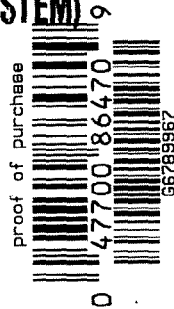


5678 9967

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**



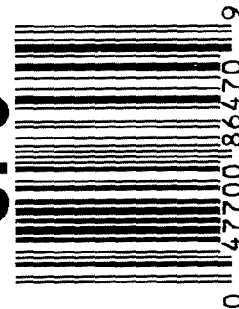
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789967

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789967

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	BN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

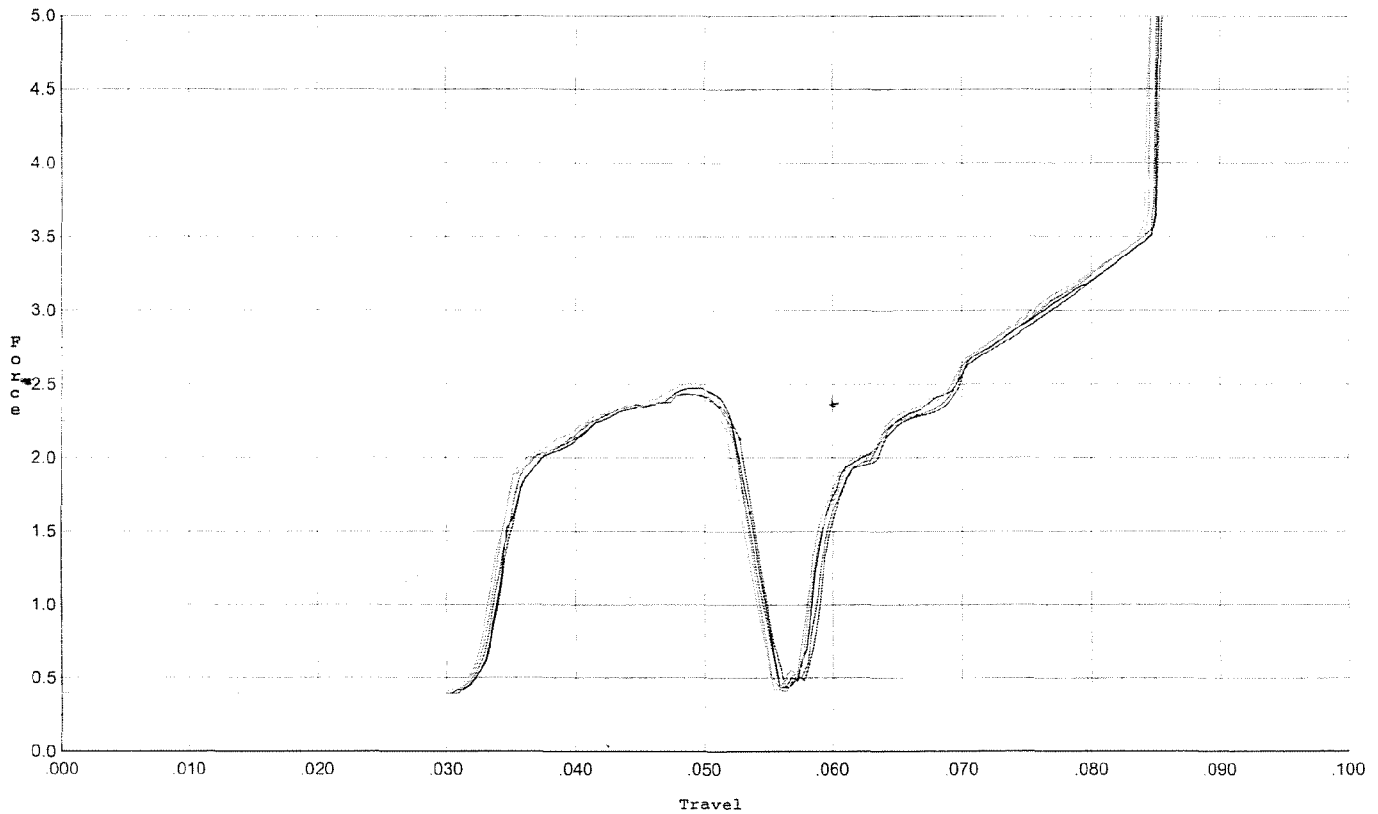
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>39</u> <u>39</u>	1-7-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-7-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	1-7-09	LH
	J) ASSEMBLE STOCK		1-6-09	Ran
	K) ASSEMBLE SWIVEL STUDS		1-7-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.50</u> <u>2.52</u> <u>2.50</u> <u>2.48</u>	1-7-09	TC
	C) FUNCTION		1-7-09	LH
690	PACK		1-21-09	Ran

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



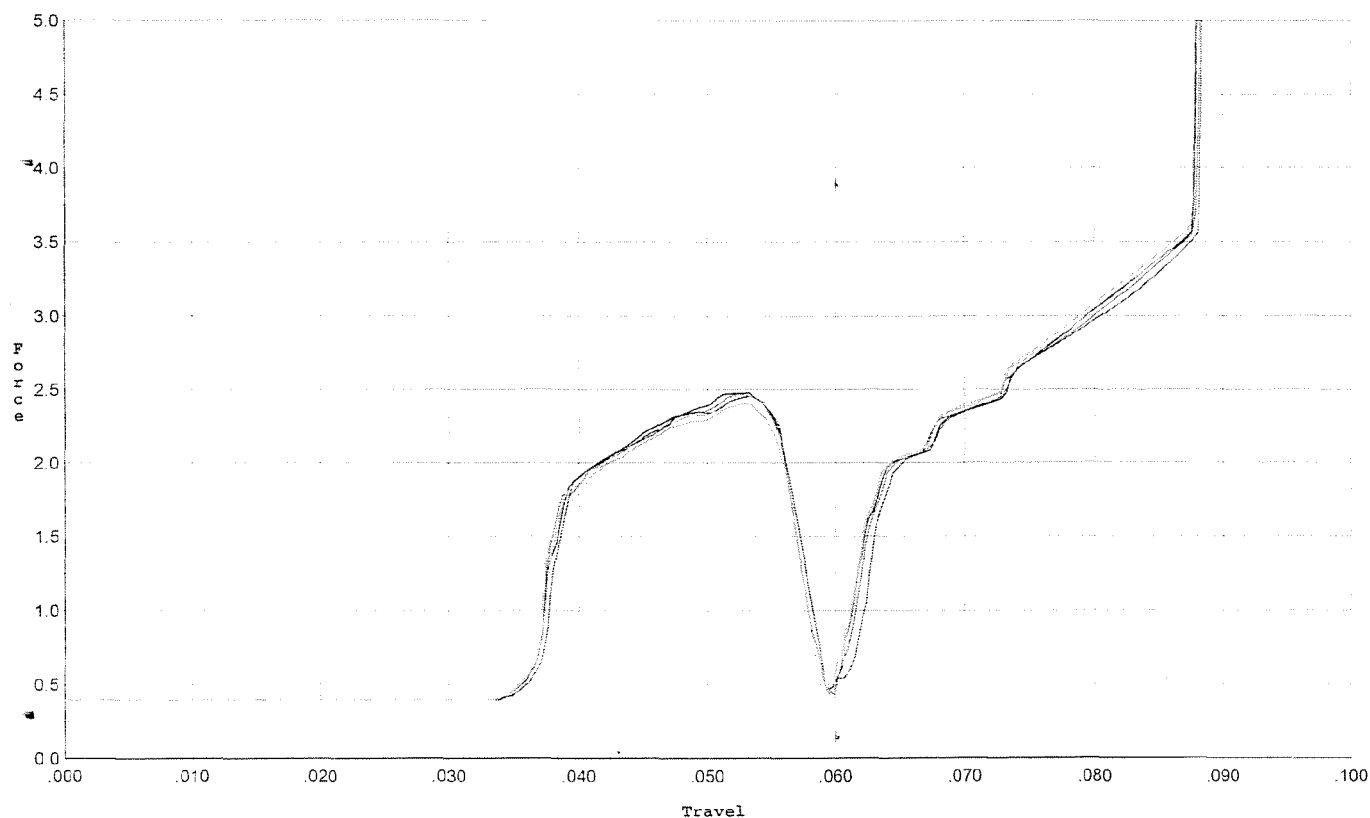
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.053	0.033	0.036	0.055		Set Trigger
2	2.477	0.054	0.033	0.036	0.056		Set Trigger
3	2.432	0.052	0.033	0.036	0.055		Set Trigger
4	2.426	0.052	0.032	0.036	0.054		Set Trigger
5	2.509	0.052	0.033	0.036	0.056		Set Trigger

Aug 245

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



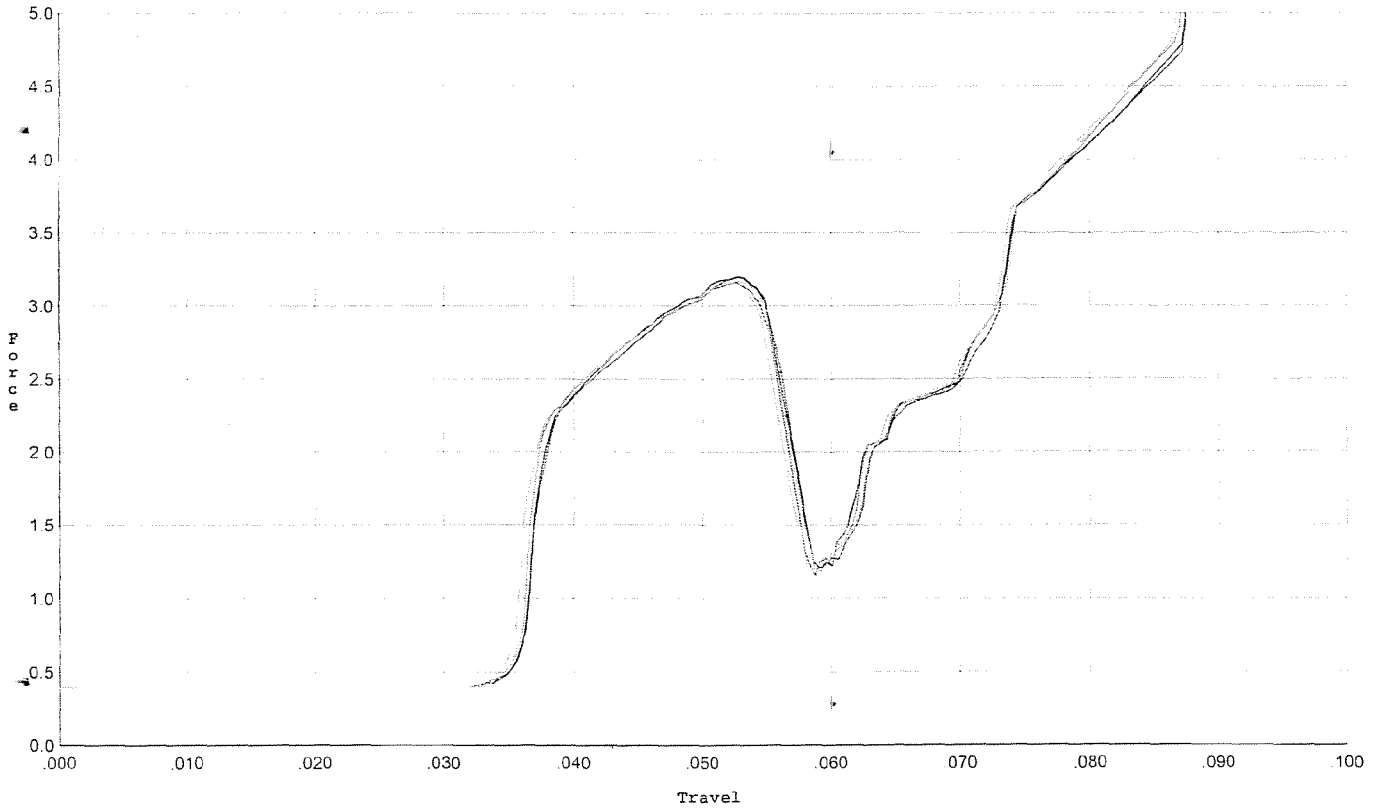
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.057	0.037	0.037	0.057		Set Trigger
2	2.480	0.056	0.037	0.037	0.056		Set Trigger
3	2.472	0.056	0.037	0.037	0.056		Set Trigger
4	2.461	0.056	0.037	0.037	0.055		Set Trigger
5	2.407	0.056	0.036	0.037	0.055		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



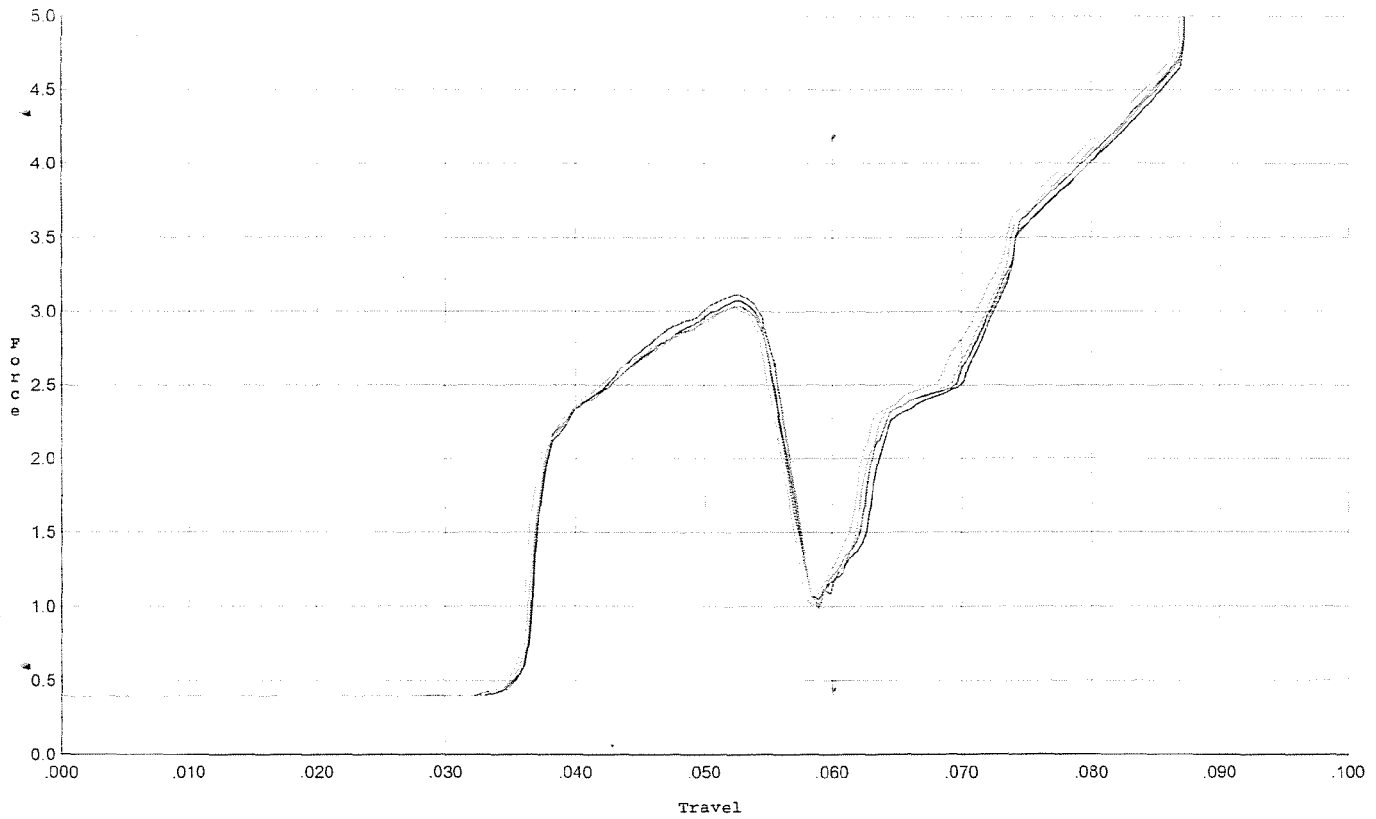
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.056	0.036	0.036	0.069		Set Trigger
2	3.196	0.057	0.036	0.036	0.070		Set Trigger
3	3.161	0.055	0.036	0.036	0.068		Set Trigger
4	3.166	0.055	0.036	0.036	0.068		Set Trigger
5	3.157	0.055	0.035	0.036	0.067		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



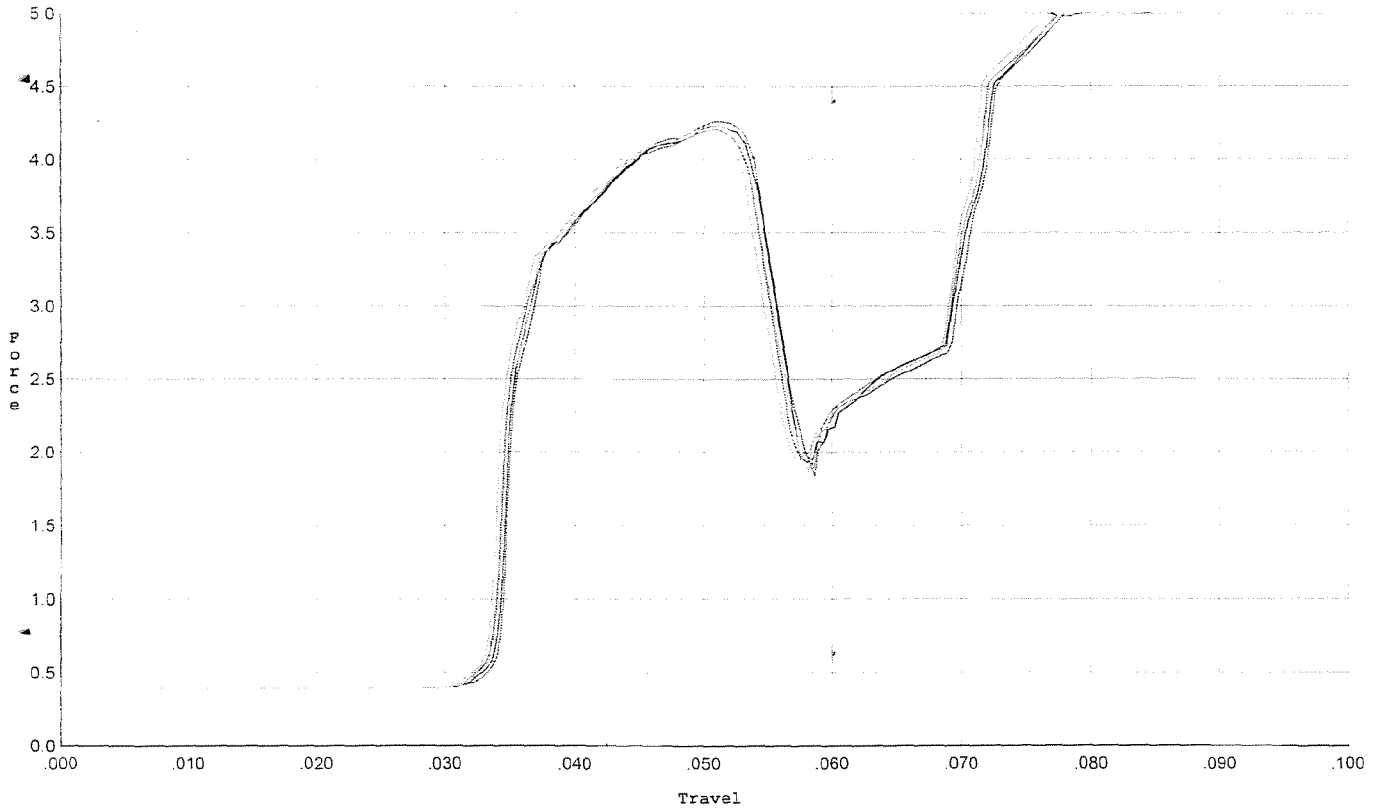
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.055	0.036	0.036	0.066		Set Trigger
2	3.075	0.055	0.036	0.037	0.064		Set Trigger
3	3.039	0.055	0.036	0.037	0.064		Set Trigger
4	3.031	0.056	0.036	0.036	0.066		Set Trigger
5	3.039	0.056	0.036	0.036	0.066		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



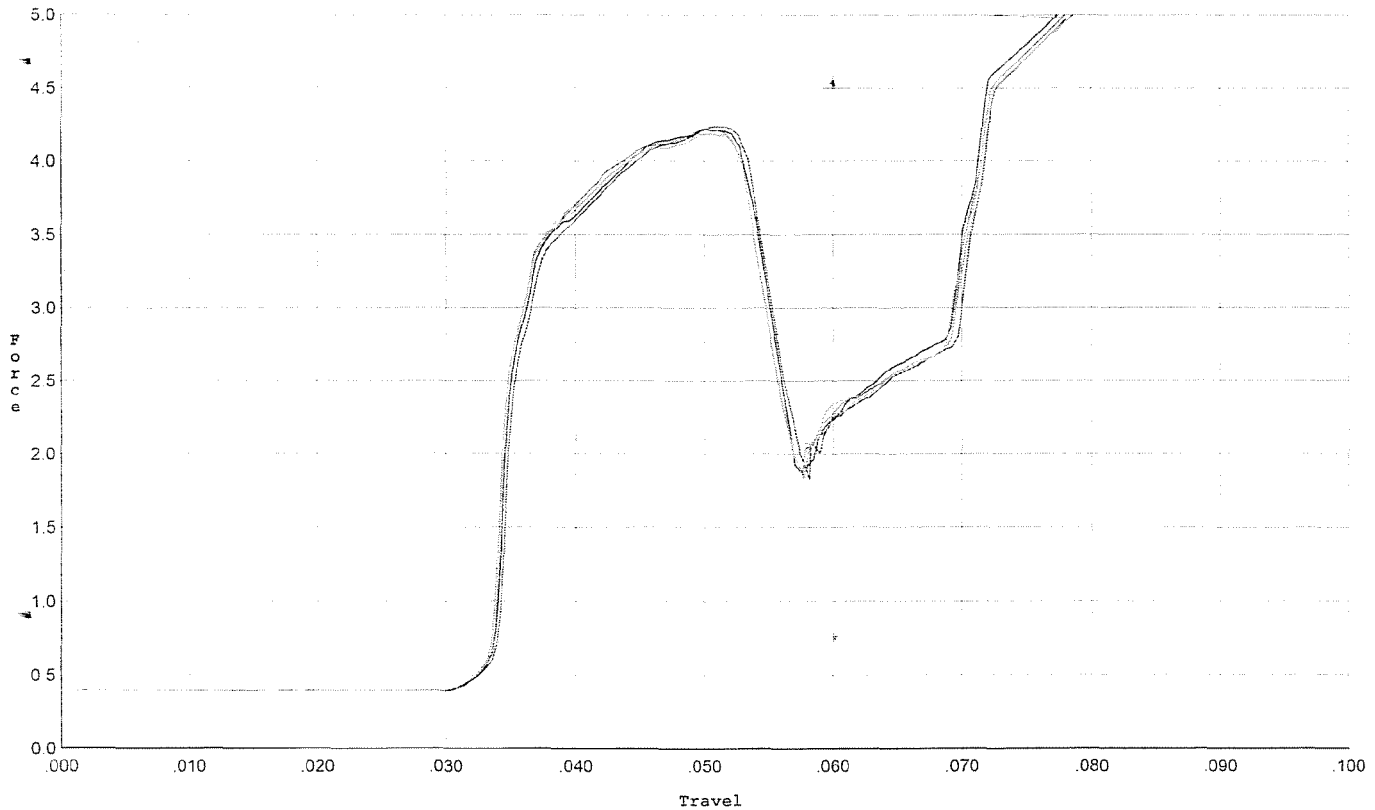
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.054	0.034	0.034	0.090		Set Trigger
2	4.234	0.054	0.034	0.034	0.090		Set Trigger
3	4.204	0.054	0.033	0.034	0.089		Set Trigger
4	4.235	0.053	0.034	0.034	0.089		Set Trigger
5	4.202	0.053	0.033	0.034	0.088		Set Trigger

Aug 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



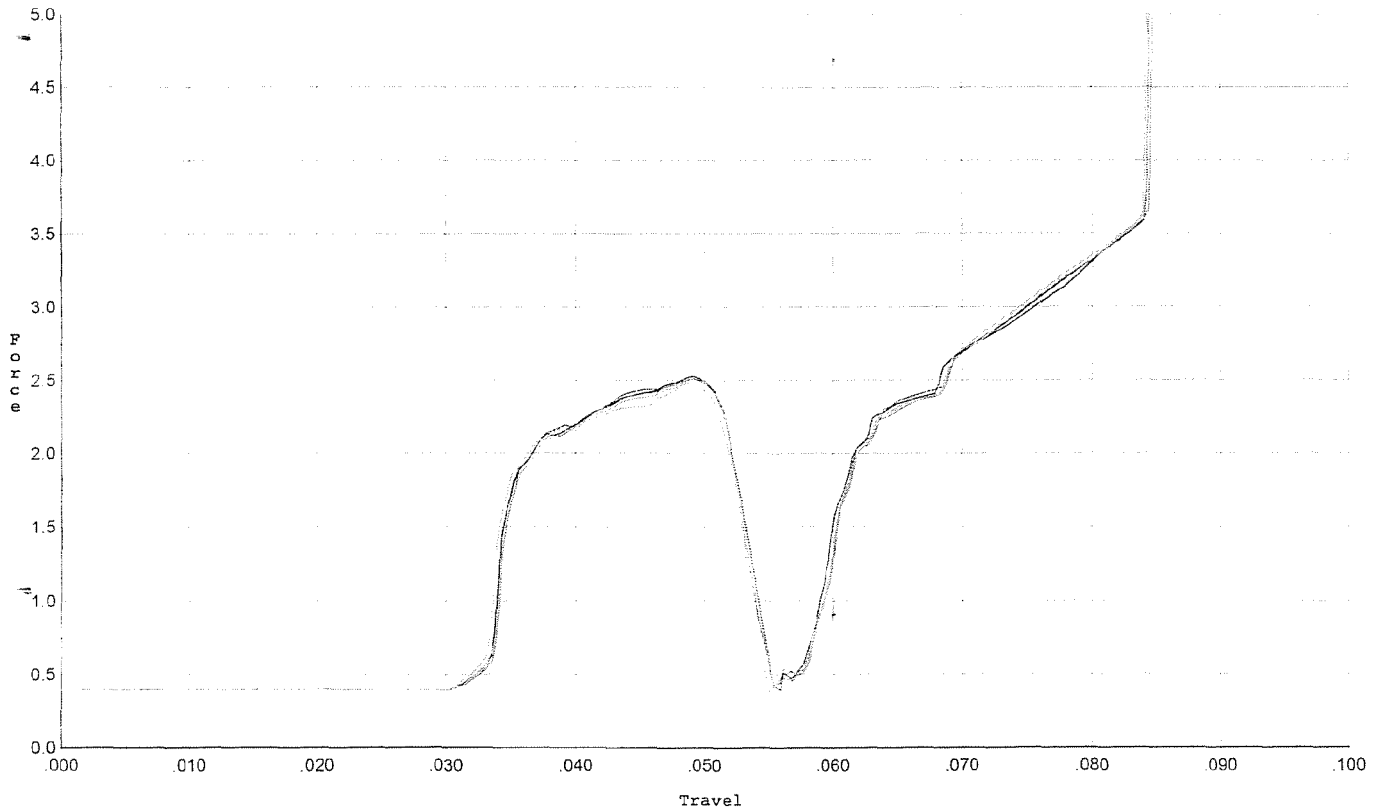
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.053	0.034	0.034	0.088		Set Trigger
2	4.218	0.054	0.034	0.034	0.090		Set Trigger
3	4.225	0.053	0.033	0.034	0.088		Set Trigger
4	4.181	0.053	0.034	0.034	0.088		Set Trigger
5	4.188	0.053	0.033	0.034	0.088		Set Trigger

Aug 4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



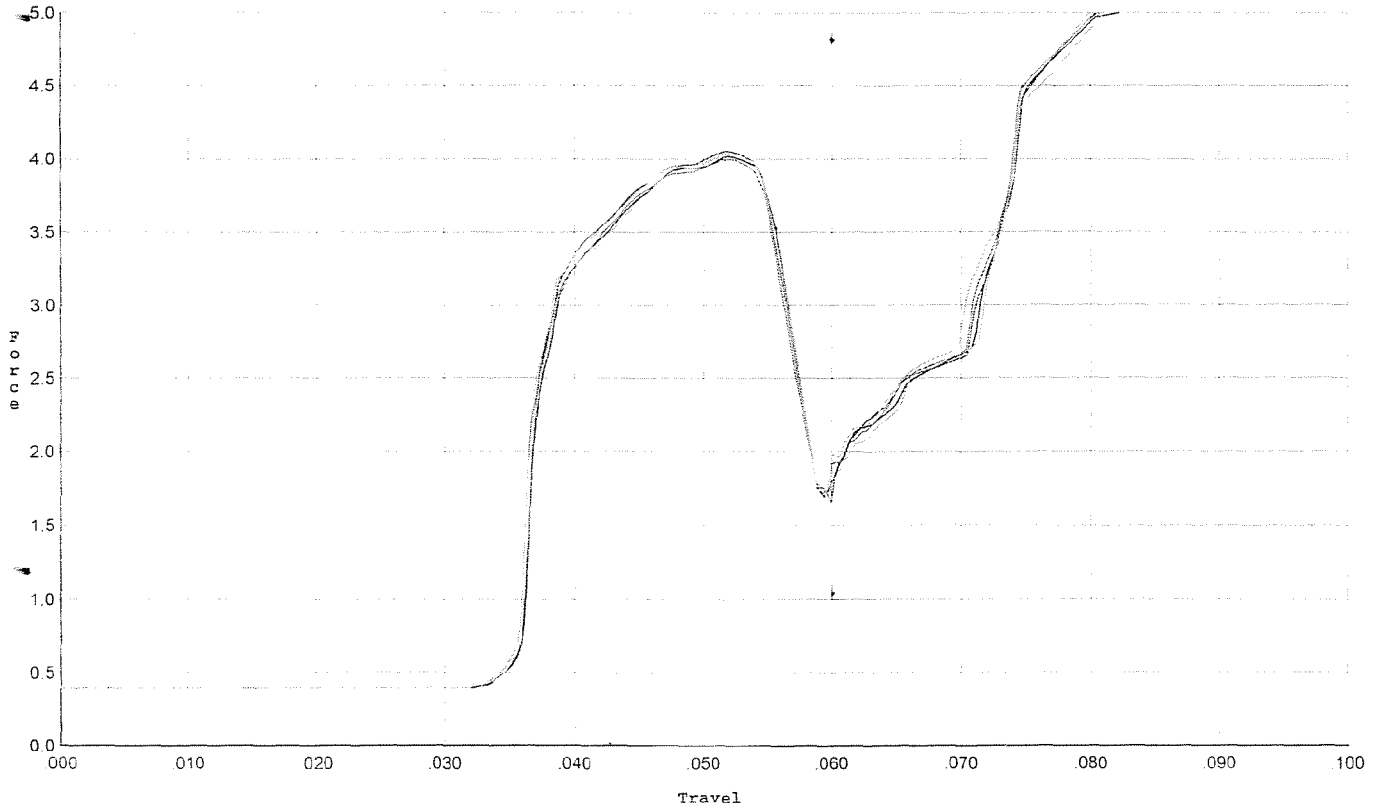
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.053	0.034	0.036	0.056		Set Trigger
2	2.528	0.052	0.034	0.036	0.054		Set Trigger
3	2.516	0.053	0.034	0.036	0.056		Set Trigger
4	2.501	0.052	0.034	0.036	0.054		Set Trigger
5	2.482	0.052	0.033	0.036	0.055		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.056	0.036	0.035	0.088		Set Trigger
2	4.023	0.056	0.036	0.035	0.086		Set Trigger
3	4.001	0.055	0.035	0.035	0.084		Set Trigger
4	4.041	0.056	0.036	0.035	0.086		Set Trigger
5	4.036	0.055	0.035	0.035	0.085		Set Trigger

Avg 4.03