

6678 9958

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

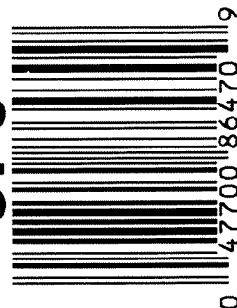
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789958

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 678 9958

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	RT
475	DRILL AND TAP SIGHT HOLES	DEC 01 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/4/08	
490	MAGNAFLUX BOLT		12/4/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

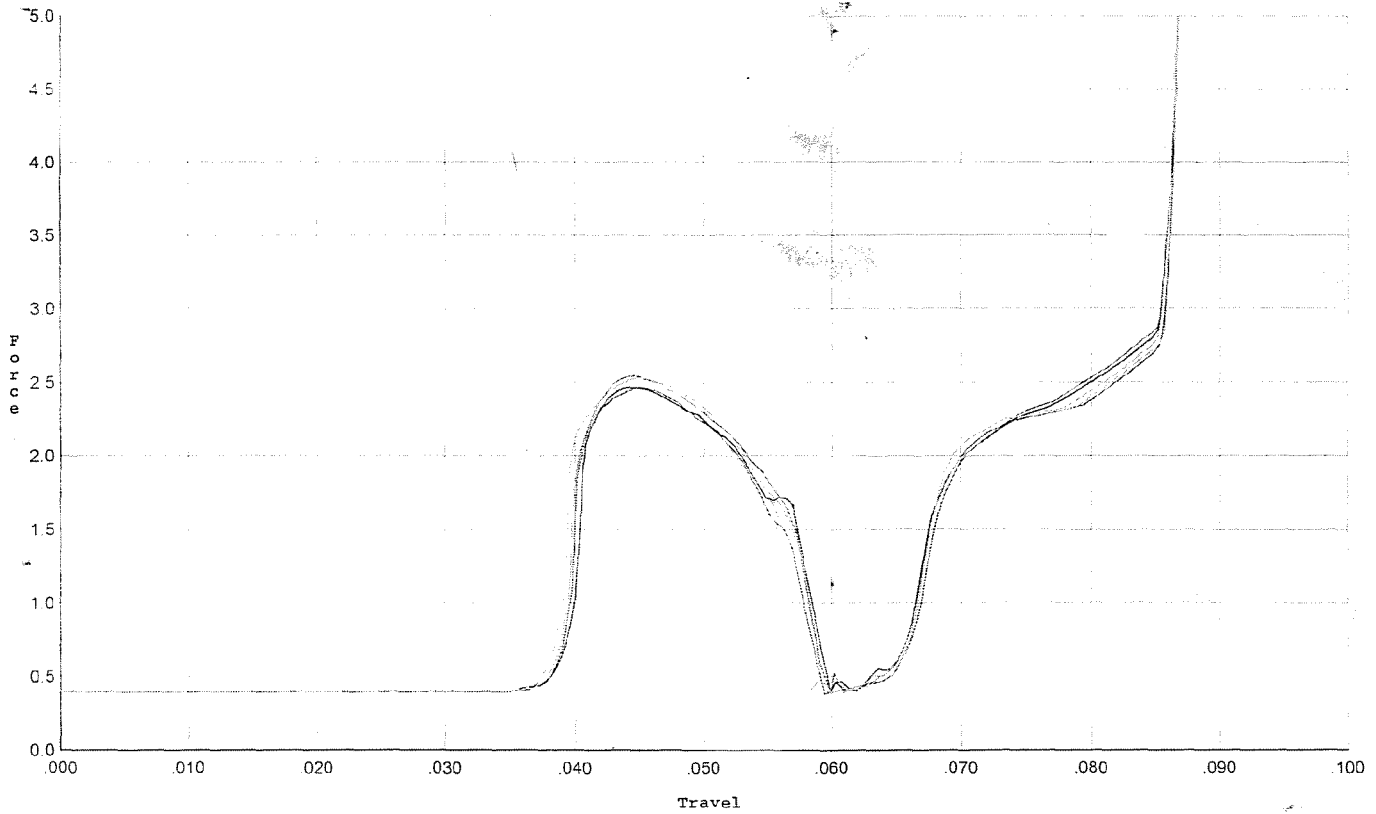
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-12-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-12-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-0.24</u> <u>-0.24</u> <u>-0.24</u>	1-12-09	L.N.
	J) ASSEMBLE STOCK		1-7-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-12-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-8-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-8-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-12-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.24</u> <u>2.24</u> <u>2.39</u> <u>2.34</u>	1-12-09	TK
	C) FUNCTION		1-12-09	L.N.
690	PACK		1/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



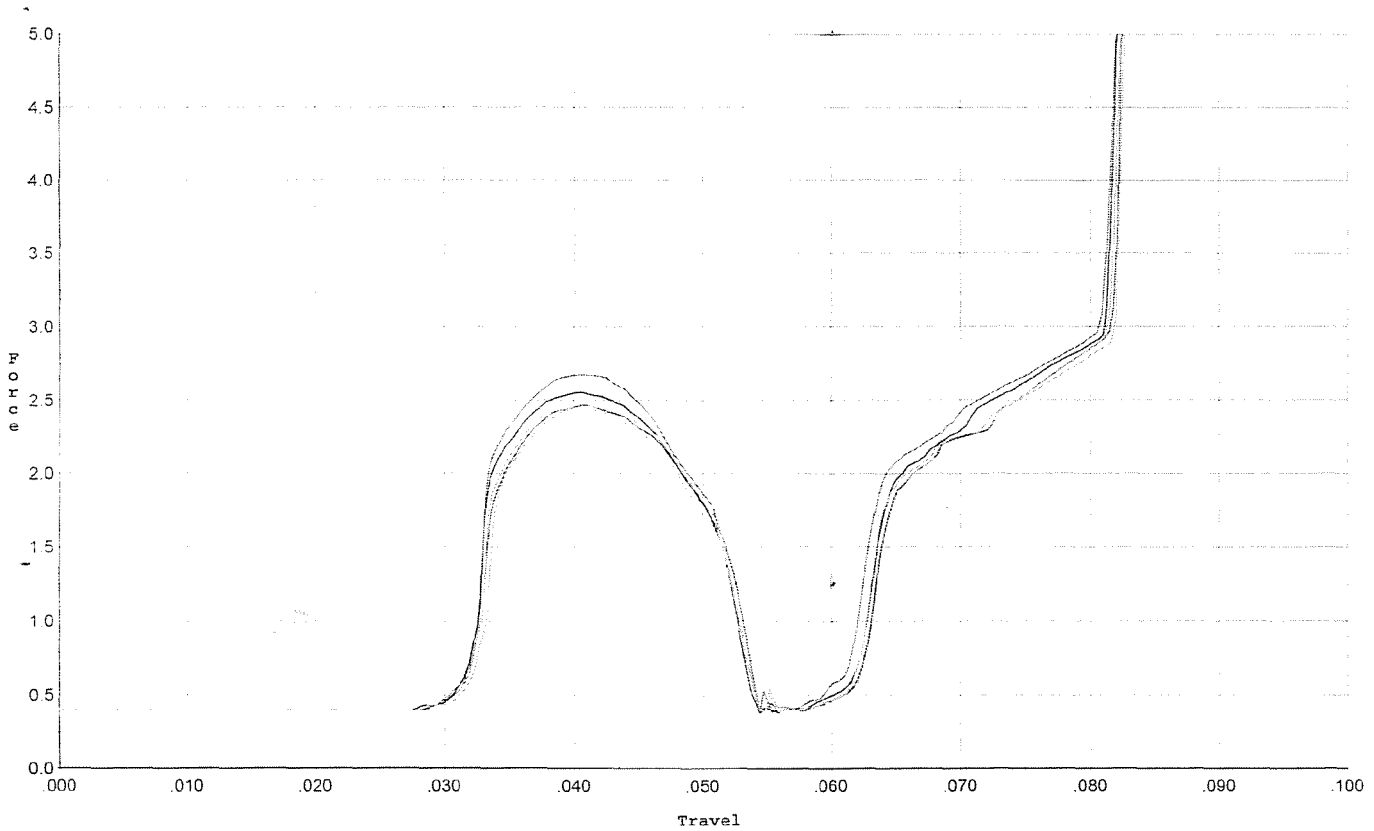
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.057	0.039	0.037	0.053		Set Trigger
2	2.467	0.057	0.039	0.036	0.053		Set Trigger
3	2.553	0.057	0.039	0.036	0.055		Set Trigger
4	2.530	0.057	0.038	0.037	0.054		Set Trigger
5	2.537	0.057	0.039	0.036	0.055		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



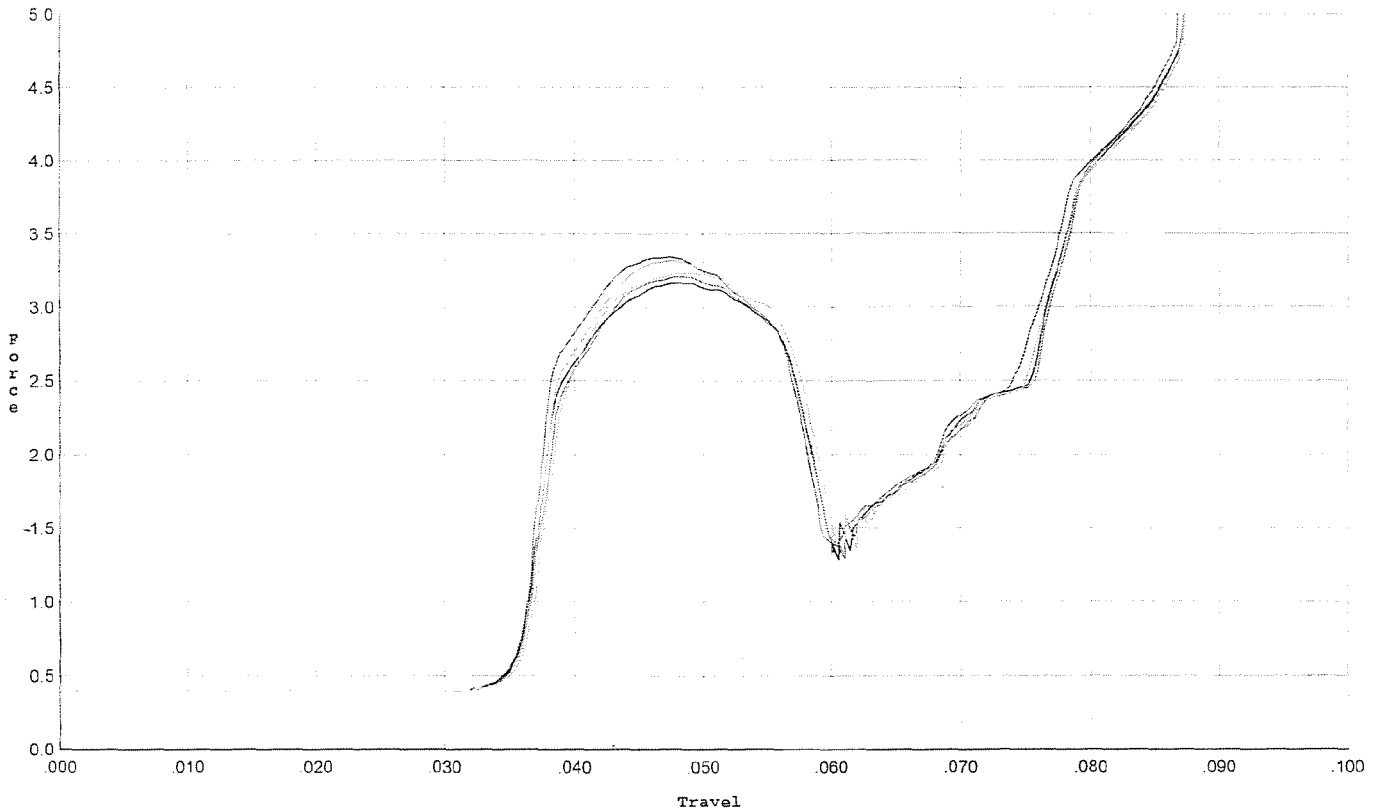
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.053	0.032	0.034	0.055		Set Trigger
2	2.556	0.052	0.031	0.035	0.056		Set Trigger
3	2.673	0.052	0.032	0.035	0.058		Set Trigger
4	2.460	0.052	0.032	0.035	0.054		Set Trigger
5*	2.451	0.052	0.032	0.035	0.054		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



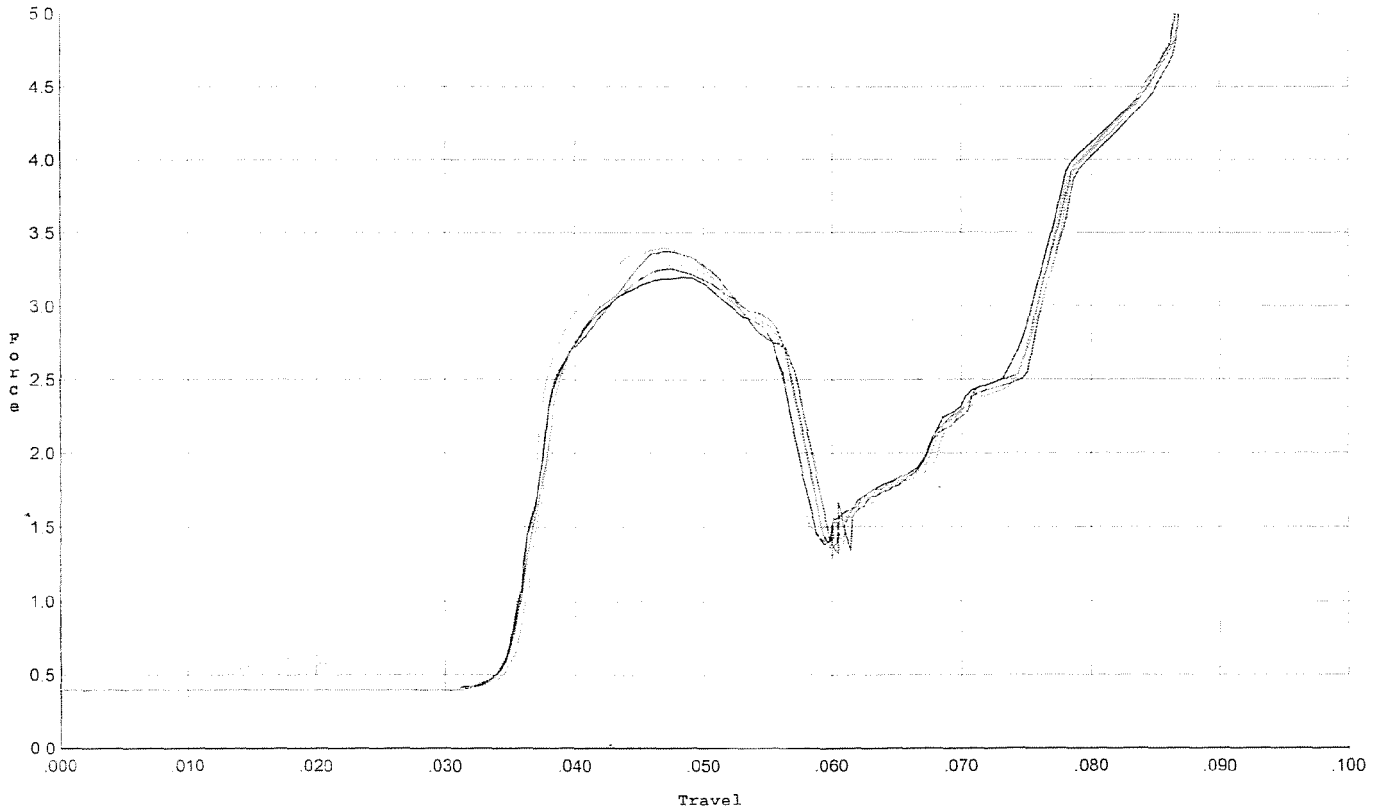
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.342	0.058	0.036	0.035	0.077		Set Trigger
2	3.165	0.058	0.036	0.035	0.076		Set Trigger
3	3.208	0.058	0.036	0.035	0.076		Set Trigger
4	3.319	0.057	0.036	0.035	0.076		Set Trigger
5	3.234	0.058	0.036	0.035	0.076		Set Trigger

A.3.25

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



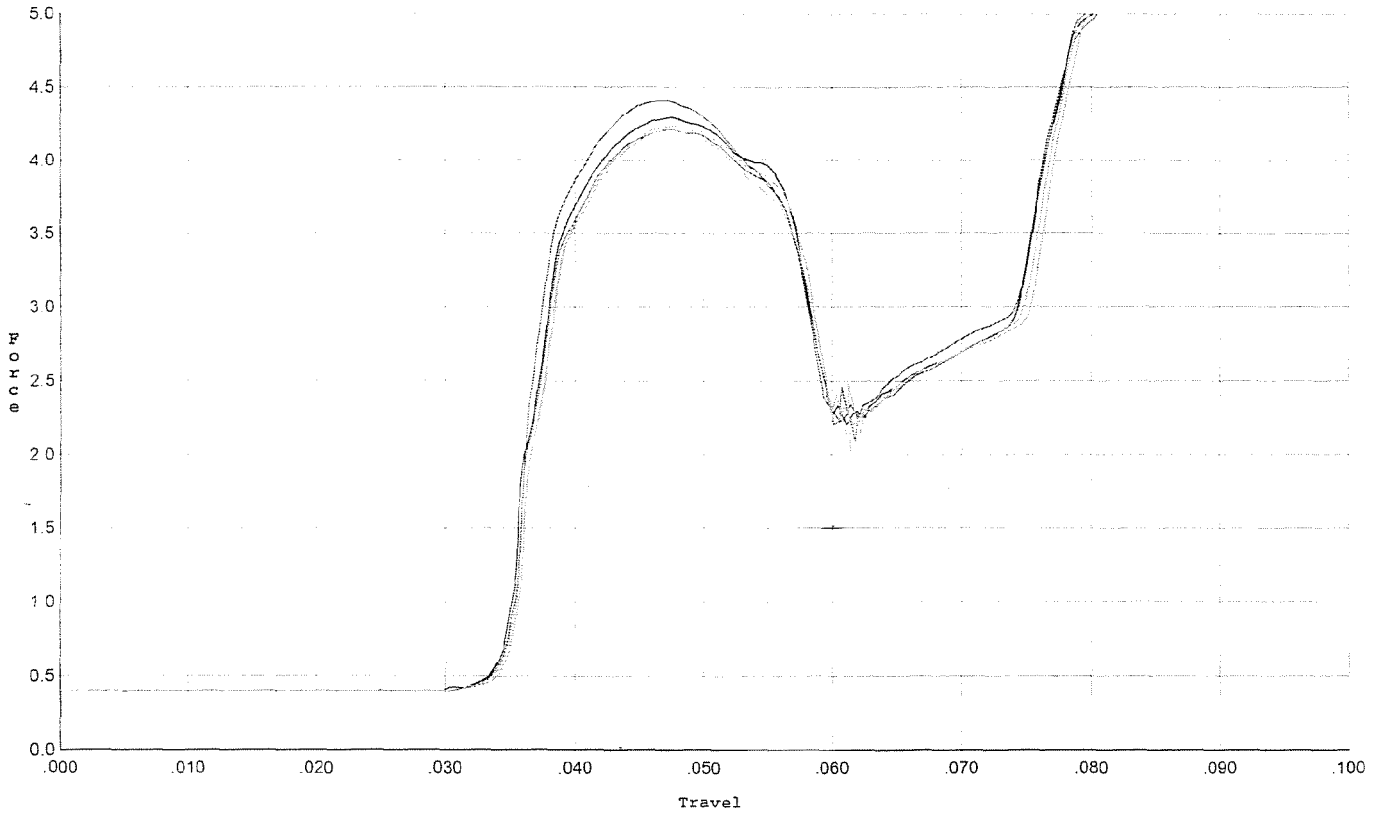
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.058	0.035	0.034	0.078		Set Trigger
2	3.196	0.056	0.035	0.035	0.073		Set Trigger
3	3.375	0.058	0.035	0.035	0.077		Set Trigger
4	3.287	0.057	0.035	0.035	0.074		Set Trigger
5	3.401	0.056	0.034	0.035	0.076		Set Trigger

A-330

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



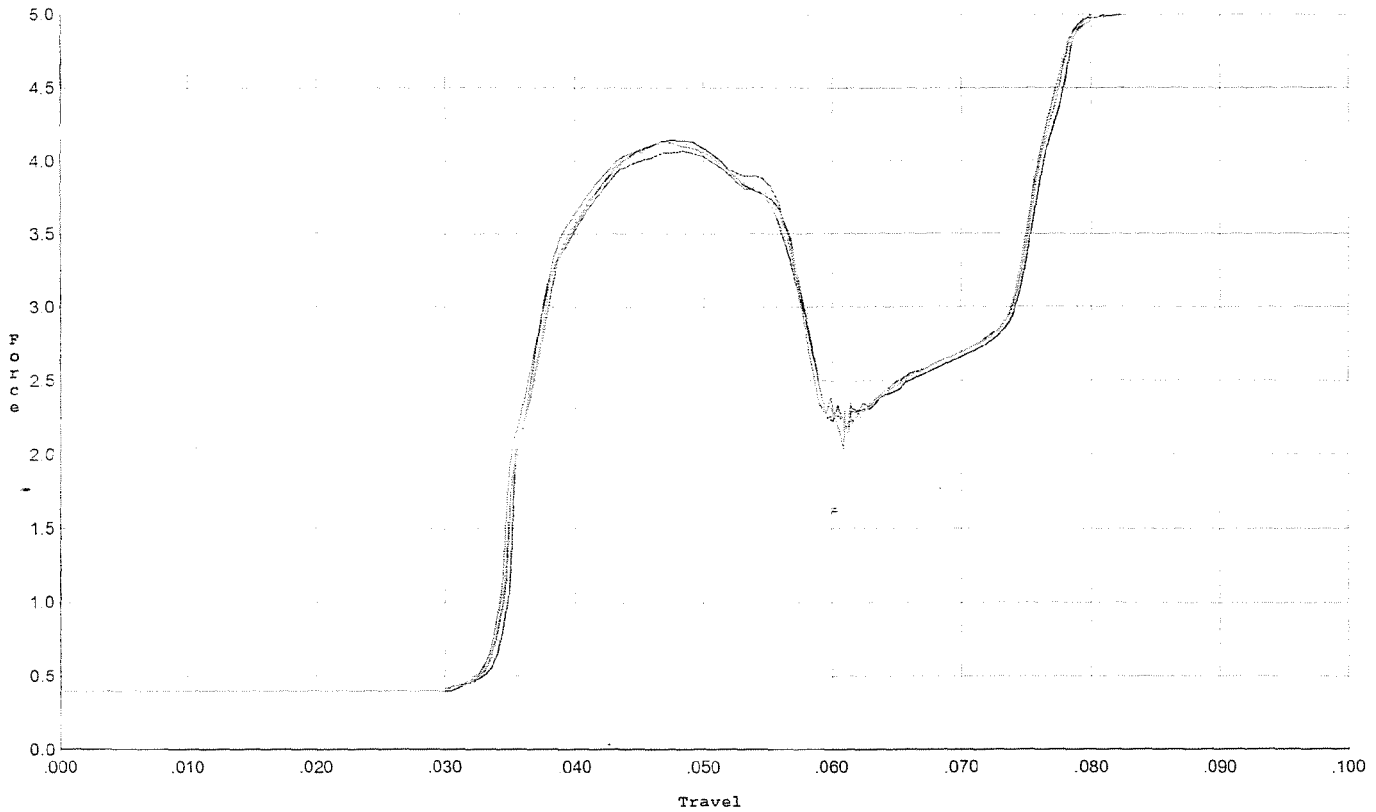
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.411	0.057	0.034	0.033	0.101		Set Trigger
2	4.298	0.057	0.034	0.033	0.098		Set Trigger
3	4.215	0.057	0.034	0.033	0.097		Set Trigger
4	4.209	0.058	0.034	0.033	0.098		Set Trigger
5	4.241	0.058	0.035	0.033	0.098		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



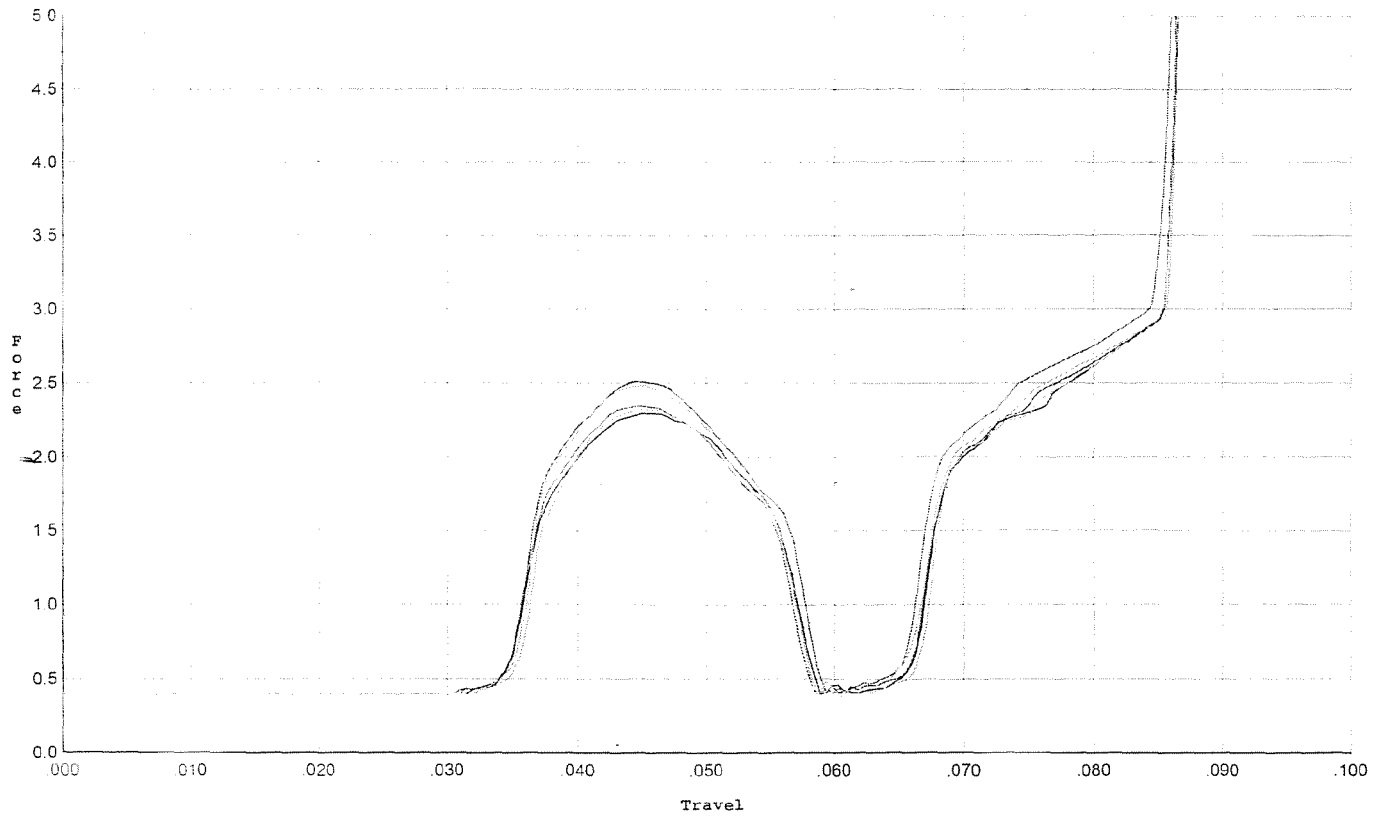
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.058	0.034	0.033	0.098		Set Trigger
2	4.147	0.057	0.034	0.033	0.095		Set Trigger
3	4.135	0.057	0.033	0.033	0.098		Set Trigger
4	4.123	0.058	0.034	0.033	0.098		Set Trigger
5	4.128	0.057	0.033	0.033	0.096		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb fir final test



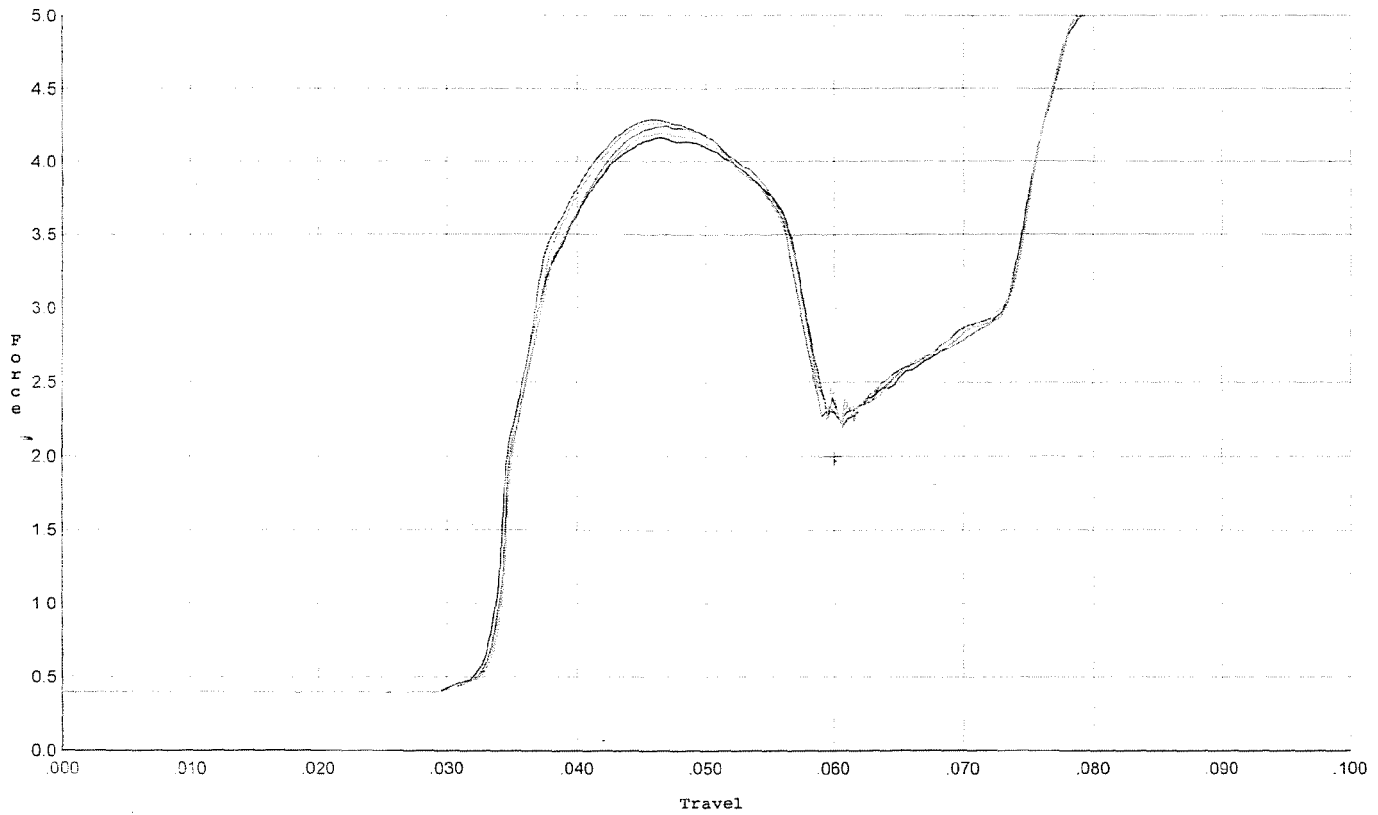
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.057	0.035	0.036	0.059		Set Trigger
2	2.298	0.057	0.035	0.036	0.056		Set Trigger
3	2.348	0.056	0.035	0.036	0.055		Set Trigger
4	2.323	0.057	0.035	0.036	0.055		Set Trigger
5	2.485	0.057	0.035	0.036	0.058		Set Trigger

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Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/7/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.290	0.056	0.033	0.033	0.098		Set Trigger
2	4.161	0.057	0.033	0.033	0.099		Set Trigger
3	4.242	0.057	0.033	0.033	0.099		Set Trigger
4	4.196	0.057	0.033	0.033	0.098		Set Trigger
5	4.260	0.056	0.033	0.033	0.097		Set Trigger

A. 4.23