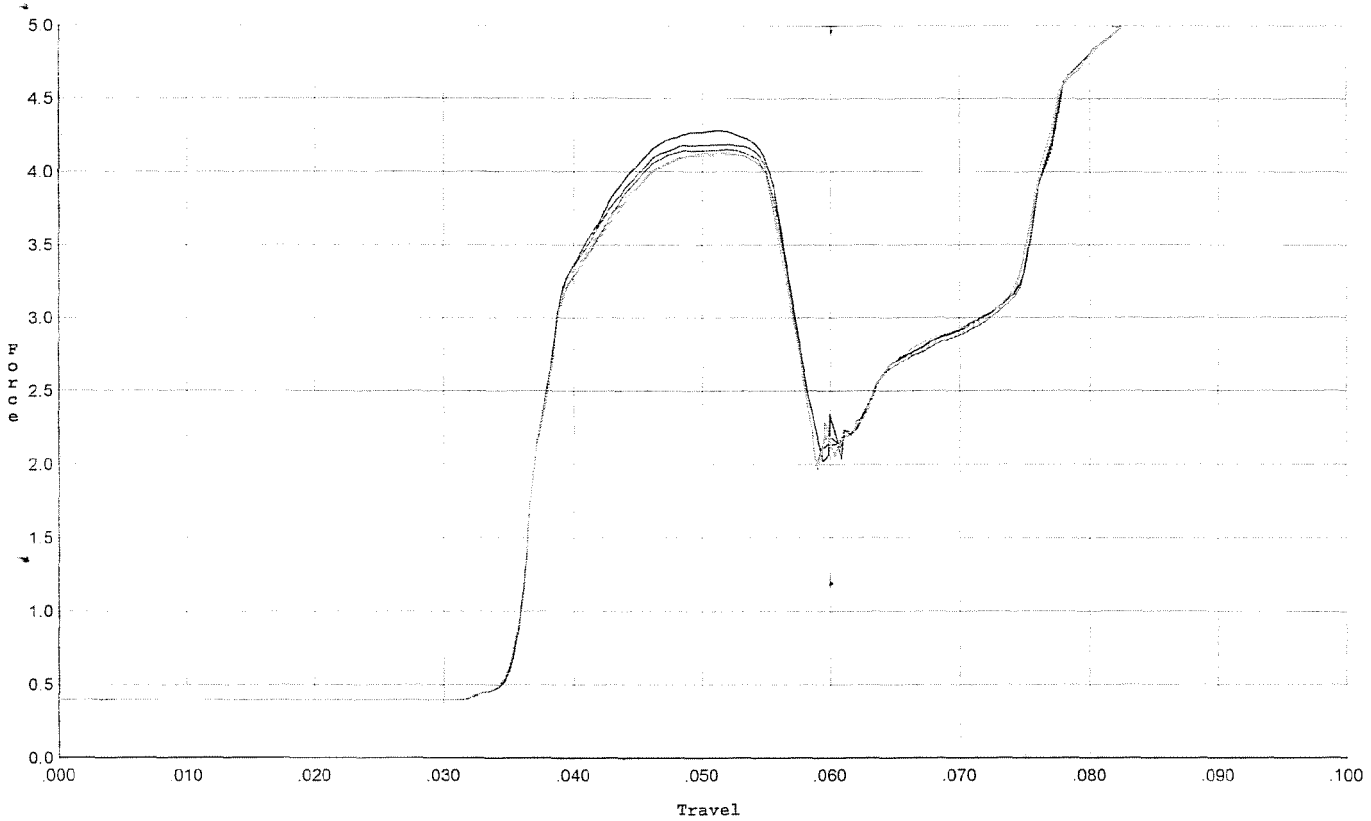
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.051      | 0.055             | 0.036           | 0.037      | 0.065             |           | Set Trigger |
| 2 | 3.034      | 0.055             | 0.036           | 0.037      | 0.064             |           | Set Trigger |
| 3 | 3.023      | 0.055             | 0.036           | 0.037      | 0.065             |           | Set Trigger |
| 4 | 2.993      | 0.055             | 0.035           | 0.036      | 0.065             |           | Set Trigger |
| 5 | 2.955      | 0.055             | 0.036           | 0.037      | 0.064             |           | Set Trigger |

Aug 3.01

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. P, 12/18/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



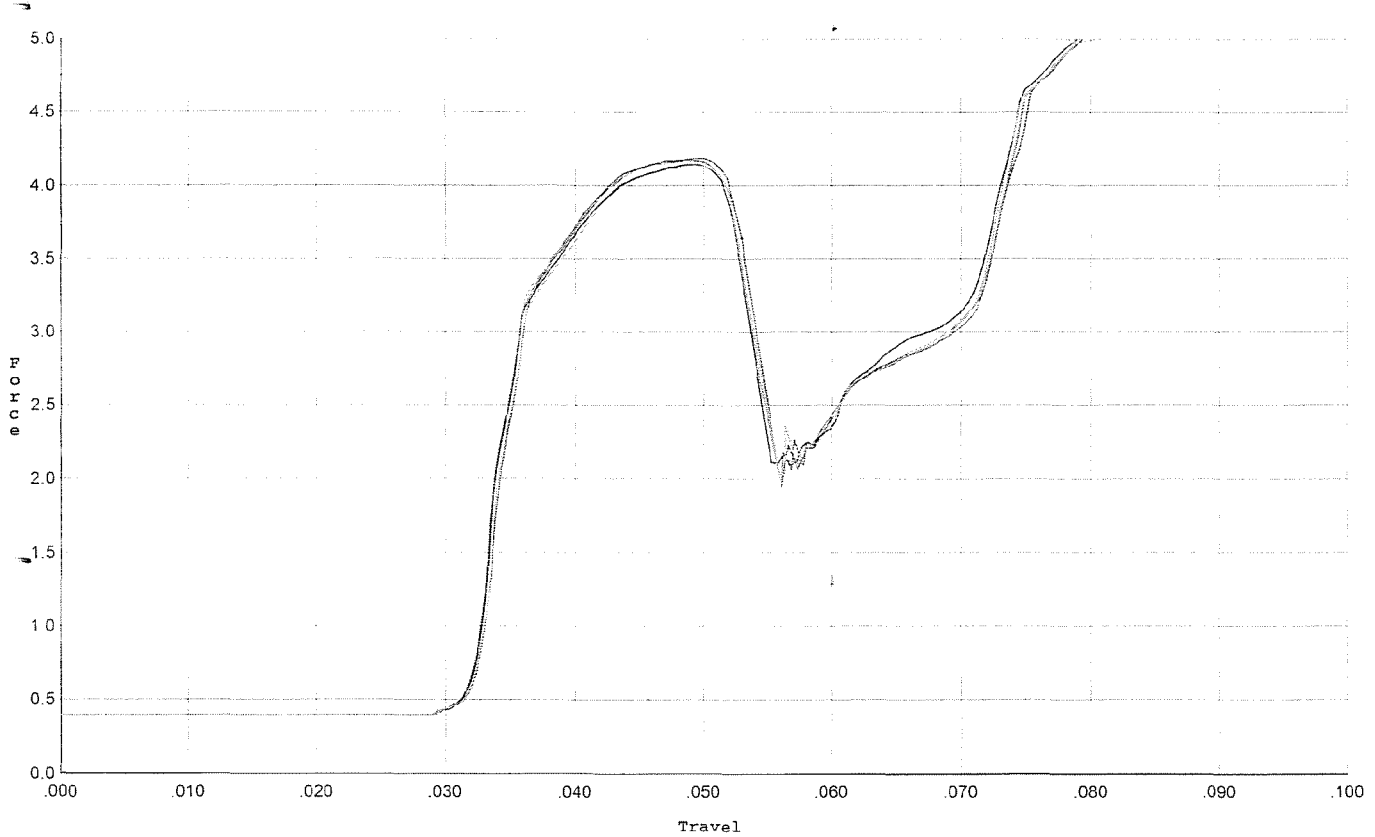
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.185      | 0.056             | 0.035           | 0.035      | 0.090             |           | Set Trigger |
| 2 | 4.280      | 0.056             | 0.035           | 0.035      | 0.091             |           | Set Trigger |
| 3 | 4.150      | 0.056             | 0.035           | 0.035      | 0.090             |           | Set Trigger |
| 4 | 4.118      | 0.056             | 0.035           | 0.035      | 0.090             |           | Set Trigger |
| 5 | 4.128      | 0.057             | 0.035           | 0.035      | 0.090             |           | Set Trigger |

Avg 4.17

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. P, 12/18/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



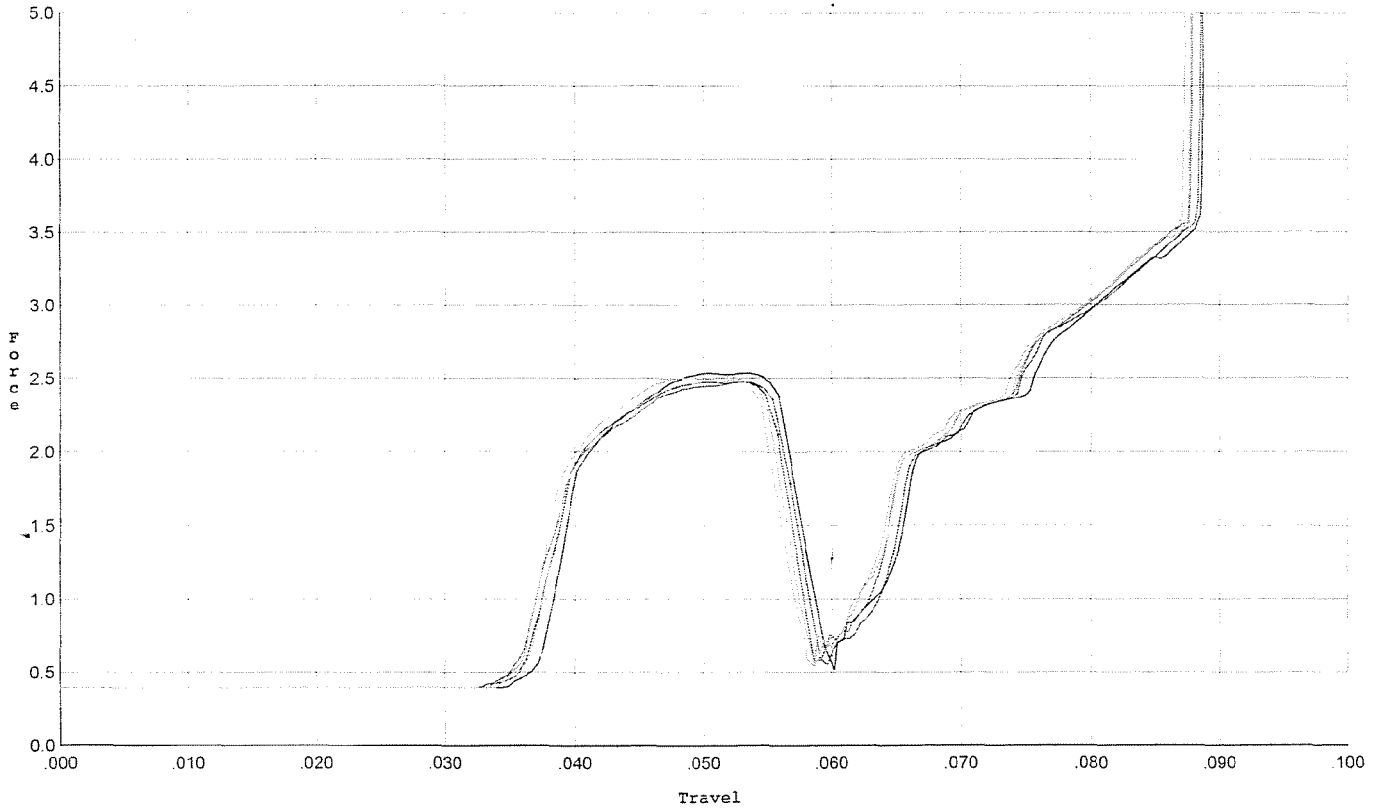
| #  | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|----|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1  | 4.182      | 0.053             | 0.032           | 0.034      | 0.088             |           | Set Trigger |
| 2  | 4.145      | 0.052             | 0.032           | 0.034      | 0.086             |           | Set Trigger |
| 3  | 4.174      | 0.052             | 0.032           | 0.034      | 0.086             |           | Set Trigger |
| 4  | 4.139      | 0.052             | 0.032           | 0.034      | 0.085             |           | Set Trigger |
| 5* | 4.164      | 0.052             | 0.032           | 0.034      | 0.086             |           | Set Trigger |

Aug 4.16

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. P. 12/18/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



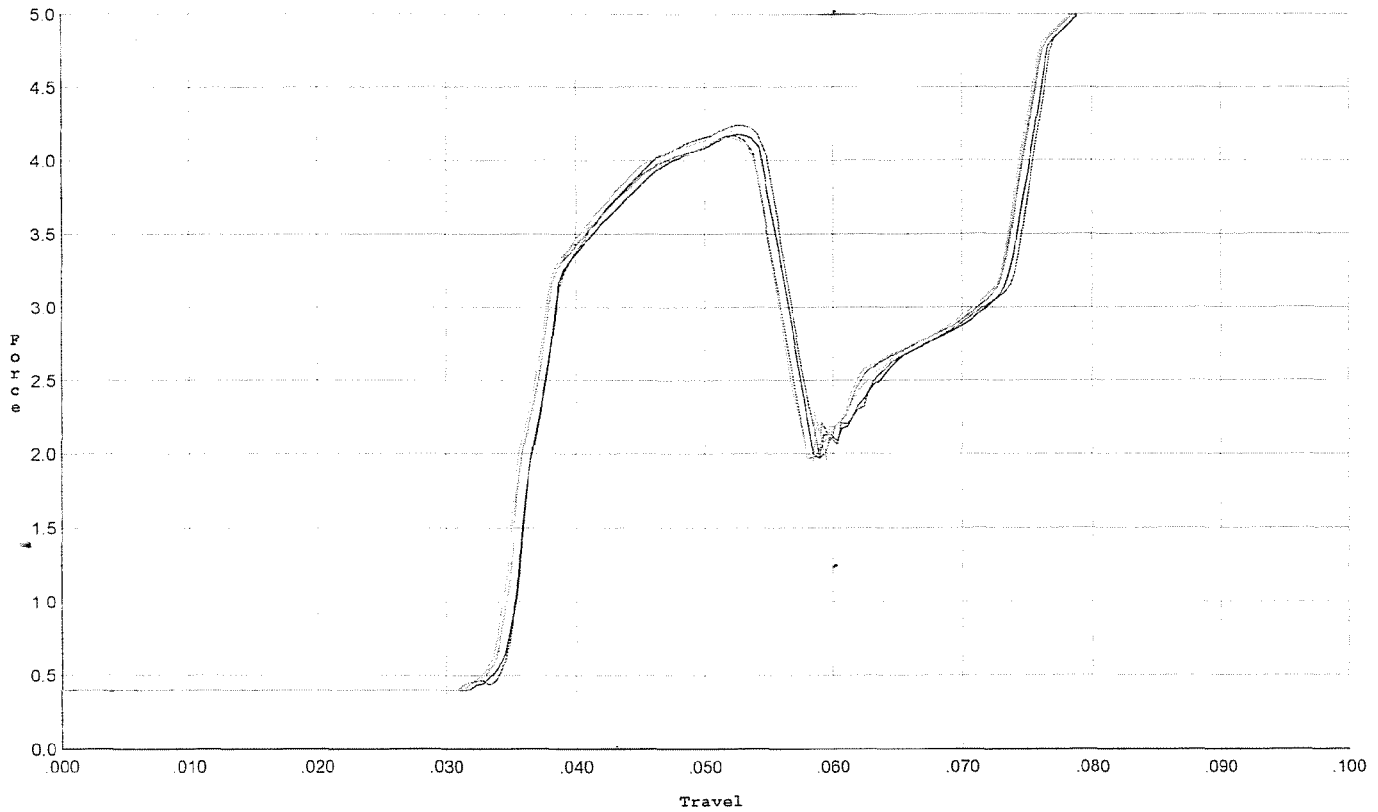
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.480      | 0.057             | 0.036           | 0.037      | 0.058             |           | Set Trigger |
| 2 | 2.536      | 0.056             | 0.038           | 0.038      | 0.057             |           | Set Trigger |
| 3 | 2.476      | 0.056             | 0.036           | 0.037      | 0.057             |           | Set Trigger |
| 4 | 2.490      | 0.055             | 0.037           | 0.038      | 0.055             |           | Set Trigger |
| 5 | 2.511      | 0.054             | 0.036           | 0.037      | 0.056             |           | Set Trigger |

AVG 2.49

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. P, 12/18/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| #  | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|----|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1  | 4.244      | 0.055             | 0.034           | 0.035      | 0.089             |           | Set Trigger |
| 2  | 4.179      | 0.056             | 0.035           | 0.035      | 0.089             |           | Set Trigger |
| 3  | 4.170      | 0.054             | 0.034           | 0.035      | 0.086             |           | Set Trigger |
| 4  | 4.159      | 0.054             | 0.034           | 0.035      | 0.086             |           | Set Trigger |
| 5* | 4.204      | 0.054             | 0.034           | 0.034      | 0.087             |           | Set Trigger |

Aug 4.19