

678 9968

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

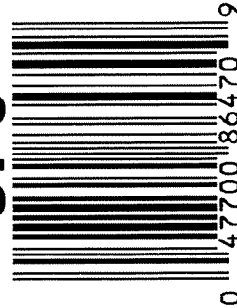
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789968

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9968

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE		12-2-08	RSN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION		12/9/08	SP
490	MAGNAFLUX BOLT		12-9-08	MC
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-10-08	TL
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

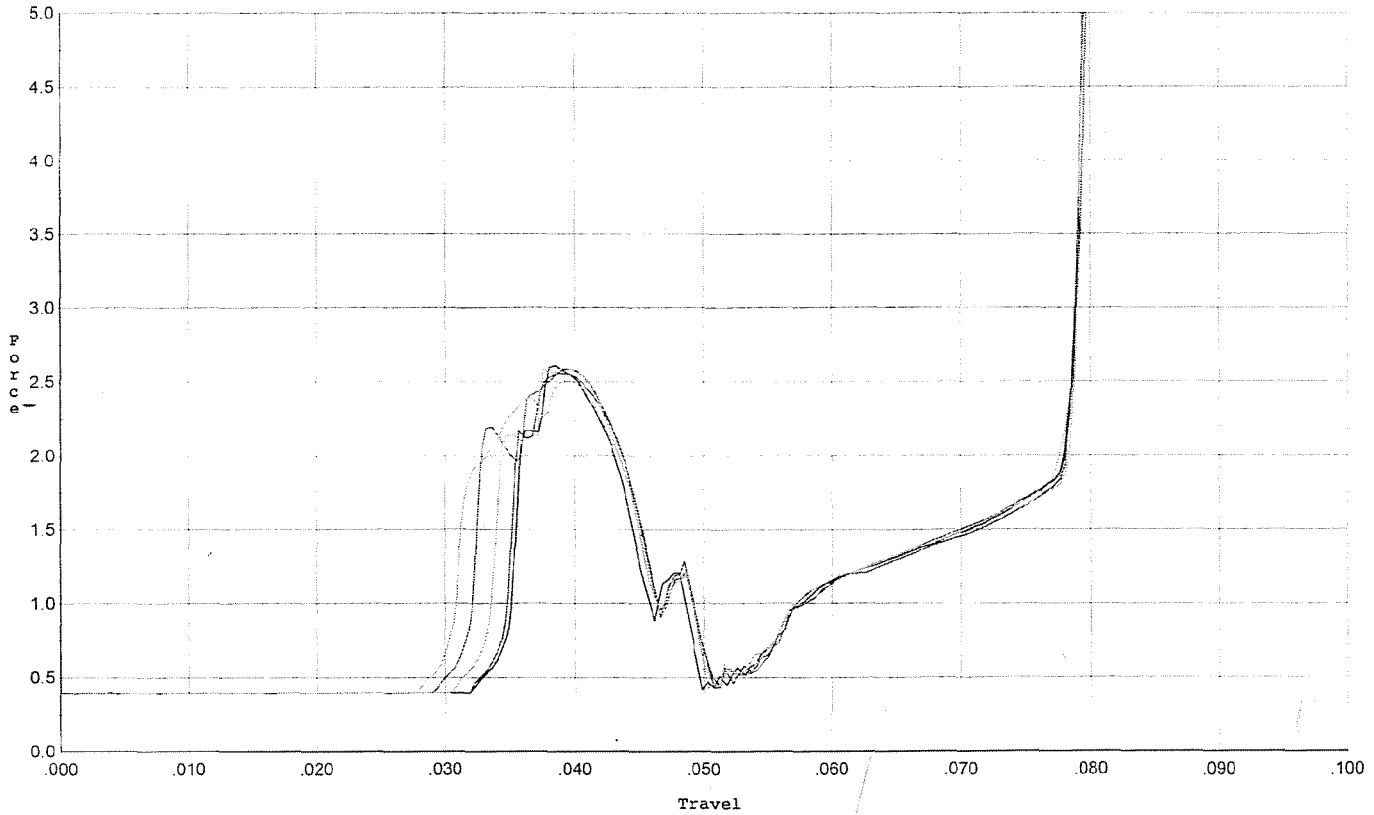
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-7-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-7-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1-7-09	L.N.
	J) ASSEMBLE STOCK		1-6-08	BSN
	K) ASSEMBLE SWIVEL STUDS		1-7-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.67</u> <u>2.53</u> <u>2.57</u>	1-7-09	TC
	C) FUNCTION		1-7-09	R.N.
690	PACK		1-22-09	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 ini +/- .50 lbs



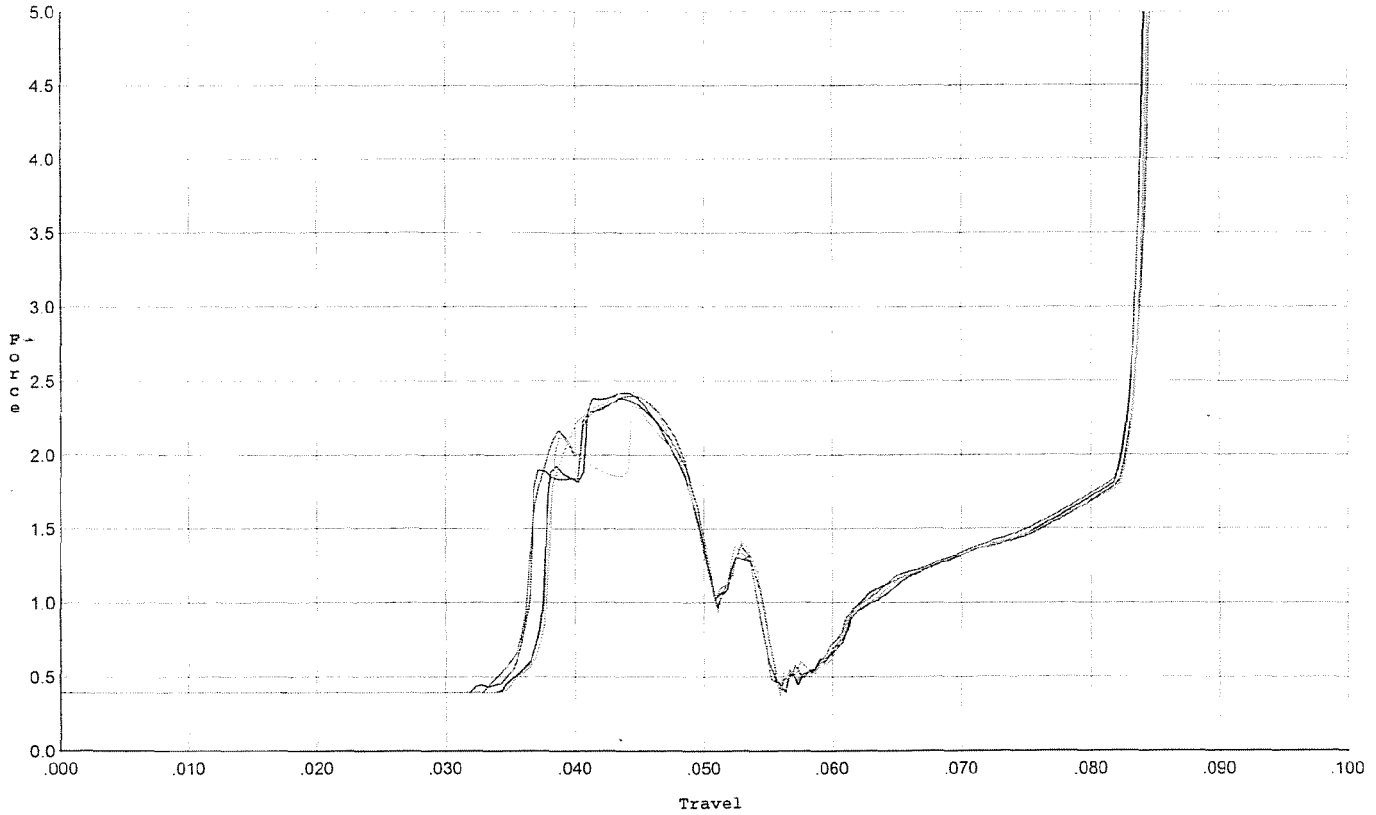
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.045	0.032	0.038	0.038		Set Trigger
2	2.610	0.048	0.034	0.036	0.039		Set Trigger
3	2.585	0.045	0.030	0.038	0.042		Set Trigger
4	2.591	0.049	0.031	0.035	0.043		Set Trigger
5	2.509	0.049	0.028	0.035	0.047		Set Trigger

A.257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



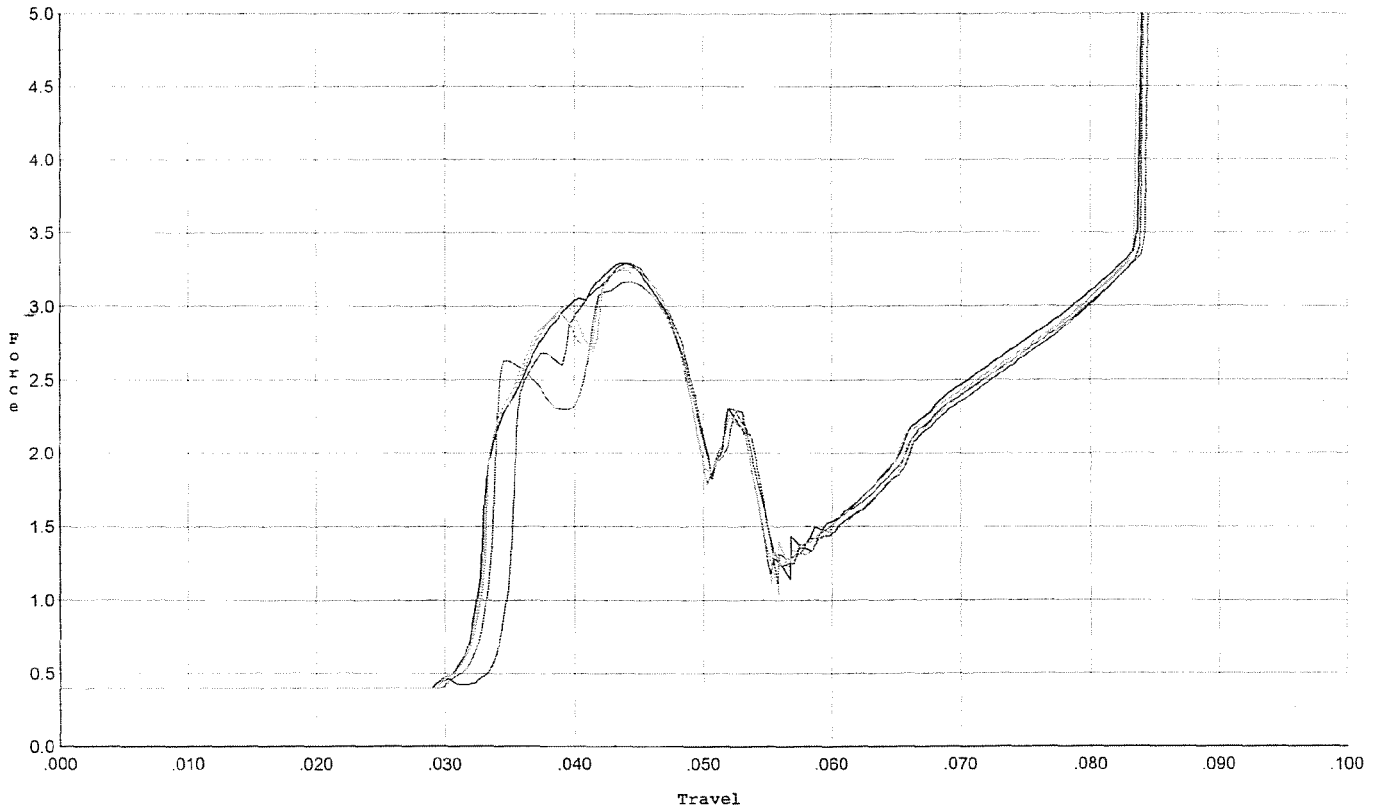
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.379	0.054	0.036	0.037	0.047		Set Trigger
2	2.422	0.054	0.037	0.037	0.045		Set Trigger
3	2.399	0.054	0.036	0.036	0.049		Set Trigger
4	2.431	0.054	0.037	0.037	0.046		Set Trigger
5	2.332	0.054	0.035	0.037	0.045		Set Trigger

4.239

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



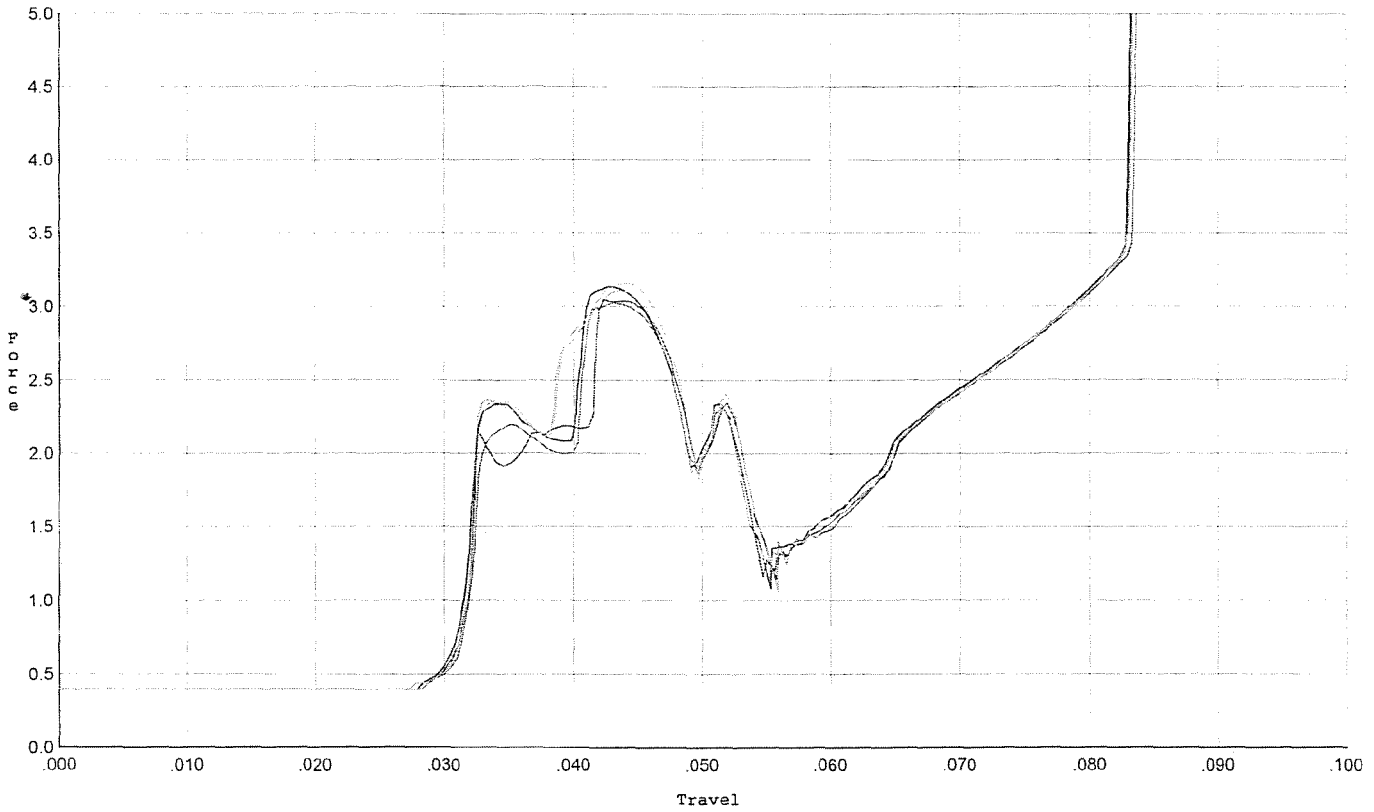
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.291	0.049	0.034	0.037	0.057		Set Trigger
2	3.293	0.053	0.032	0.034	0.068		Set Trigger
3	3.164	0.054	0.032	0.034	0.066		Set Trigger
4	3.241	0.053	0.032	0.034	0.068		Set Trigger
5	3.263	0.053	0.032	0.034	0.068		Set Trigger

A-3-25-

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



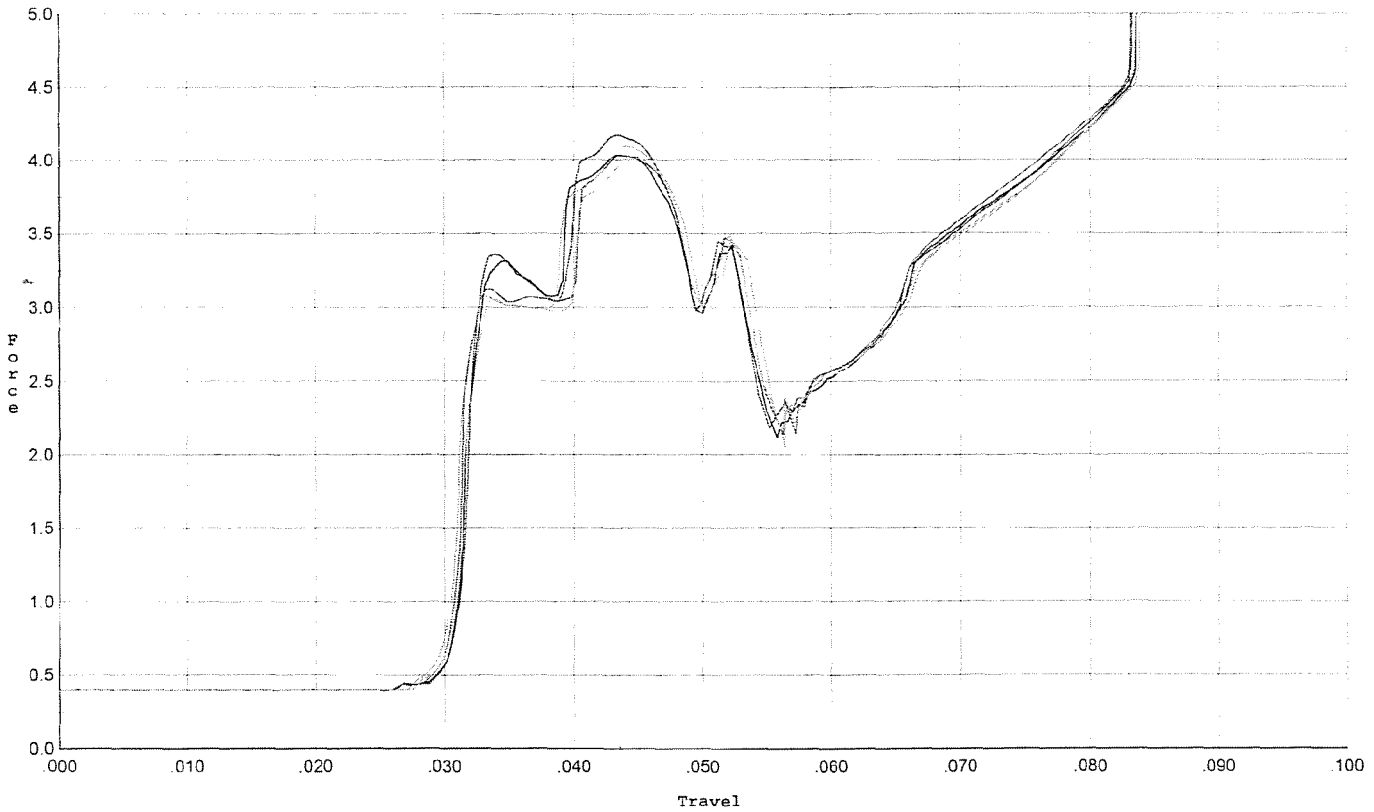
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.053	0.031	0.035	0.062		Set Trigger
2	3.136	0.052	0.031	0.034	0.063		Set Trigger
3	3.020	0.053	0.031	0.034	0.063		Set Trigger
4	3.155	0.053	0.031	0.033	0.066		Set Trigger
5	3.104	0.052	0.031	0.034	0.064		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



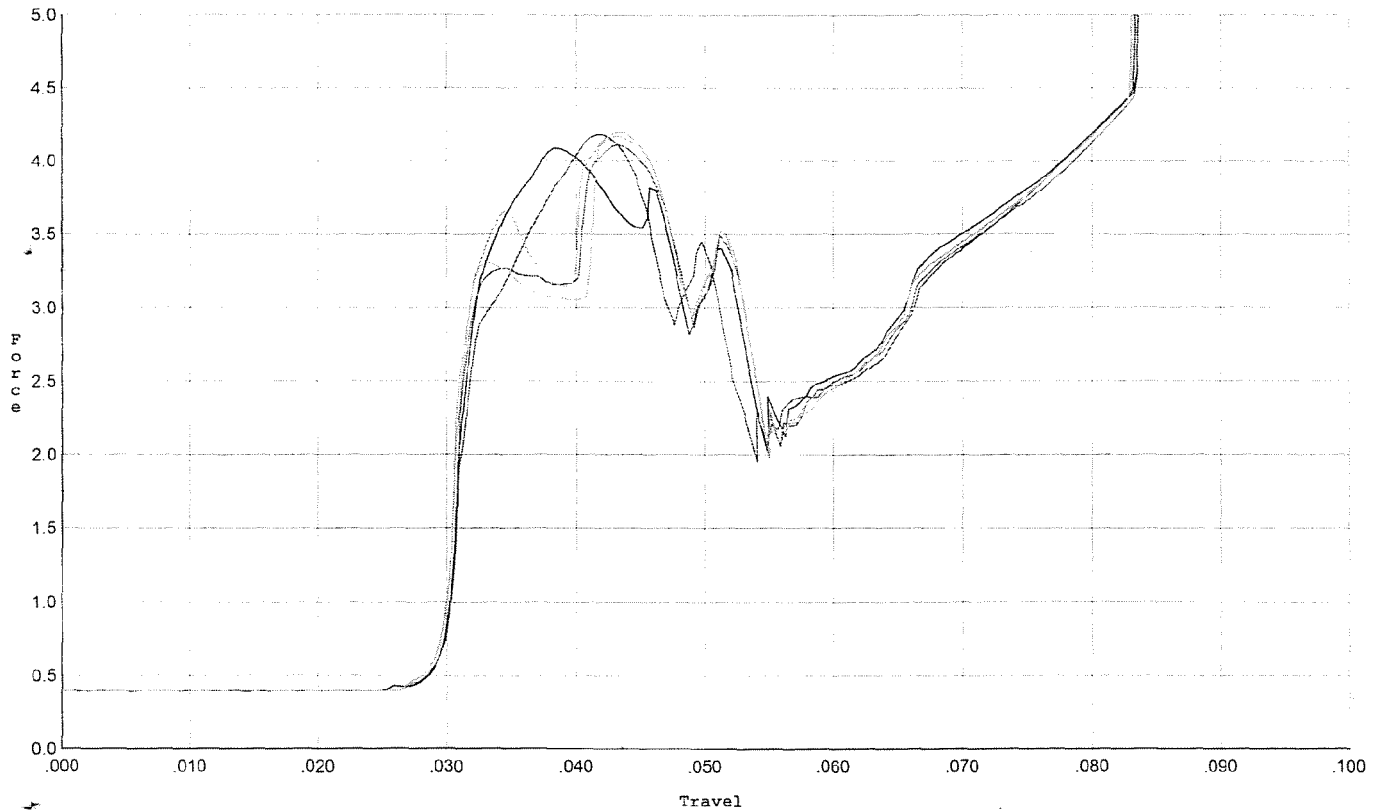
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.052	0.030	0.032	0.087		Set Trigger
2	4.036	0.052	0.030	0.032	0.086		Set Trigger
3	4.032	0.053	0.030	0.032	0.088		Set Trigger
4	4.024	0.053	0.030	0.032	0.088		Set Trigger
5	4.093	0.053	0.030	0.031	0.089		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



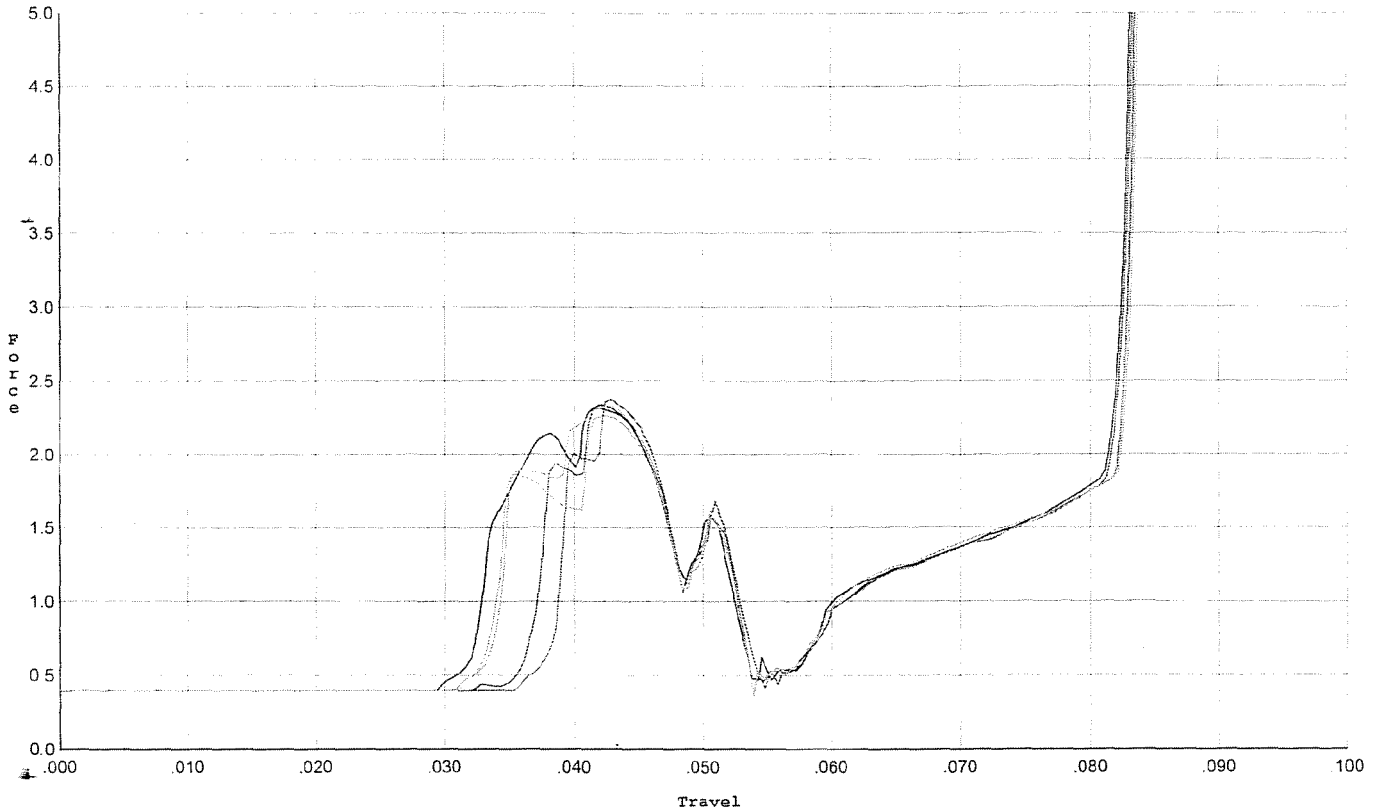
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.051	0.030	0.033	0.082		Set Trigger
2	4.089	0.052	0.030	0.032	0.089		Set Trigger
3	4.112	0.053	0.030	0.032	0.088		Set Trigger
4	4.173	0.052	0.029	0.031	0.088		Set Trigger
5	4.197	0.053	0.029	0.031	0.091		Set Trigger

A-4-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



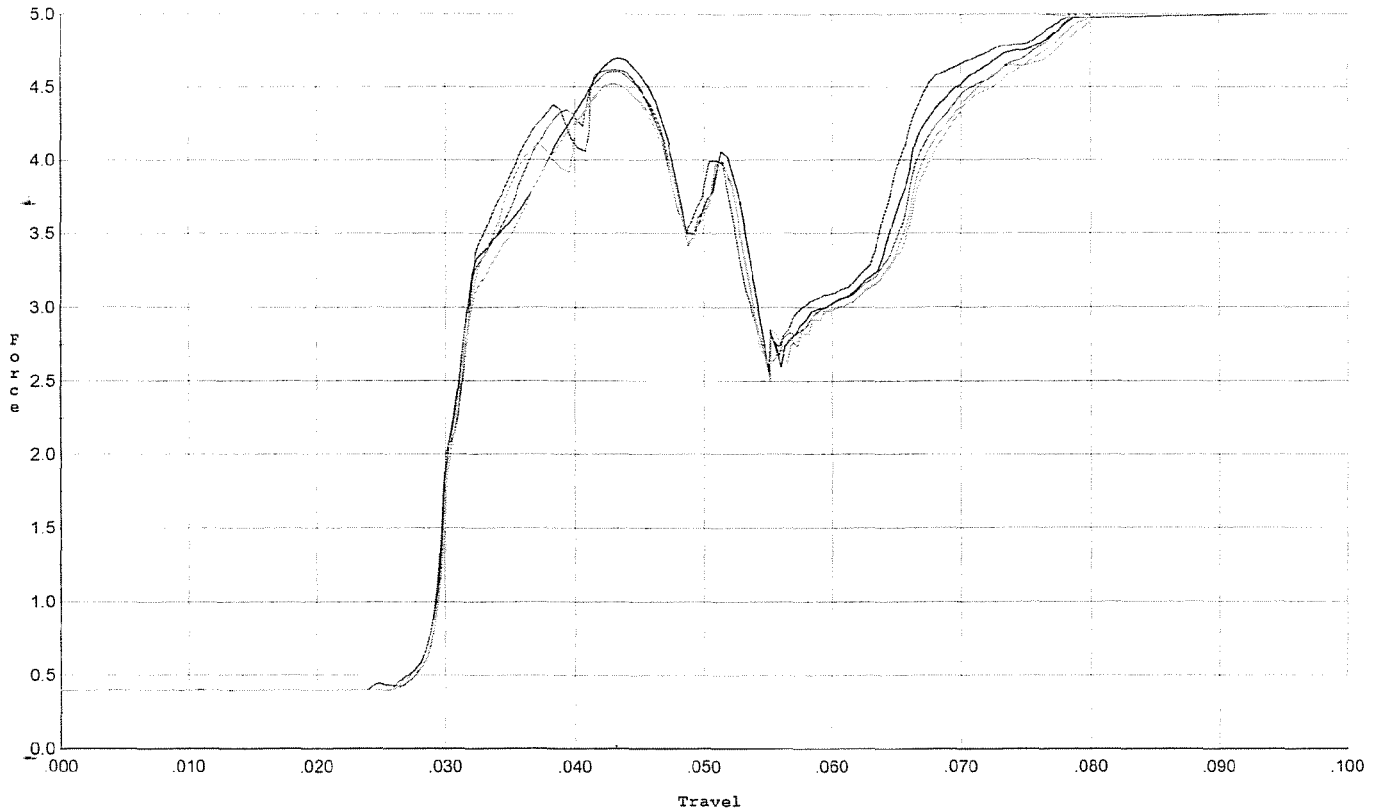
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.317	0.052	0.036	0.037	0.042		Set Trigger
2	2.339	0.051	0.032	0.036	0.048		Set Trigger
3	2.374	0.052	0.038	0.038	0.040		Set Trigger
4	2.332	0.052	0.034	0.036	0.047		Set Trigger
5	2.261	0.052	0.033	0.037	0.045		Set Trigger

2.232

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.619	0.051	0.029	0.031	0.099		Set Trigger
2	4.699	0.053	0.028	0.031	0.103		Set Trigger
3	4.604	0.052	0.028	0.031	0.101		Set Trigger
4	4.526	0.052	0.029	0.031	0.098		Set Trigger
5	4.523	0.052	0.029	0.031	0.099		Set Trigger

A-4.59