

66789964

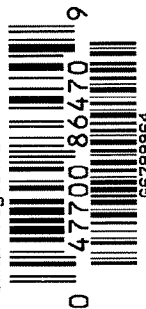
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



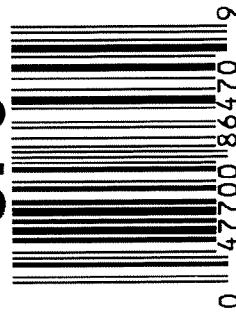
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789964

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789964

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RBN
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DS
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

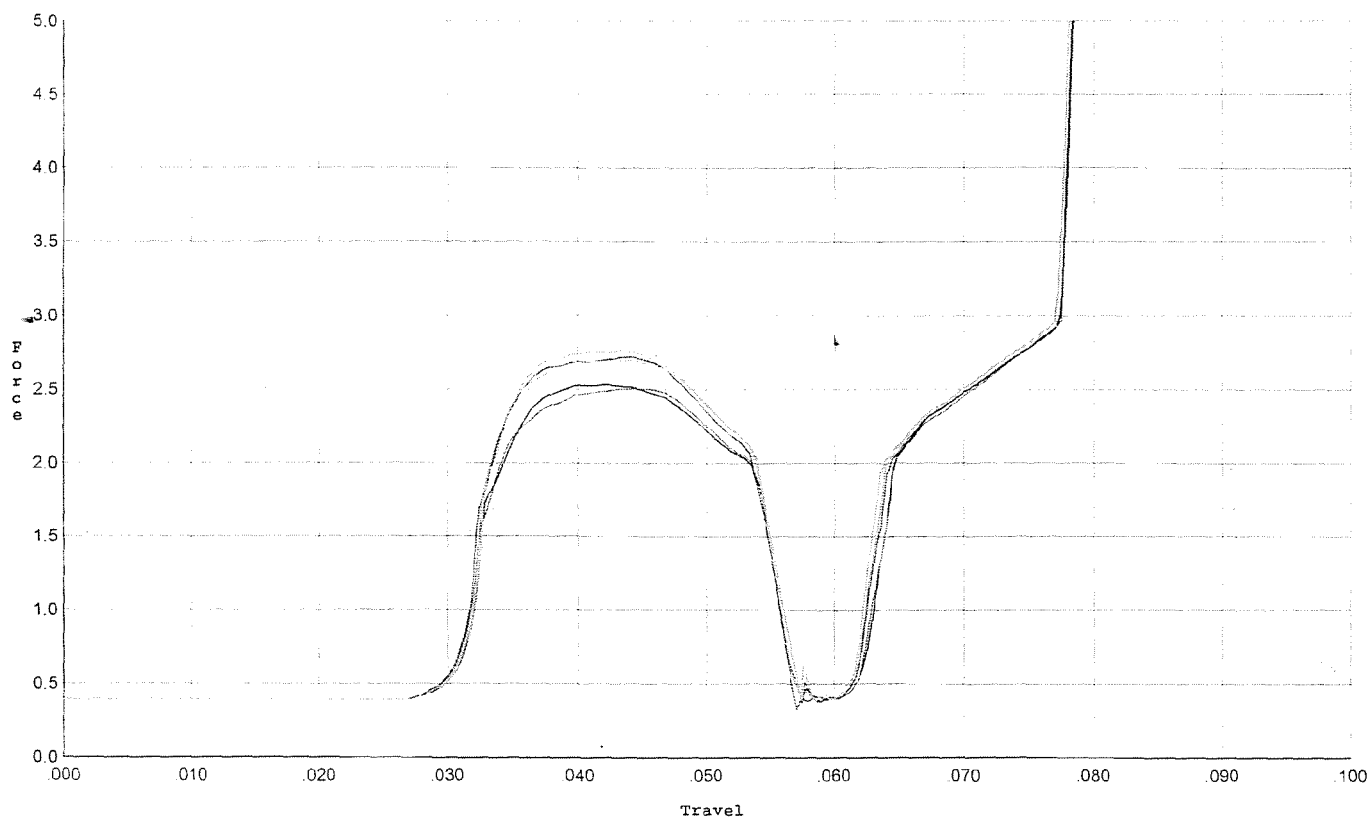
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	1-16-09	RJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	1-16-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-16-09	RJ
	J) ASSEMBLE STOCK		1-7-09	Ran
	K) ASSEMBLE SWIVEL STUDS		1-16-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	RJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TC
670	FINAL INSPECTION A) HEADSPACE		1-16-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.52</u> <u>2.64</u> <u>2.56</u> <u>2.57</u>	1-16-09	TC
	C) FUNCTION		1-16-09	RJ
690	PACK		1/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb ini +/- .50 lb



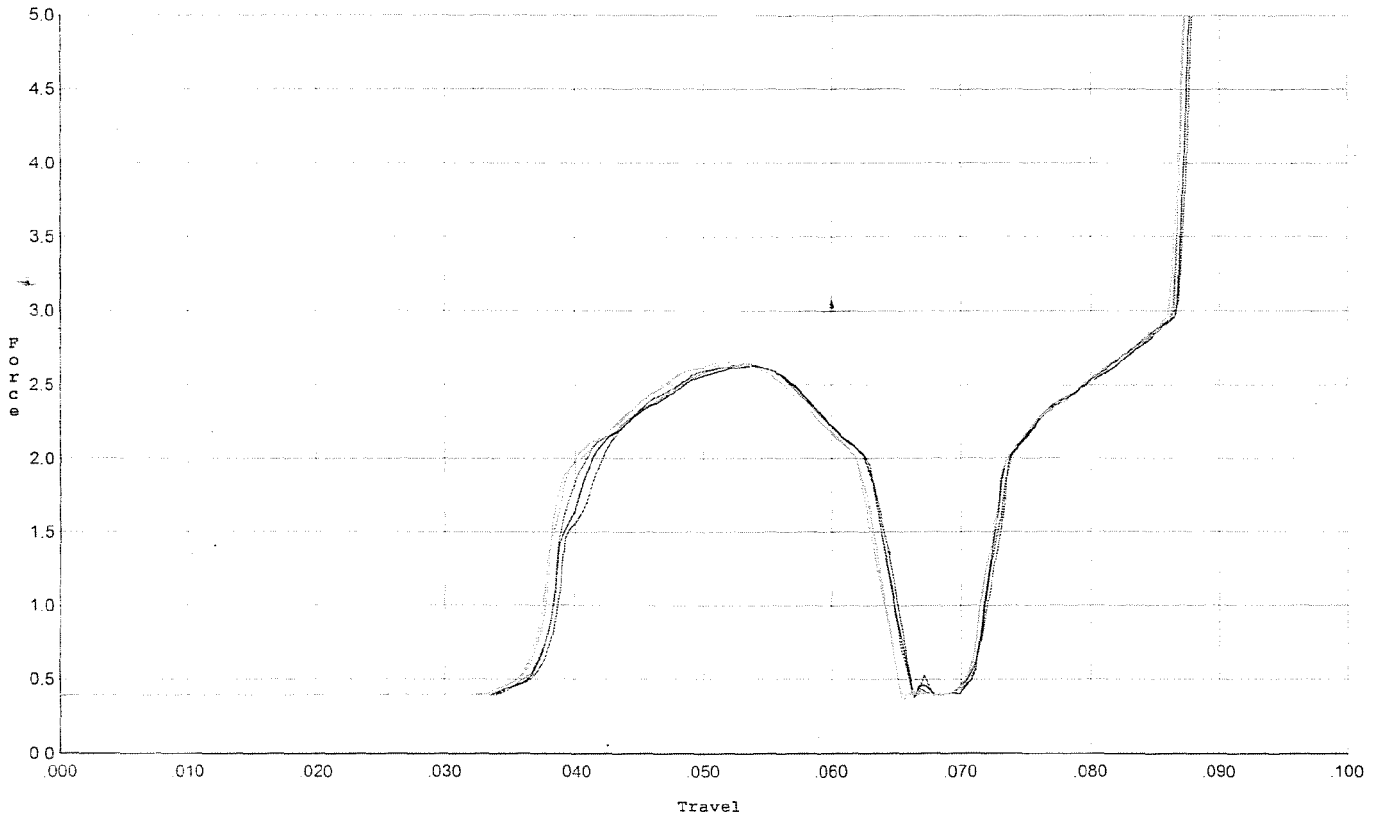
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.720	0.055	0.031	0.030	0.068		Set Trigger
2	2.534	0.054	0.031	0.030	0.064		Set Trigger
3	2.507	0.054	0.031	0.030	0.064		Set Trigger
4	2.762	0.054	0.031	0.030	0.068		Set Trigger
5	2.698	0.054	0.031	0.030	0.067		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb after 50 cycles+/- .50 lb



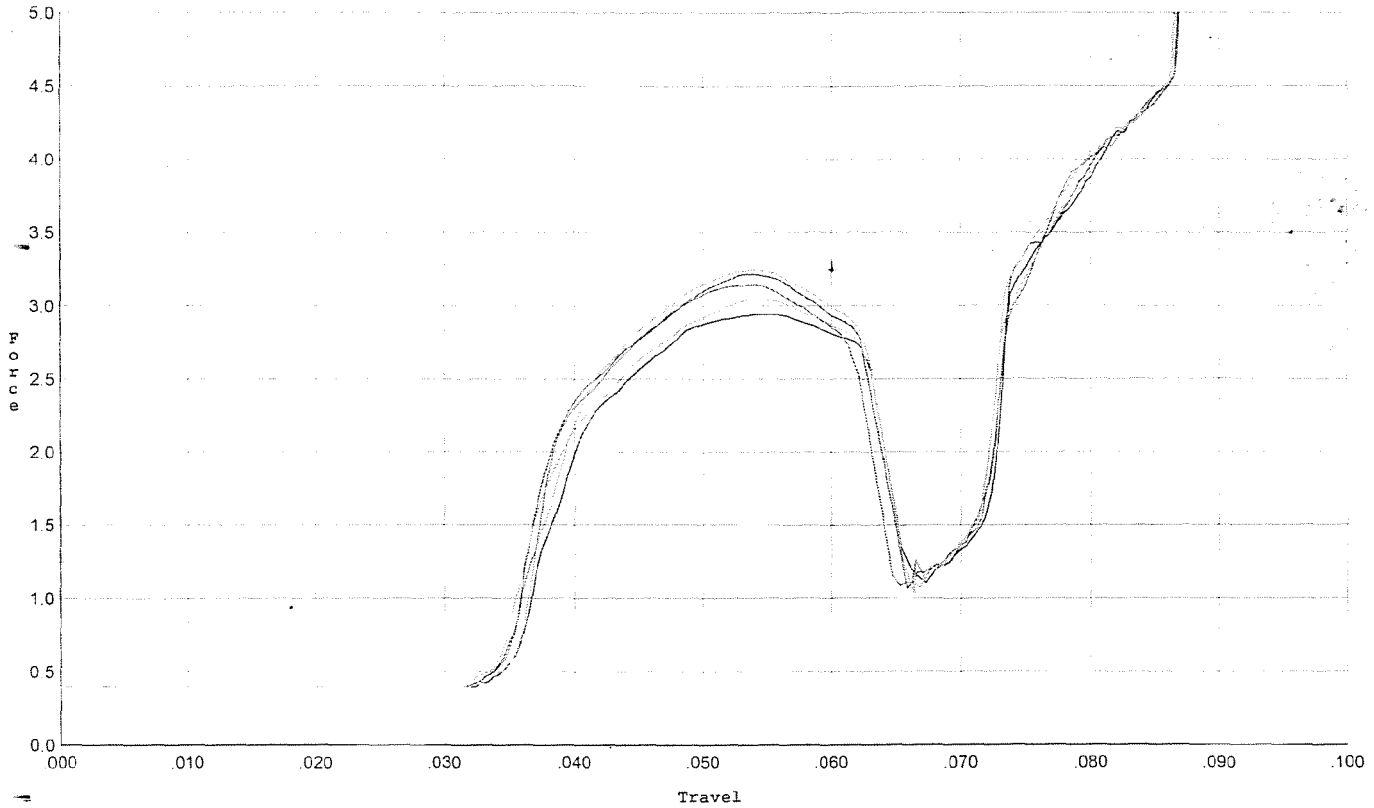
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.064	0.038	0.030	0.074		Set Trigger
2	2.633	0.063	0.037	0.031	0.073		Set Trigger
3	2.647	0.063	0.037	0.030	0.073		Set Trigger
4	2.658	0.063	0.037	0.031	0.074		Set Trigger
5	2.647	0.064	0.036	0.031	0.074		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



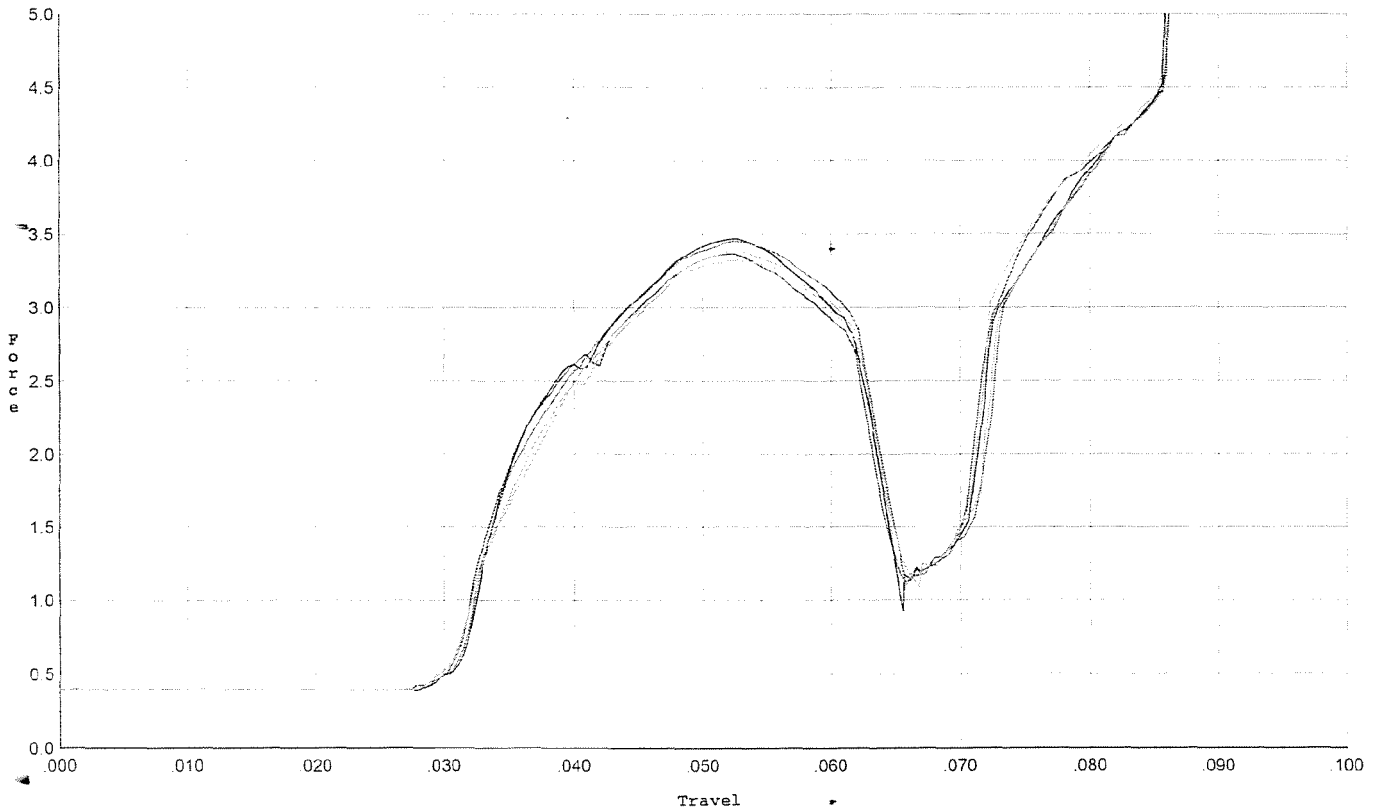
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.064	0.035	0.029	0.091		Set Trigger
2	2.944	0.063	0.036	0.029	0.084		Set Trigger
3	3.145	0.062	0.035	0.030	0.086		Set Trigger
4	3.244	0.063	0.036	0.029	0.089		Set Trigger
5	3.044	0.063	0.034	0.029	0.087		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



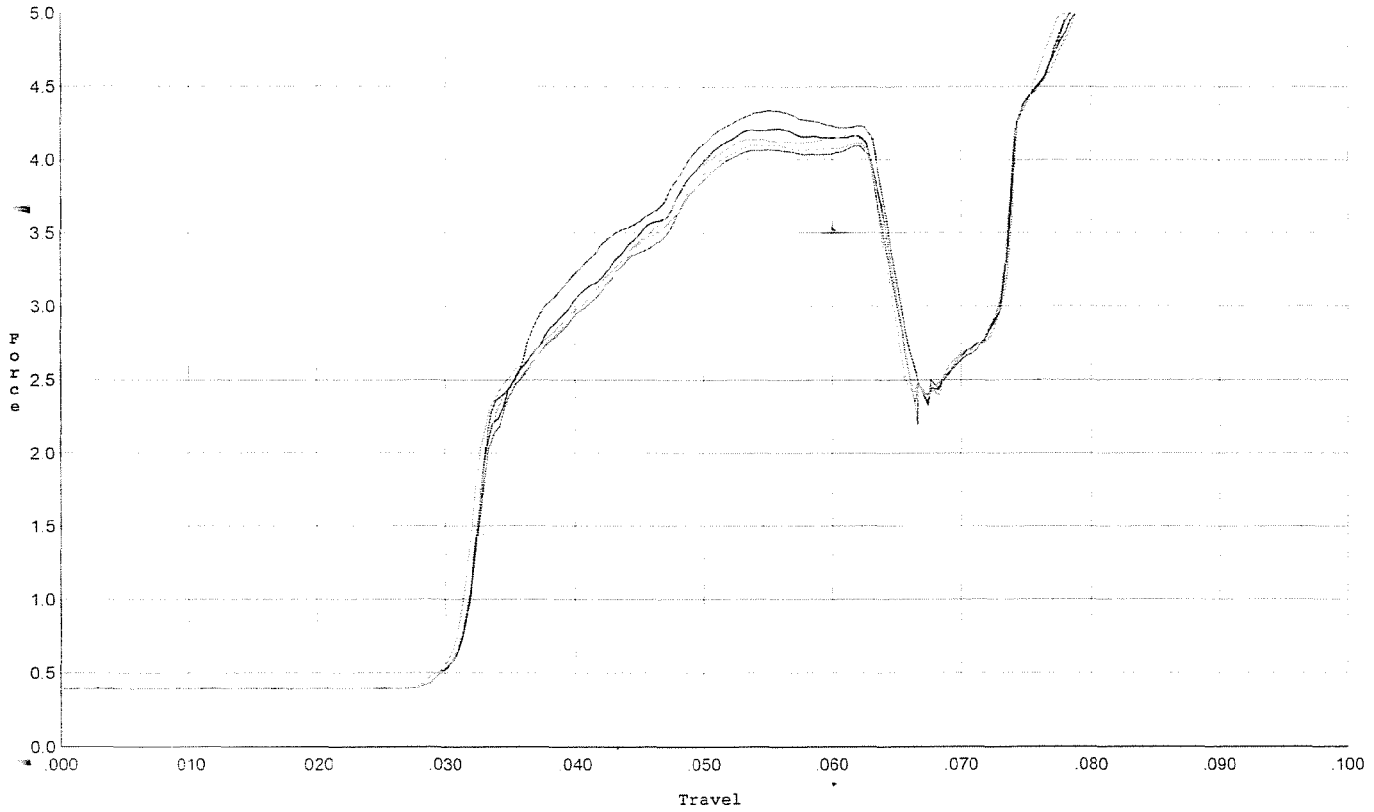
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.368	0.062	0.031	0.029	0.097		Set Trigger
2	3.469	0.063	0.032	0.029	0.100		Set Trigger
3	3.451	0.062	0.031	0.029	0.099		Set Trigger
4	3.324	0.063	0.031	0.028	0.097		Set Trigger
5	3.386	0.062	0.031	0.029	0.097		Set Trigger

A-3.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



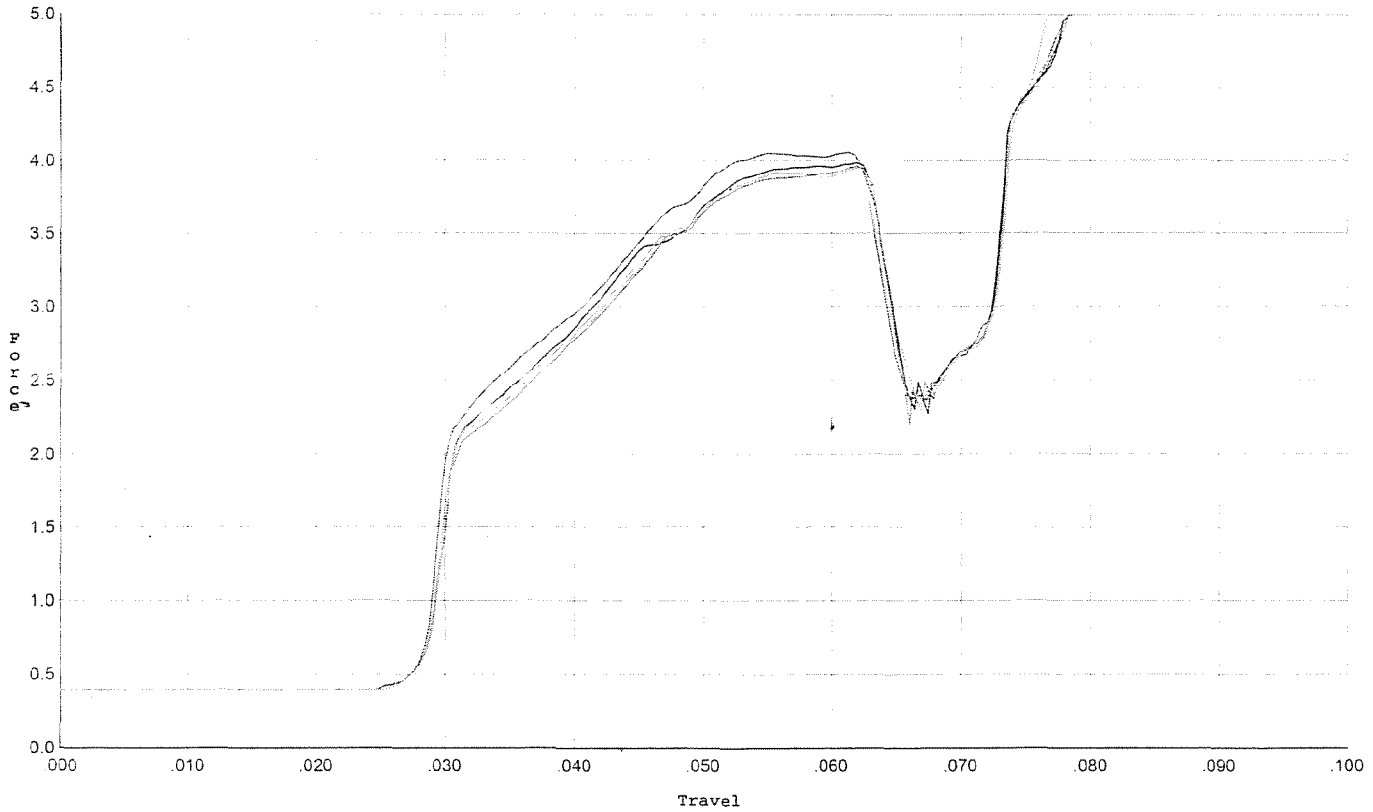
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.337	0.063	0.031	0.020	0.128		Set Trigger
2	4.215	0.064	0.031	0.020	0.126		Set Trigger
3	4.095	0.065	0.031	0.020	0.124		Set Trigger
4	4.114	0.064	0.031	0.019	0.124		Set Trigger
5	4.176	0.063	0.031	0.021	0.123		Set Trigger

A. 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



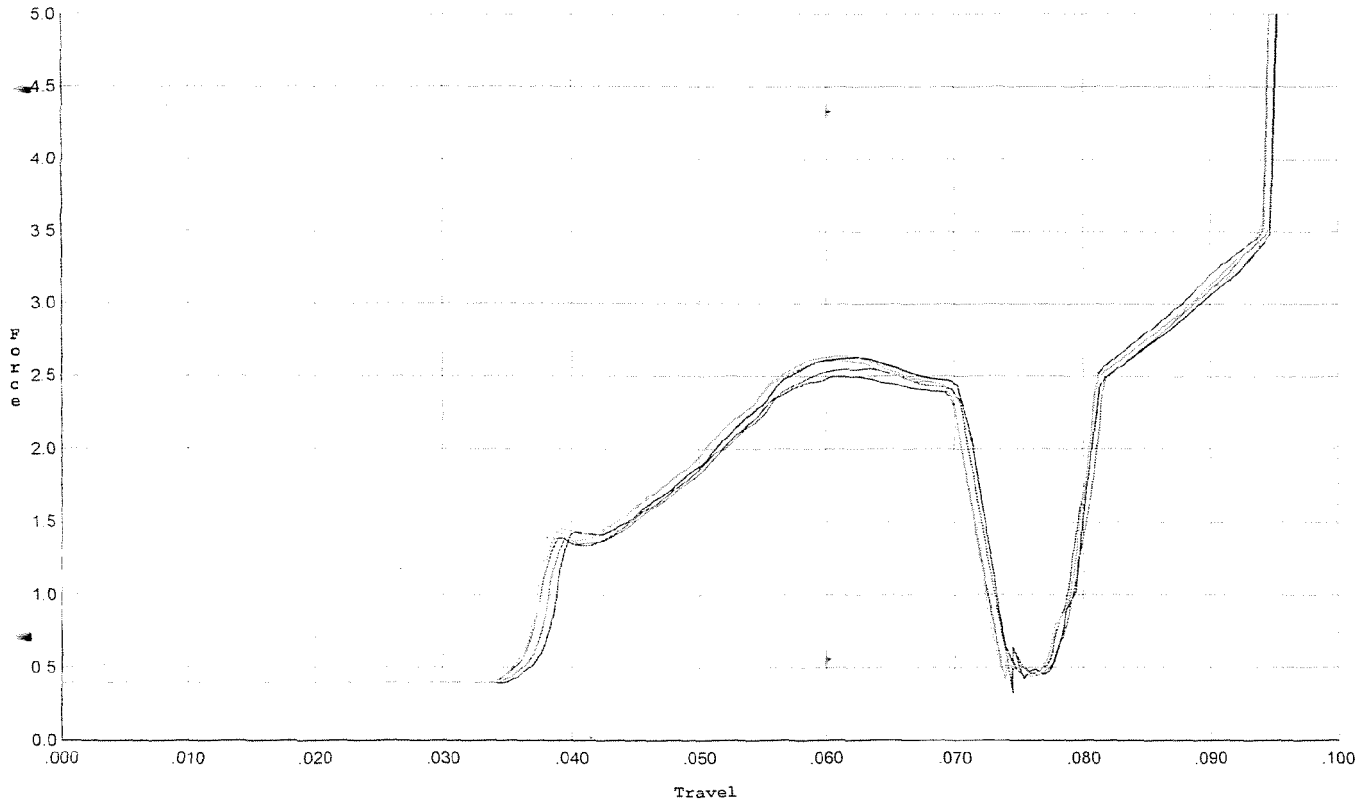
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.054	0.063	0.028	0.021	0.124		Set Trigger
2	3.984	0.063	0.028	0.020	0.123		Set Trigger
3	3.961	0.063	0.028	0.020	0.121		Set Trigger
4	3.941	0.063	0.029	0.021	0.120		Set Trigger
5	3.950	0.063	0.029	0.019	0.121		Set Trigger

A-3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



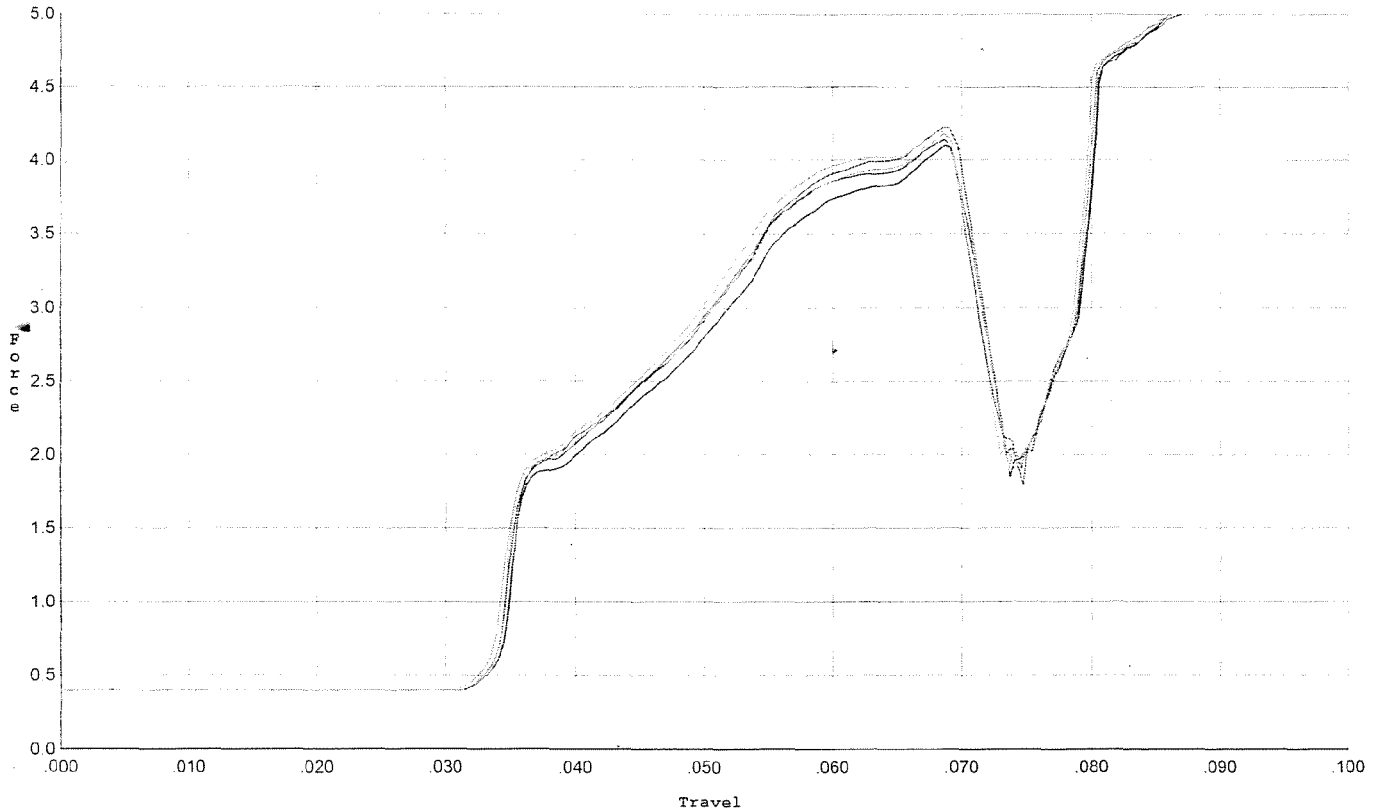
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.070	0.037	0.030	0.081		Set Trigger
2	2.628	0.071	0.038	0.030	0.085		Set Trigger
3	2.552	0.070	0.037	0.030	0.082		Set Trigger
4	2.638	0.070	0.037	0.030	0.084		Set Trigger
5	2.605	0.070	0.036	0.030	0.084		Set Trigger

A-258

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.069	0.034	0.027	0.123		Set Trigger
2	4.100	0.071	0.034	0.026	0.123		Set Trigger
3	4.224	0.070	0.034	0.026	0.126		Set Trigger
4	4.177	0.071	0.034	0.026	0.127		Set Trigger
5	4.194	0.069	0.034	0.026	0.126		Set Trigger

A-4.16