

G678 9969

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



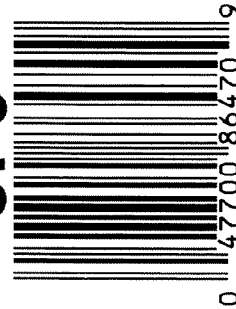
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6789969

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789969

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RTZ
475	DRILL AND TAP SIGHT HOLES	2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	12-9-08	RTZ
490	MAGNAFLUX BOLT		12/9/08	MIR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

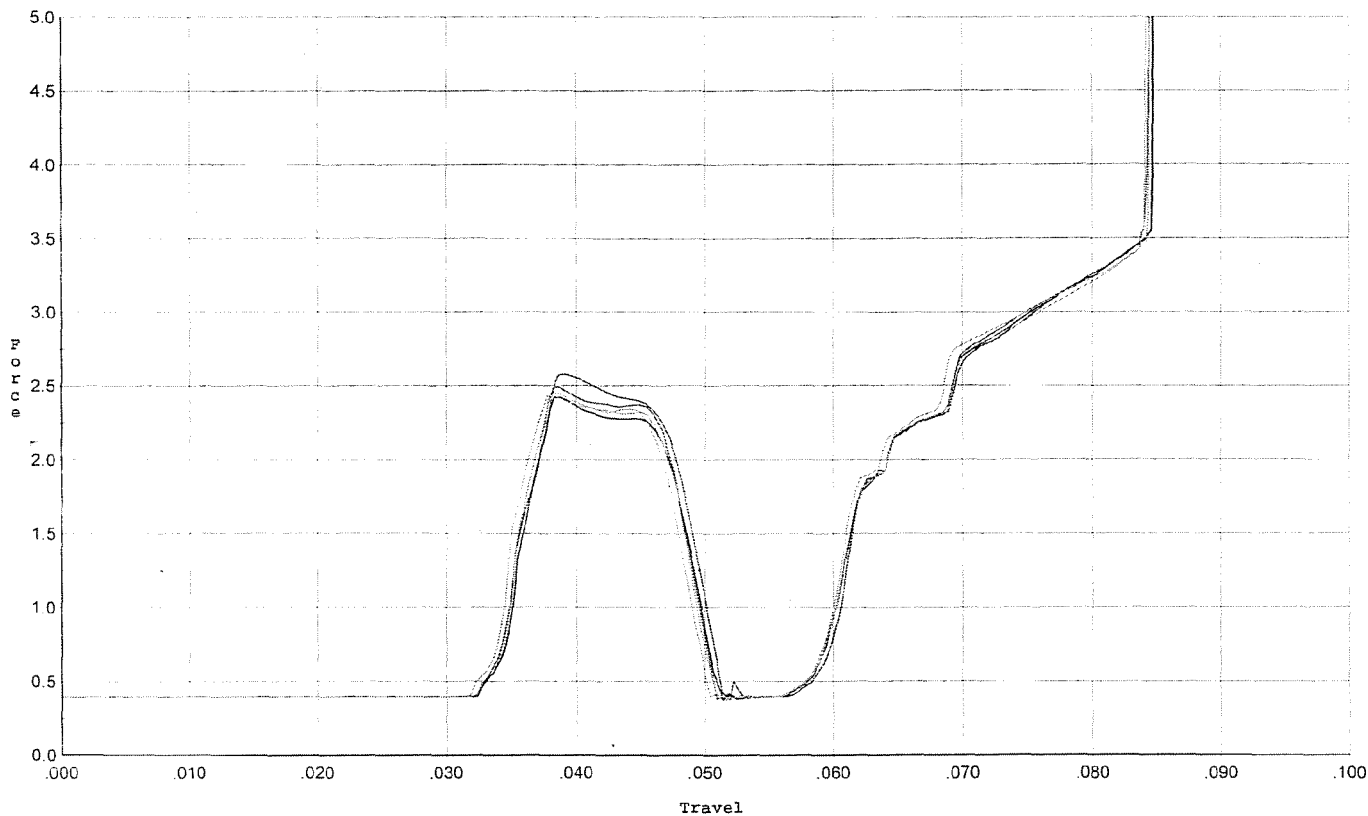
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-14-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	1-14-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-14-09	LN
	J) ASSEMBLE STOCK		1-14-09	LN
	K) ASSEMBLE SWIVEL STUDS		1-14-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-12-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-12-09	LN
670	FINAL INSPECTION A) HEADSPACE		1-14-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>249</u> <u>241</u> <u>253</u> <u>244</u>	1-13-09	LN
	C) FUNCTION		1-14-09	LN
690	PACK		1/19/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



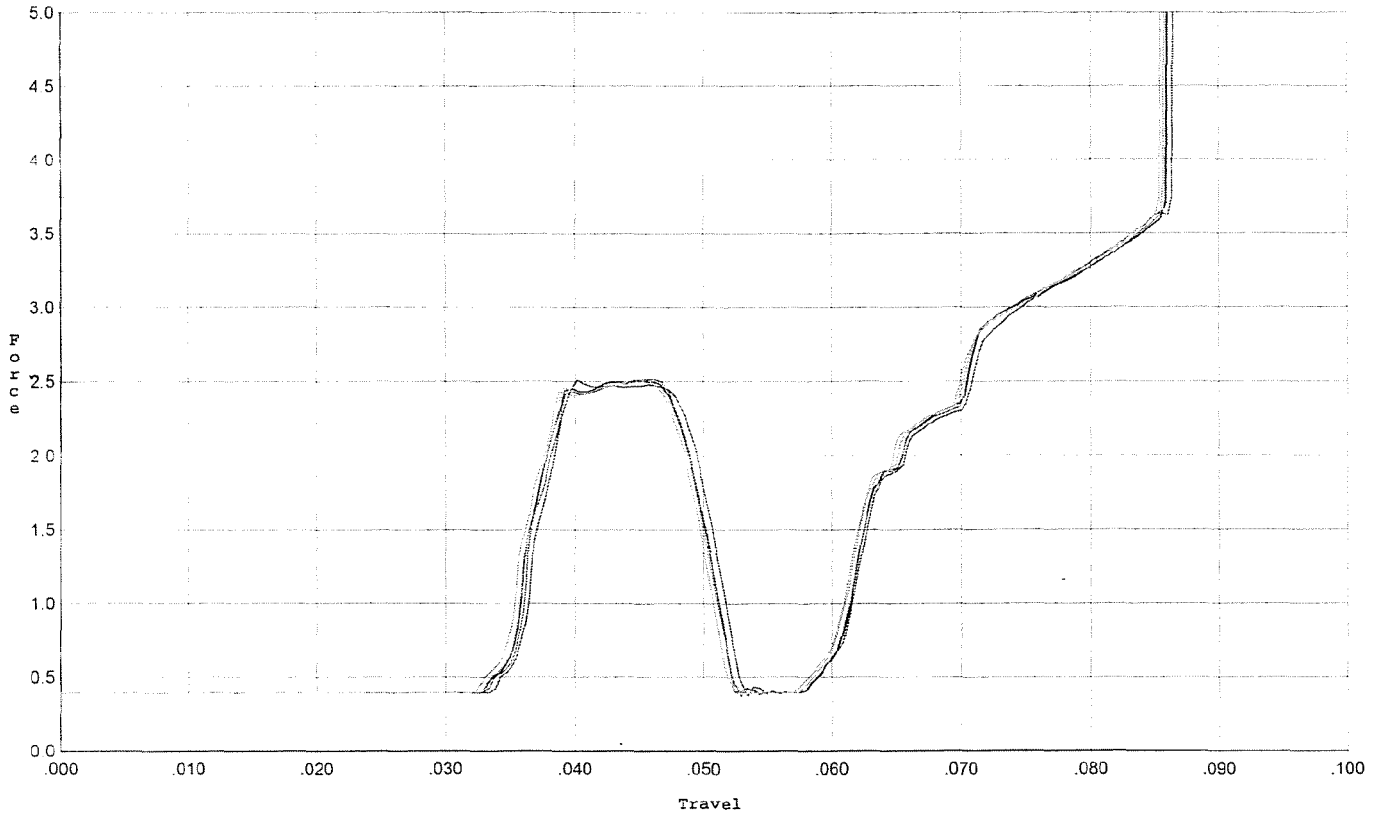
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.050	0.033	0.039	0.046		Set Trigger
2	2.423	0.049	0.033	0.040	0.044		Set Trigger
3	2.491	0.048	0.033	0.040	0.043		Set Trigger
4	2.459	0.048	0.033	0.040	0.043		Set Trigger
5	2.436	0.047	0.032	0.040	0.043		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



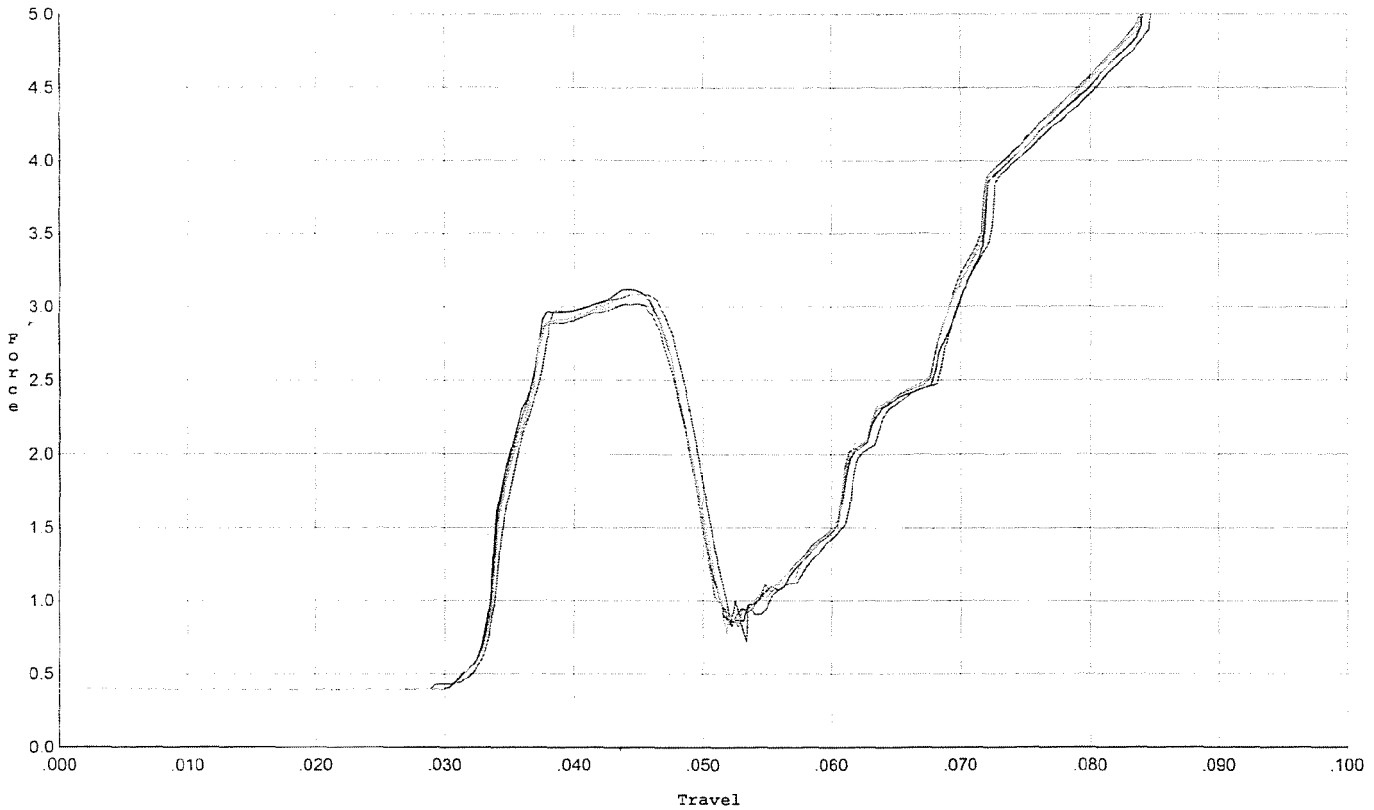
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.051	0.034	0.039	0.047		Set Trigger
2	2.503	0.050	0.033	0.039	0.047		Set Trigger
3	2.513	0.050	0.034	0.039	0.046		Set Trigger
4	2.504	0.049	0.033	0.040	0.046		Set Trigger
5	2.514	0.050	0.033	0.039	0.046		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



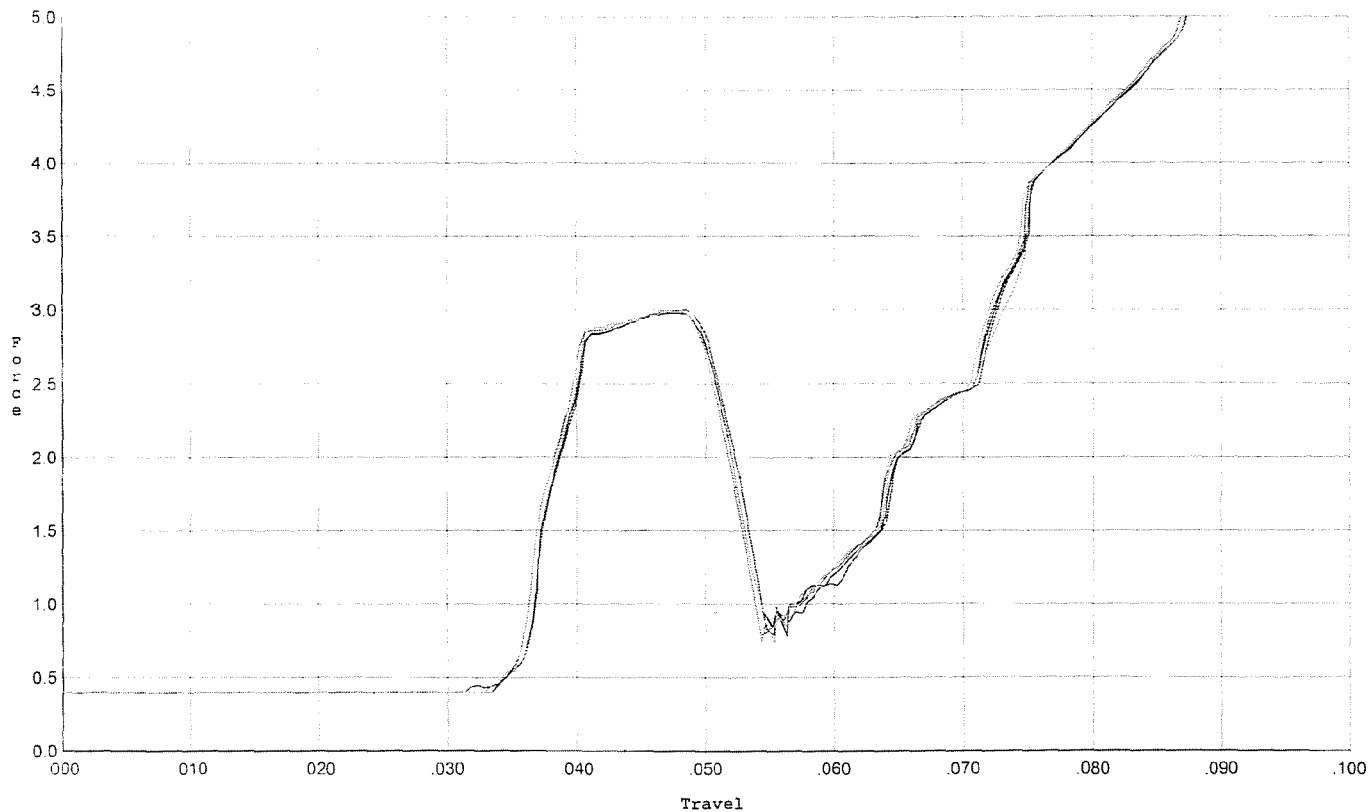
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.049	0.033	0.038	0.056		Set Trigger
2	3.118	0.049	0.033	0.037	0.056		Set Trigger
3	3.018	0.049	0.033	0.037	0.055		Set Trigger
4	3.024	0.050	0.033	0.037	0.056		Set Trigger
5	3.085	0.049	0.033	0.037	0.055		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



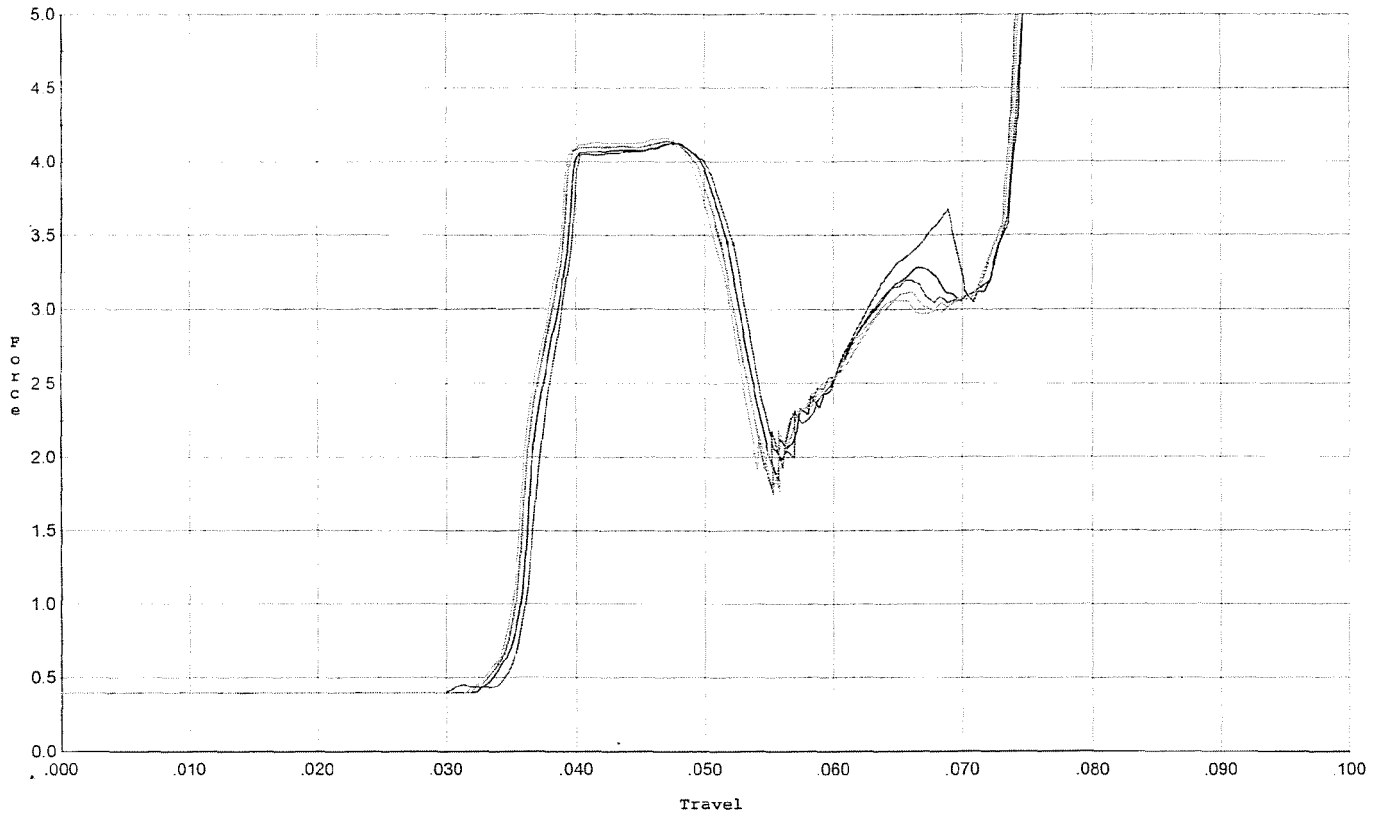
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.053	0.036	0.039	0.057		Set Trigger
2	2.982	0.052	0.036	0.039	0.055		Set Trigger
3	3.001	0.052	0.036	0.038	0.056		Set Trigger
4	3.014	0.052	0.036	0.038	0.055		Set Trigger
5	3.007	0.052	0.036	0.038	0.057		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



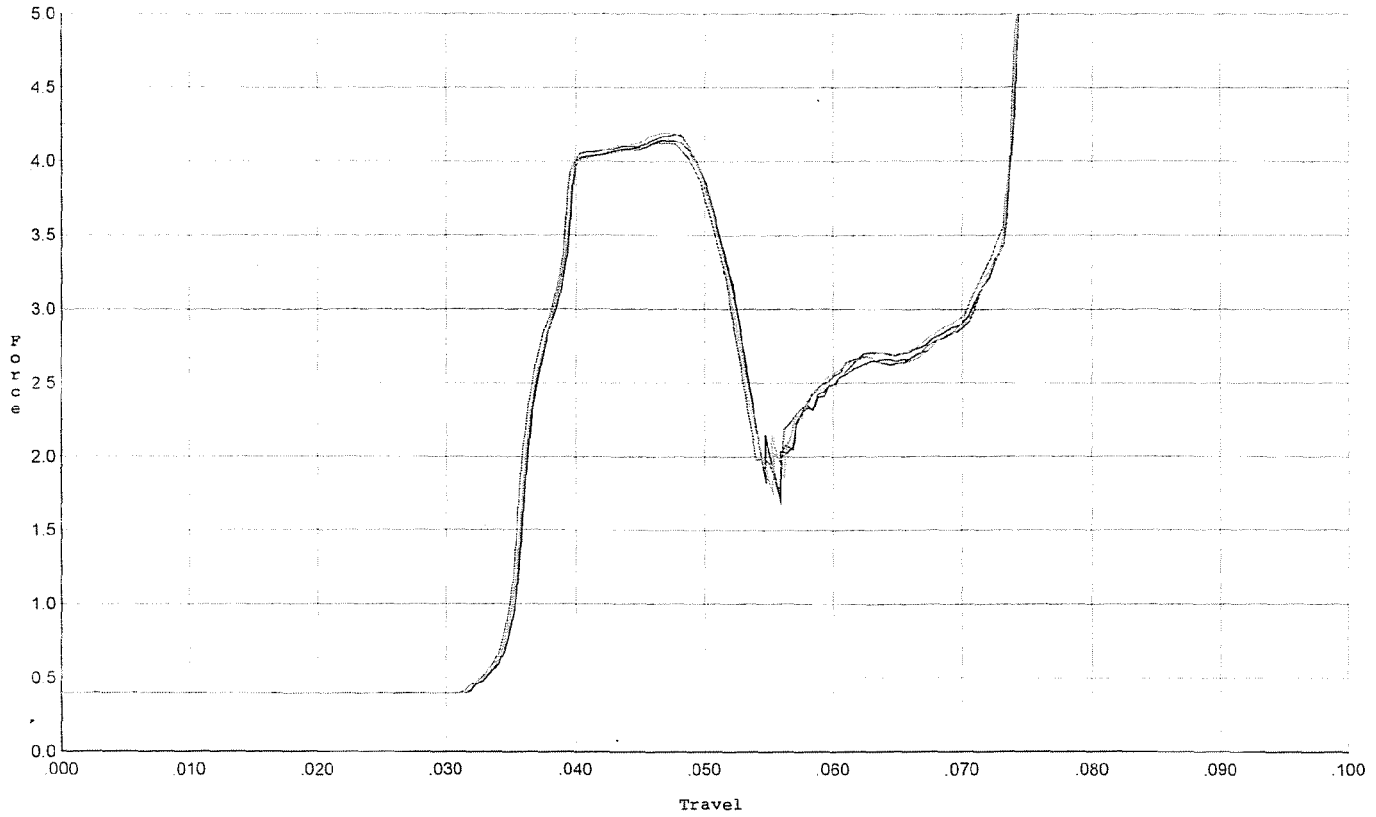
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.052	0.035	0.035	0.076		Set Trigger
2	4.130	0.052	0.034	0.035	0.076		Set Trigger
3	4.138	0.051	0.034	0.035	0.075		Set Trigger
4	4.161	0.053	0.034	0.034	0.078		Set Trigger
5	4.124	0.052	0.034	0.035	0.076		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



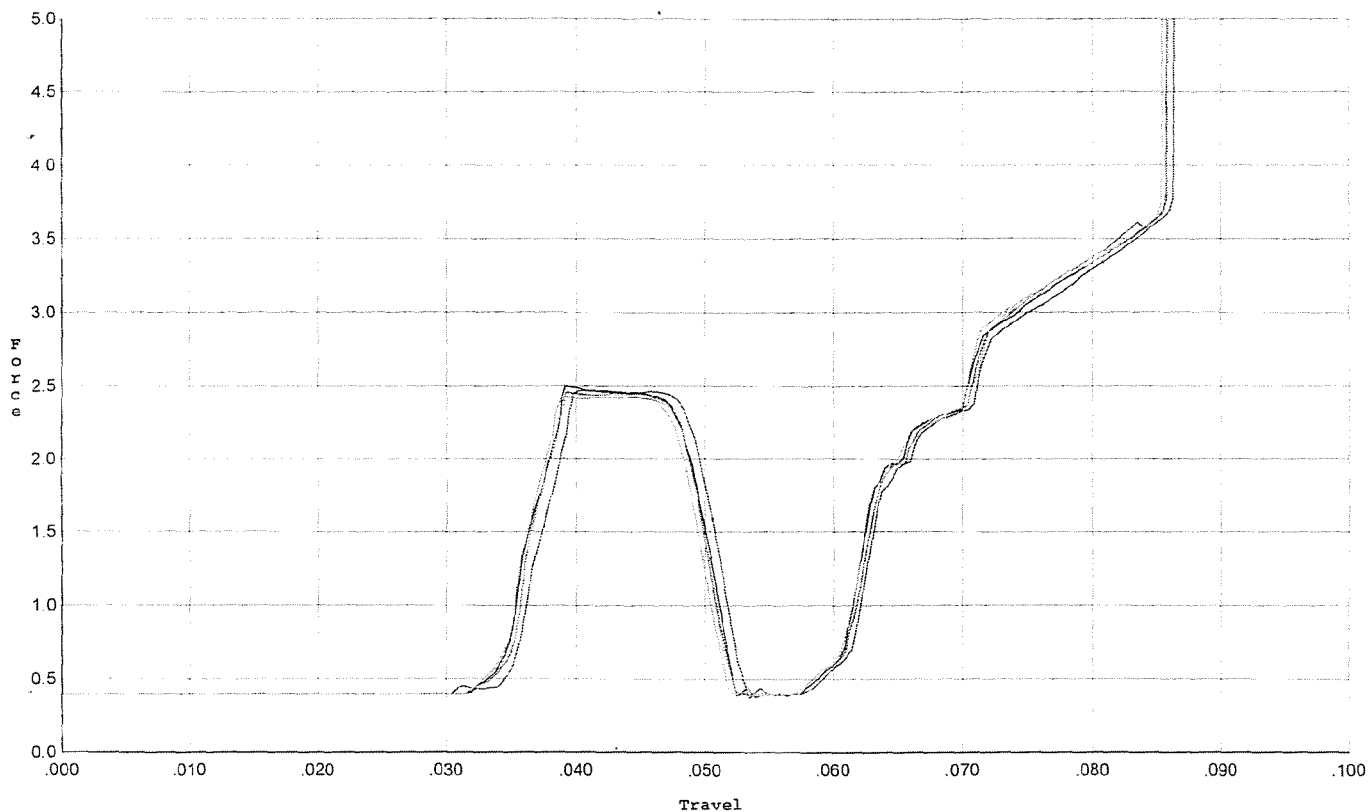
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.052	0.034	0.036	0.077		Set Trigger
2	4.139	0.052	0.034	0.035	0.077		Set Trigger
3	4.123	0.052	0.034	0.035	0.076		Set Trigger
4	4.149	0.051	0.034	0.035	0.075		Set Trigger
5	4.193	0.053	0.034	0.035	0.078		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



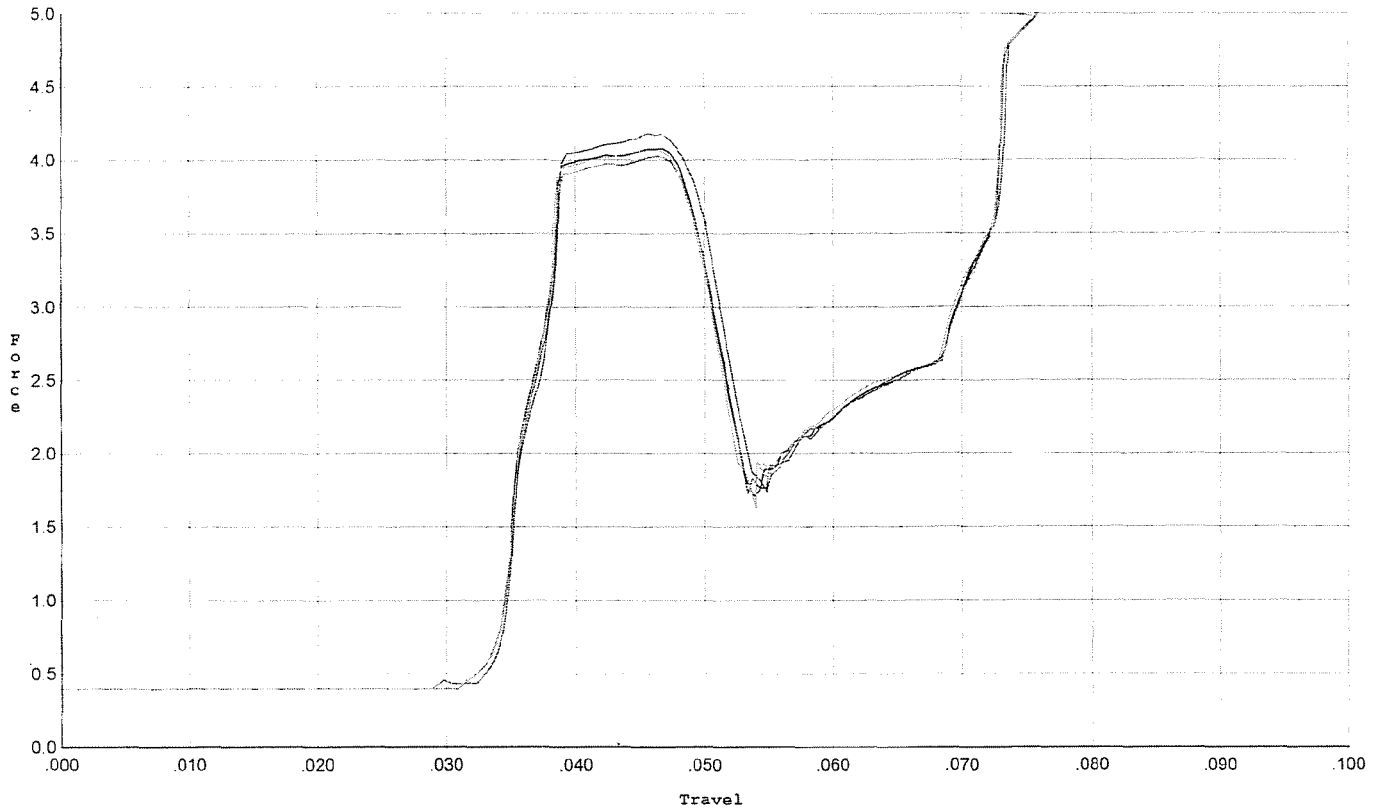
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.051	0.035	0.039	0.047		Set Trigger
2	2.502	0.050	0.034	0.039	0.047		Set Trigger
3	2.461	0.049	0.035	0.040	0.045		Set Trigger
4	2.444	0.049	0.035	0.040	0.045		Set Trigger
5	2.426	0.049	0.034	0.040	0.045		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.050	0.034	0.036	0.073		Set Trigger
2	4.080	0.050	0.034	0.036	0.071		Set Trigger
3	4.025	0.052	0.034	0.036	0.073		Set Trigger
4	4.031	0.050	0.034	0.036	0.071		Set Trigger
5	4.071	0.050	0.034	0.036	0.071		Set Trigger

Avg 4.07