

C-6789963

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



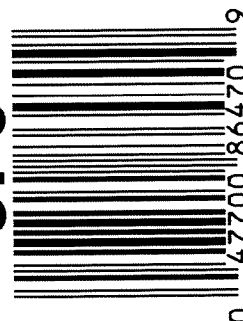
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789963

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789963

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	ESN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-18	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-18	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

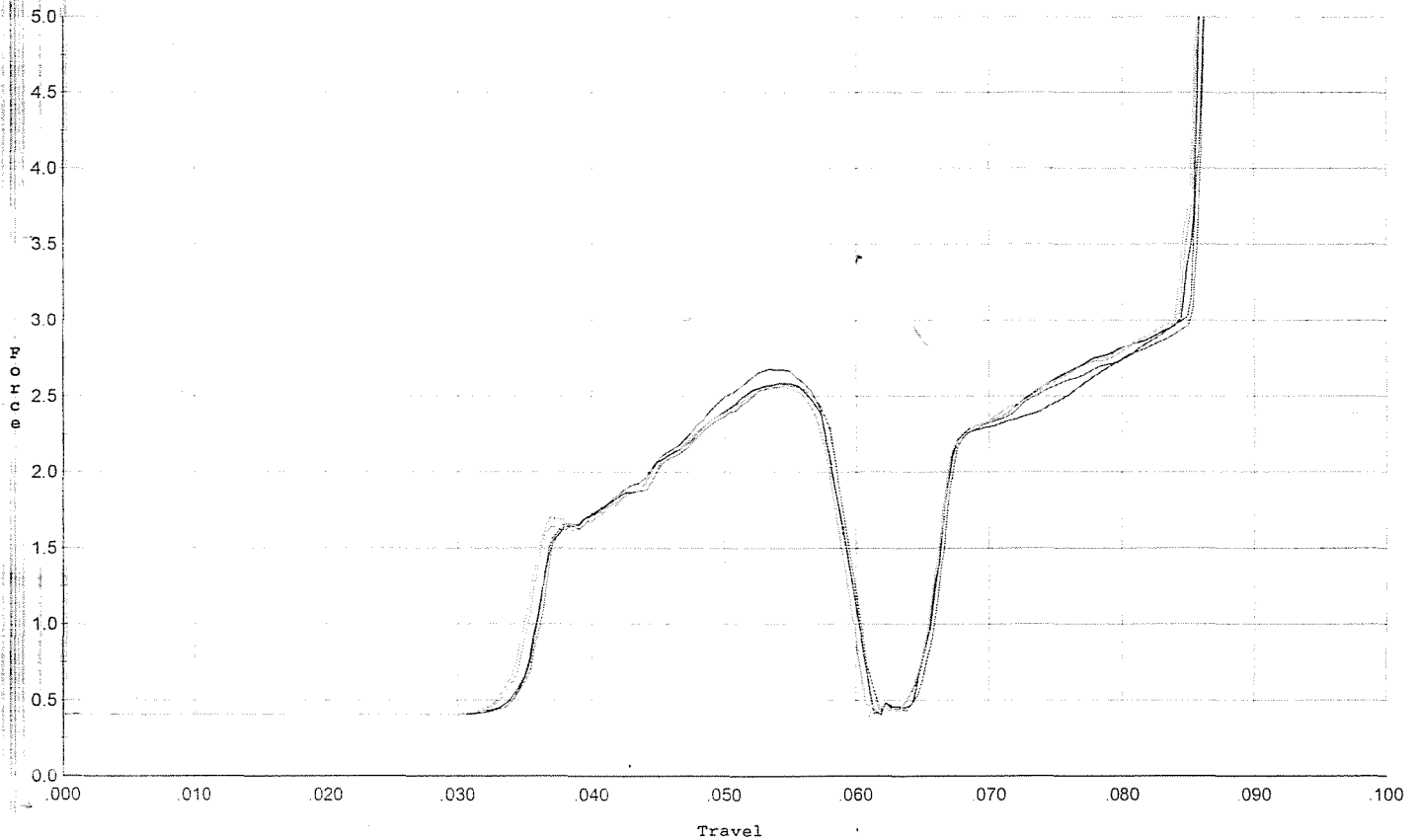
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-29-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>5.0</u> <u>5.0</u>	1-29-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.025</u>	1-29-09	LJ
	J) ASSEMBLE STOCK		1-16-09	RBR
	K) ASSEMBLE SWIVEL STUDS		1-29-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	1-29-09	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-08	SP
670	FINAL INSPECTION A) HEADSPACE		1-29-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.59</u> <u>2.56</u> <u>2.62</u> <u>2.64</u>	1-29-09	LJ
	C) FUNCTION		1-29-09	LJ
690	PACK		1/31/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



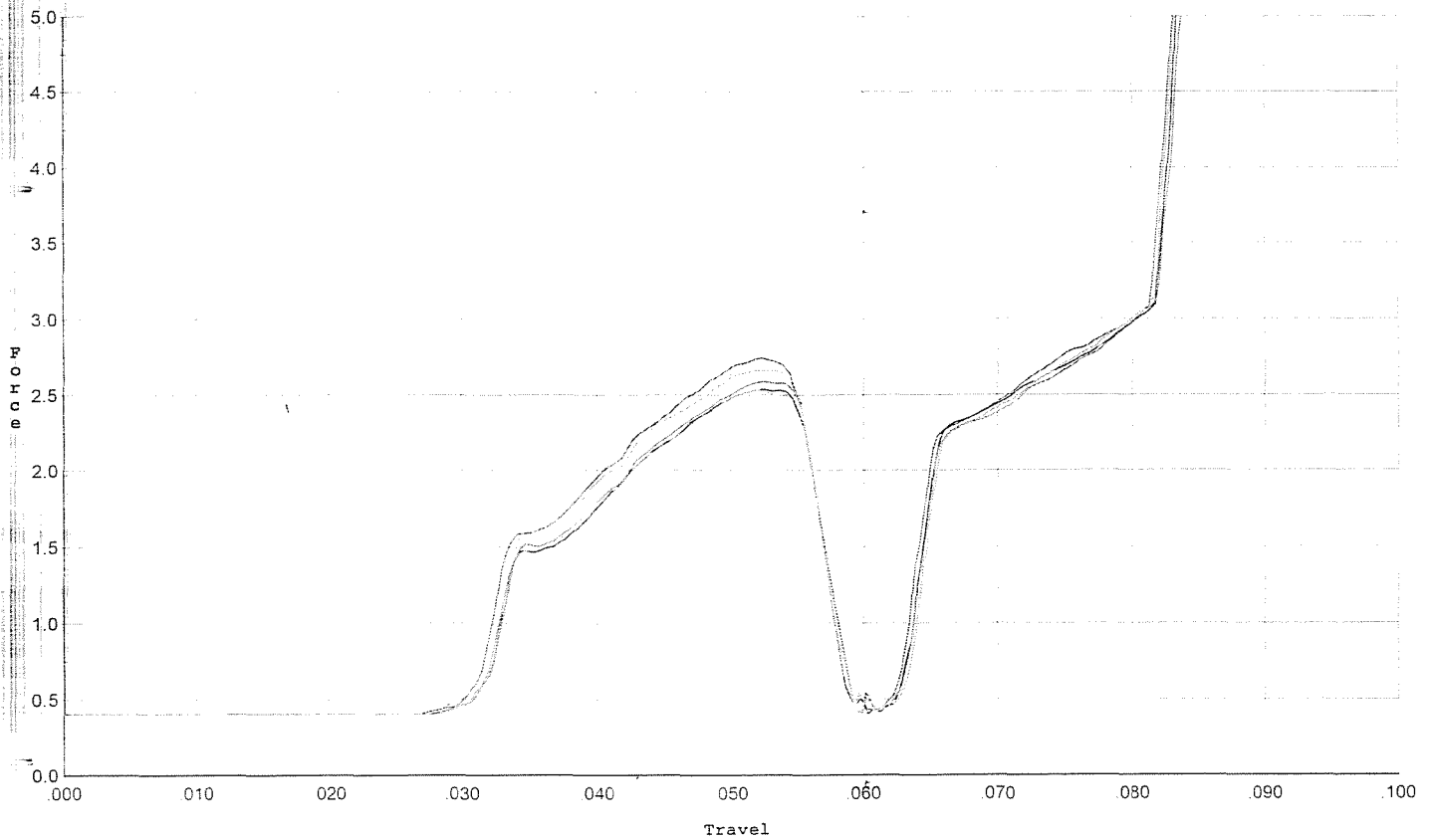
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.681	0.059	0.035	0.034	0.065		Set Trigger
2	2.588	0.059	0.035	0.033	0.064		Set Trigger
3	2.577	0.058	0.035	0.034	0.062		Set Trigger
4	2.572	0.058	0.034	0.034	0.062		Set Trigger
5	2.573	0.058	0.033	0.034	0.063		Set Trigger

A.2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



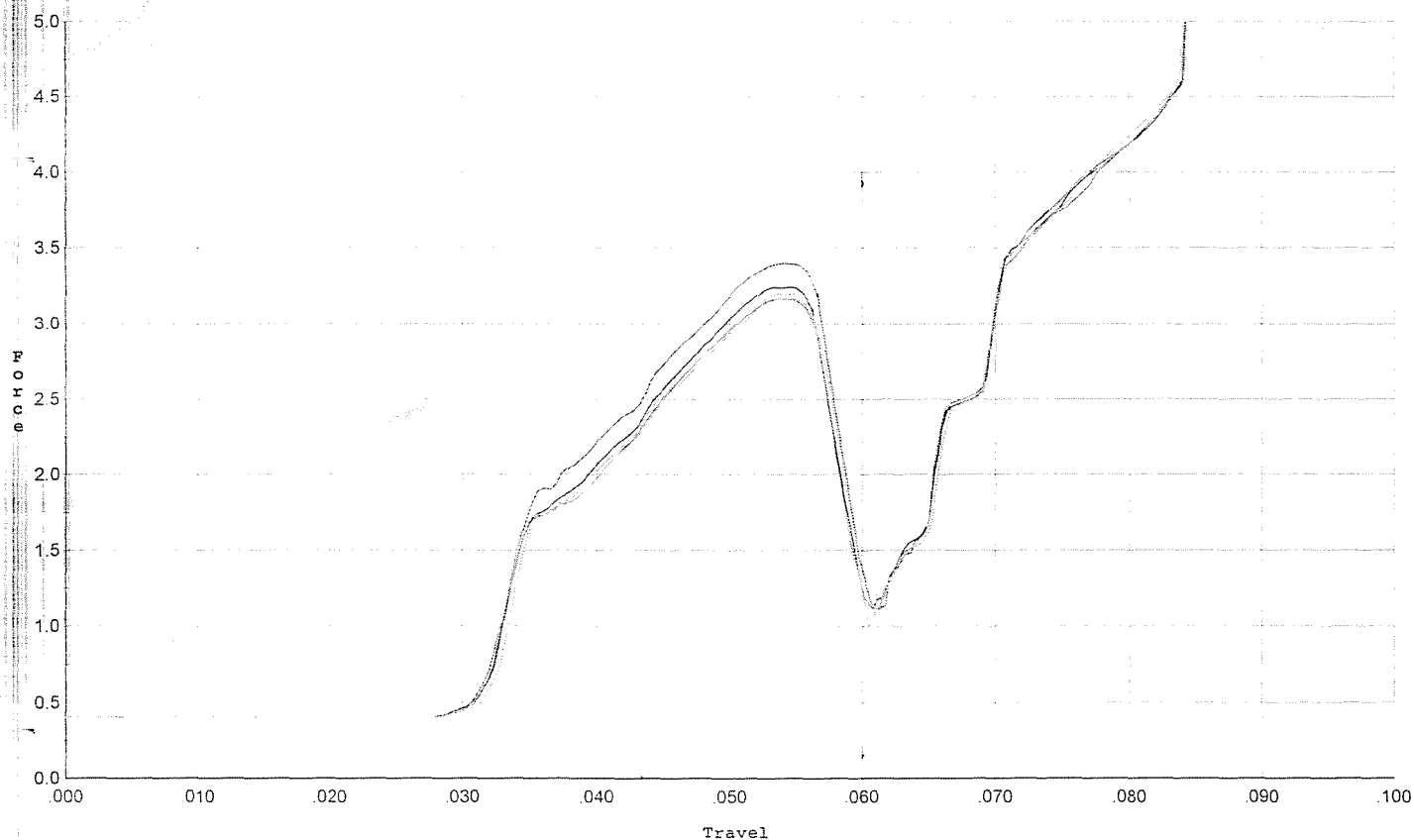
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.744	0.055	0.031	0.032	0.065		Set Trigger
2	2.536	0.056	0.031	0.033	0.061		Set Trigger
3	2.588	0.055	0.032	0.033	0.061		Set Trigger
4	2.663	0.055	0.031	0.033	0.063		Set Trigger
5	2.534	0.056	0.031	0.033	0.061		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



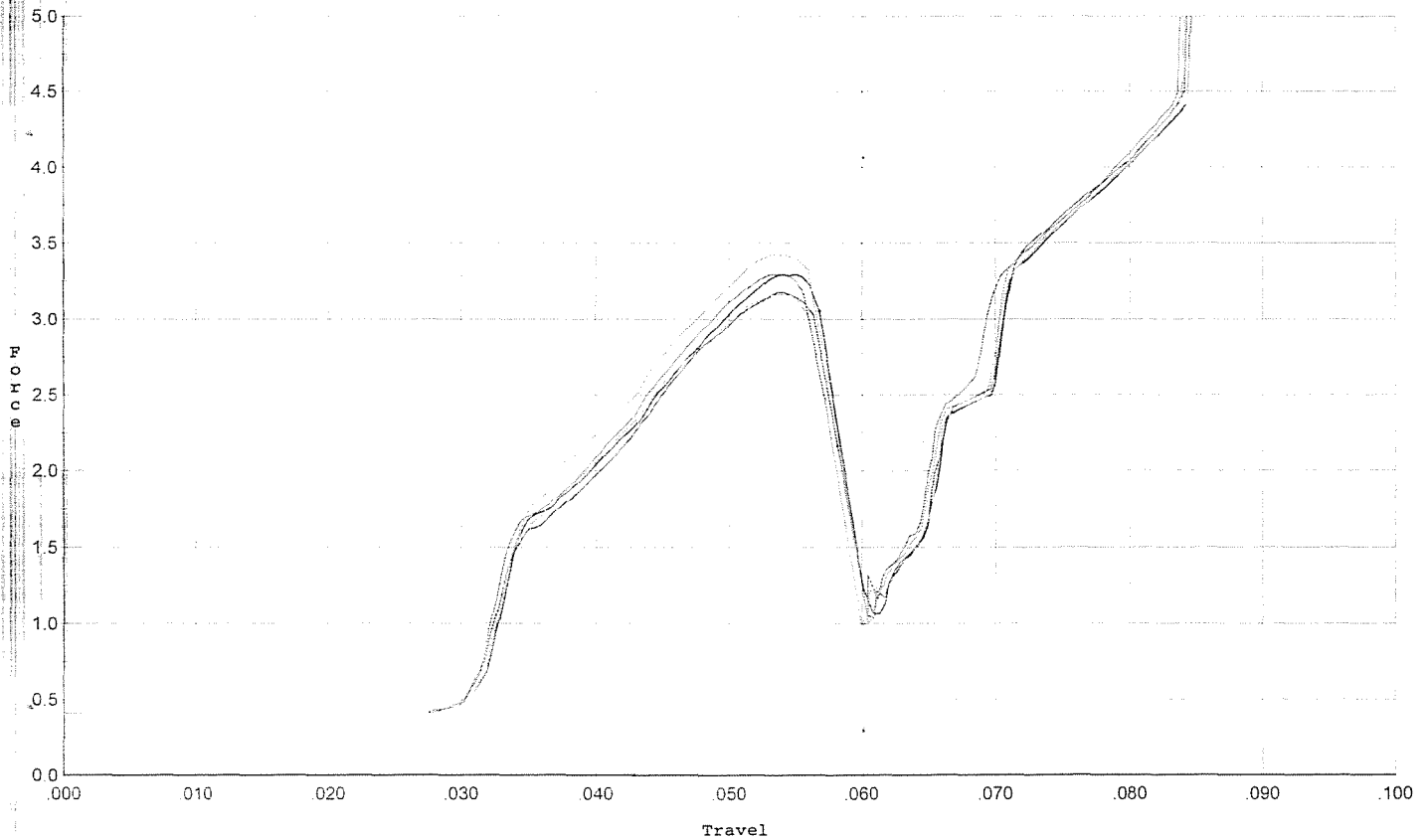
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.399	0.057	0.031	0.032	0.078		Set Trigger
2	3.243	0.056	0.032	0.032	0.074		Set Trigger
3	3.172	0.056	0.032	0.032	0.072		Set Trigger
4	3.173	0.058	0.032	0.032	0.074		Set Trigger
5	3.198	0.056	0.031	0.032	0.073		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



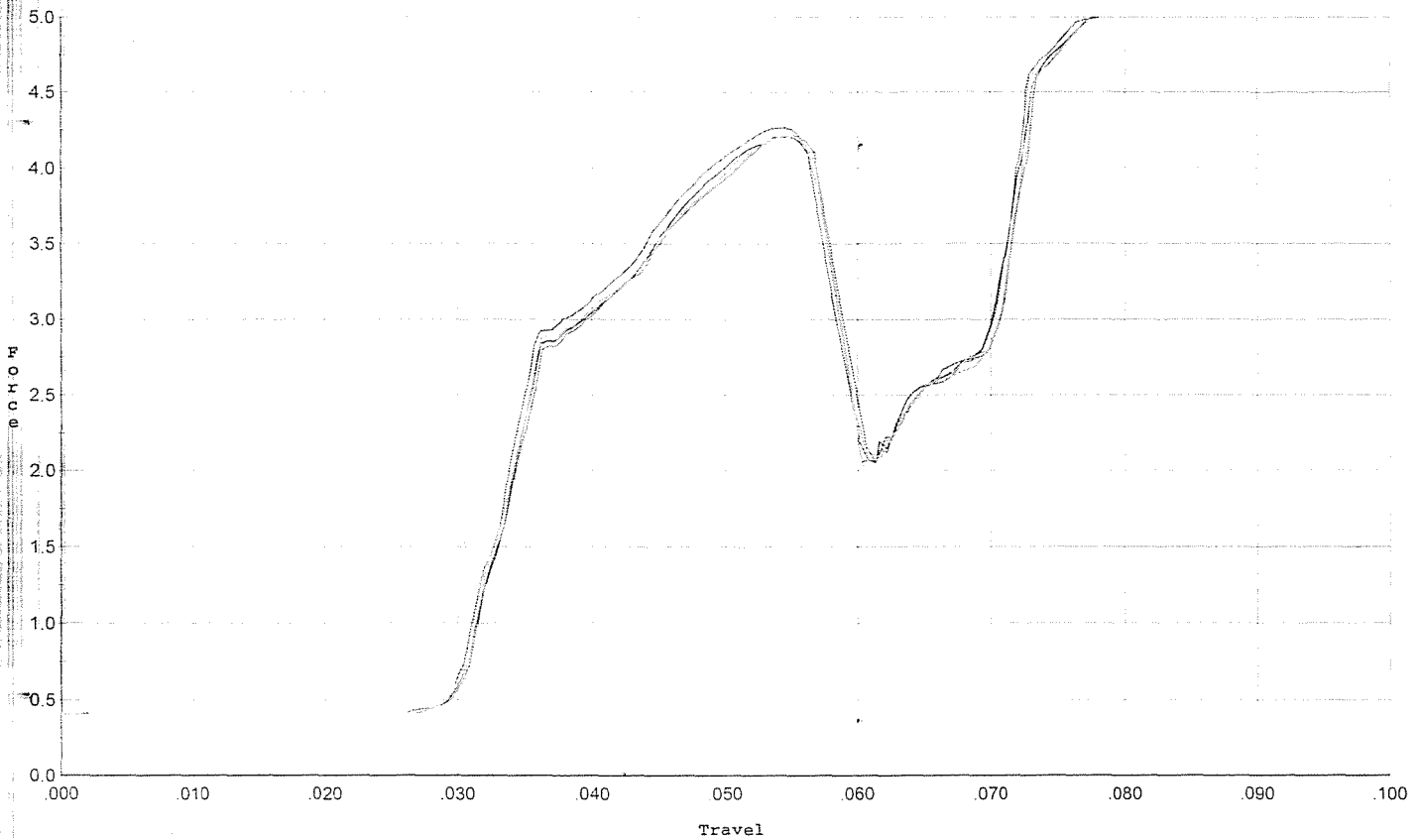
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.058	0.031	0.031	0.076		Set Trigger
2	3.299	0.057	0.031	0.032	0.075		Set Trigger
3	3.298	0.057	0.031	0.031	0.076		Set Trigger
4	3.428	0.058	0.031	0.032	0.080		Set Trigger
5	3.161	0.057	0.031	0.032	0.074		Set Trigger

A.3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



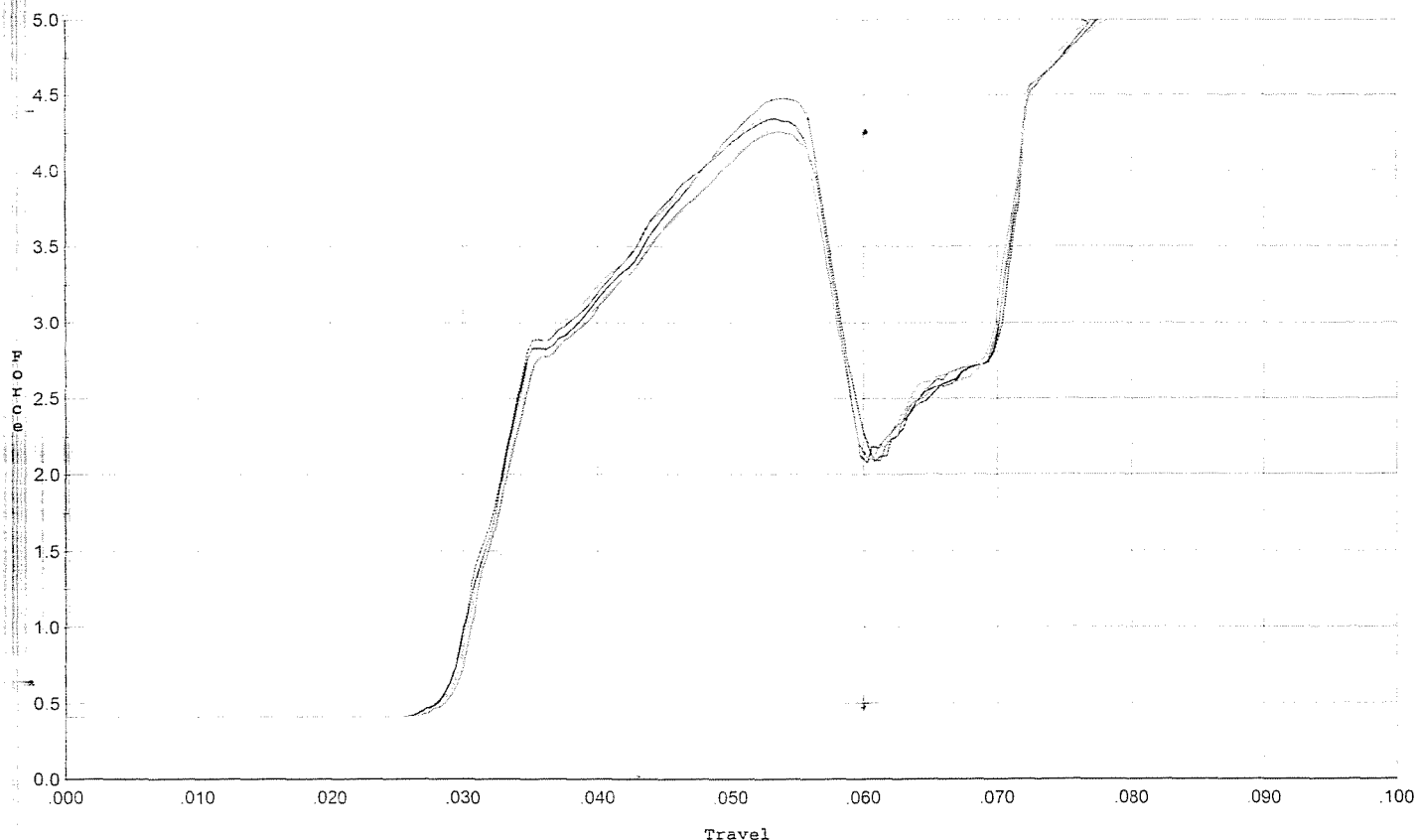
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.056	0.030	0.030	0.100		Set Trigger
2	4.204	0.057	0.030	0.030	0.100		Set Trigger
3	4.220	0.057	0.030	0.030	0.099		Set Trigger
4	4.218	0.057	0.030	0.030	0.101		Set Trigger
5	4.209	0.057	0.030	0.030	0.100		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



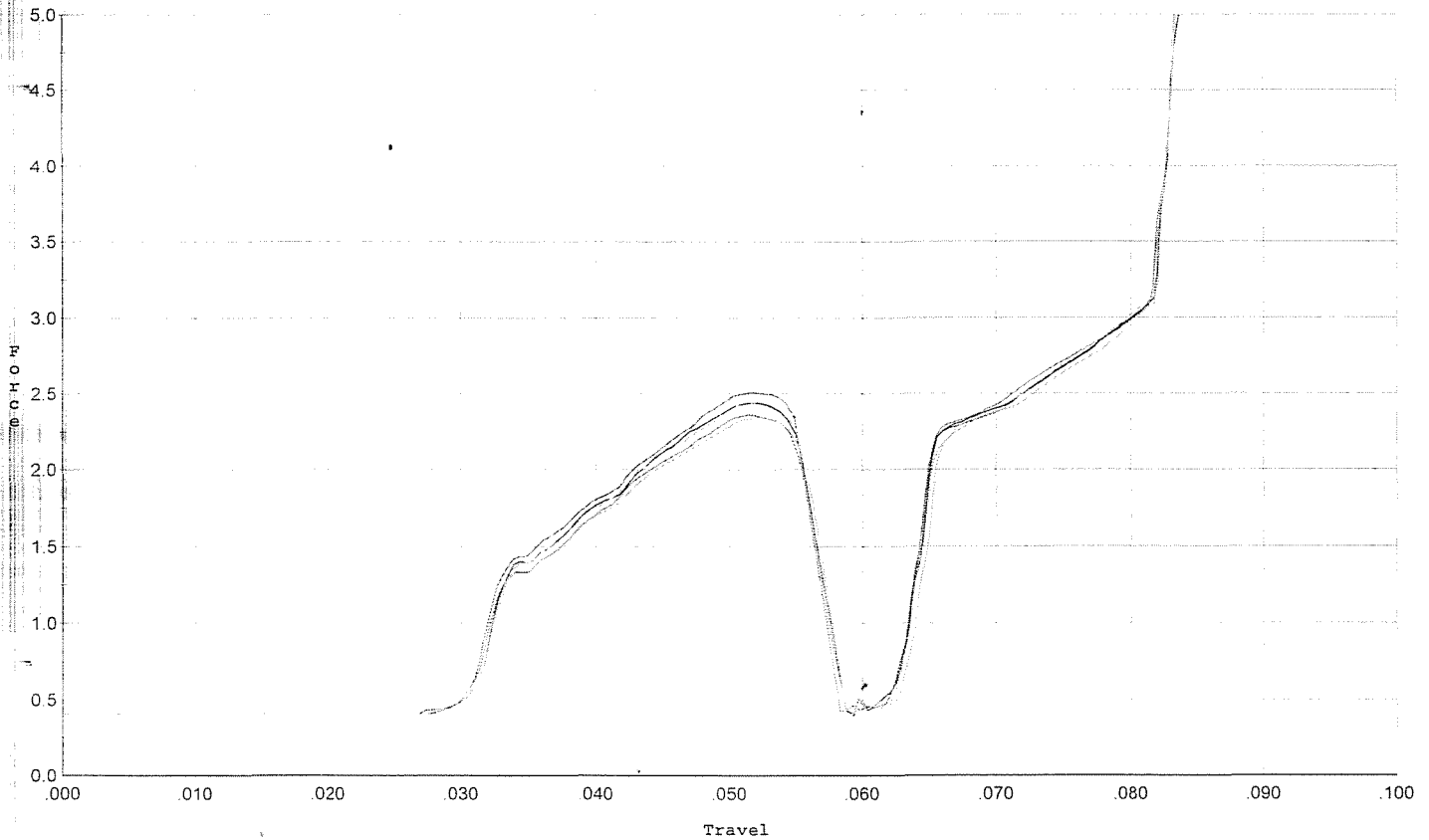
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.475	0.056	0.029	0.029	0.104		Set Trigger
2	4.346	0.058	0.029	0.029	0.105		Set Trigger
3	4.256	0.056	0.030	0.030	0.101		Set Trigger
4	4.280	0.056	0.030	0.030	0.099		Set Trigger
5	4.363	0.057	0.029	0.029	0.105		Set Trigger

A-4.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



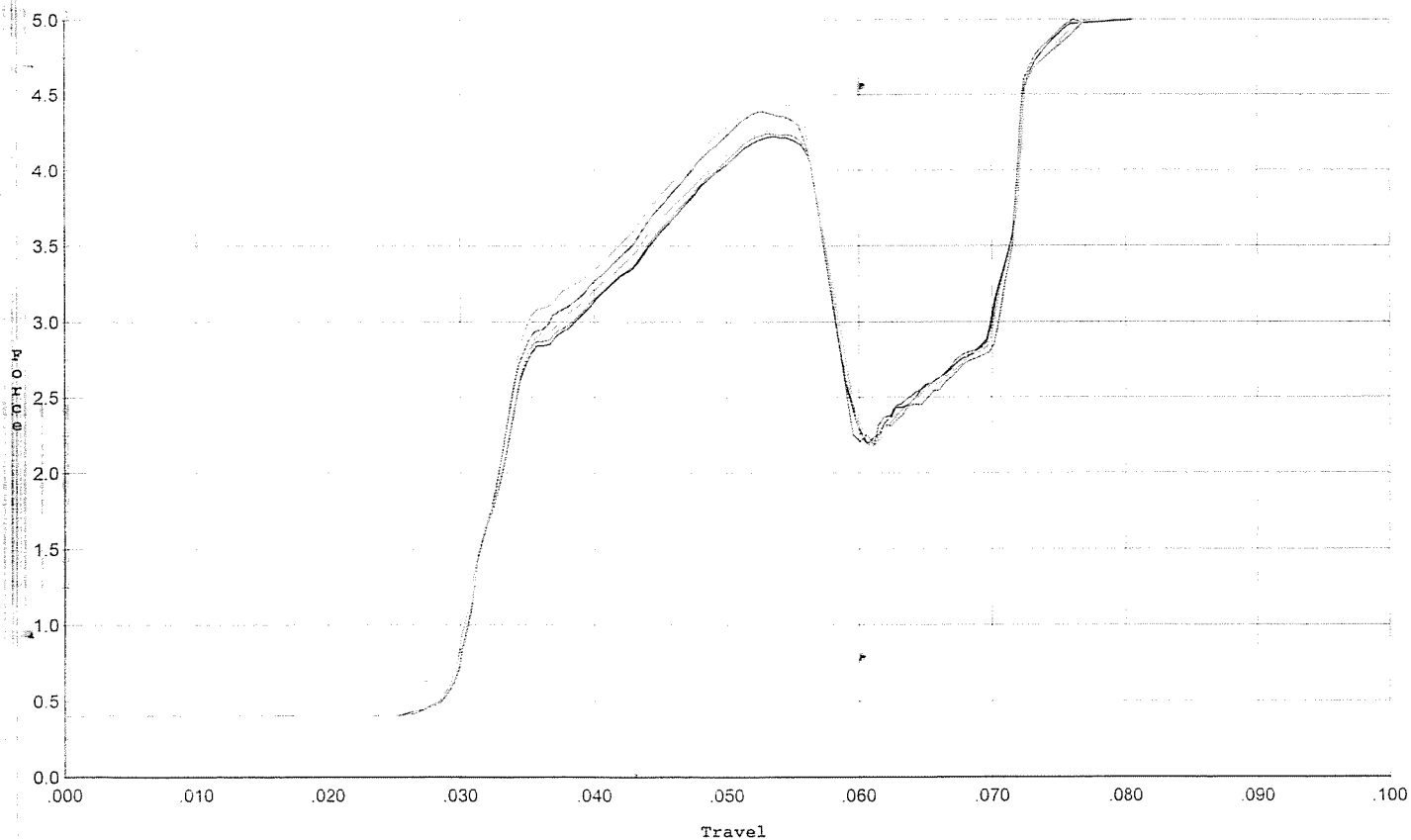
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.055	0.031	0.033	0.060		Set Trigger
2	2.442	0.055	0.031	0.033	0.059		Set Trigger
3	2.365	0.055	0.031	0.033	0.058		Set Trigger
4	2.450	0.056	0.031	0.033	0.060		Set Trigger
5	2.347	0.055	0.031	0.033	0.057		Set Trigger

A 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.388	0.056	0.030	0.030	0.104		Set Trigger
2	4.225	0.056	0.029	0.030	0.101		Set Trigger
3	4.244	0.056	0.029	0.030	0.102		Set Trigger
4	4.267	0.056	0.030	0.030	0.102		Set Trigger
5	4.432	0.056	0.029	0.030	0.105		Set Trigger

A-4.31