

G678 9974

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



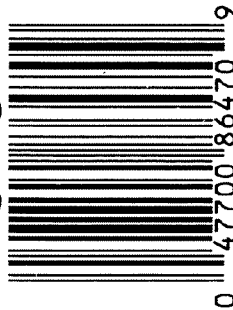
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789974

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789974

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	RSW
475	DRILL AND TAP SIGHT HOLES	2008 OPERATOR 	12-2-08	SP
480	MAGNAFLUX BBL ACTION		12/9/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/5	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

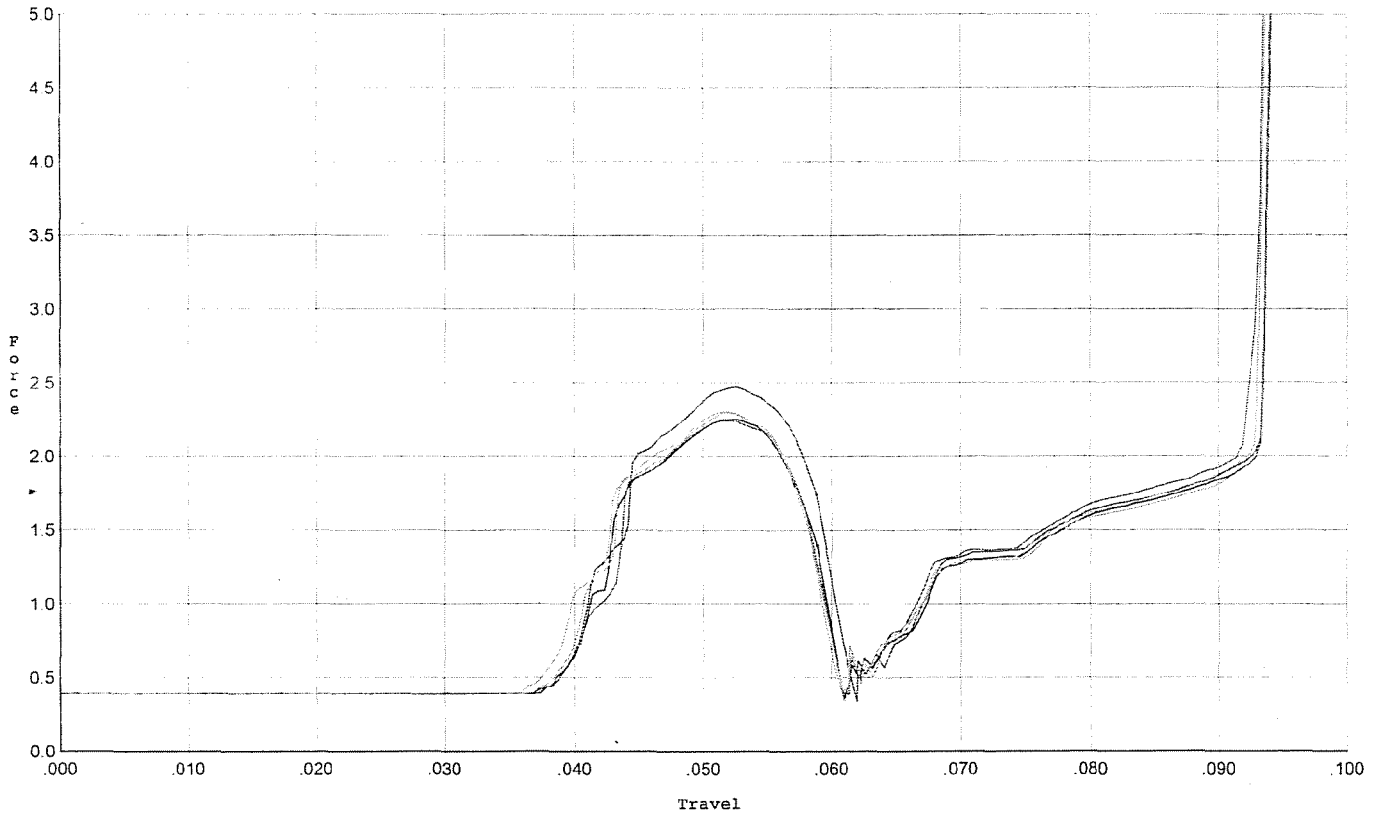
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>4.0</u>	1-6-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	1-6-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1-6-09	L N
	J) ASSEMBLE STOCK		1-5-09	LSN
	K) ASSEMBLE SWIVEL STUDS		1-6-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-5-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-6-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.66</u> <u>2.58</u> <u>2.64</u> <u>2.56</u>	1-6-09	TC
	C) FUNCTION		1-6-09	L N
690	PACK		1/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



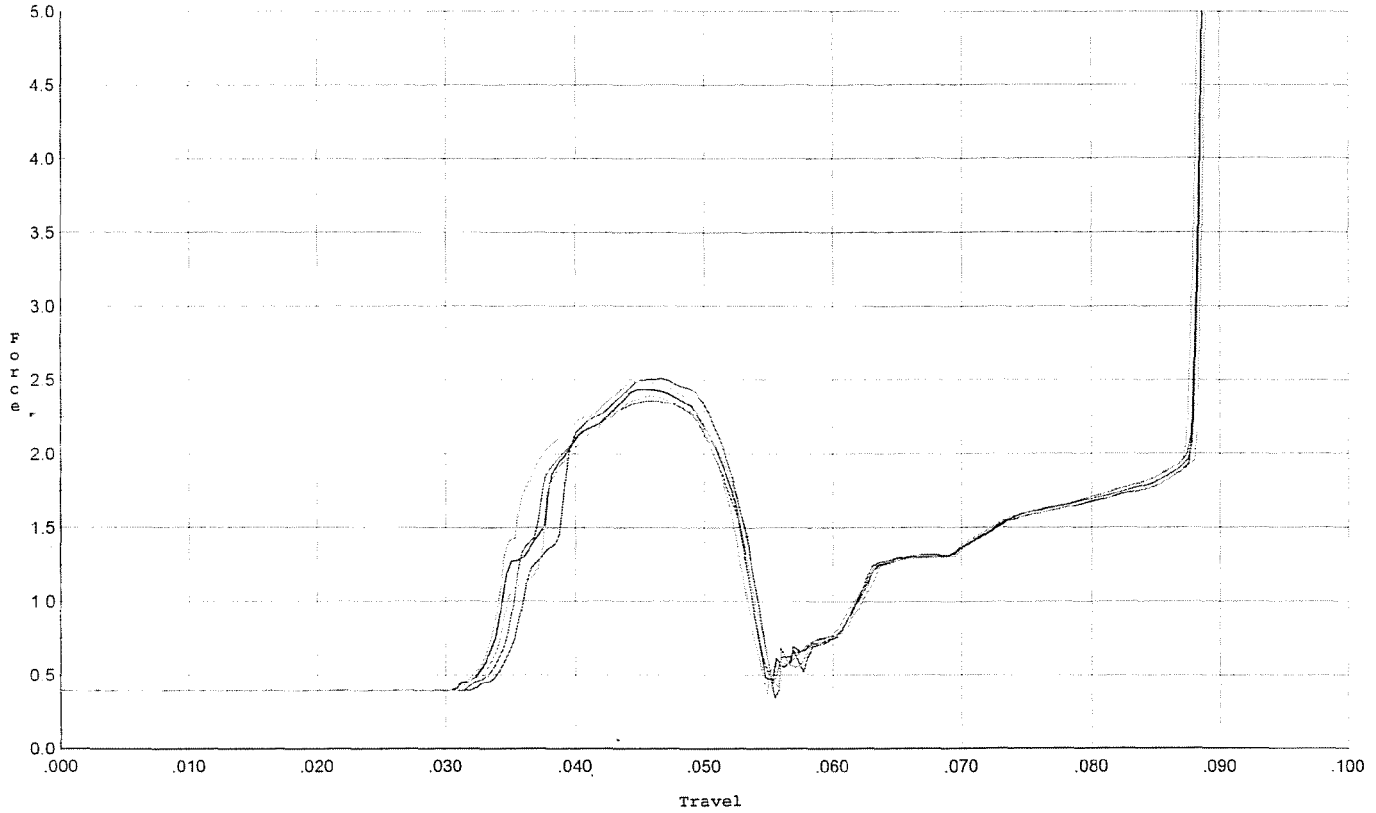
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.059	0.039	0.041	0.054		Set Trigger
2	2.255	0.059	0.039	0.041	0.051		Set Trigger
3	2.246	0.059	0.039	0.041	0.051		Set Trigger
4	2.305	0.058	0.040	0.042	0.051		Set Trigger
5	2.298	0.058	0.039	0.041	0.052		Set Trigger

A-231

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



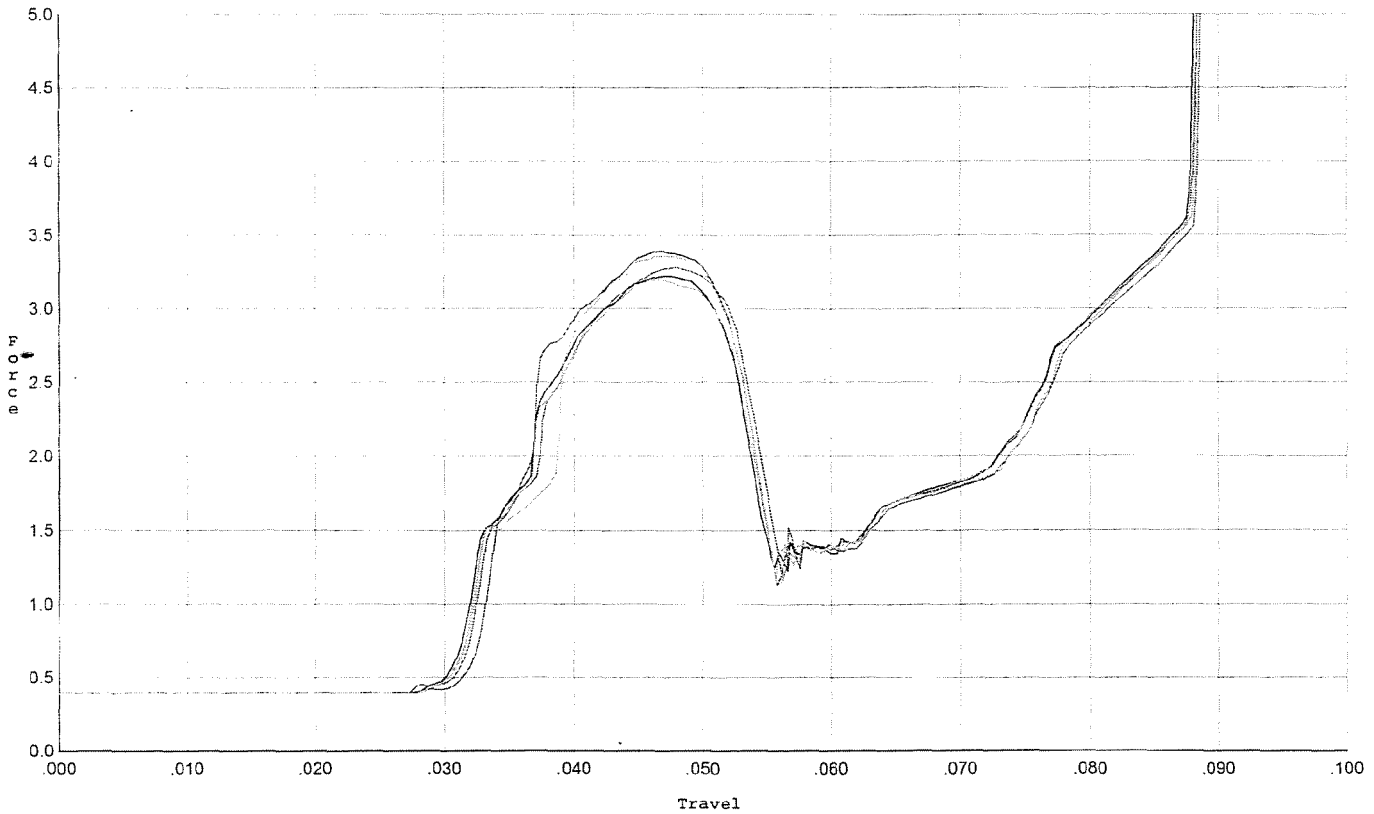
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.053	0.034	0.040	0.051		Set Trigger
2	2.437	0.052	0.033	0.040	0.051		Set Trigger
3	2.358	0.053	0.034	0.040	0.050		Set Trigger
4	2.397	0.052	0.034	0.040	0.050		Set Trigger
5	2.494	0.052	0.033	0.040	0.052		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



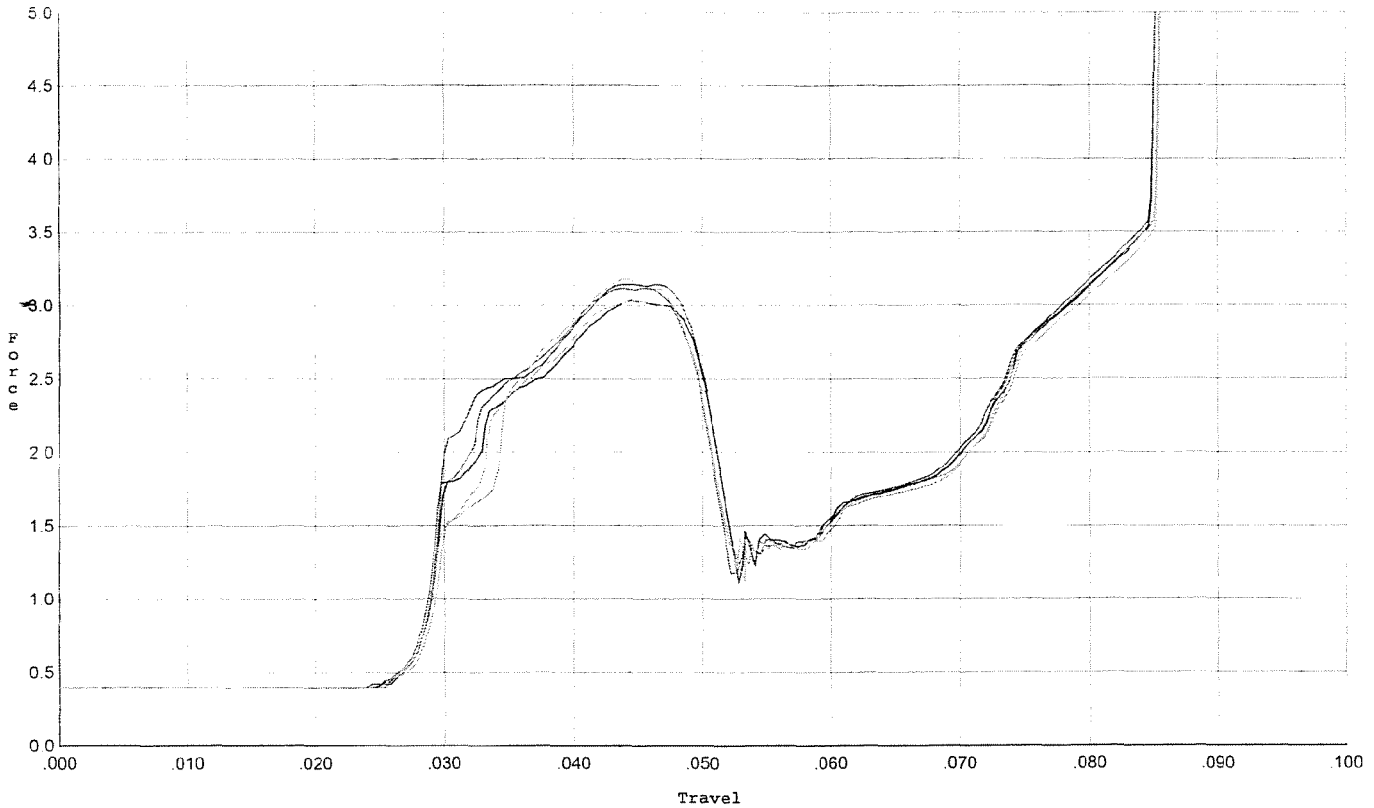
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.394	0.053	0.032	0.037	0.071		Set Trigger
2	3.222	0.052	0.031	0.038	0.068		Set Trigger
3	3.281	0.054	0.031	0.038	0.071		Set Trigger
4	3.357	0.053	0.031	0.038	0.069		Set Trigger
5	3.196	0.054	0.031	0.037	0.069		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



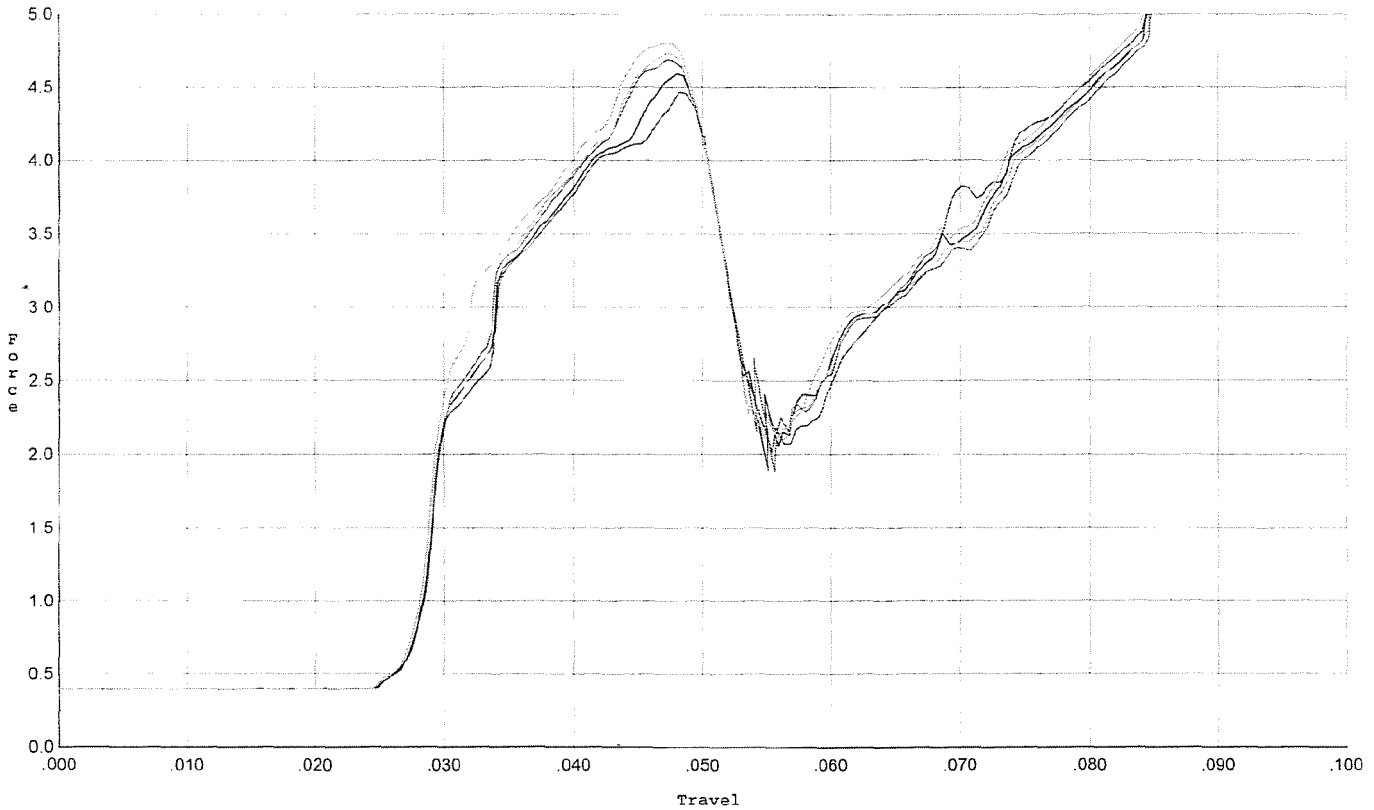
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.050	0.028	0.037	0.069		Set Trigger
2	3.031	0.050	0.028	0.037	0.067		Set Trigger
3	3.116	0.050	0.028	0.037	0.067		Set Trigger
4	3.034	0.050	0.028	0.038	0.064		Set Trigger
5	3.181	0.050	0.028	0.037	0.065		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



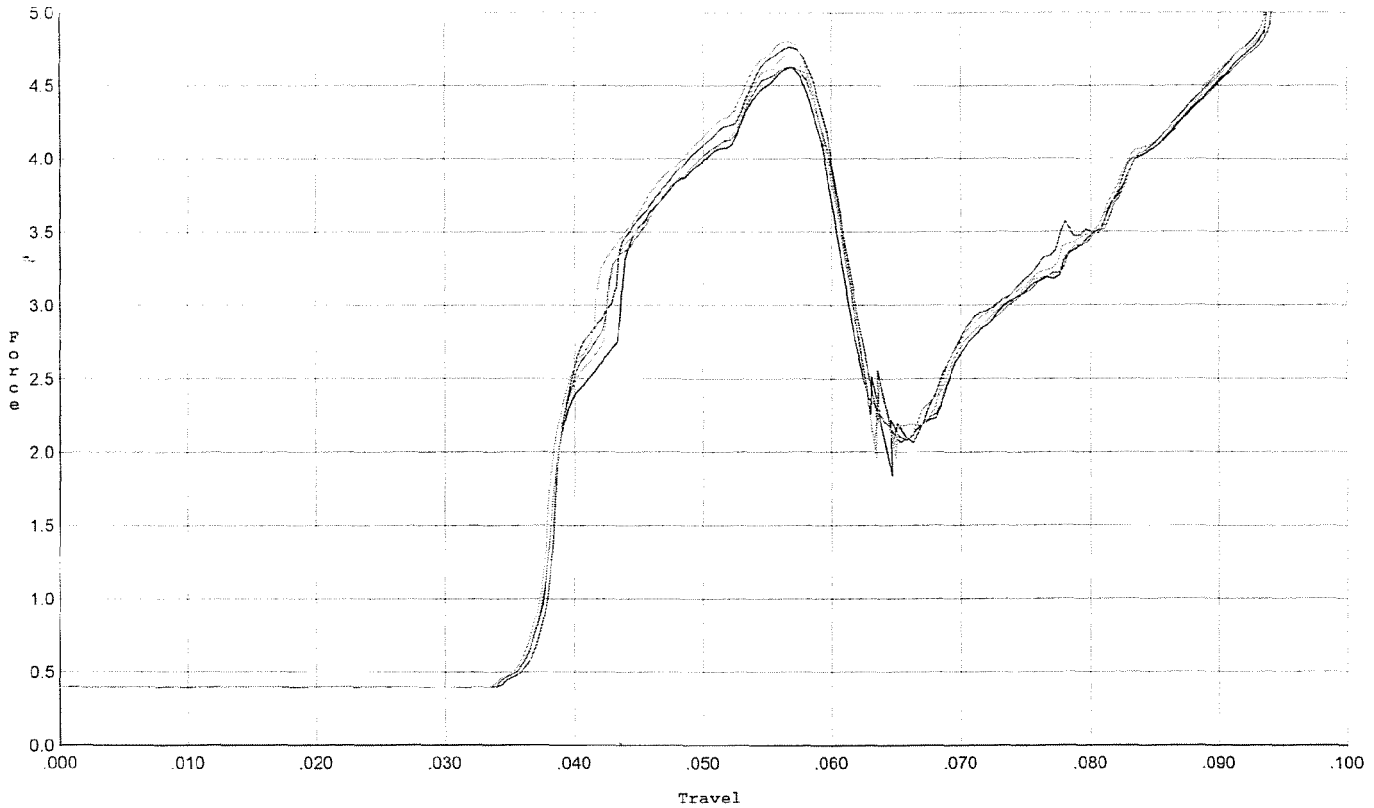
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.468	0.050	0.027	0.034	0.090		Set Trigger
2	4.595	0.050	0.027	0.033	0.092		Set Trigger
3	4.691	0.050	0.027	0.034	0.093		Set Trigger
4	4.802	0.050	0.027	0.033	0.097		Set Trigger
5	4.737	0.050	0.027	0.034	0.094		Set Trigger

A-4-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



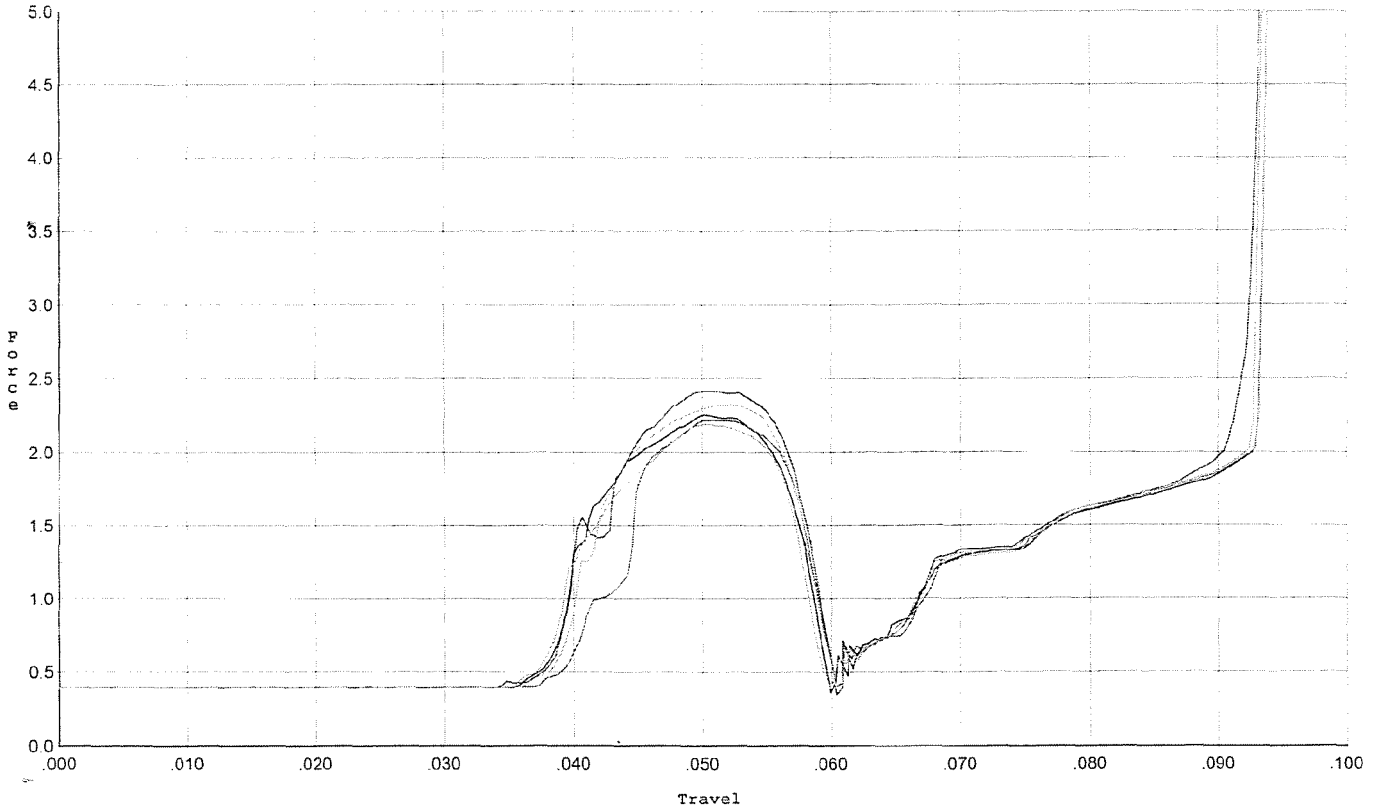
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.764	0.060	0.037	0.037	0.101		Set Trigger
2	4.628	0.059	0.037	0.037	0.097		Set Trigger
3	4.630	0.060	0.037	0.037	0.100		Set Trigger
4	4.704	0.060	0.036	0.037	0.101		Set Trigger
5	4.805	0.061	0.036	0.036	0.104		Set Trigger

A-4.70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



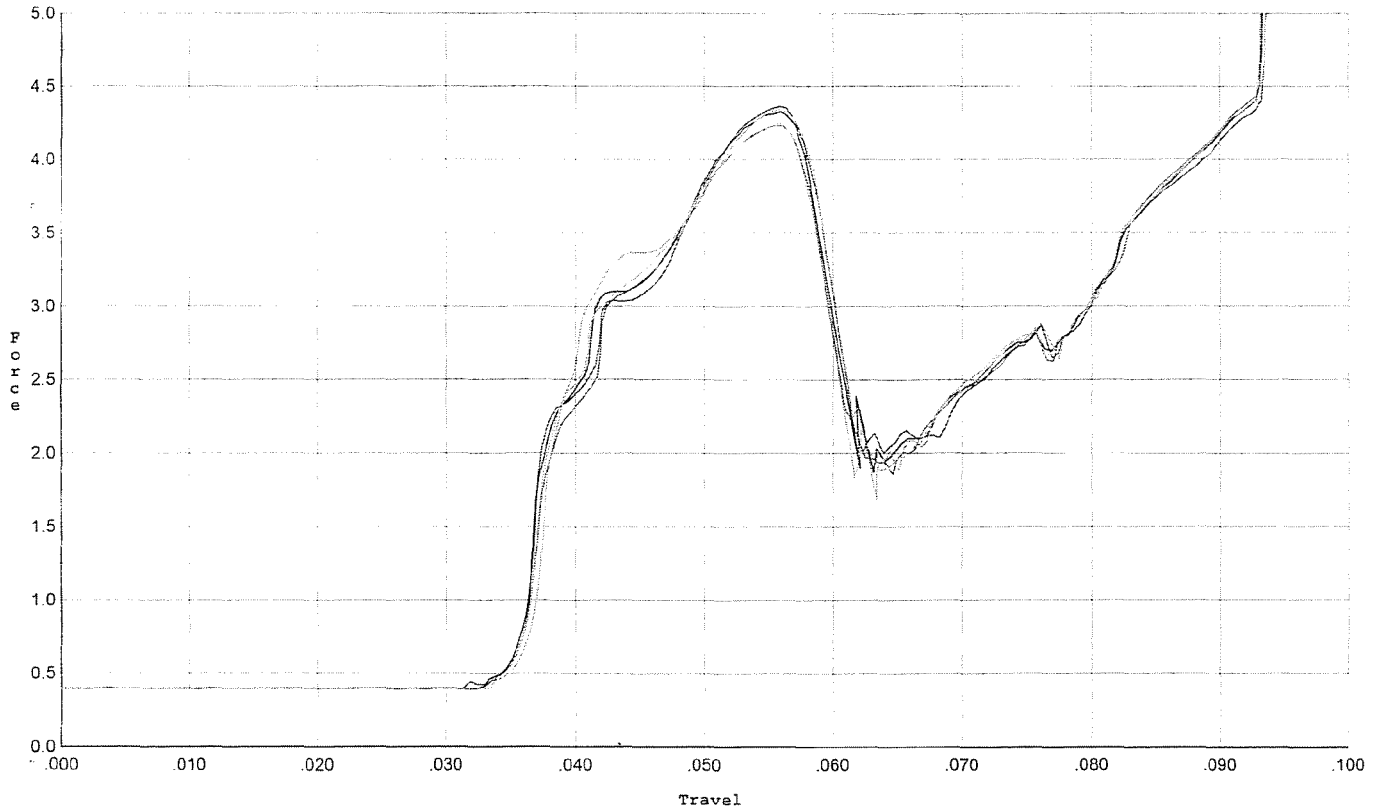
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.417	0.058	0.039	0.040	0.055		Set Trigger
2	2.256	0.058	0.039	0.041	0.052		Set Trigger
3	2.220	0.059	0.040	0.041	0.049		Set Trigger
4	2.322	0.057	0.039	0.042	0.052		Set Trigger
5	2.191	0.057	0.038	0.041	0.050		Set Trigger

A-2-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.059	0.036	0.037	0.093		Set Trigger
2	4.329	0.058	0.035	0.037	0.091		Set Trigger
3	4.232	0.058	0.036	0.037	0.090		Set Trigger
4	4.251	0.059	0.035	0.037	0.091		Set Trigger
5	4.339	0.059	0.036	0.037	0.094		Set Trigger

A-4-30