

9678 9965

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



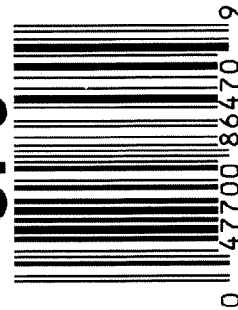
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6789965

UPC



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G6789965

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	BSN
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	12/9/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

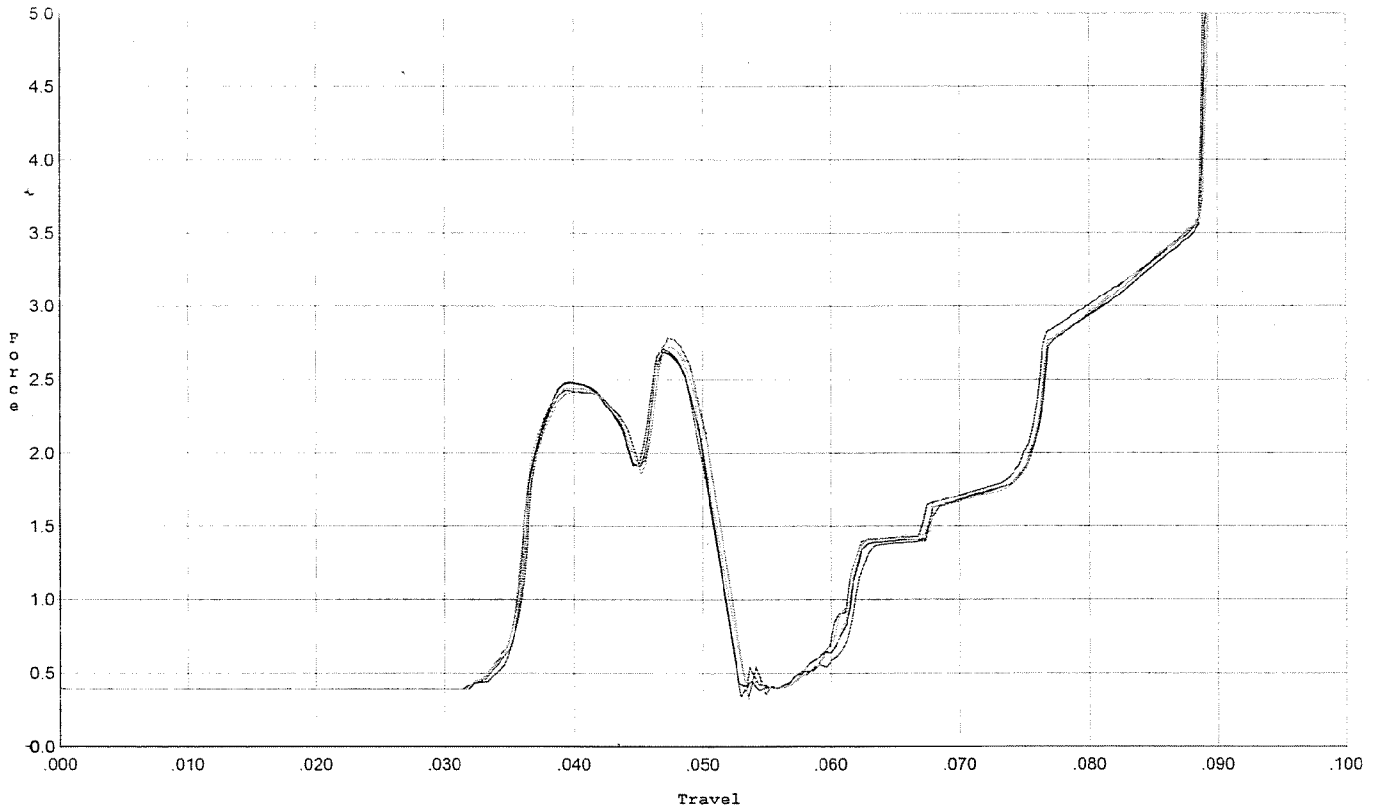
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	40 40 40	1-6-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	60 60 60	1-6-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.024 .024 .023	1-6-09	L.N.
	J) ASSEMBLE STOCK		1-5-09	RBN
	K) ASSEMBLE SWIVEL STUDS		1-6-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	1-5-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-6-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.55 2.53 2.54 2.57 2.54	1-6-09	TL
	C) FUNCTION		1-6-09	L.N.
690	PACK		1/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



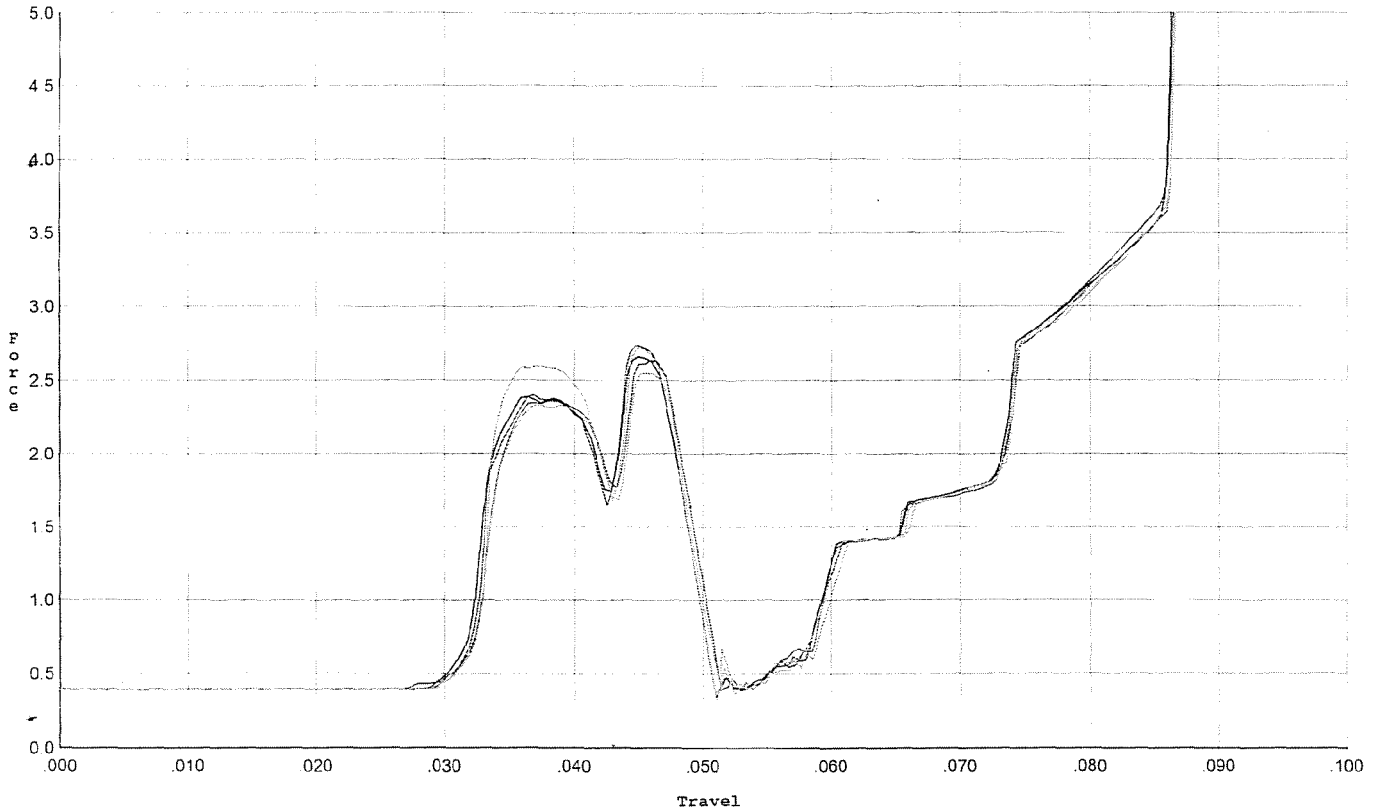
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.714	0.050	0.035	0.042	0.048		Set Trigger
2	2.685	0.050	0.035	0.042	0.048		Set Trigger
3	2.780	0.050	0.035	0.042	0.049		Set Trigger
4	2.757	0.049	0.035	0.042	0.048		Set Trigger
5	2.723	0.050	0.035	0.042	0.049		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 ccles+/- .50 lbs



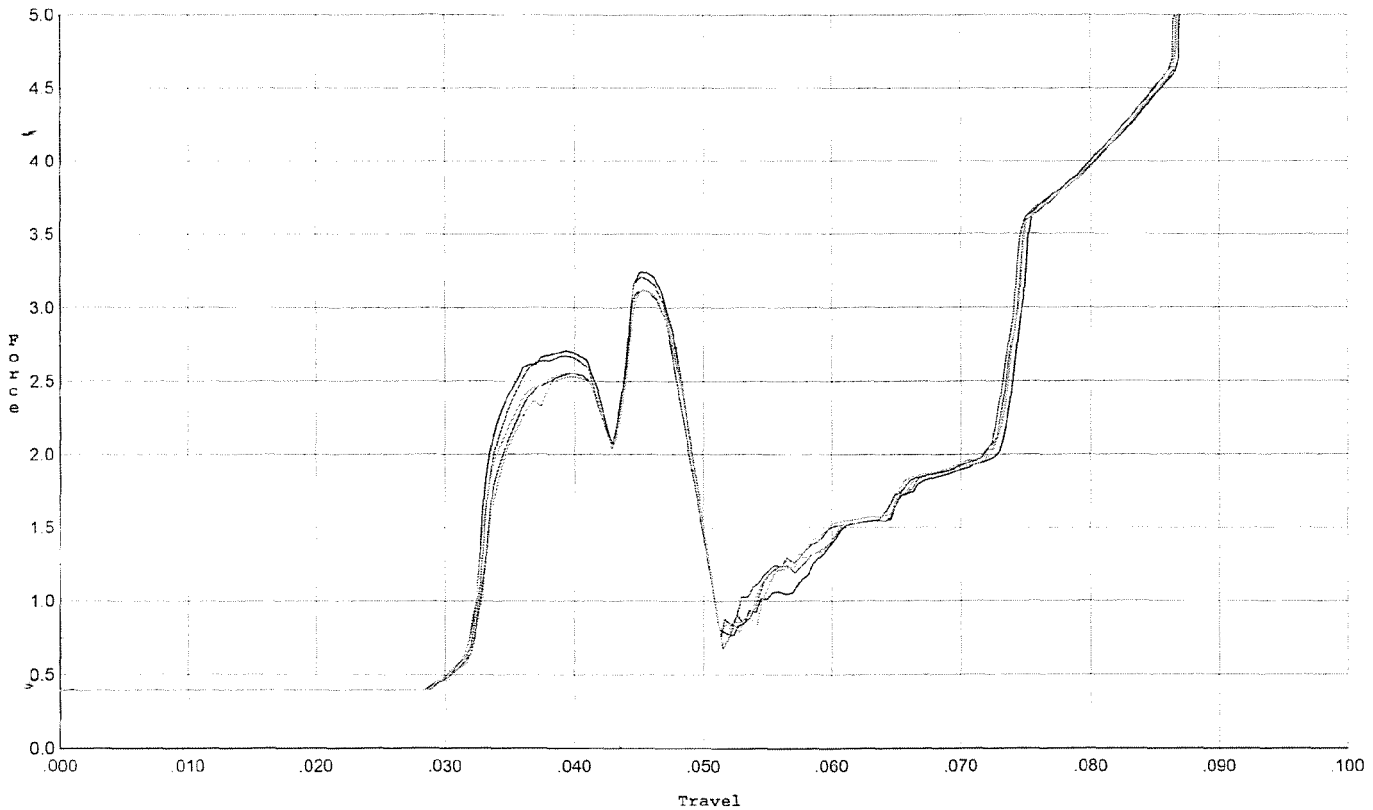
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.739	0.048	0.032	0.042	0.048		Set Trigger
2	2.661	0.048	0.031	0.042	0.049		Set Trigger
3	2.636	0.049	0.032	0.041	0.049		Set Trigger
4	2.547	0.047	0.032	0.043	0.046		Set Trigger
5	2.725	0.048	0.032	0.042	0.049		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



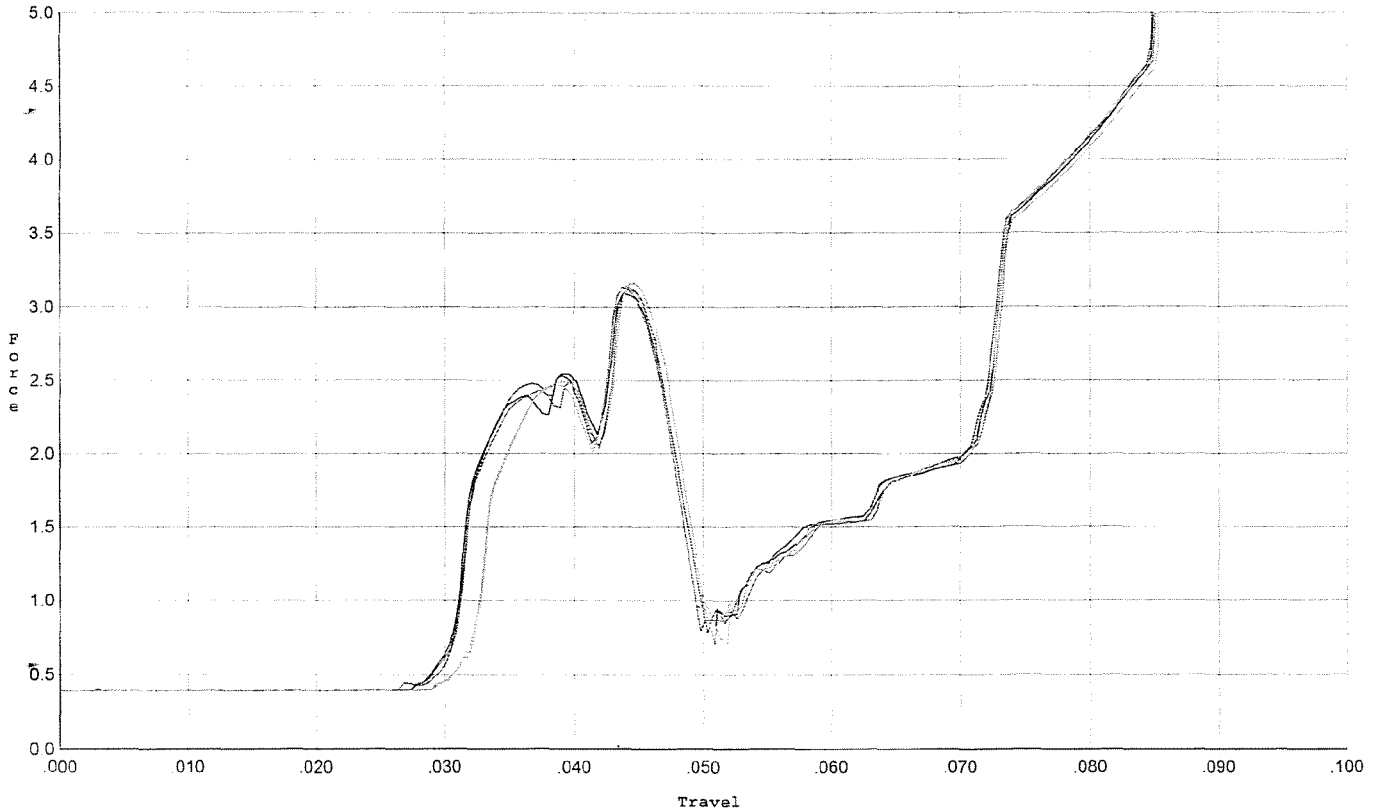
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.049	0.032	0.040	0.053		Set Trigger
2	3.239	0.048	0.032	0.040	0.055		Set Trigger
3	3.209	0.048	0.032	0.040	0.054		Set Trigger
4	3.115	0.048	0.032	0.041	0.053		Set Trigger
5	3.123	0.048	0.032	0.041	0.052		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



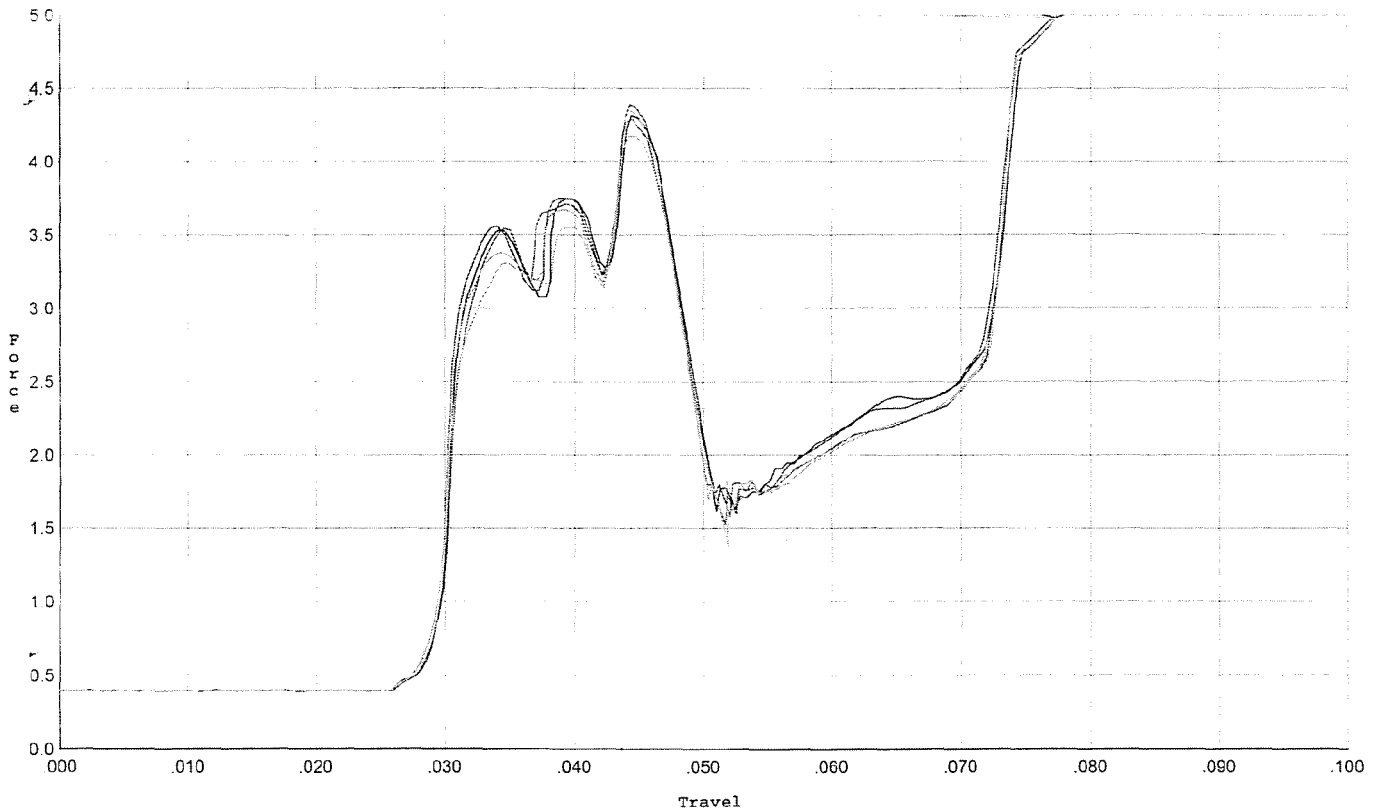
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.047	0.030	0.040	0.052		Set Trigger
2	3.095	0.047	0.030	0.040	0.051		Set Trigger
3	3.131	0.046	0.030	0.041	0.051		Set Trigger
4	3.144	0.047	0.032	0.041	0.048		Set Trigger
5	3.163	0.047	0.032	0.040	0.050		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



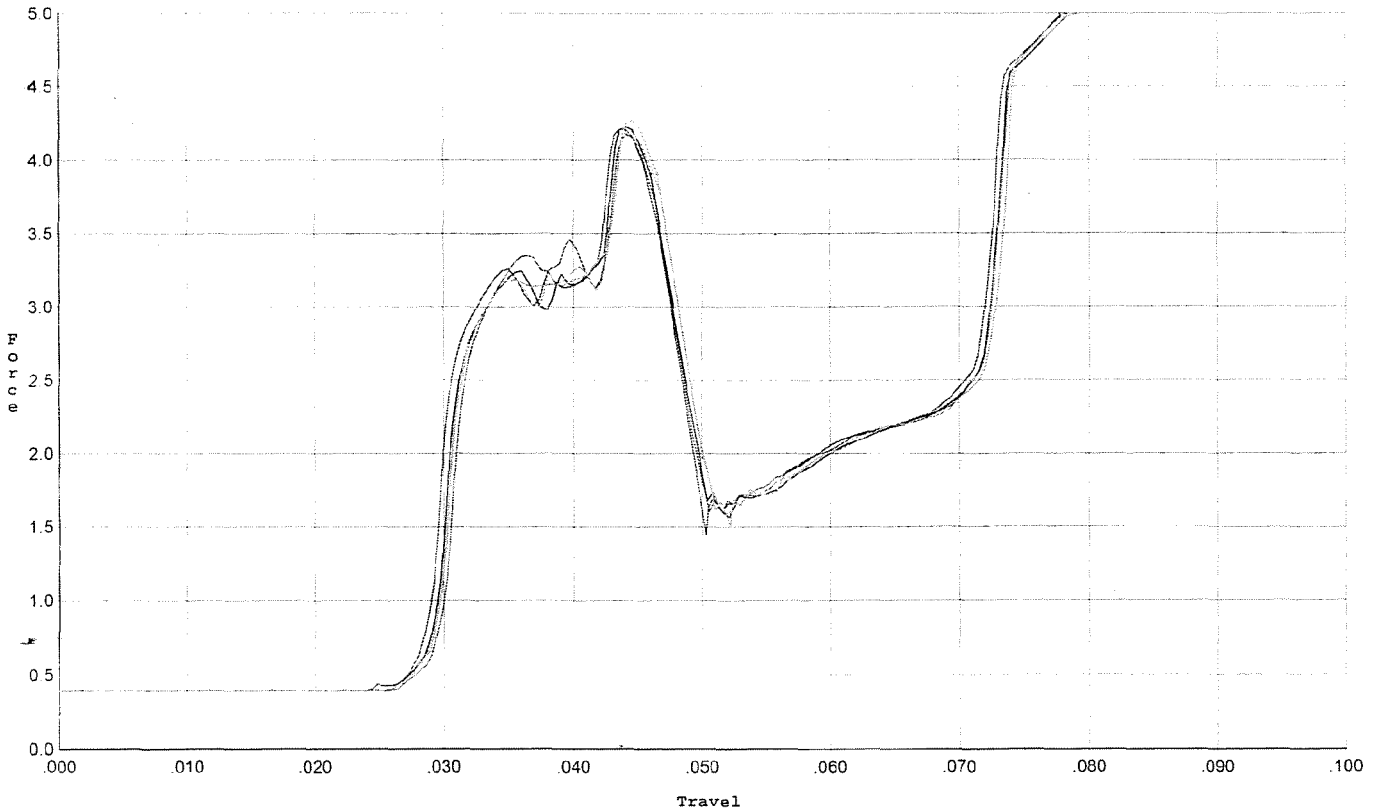
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.393	0.046	0.028	0.038	0.074		Set Trigger
2	4.315	0.046	0.029	0.038	0.073		Set Trigger
3	4.291	0.047	0.029	0.037	0.074		Set Trigger
4	4.177	0.047	0.028	0.038	0.072		Set Trigger
5	4.350	0.047	0.028	0.038	0.073		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



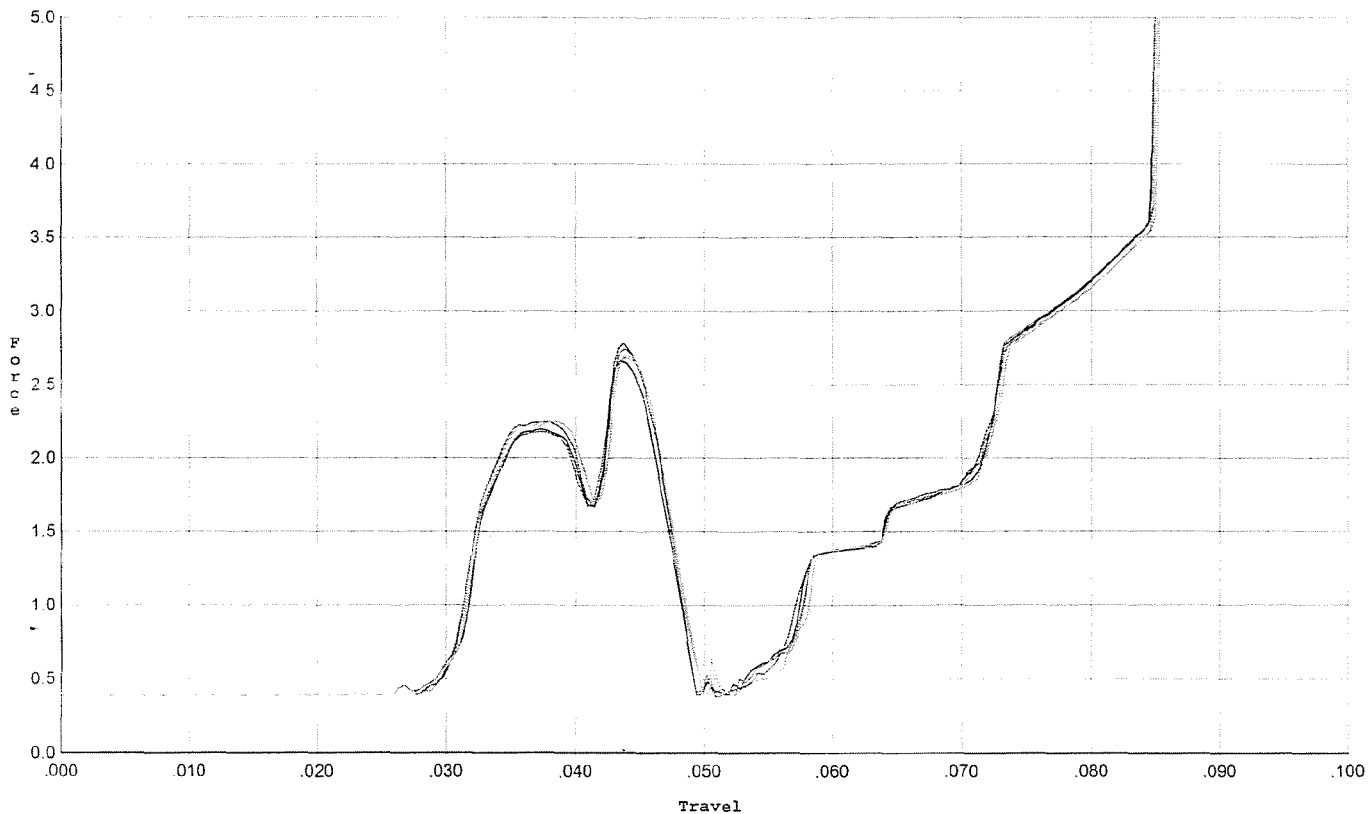
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.047	0.028	0.038	0.071		Set Trigger
2	4.228	0.046	0.029	0.038	0.068		Set Trigger
3	4.175	0.046	0.029	0.038	0.068		Set Trigger
4	4.268	0.047	0.029	0.038	0.070		Set Trigger
5	4.196	0.047	0.028	0.038	0.070		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



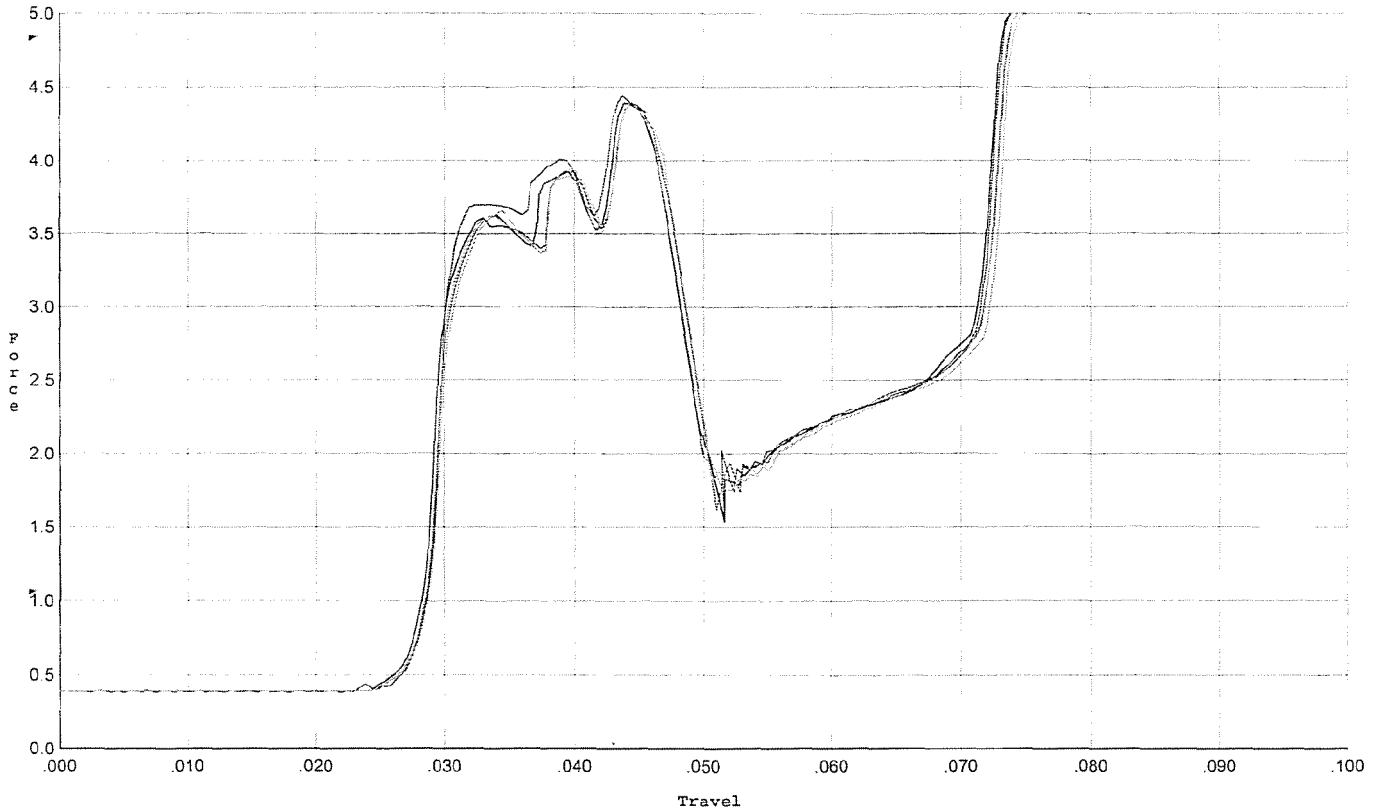
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.780	0.046	0.030	0.042	0.045		Set Trigger
2	2.663	0.047	0.030	0.042	0.045		Set Trigger
3	2.743	0.046	0.030	0.042	0.044		Set Trigger
4	2.698	0.046	0.030	0.043	0.045		Set Trigger
5	2.681	0.046	0.031	0.042	0.044		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.447	0.046	0.028	0.035	0.080		Set Trigger
2	4.393	0.046	0.027	0.036	0.079		Set Trigger
3	4.393	0.047	0.028	0.036	0.081		Set Trigger
4	4.380	0.046	0.027	0.036	0.078		Set Trigger
5	4.404	0.047	0.028	0.036	0.080		Set Trigger

A- 4.40