

66789971

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



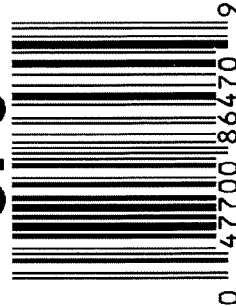
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789971

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9971

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	BSN
475	DRILL AND TAP SIGHT HOLES	2008 OPERATOR	12-2-08	SP
480	MAGNAFLUX BBL ACTION		12-4-08	SP
490	MAGNAFLUX BOLT		12-9-08	MR
500	ROLLMARK CALIBER		12-9-08	RT
520	GOFF BLAST BBL / REC		12-9-08	OG
542	APPLY COATINGS (BARREL ACTION)		12-15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RGN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

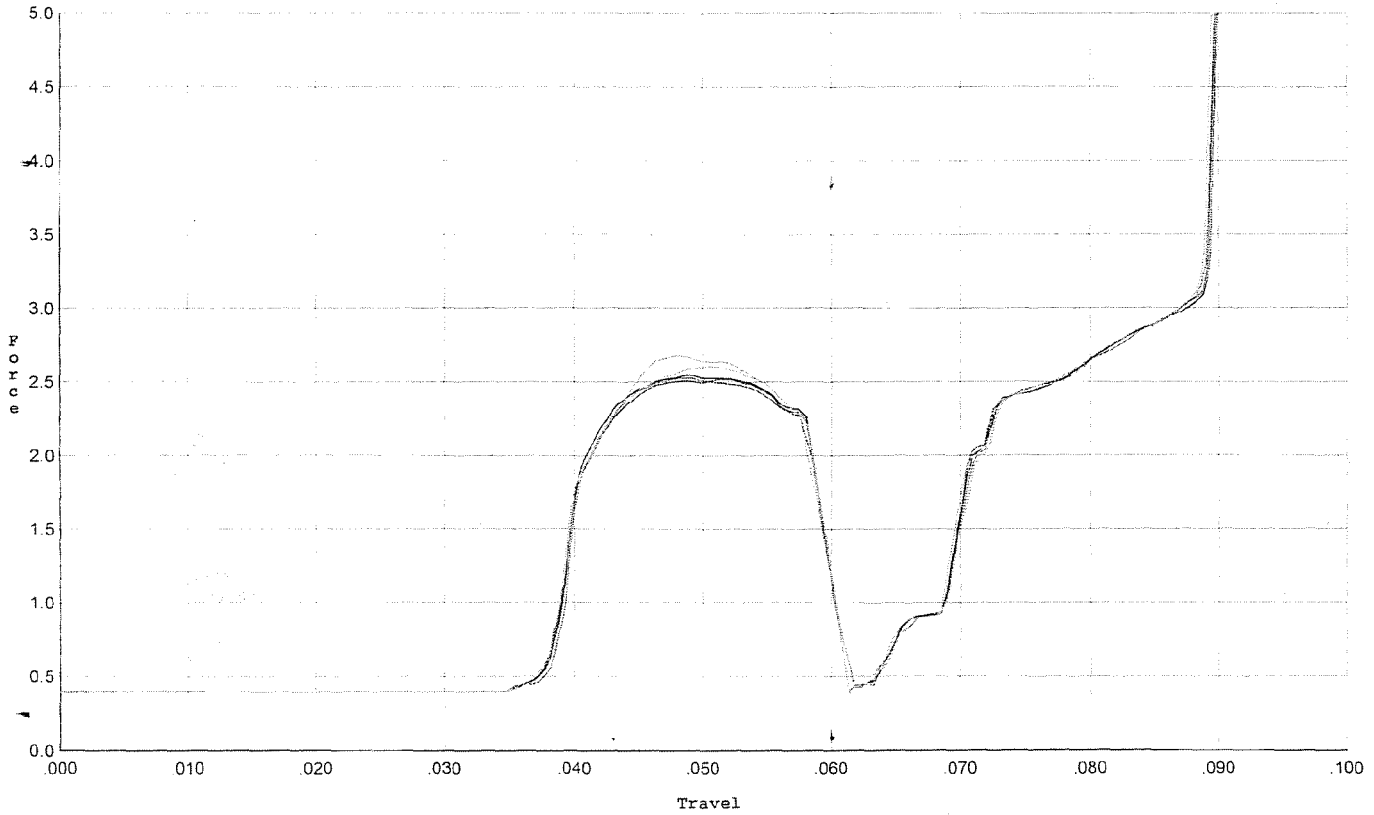
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.9</u> <u>4.0</u>	1-16-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-16-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1-16-09	LJ
	J) ASSEMBLE STOCK		1-7-09	Rgn
	K) ASSEMBLE SWIVEL STUDS		1-16-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	LJ
670	FINAL INSPECTION A) HEADSPACE		1-16-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.49</u> <u>2.56</u> <u>2.56</u> <u>2.61</u>	1-16-09	TL
	C) FUNCTION		1-16-09	LJ
690	PACK		1/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



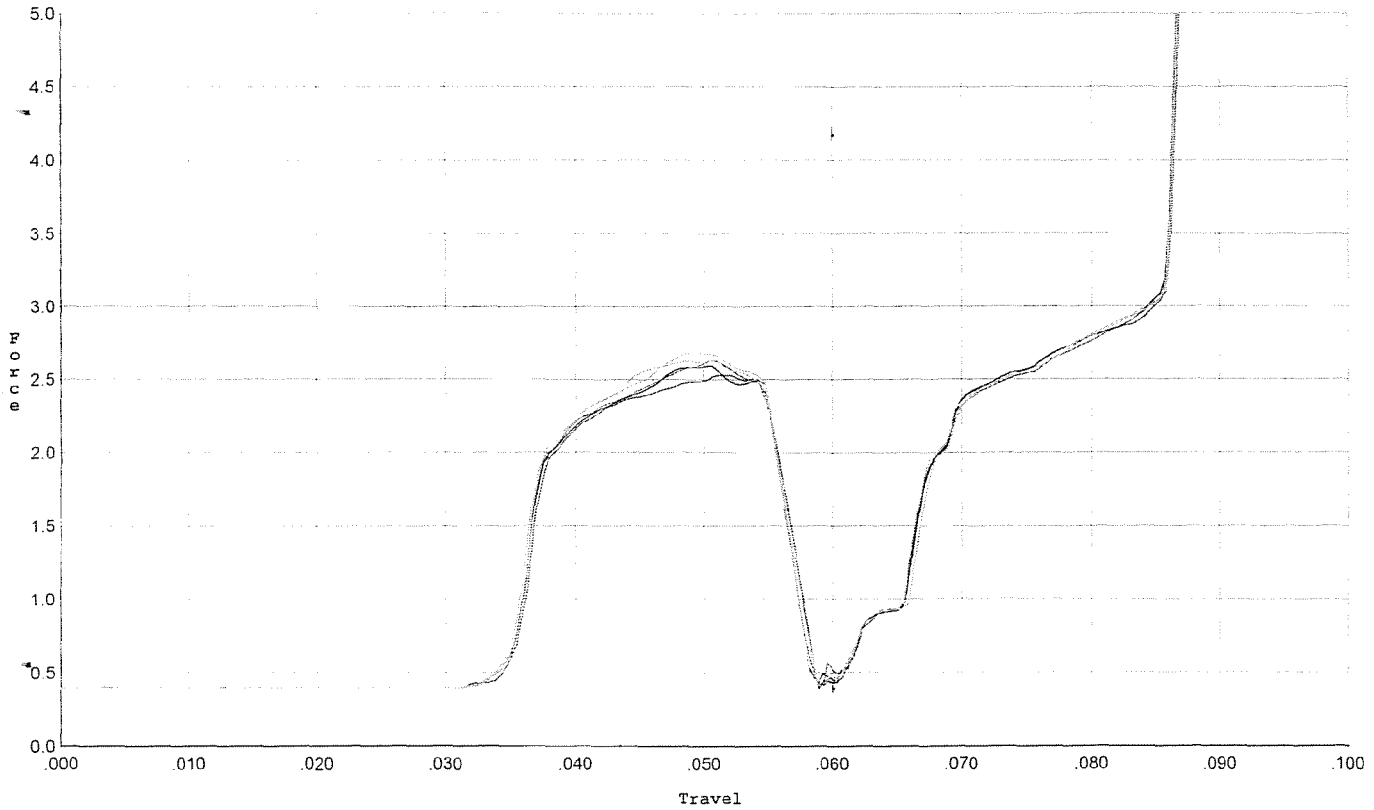
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.058	0.038	0.037	0.061		Set Trigger
2	2.546	0.058	0.038	0.037	0.062		Set Trigger
3	2.527	0.058	0.038	0.037	0.061		Set Trigger
4	2.604	0.058	0.038	0.037	0.062		Set Trigger
5	2.679	0.059	0.038	0.037	0.063		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



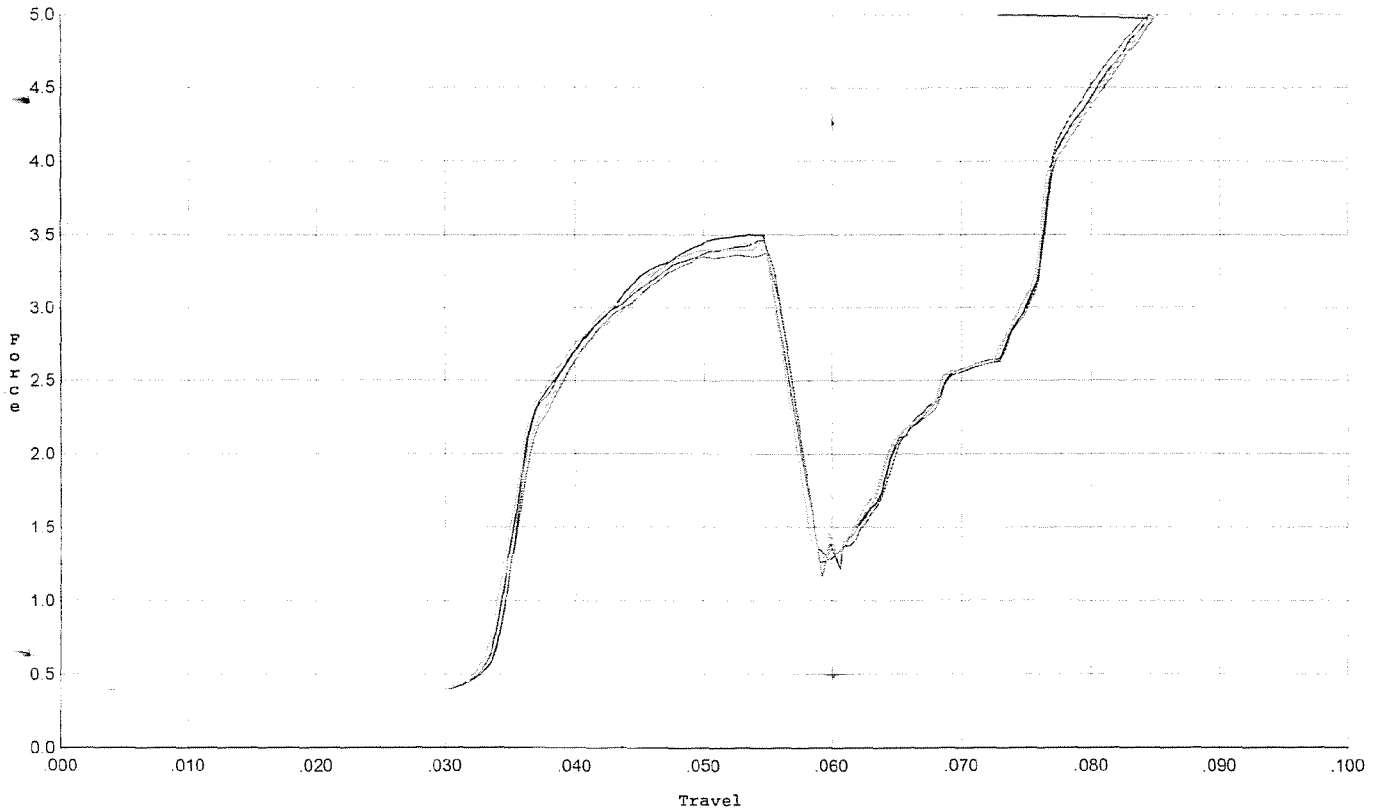
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.057	0.035	0.036	0.061		Set Trigger
2	2.595	0.055	0.035	0.036	0.060		Set Trigger
3	2.628	0.055	0.035	0.036	0.060		Set Trigger
4	2.680	0.055	0.035	0.036	0.061		Set Trigger
5	2.630	0.055	0.035	0.036	0.061		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



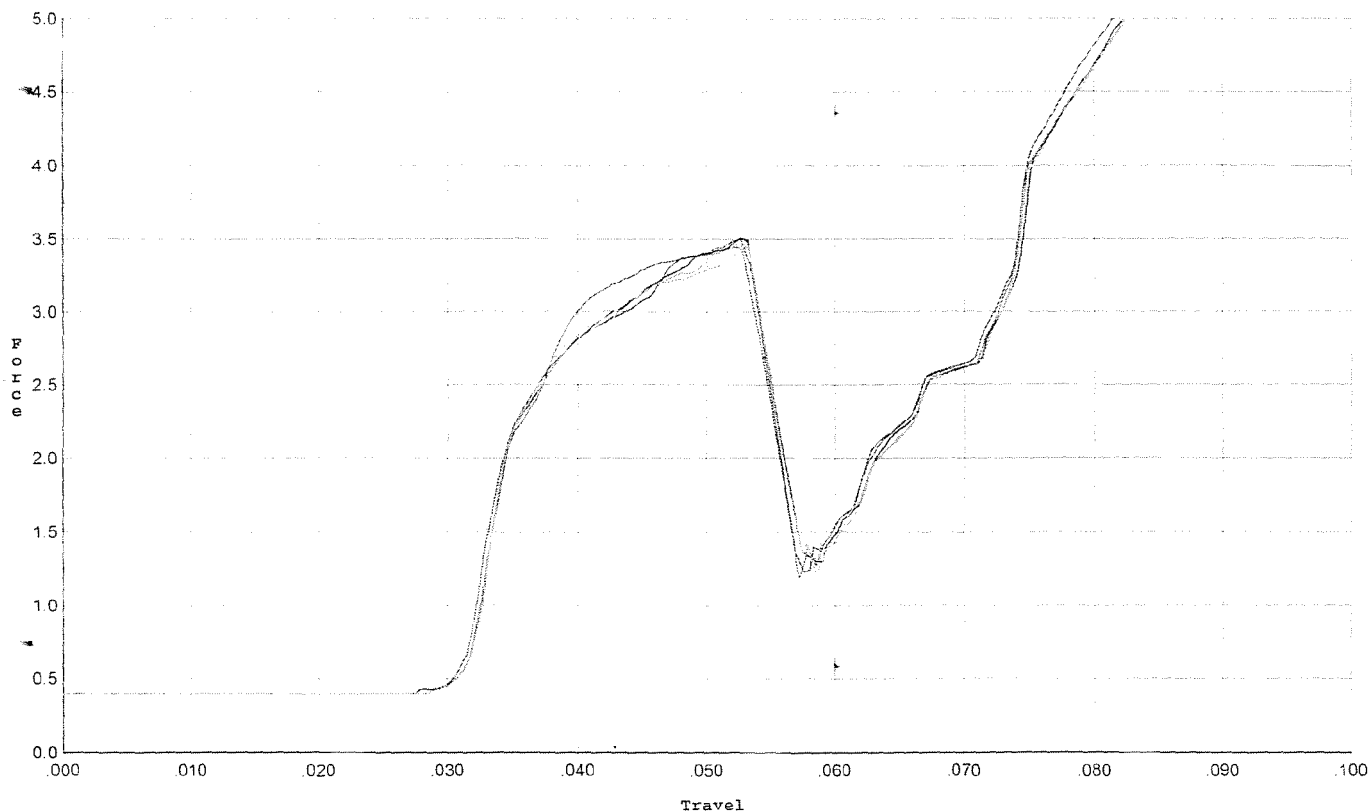
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.464	0.056	0.034	0.034	0.078		Set Trigger
2	3.504	0.055	0.034	0.034	0.077		Set Trigger
3	3.380	0.056	0.034	0.034	0.077		Set Trigger
4	3.433	0.055	0.033	0.034	0.077		Set Trigger
5	3.447	0.057	0.033	0.034	0.079		Set Trigger

A-3.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs iafter 20 cycles+/- .75 lb



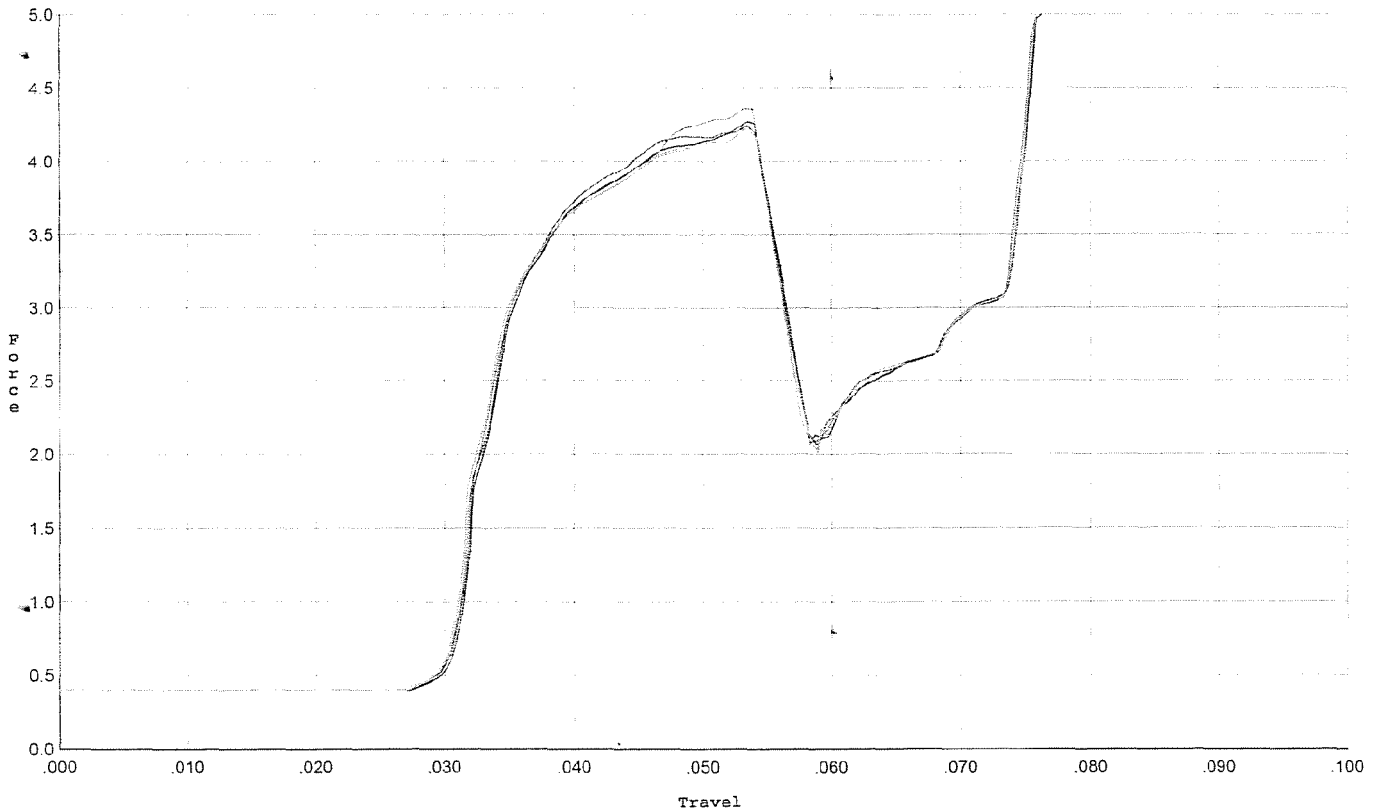
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.500	0.053	0.031	0.033	0.076		Set Trigger
2	3.510	0.053	0.032	0.033	0.075		Set Trigger
3	3.444	0.054	0.032	0.033	0.078		Set Trigger
4	3.454	0.053	0.032	0.033	0.075		Set Trigger
5	3.464	0.053	0.032	0.033	0.075		Set Trigger

A-3-49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



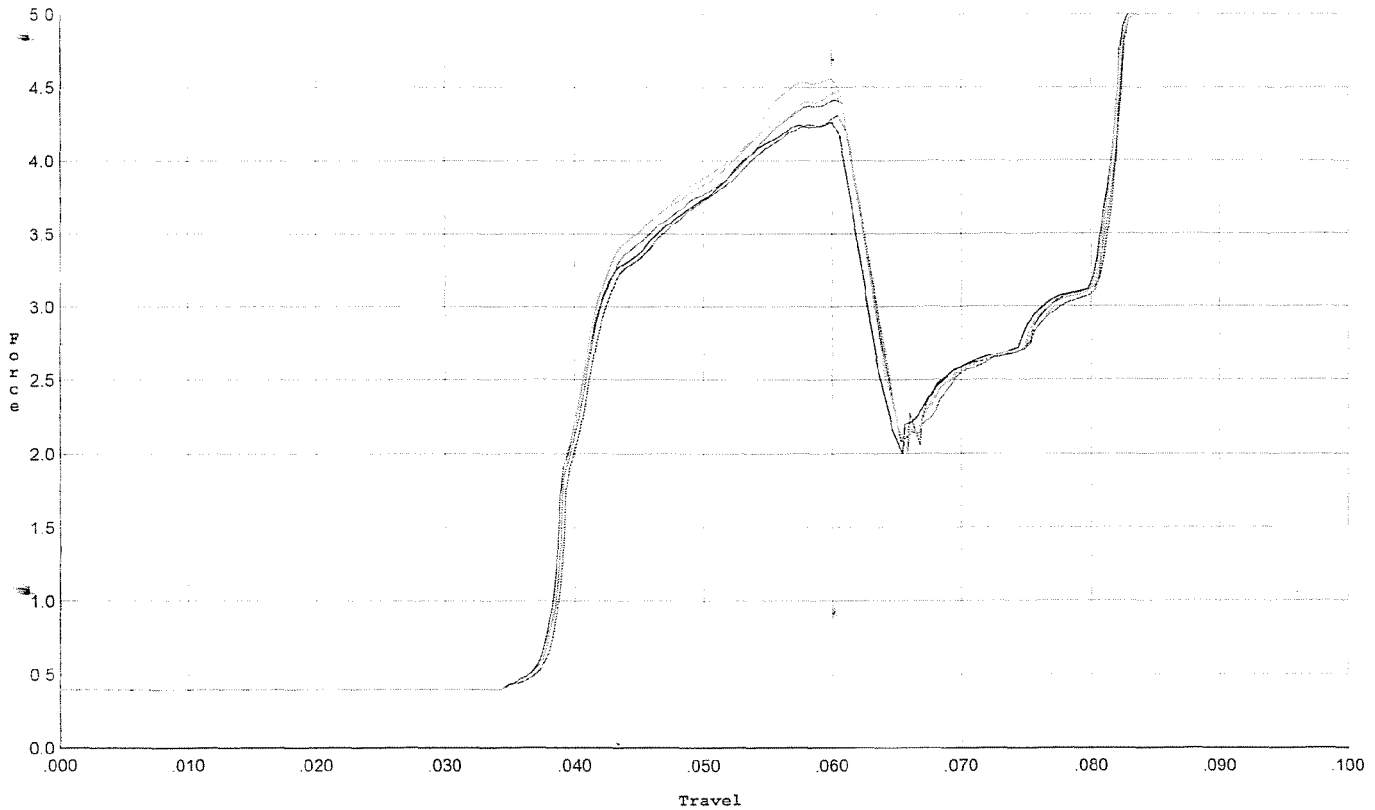
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.054	0.031	0.027	0.098		Set Trigger
2	4.276	0.056	0.031	0.026	0.101		Set Trigger
3	4.366	0.054	0.030	0.027	0.098		Set Trigger
4	4.233	0.054	0.030	0.027	0.098		Set Trigger
5	4.246	0.054	0.030	0.027	0.098		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.311	0.061	0.038	0.027	0.100		Set Trigger
2	4.264	0.061	0.037	0.027	0.099		Set Trigger
3	4.414	0.061	0.038	0.027	0.101		Set Trigger
4	4.557	0.061	0.038	0.027	0.103		Set Trigger
5	4.469	0.061	0.038	0.027	0.102		Set Trigger

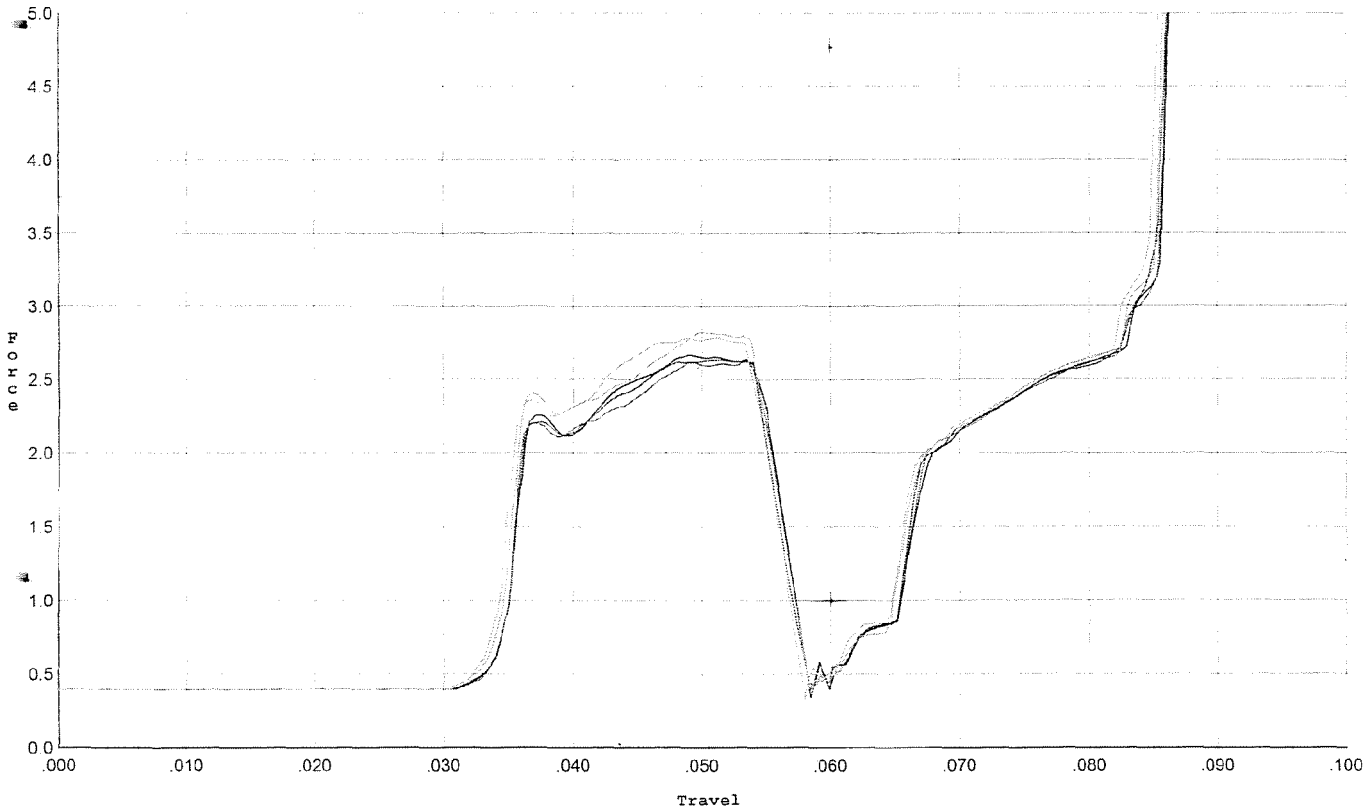
A-4.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- 50 lb

for final test
cms.



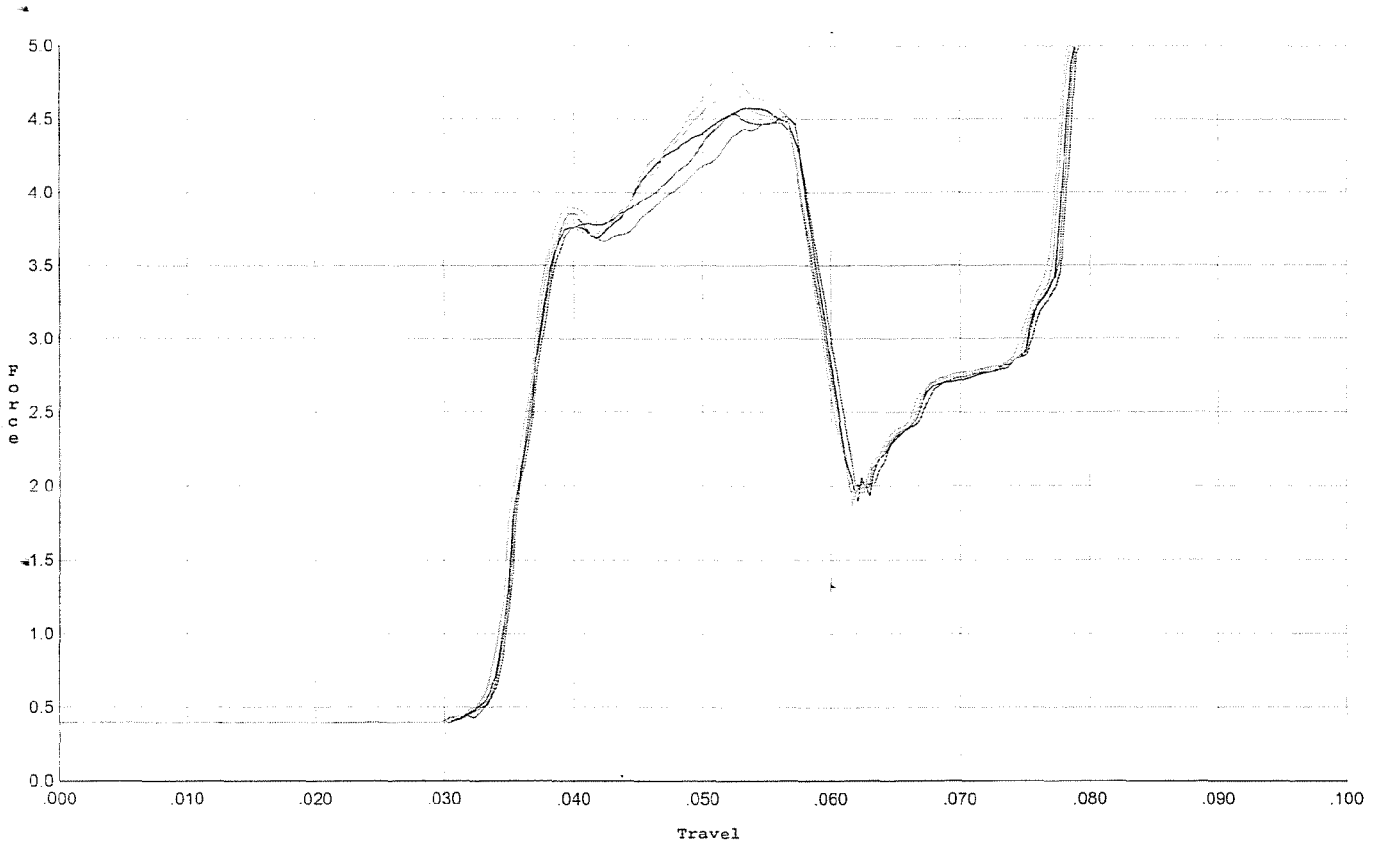
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.055	0.034	0.035	0.063		Set Trigger
2	2.667	0.055	0.034	0.035	0.063		Set Trigger
3	2.634	0.054	0.034	0.036	0.061		Set Trigger
4	2.784	0.055	0.033	0.035	0.065		Set Trigger
5	2.821	0.056	0.033	0.035	0.066		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.538	0.057	0.034	0.026	0.104		Set Trigger
2	4.577	0.057	0.034	0.026	0.106		Set Trigger
3	4.476	0.059	0.034	0.026	0.106		Set Trigger
4	4.699	0.057	0.033	0.026	0.106		Set Trigger
5	4.839	0.058	0.033	0.025	0.111		Set Trigger

A-462