

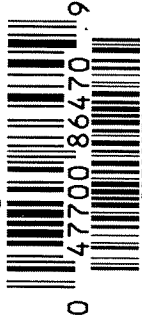
66789972

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

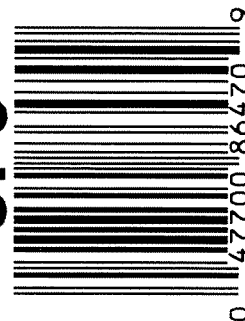
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789972

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789972

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	ESN
475	DRILL AND TAP SIGHT HOLES	OPERATOR	12-2-08	SP
480	MAGNAFLUX BBL ACTION		12/9/08	SP
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400071732

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-12-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-12-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.035</u>	1-12-09	LN
	J) ASSEMBLE STOCK		1-5-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-12-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-08	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-12-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.22</u> <u>2.23</u> <u>2.22</u> <u>2.08</u>	1-8-09	LN
	C) FUNCTION		1-12-09	LN
690	PACK		1/22/09	FM

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

10-19-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	218	258		254	
PULL #2	229	261		261	
PULL #3	251	231		260	
PULL #4	253	231		265	
PULL #5	258	239		265	
TOTAL	1209	1220		1305	
AVERAGE	241	244		261	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	315	308		
PULL #2	328	308		
PULL #3	332	312		
PULL #4	341	312		
PULL #5	341	323		
TOTAL	1657	1563		
AVERAGE	331	312		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	439	420		462
PULL #2	435	409		468
PULL #3	424	409		465
PULL #4	427	407		465
PULL #5	430	409		465
TOTAL	2155	2050		2325
AVERAGE	431	410		465