

66789956

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



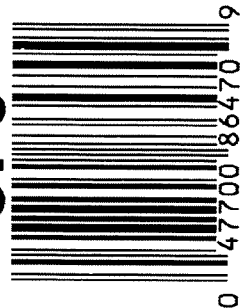
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789956

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789956

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RT
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	12/9/08	(R)
490	MAGNAFLUX BOLT		12/2/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	PG
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

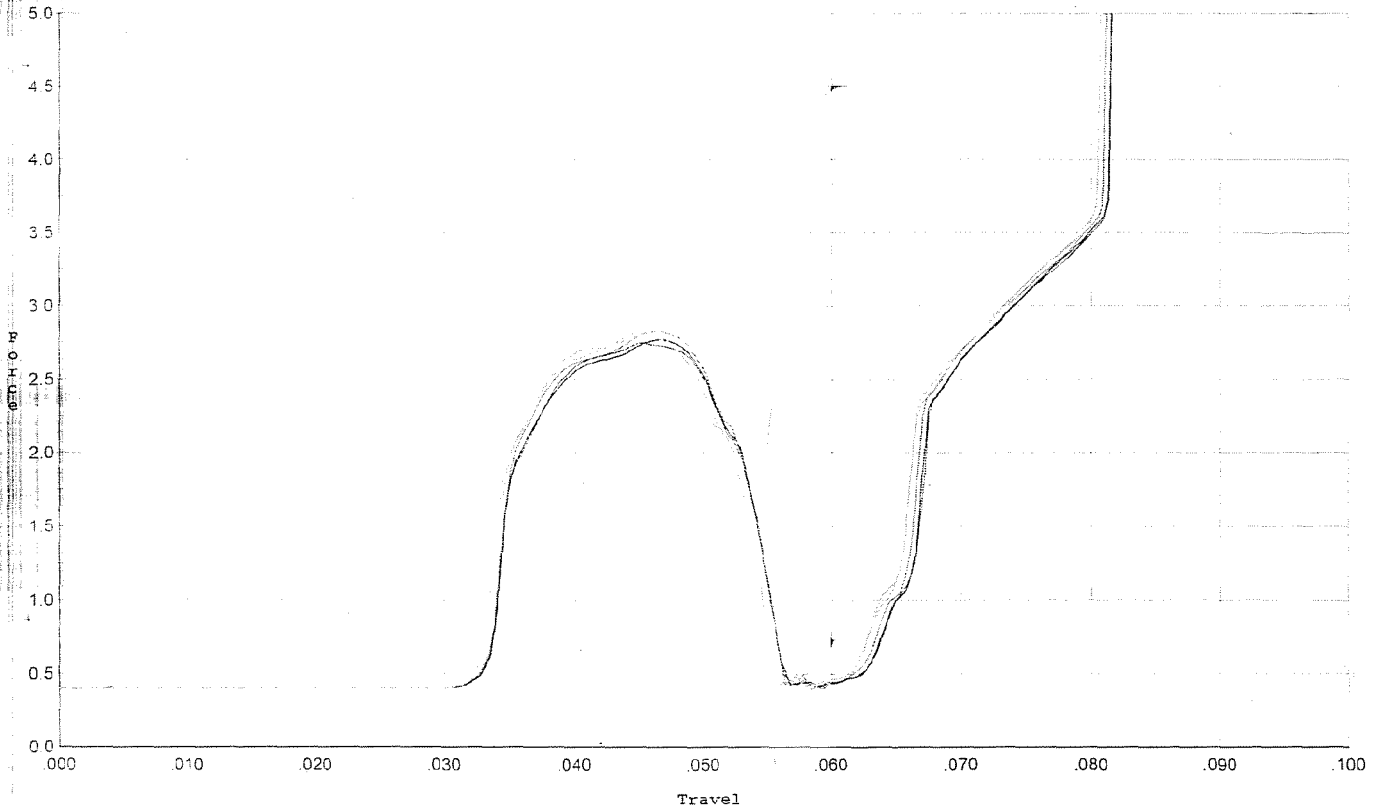
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	1-31-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-31-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-31-09	TL
	J) ASSEMBLE STOCK		1-16-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WU
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.12</u> <u>2.22</u> <u>2.20</u> <u>2.30</u>	1-30-09	WU
	C) FUNCTION		1-31-09	TL
690	PACK		2/2/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



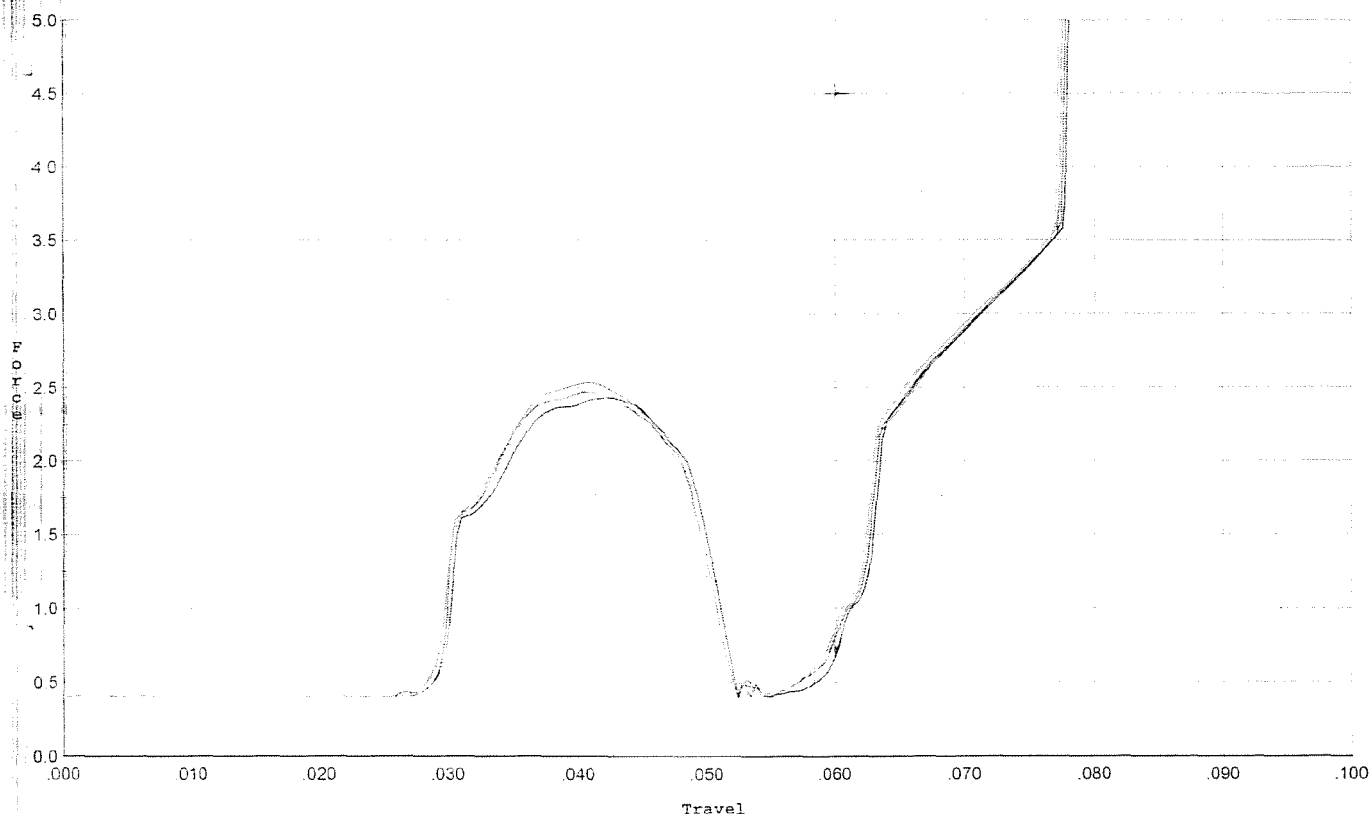
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.750	0.054	0.033	0.034	0.062		Set Trigger
2	2.772	0.054	0.033	0.034	0.062		Set Trigger
3	2.834	0.054	0.033	0.033	0.063		Set Trigger
4	2.828	0.053	0.033	0.033	0.061		Set Trigger
5	2.801	0.054	0.033	0.033	0.062		Set Trigger

A-2-79

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 20 cycles+/- .50 lb



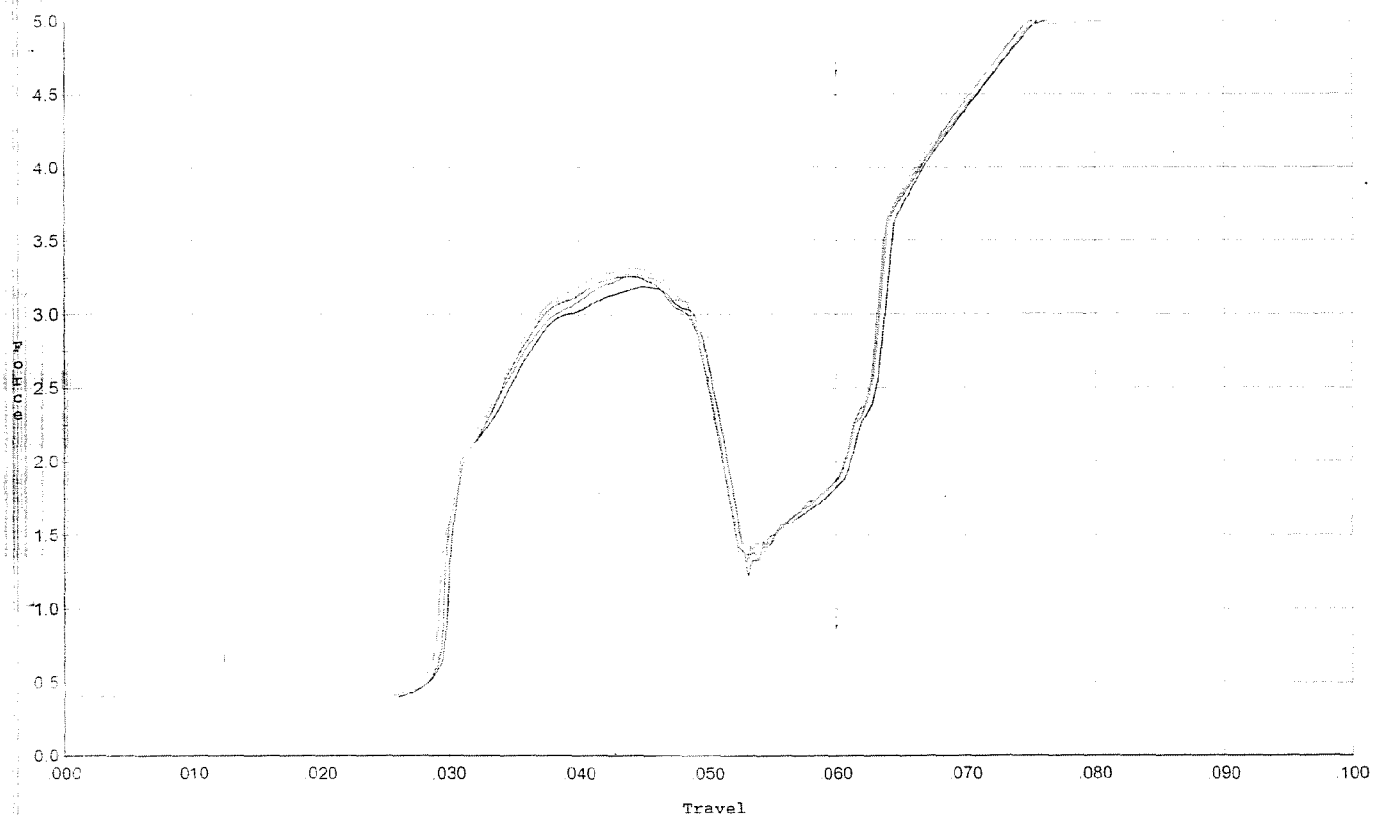
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.050	0.029	0.033	0.055		Set Trigger
2	2.435	0.051	0.030	0.033	0.055		Set Trigger
3	2.536	0.050	0.029	0.033	0.056		Set Trigger
4	2.482	0.050	0.030	0.033	0.055		Set Trigger
5	2.473	0.049	0.029	0.033	0.054		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



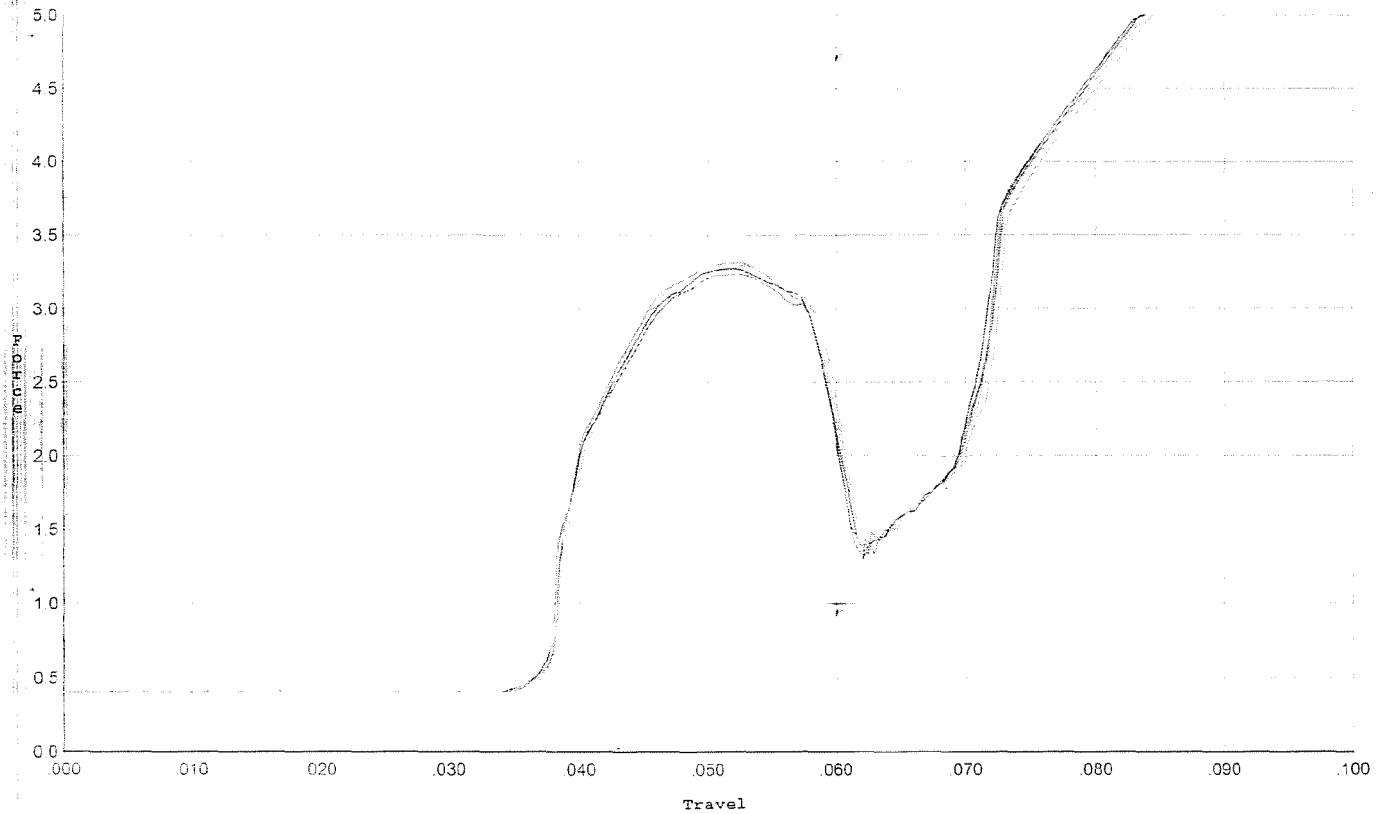
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.050	0.029	0.031	0.071		Set Trigger
2	3.191	0.051	0.029	0.031	0.071		Set Trigger
3	3.258	0.051	0.029	0.031	0.071		Set Trigger
4	3.312	0.050	0.029	0.031	0.071		Set Trigger
5	3.277	0.050	0.029	0.031	0.071		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



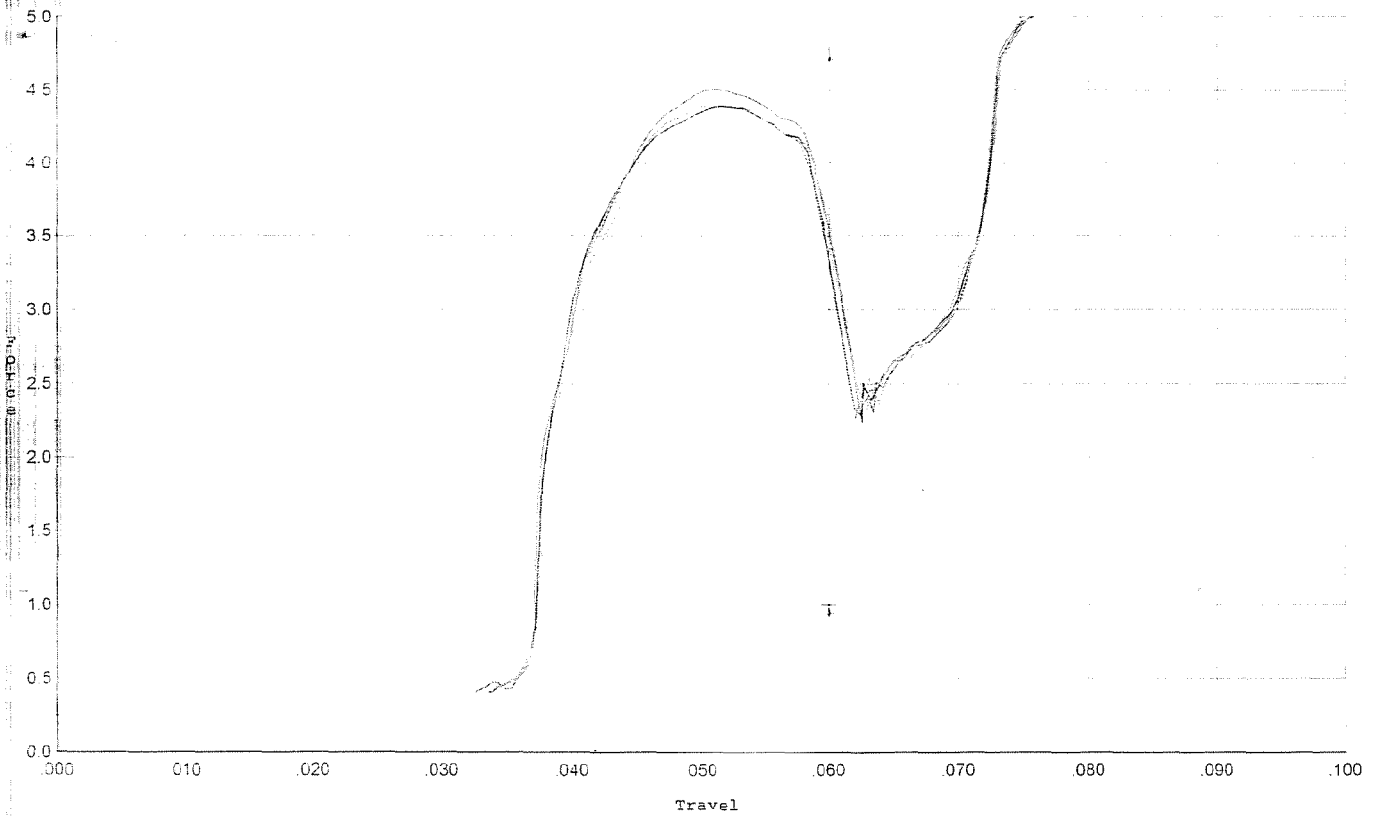
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.059	0.038	0.033	0.075		Set Trigger
2	3.274	0.059	0.038	0.032	0.076		Set Trigger
3	3.315	0.059	0.038	0.032	0.076		Set Trigger
4	3.296	0.059	0.038	0.032	0.077		Set Trigger
5	3.315	0.060	0.038	0.032	0.079		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



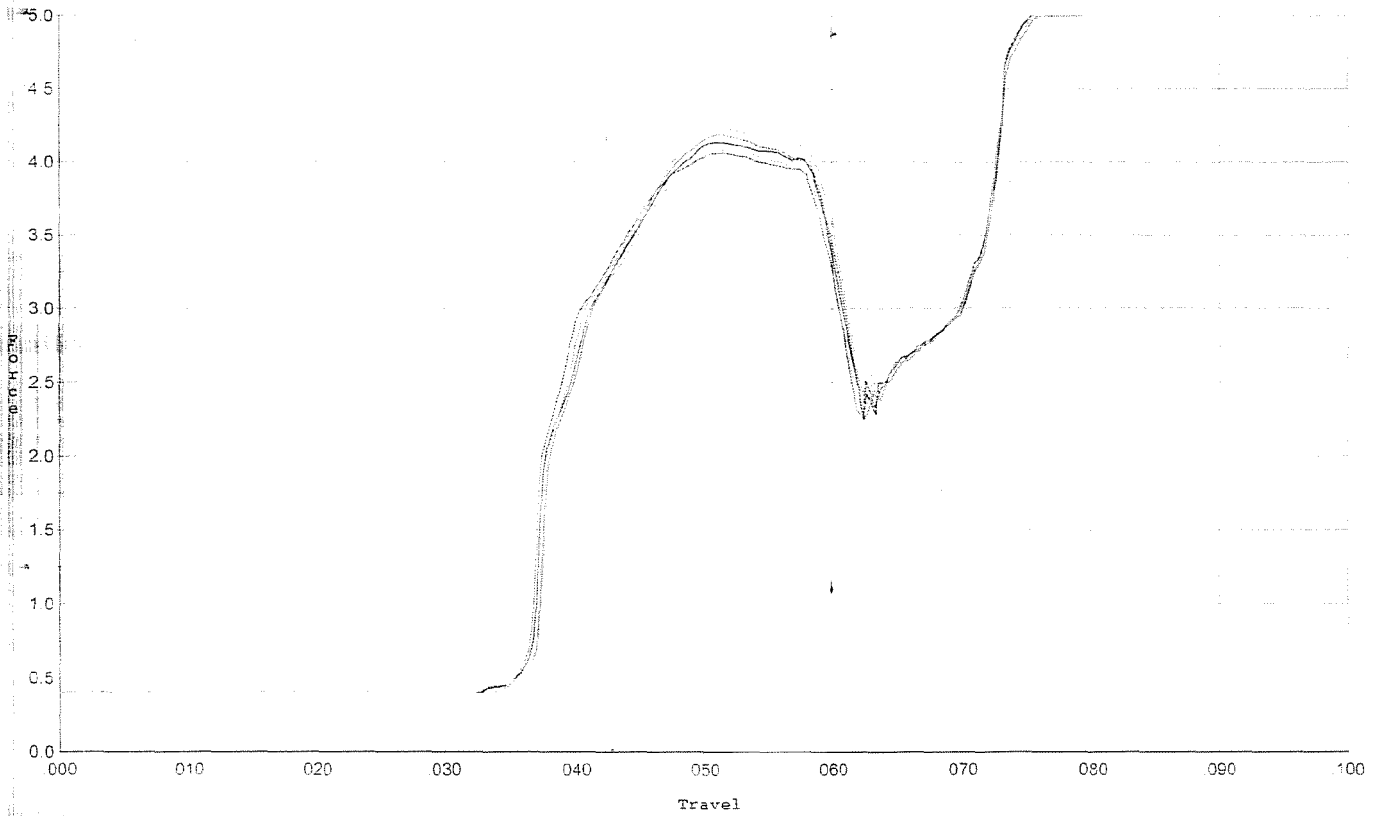
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.507	0.060	0.036	0.025	0.106		Set Trigger
2	4.388	0.060	0.037	0.026	0.103		Set Trigger
3	4.398	0.060	0.037	0.026	0.104		Set Trigger
4	4.373	0.060	0.037	0.026	0.103		Set Trigger
5	4.401	0.059	0.037	0.026	0.102		Set Trigger

A. 4.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



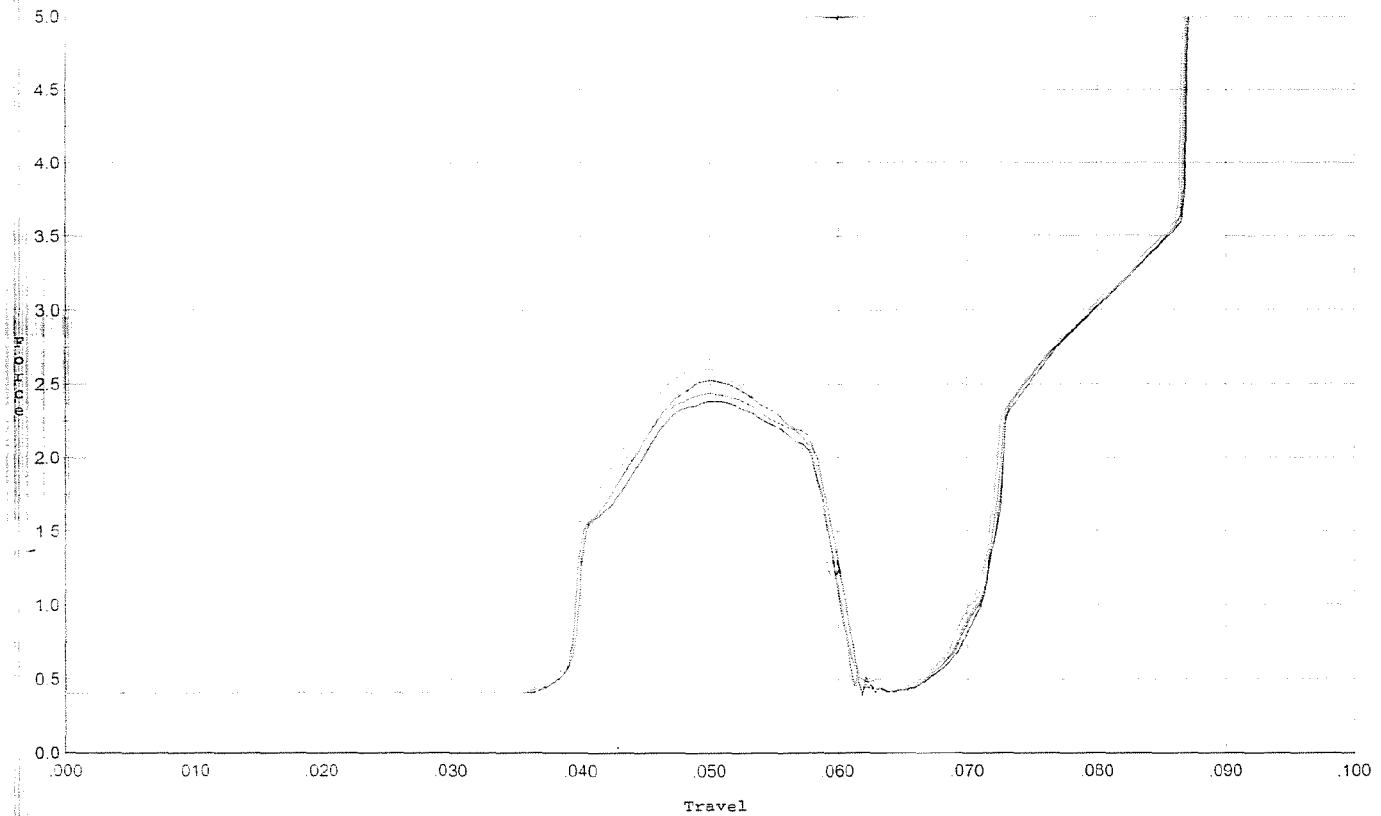
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.060	0.036	0.027	0.098		Set Trigger
2	4.136	0.059	0.036	0.026	0.097		Set Trigger
3	4.188	0.061	0.037	0.026	0.099		Set Trigger
4	4.082	0.060	0.037	0.027	0.096		Set Trigger
5	4.238	0.060	0.037	0.026	0.100		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



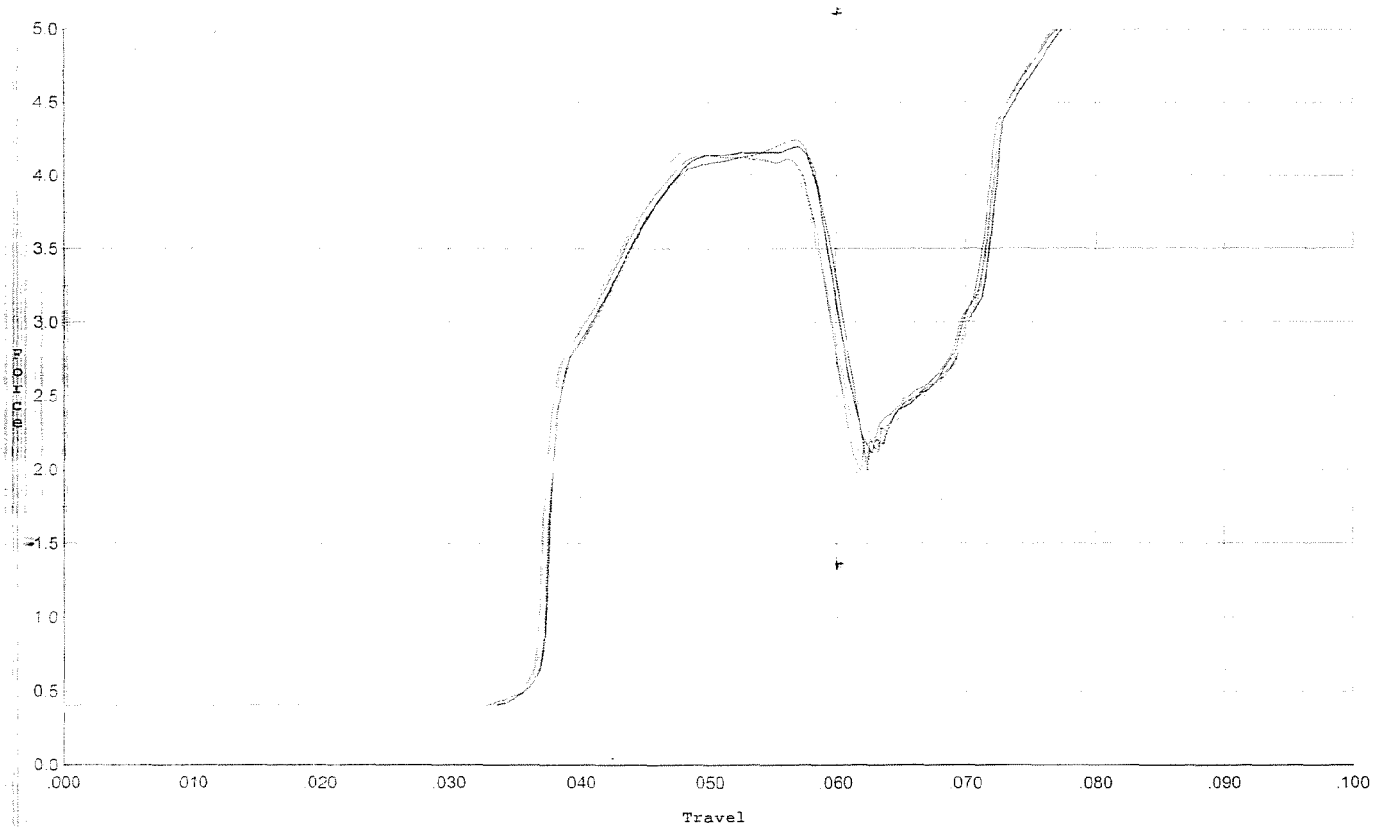
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.060	0.039	0.034	0.060		Set Trigger
2	2.388	0.059	0.039	0.035	0.056		Set Trigger
3	2.439	0.059	0.039	0.034	0.058		Set Trigger
4	2.477	0.058	0.038	0.035	0.058		Set Trigger
5	2.611	0.059	0.039	0.034	0.060		Set Trigger

A. 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.060	0.037	0.030	0.099		Set Trigger
2	4.199	0.058	0.037	0.030	0.096		Set Trigger
3	4.138	0.059	0.036	0.031	0.096		Set Trigger
4	4.063	0.059	0.037	0.031	0.093		Set Trigger
5	4.213	0.059	0.037	0.031	0.097		Set Trigger

A. 4.17