

G678 9957

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

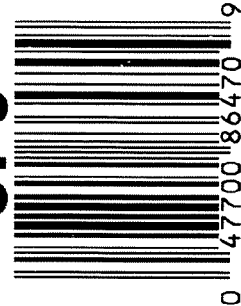


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6789957

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 678 9957

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD.
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD.
460	CHECK HEADSPACE		12-1-08	SPD.
470	DIS-ASSEMBLE ACTION		12-1-08	SPD.
472	SERIALIZE BOLT HANDLE		12-2-08	RBN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX DEC 08 2008 OPERATOR	12/9/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		12/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/16/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

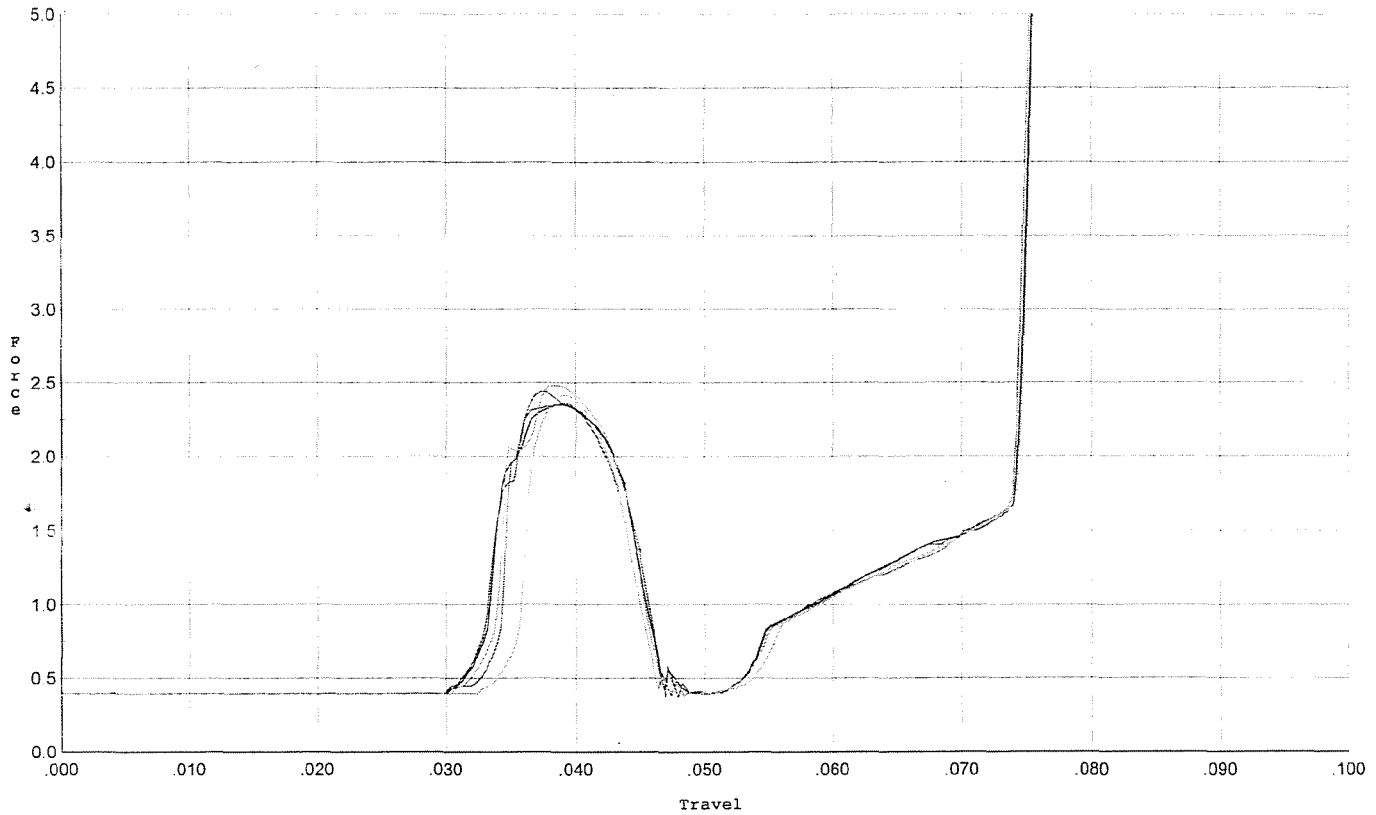
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-7-09	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-7-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-7-09	LH
	J) ASSEMBLE STOCK		1-6-09	Rgn
	K) ASSEMBLE SWIVEL STUDS		1-7-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.37</u> <u>2.33</u> <u>2.40</u> <u>2.41</u>	1-7-09	TL
	C) FUNCTION		1-7-09	LH
690	PACK		1-21-09	Rgn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



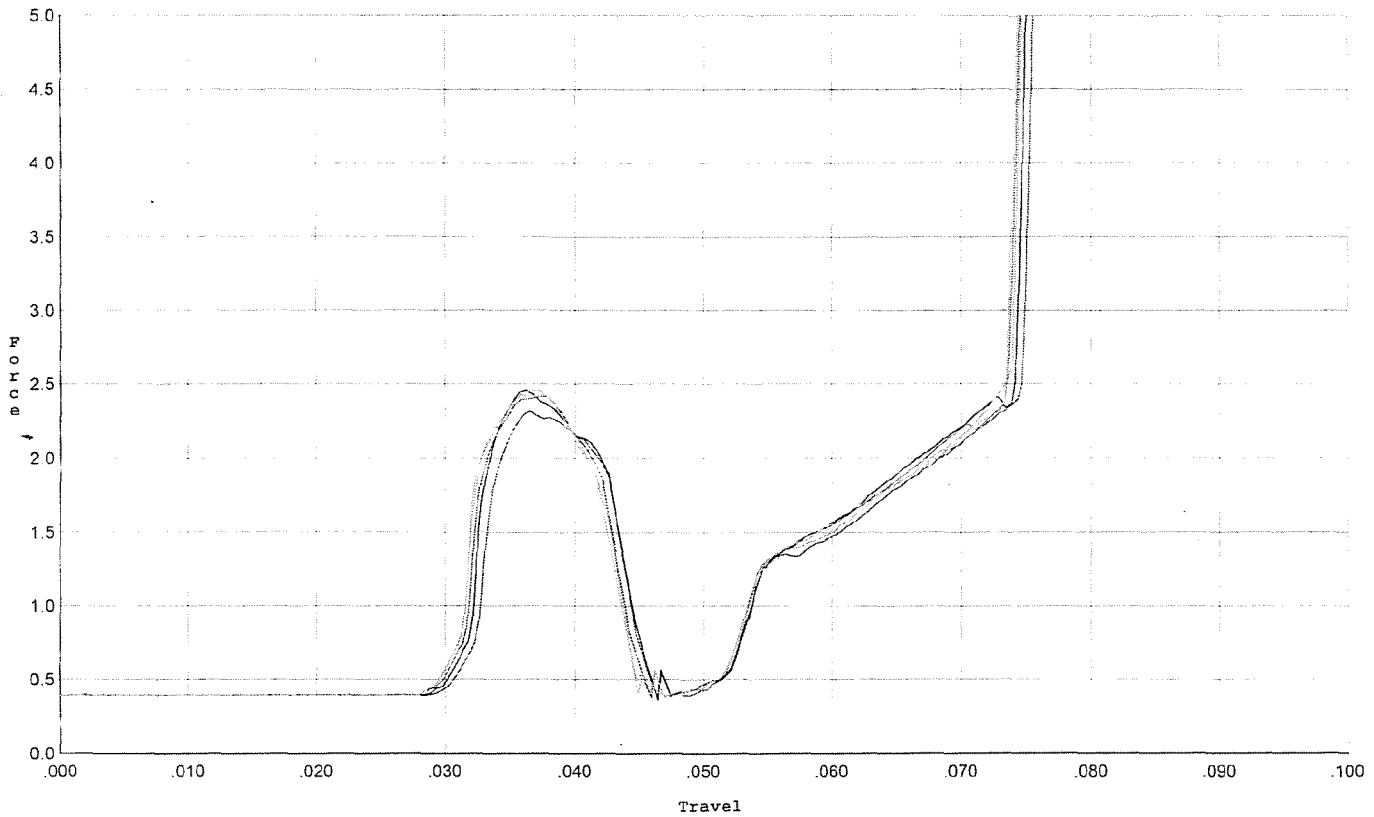
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.355	0.045	0.032	0.036	0.038		Set Trigger
2	2.358	0.044	0.032	0.035	0.036		Set Trigger
3	2.439	0.043	0.033	0.036	0.034		Set Trigger
4	2.418	0.043	0.035	0.036	0.032		Set Trigger
5	2.484	0.044	0.033	0.035	0.036		Set Trigger

A.2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



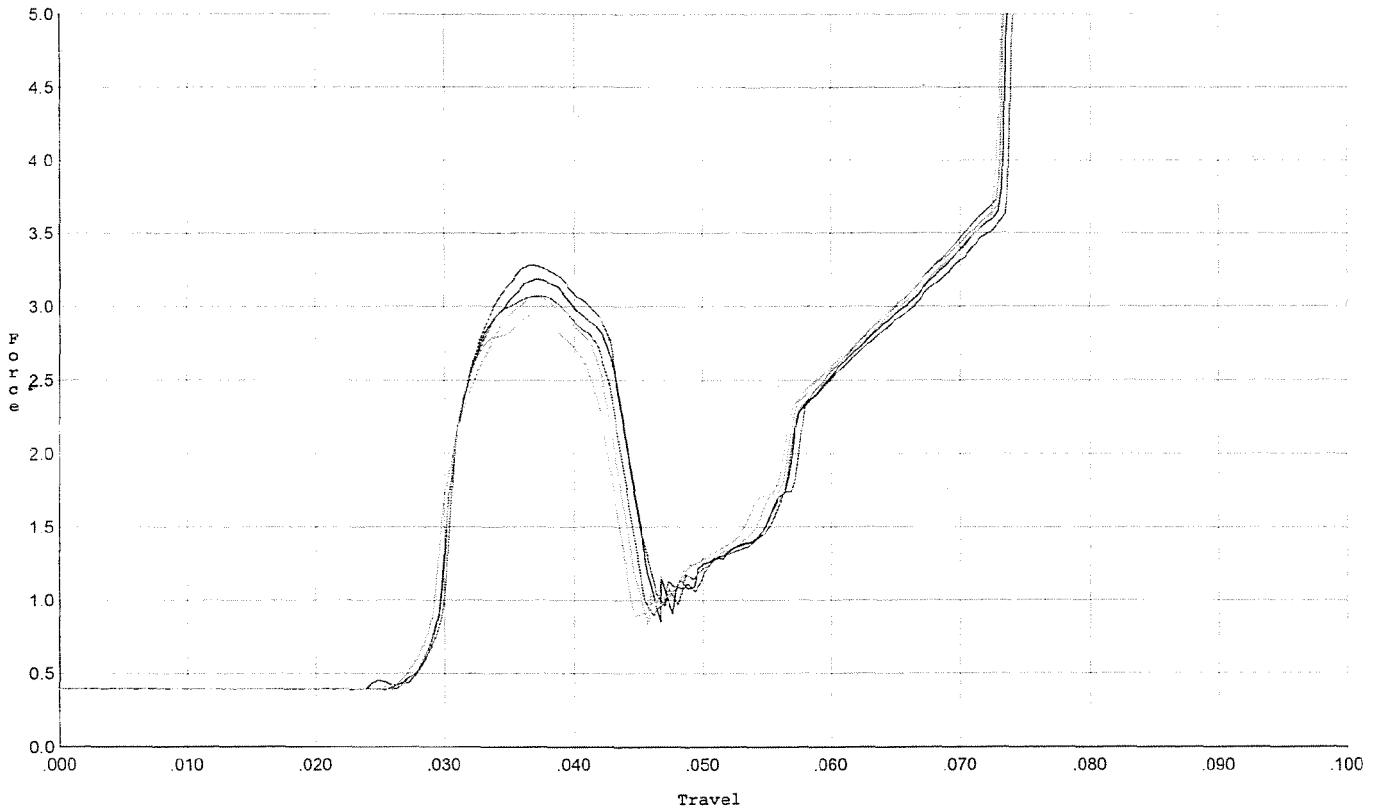
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.319	0.043	0.031	0.036	0.035		Set Trigger
2	2.458	0.043	0.030	0.036	0.037		Set Trigger
3	2.415	0.042	0.030	0.036	0.036		Set Trigger
4	2.461	0.043	0.030	0.035	0.037		Set Trigger
5	2.428	0.043	0.030	0.036	0.037		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



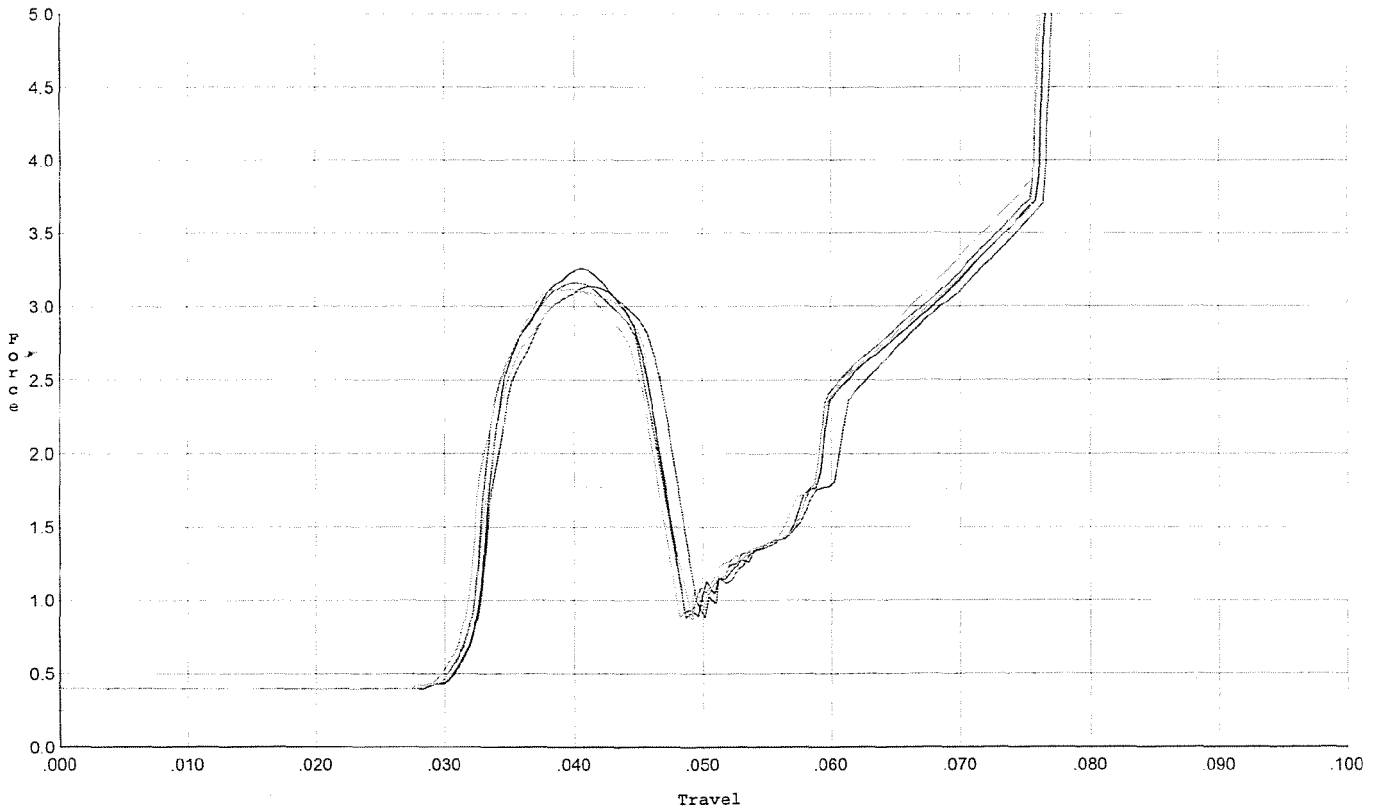
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.043	0.028	0.033	0.051		Set Trigger
2	3.187	0.043	0.029	0.032	0.051		Set Trigger
3	3.072	0.043	0.029	0.032	0.049		Set Trigger
4	3.064	0.042	0.028	0.033	0.047		Set Trigger
5	2.943	0.042	0.028	0.033	0.046		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



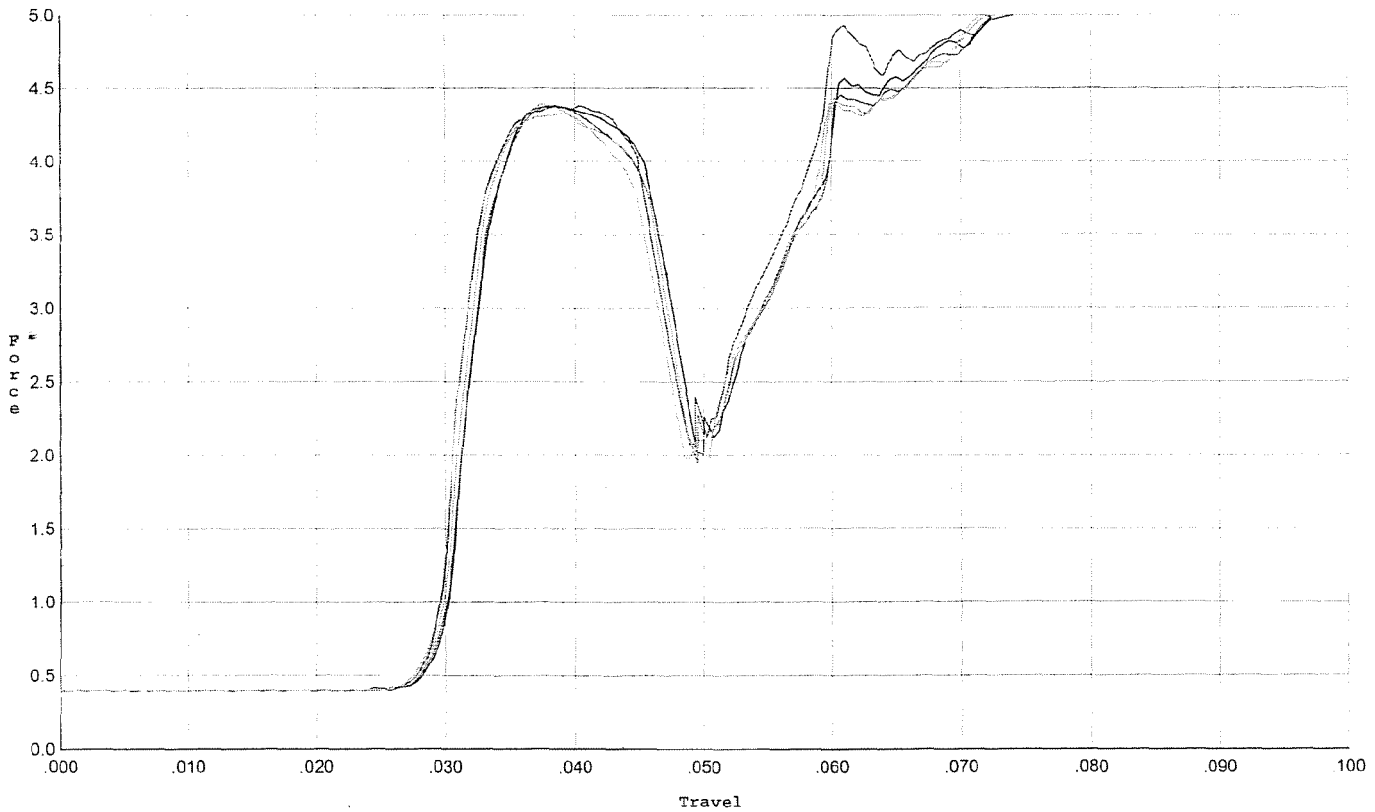
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.047	0.031	0.034	0.053		Set Trigger
2	3.260	0.046	0.031	0.034	0.051		Set Trigger
3	3.163	0.046	0.031	0.033	0.052		Set Trigger
4	3.105	0.045	0.031	0.034	0.051		Set Trigger
5	3.117	0.045	0.031	0.033	0.051		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



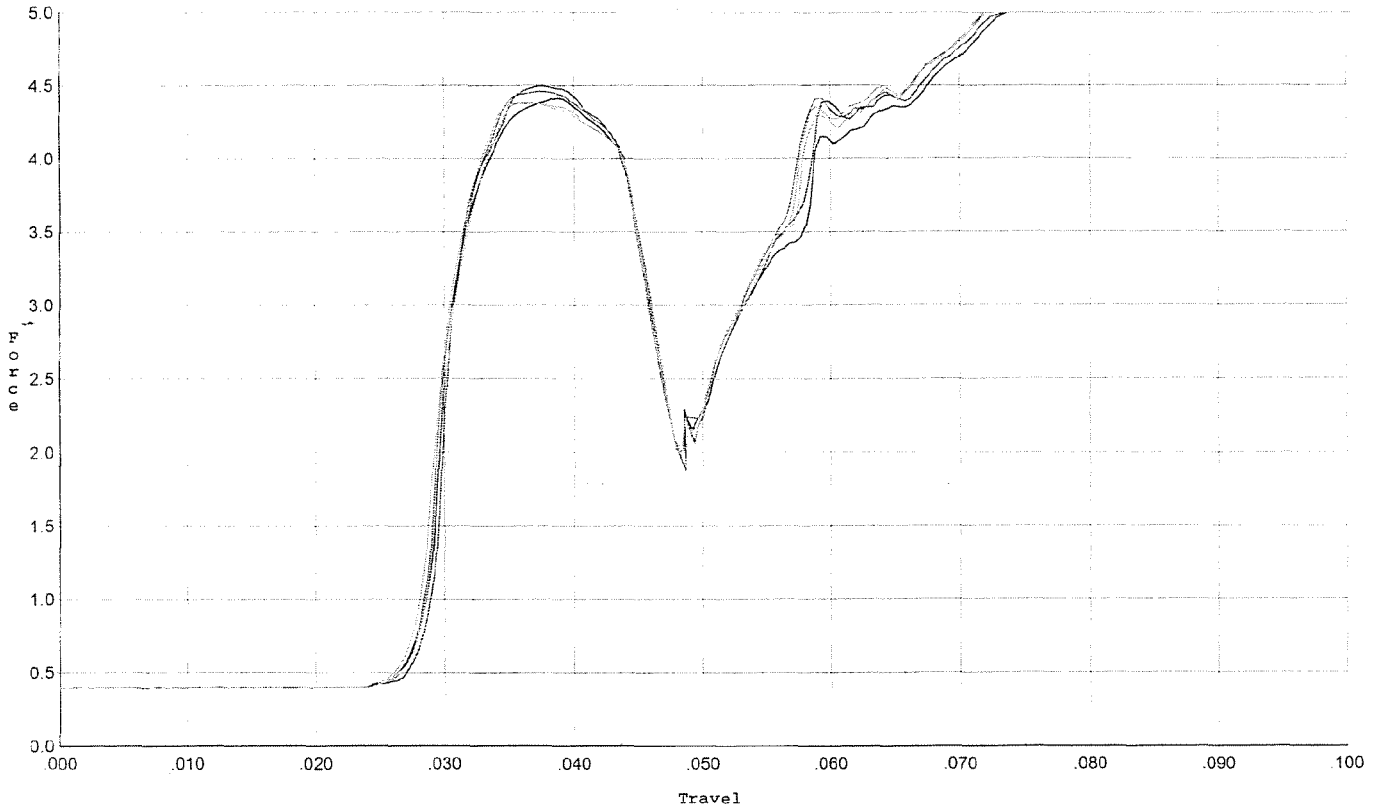
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.381	0.045	0.028	0.031	0.075		Set Trigger
2	4.374	0.047	0.029	0.031	0.077		Set Trigger
3	4.385	0.046	0.029	0.031	0.074		Set Trigger
4	4.393	0.046	0.029	0.031	0.075		Set Trigger
5	4.328	0.046	0.028	0.031	0.076		Set Trigger

A-4.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



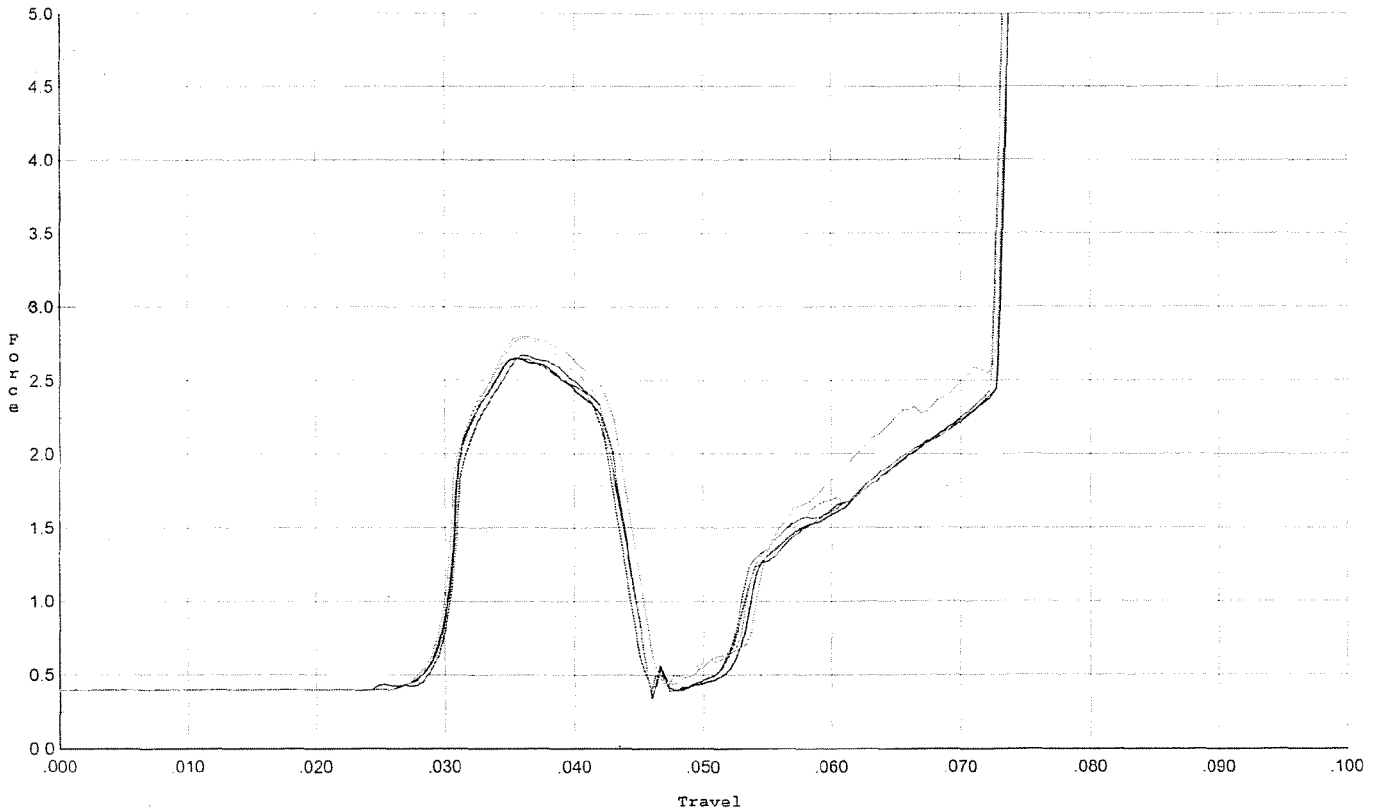
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.496	0.044	0.027	0.030	0.074		Set Trigger
2	4.415	0.044	0.028	0.030	0.074		Set Trigger
3	4.459	0.046	0.027	0.030	0.078		Set Trigger
4	4.380	0.046	0.028	0.030	0.078		Set Trigger
5	4.382	0.044	0.027	0.030	0.075		Set Trigger

A-4.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



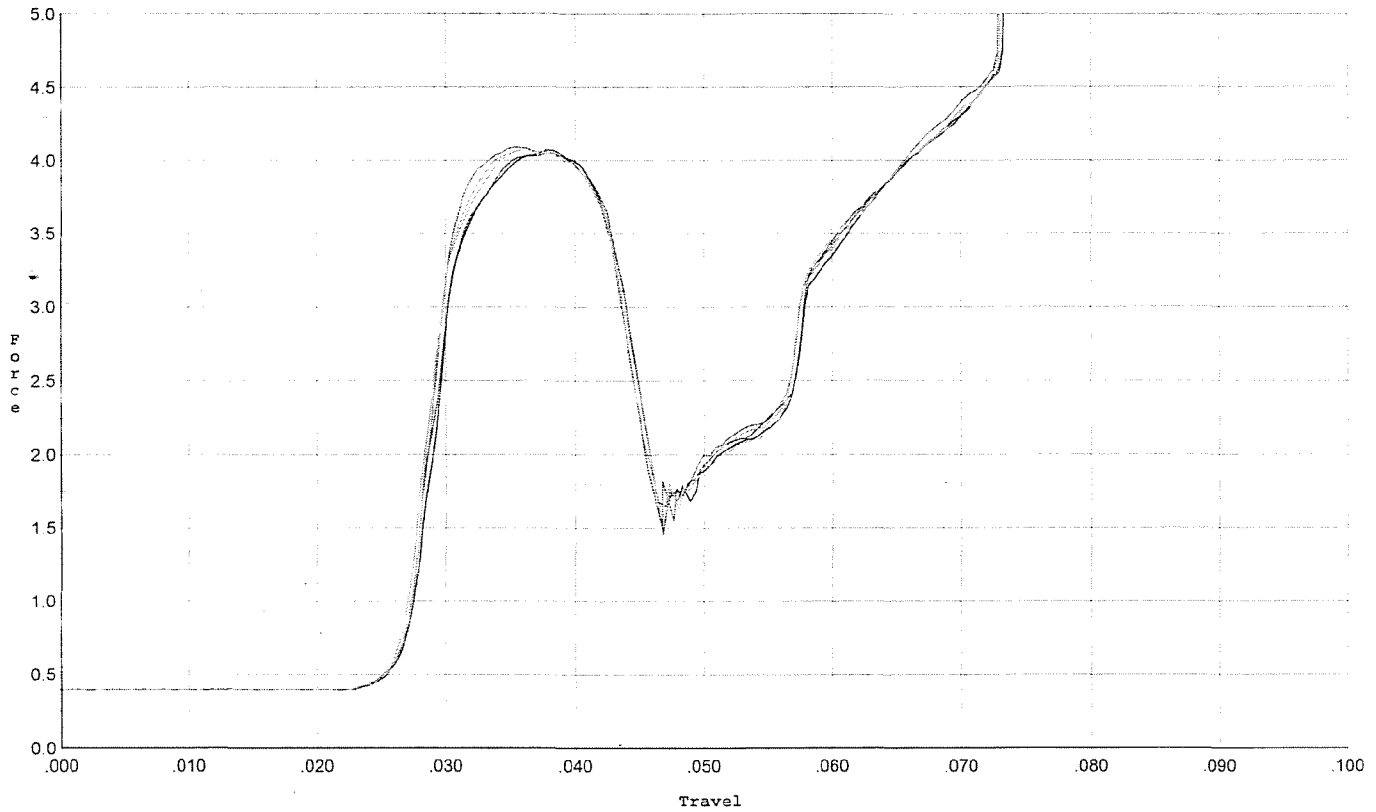
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.043	0.029	0.034	0.043		Set Trigger
2	2.651	0.043	0.029	0.034	0.044		Set Trigger
3	2.653	0.042	0.029	0.034	0.042		Set Trigger
4	2.782	0.044	0.029	0.033	0.045		Set Trigger
5	2.799	0.043	0.030	0.033	0.045		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.044	0.026	0.030	0.069		Set Trigger
2	4.077	0.043	0.027	0.030	0.066		Set Trigger
3	4.091	0.043	0.026	0.030	0.068		Set Trigger
4	4.072	0.044	0.026	0.030	0.071		Set Trigger
5	4.069	0.043	0.026	0.030	0.068		Set Trigger

A-4.07