

G678 9975

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



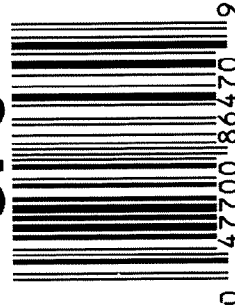
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789975

UPC



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 6789975

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	RSN
475	DRILL AND TAP SIGHT HOLES	DEC 29 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/5/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		12/5	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

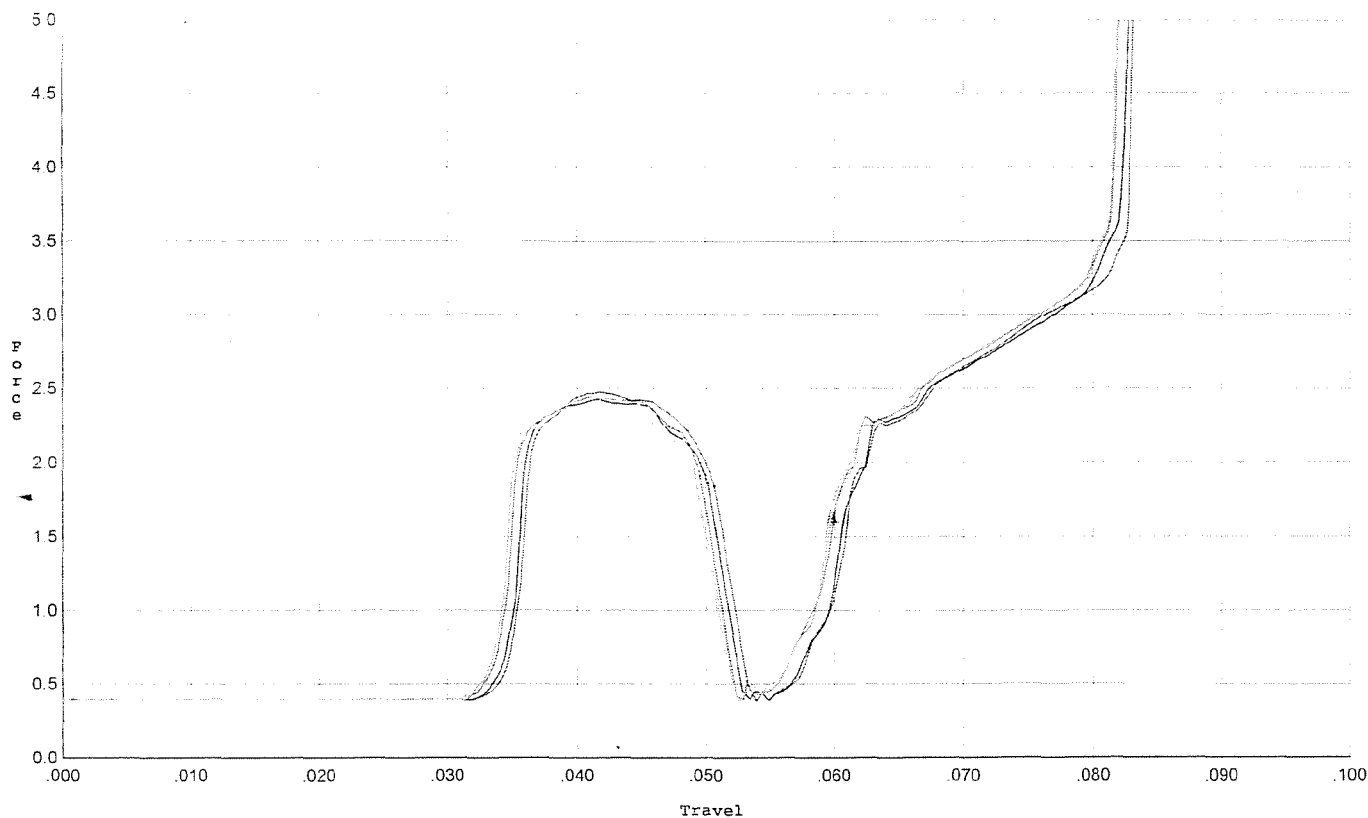
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	<u>1-7-09</u>	<u>LH</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	<u>1-7-09</u>	<u>LH</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>1-7-09</u>	<u>RN</u>
	J) ASSEMBLE STOCK		<u>1-6-09</u>	<u>RN</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-7-09</u>	<u>LH</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>1-6-09</u>	<u>gpp</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>1-6-09</u>	<u>RP</u>
670	FINAL INSPECTION A) HEADSPACE		<u>1-7-09</u>	<u>LH</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.43</u> <u>2.45</u> <u>2.39</u> <u>2.39</u>	<u>1-7-09</u>	<u>TC</u>
	C) FUNCTION		<u>1-7-09</u>	<u>LH</u>
690	PACK		<u>1-21-09</u>	<u>RN</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



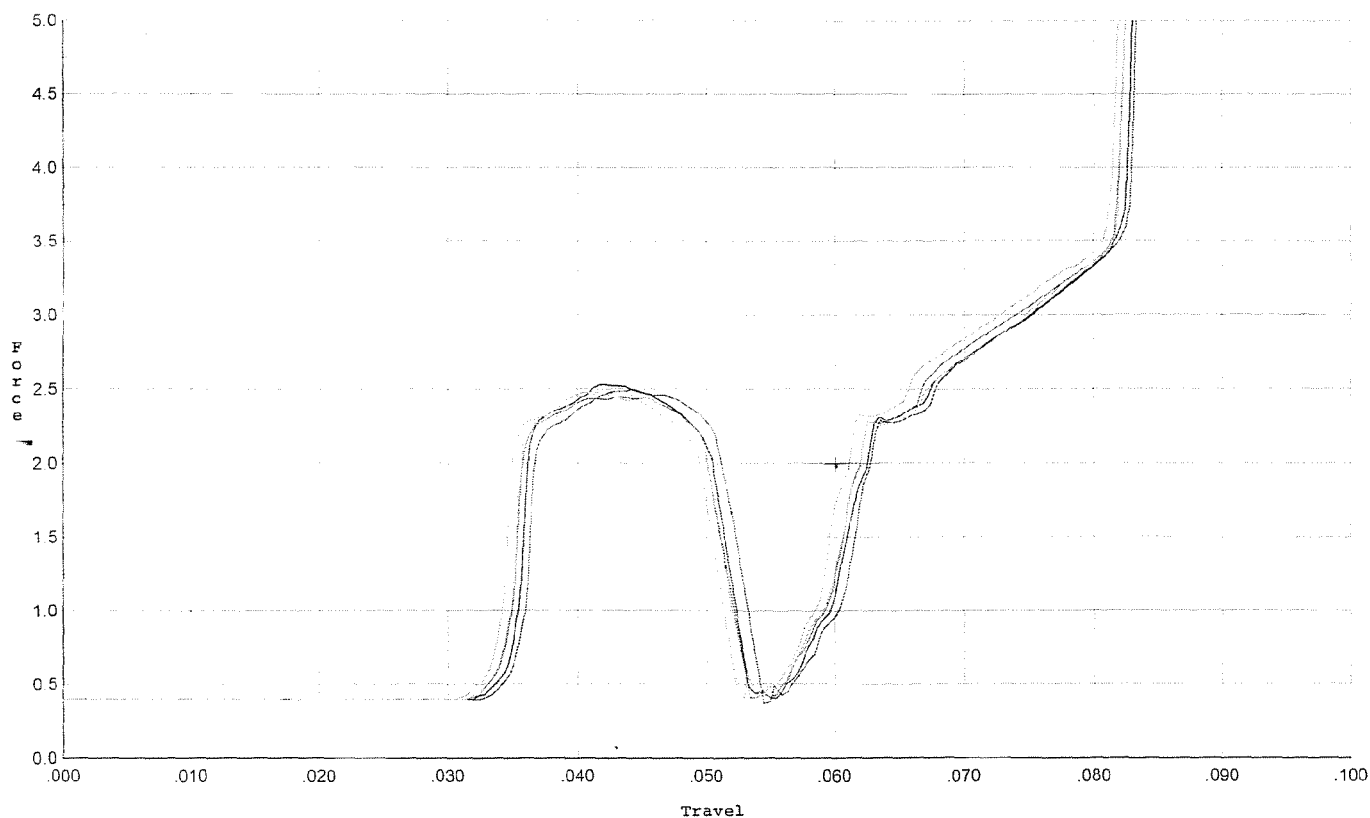
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.051	0.035	0.036	0.050		Set Trigger
2	2.426	0.050	0.034	0.036	0.049		Set Trigger
3	2.441	0.050	0.033	0.036	0.049		Set Trigger
4	2.445	0.049	0.033	0.036	0.048		Set Trigger
5	2.385	0.049	0.033	0.036	0.048		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



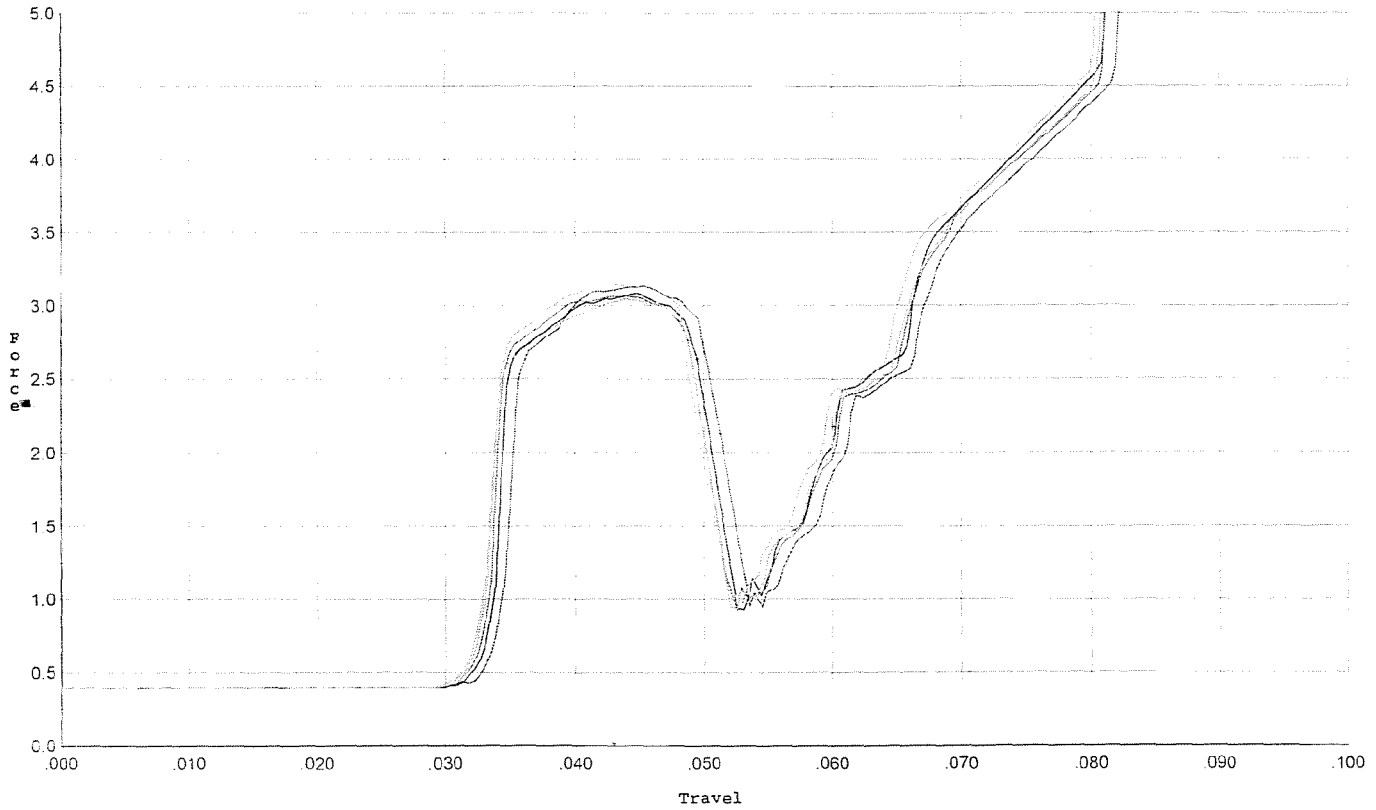
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.052	0.035	0.036	0.052		Set Trigger
2	2.532	0.050	0.035	0.036	0.050		Set Trigger
3	2.448	0.052	0.034	0.036	0.051		Set Trigger
4	2.491	0.050	0.034	0.036	0.050		Set Trigger
5	2.480	0.049	0.033	0.036	0.050		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



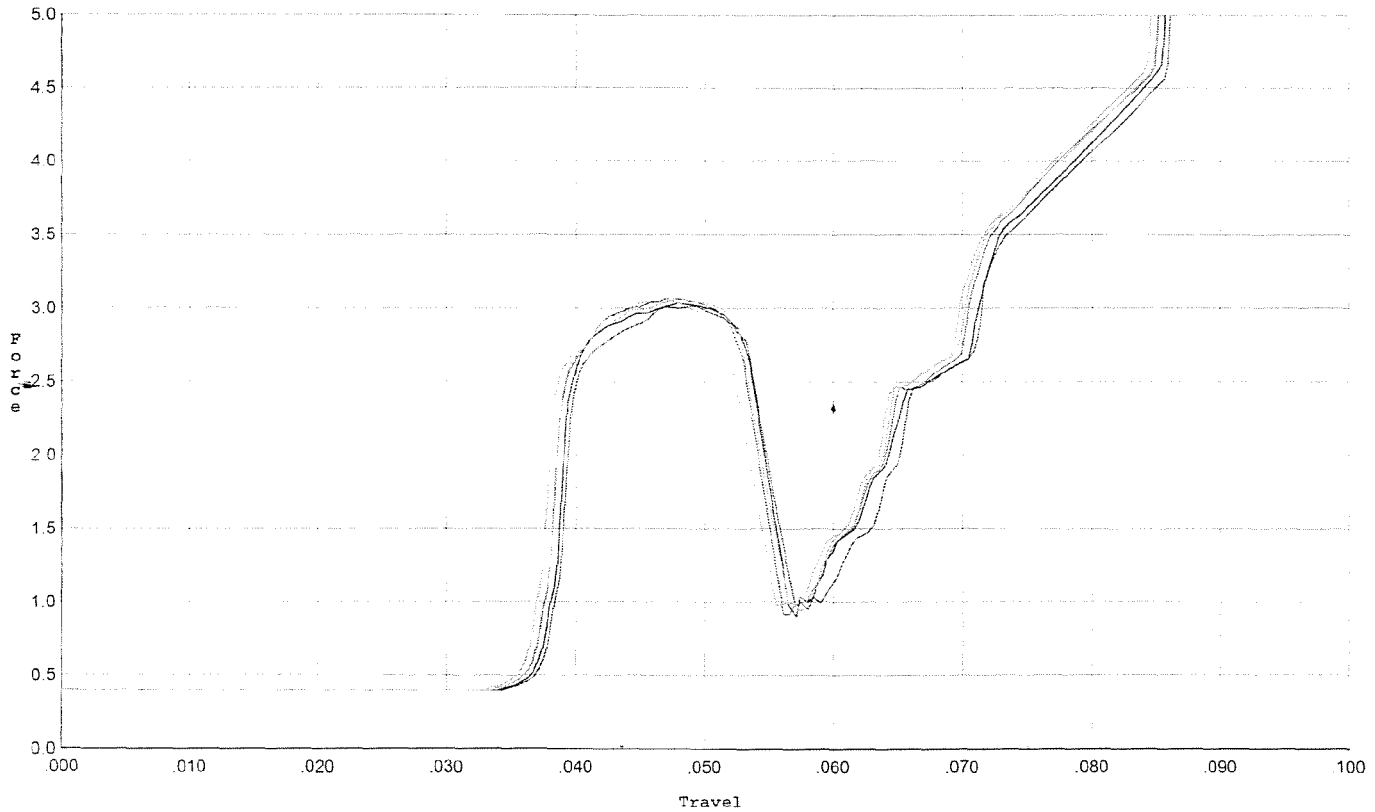
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.051	0.033	0.035	0.062		Set Trigger
2	3.084	0.049	0.033	0.034	0.060		Set Trigger
3	3.069	0.049	0.033	0.034	0.059		Set Trigger
4	3.147	0.049	0.032	0.034	0.061		Set Trigger
5	3.049	0.048	0.032	0.034	0.058		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



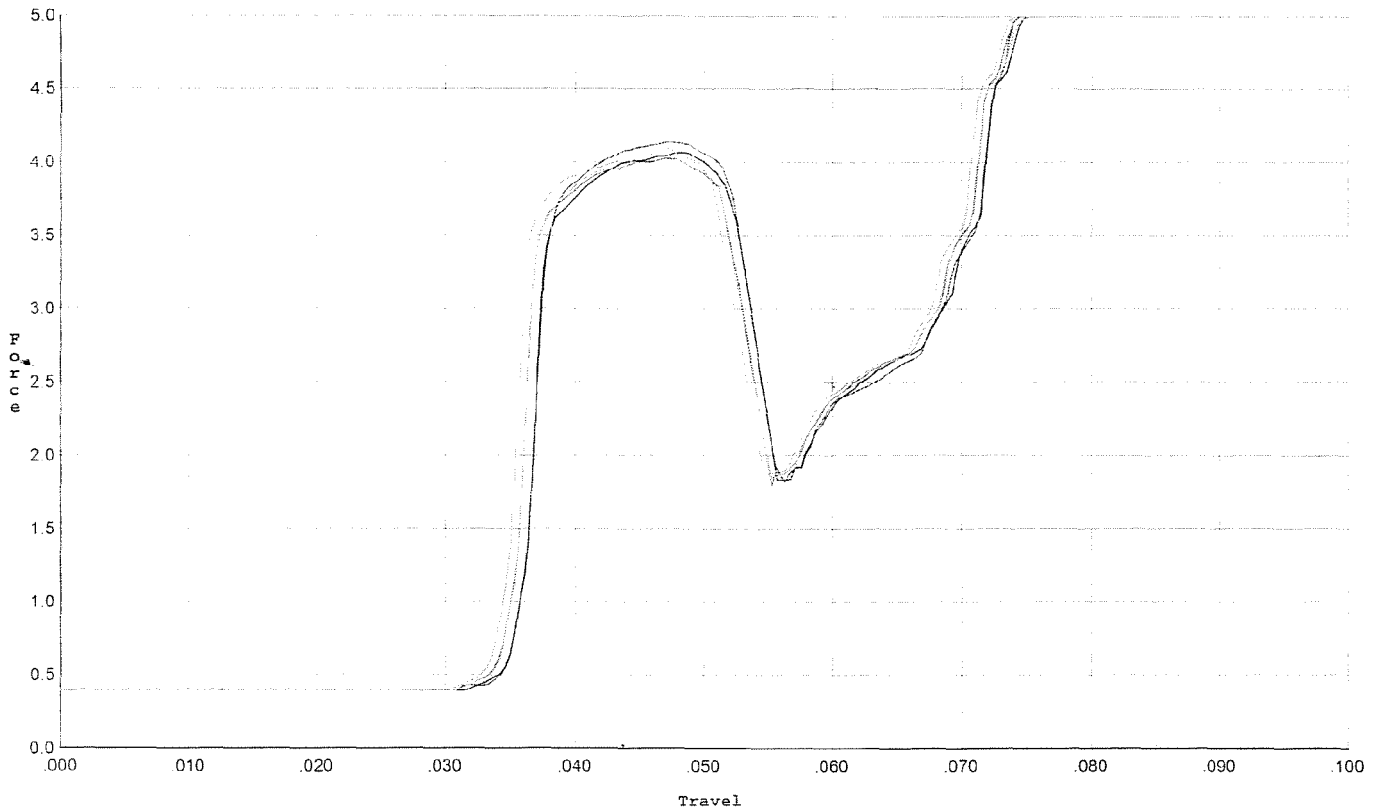
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.018	0.053	0.038	0.038	0.059		Set Trigger
2	3.035	0.053	0.037	0.037	0.060		Set Trigger
3	3.066	0.053	0.037	0.037	0.060		Set Trigger
4	3.055	0.053	0.037	0.037	0.060		Set Trigger
5	3.051	0.052	0.036	0.037	0.058		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



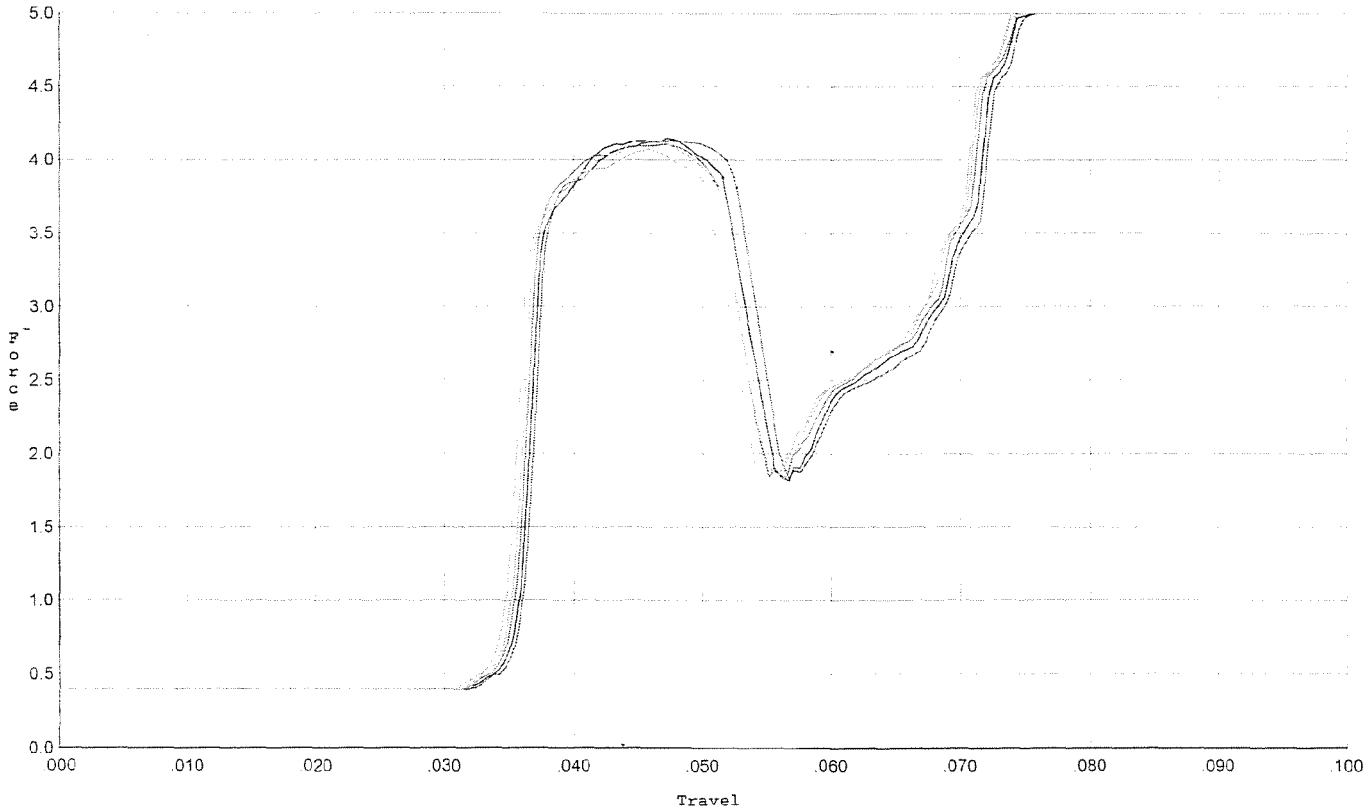
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.052	0.035	0.035	0.080		Set Trigger
2	4.069	0.053	0.035	0.035	0.079		Set Trigger
3	4.029	0.053	0.034	0.034	0.080		Set Trigger
4	4.069	0.051	0.034	0.035	0.077		Set Trigger
5	4.108	0.051	0.034	0.034	0.078		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



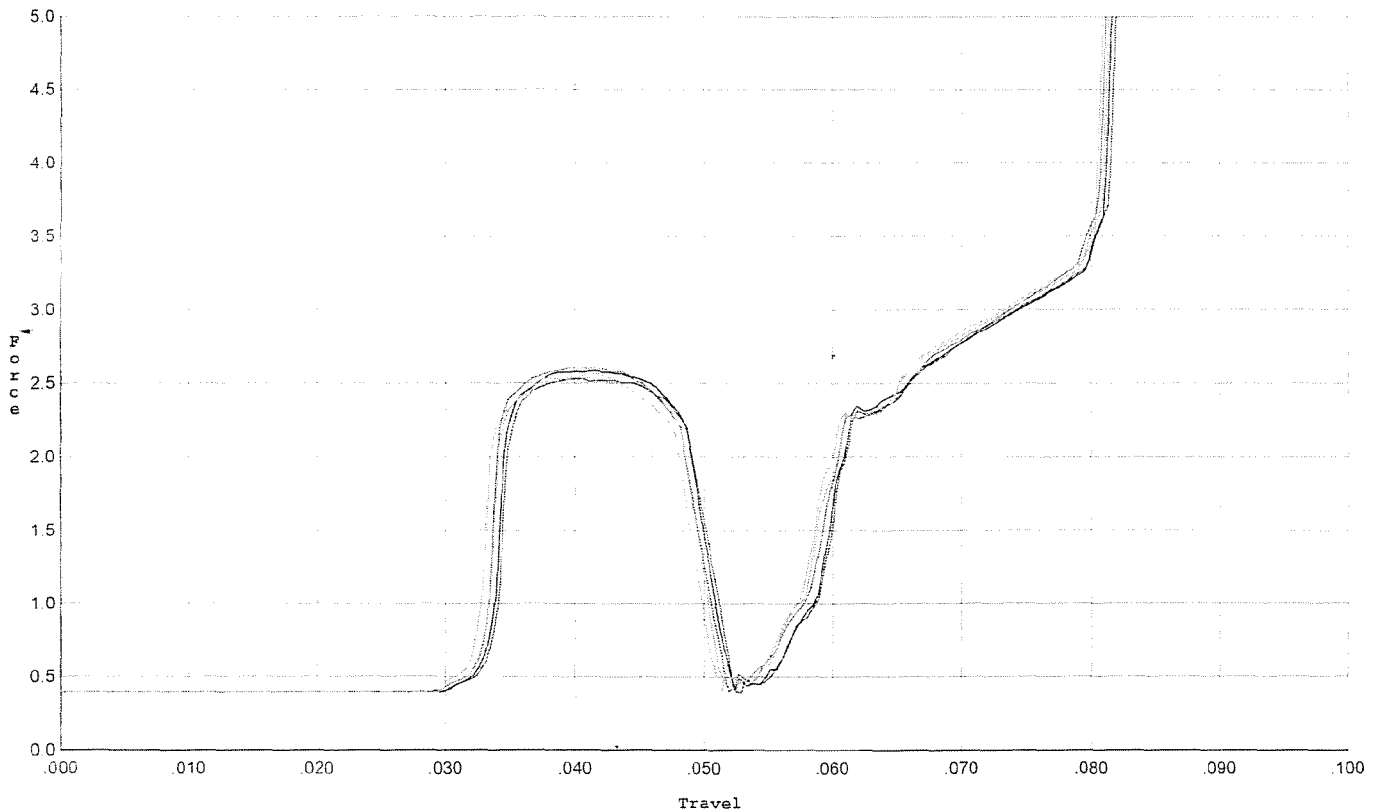
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.053	0.035	0.034	0.081		Set Trigger
2	4.148	0.052	0.035	0.035	0.078		Set Trigger
3	4.106	0.051	0.035	0.035	0.077		Set Trigger
4	4.138	0.051	0.034	0.034	0.078		Set Trigger
5	4.077	0.052	0.034	0.035	0.078		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



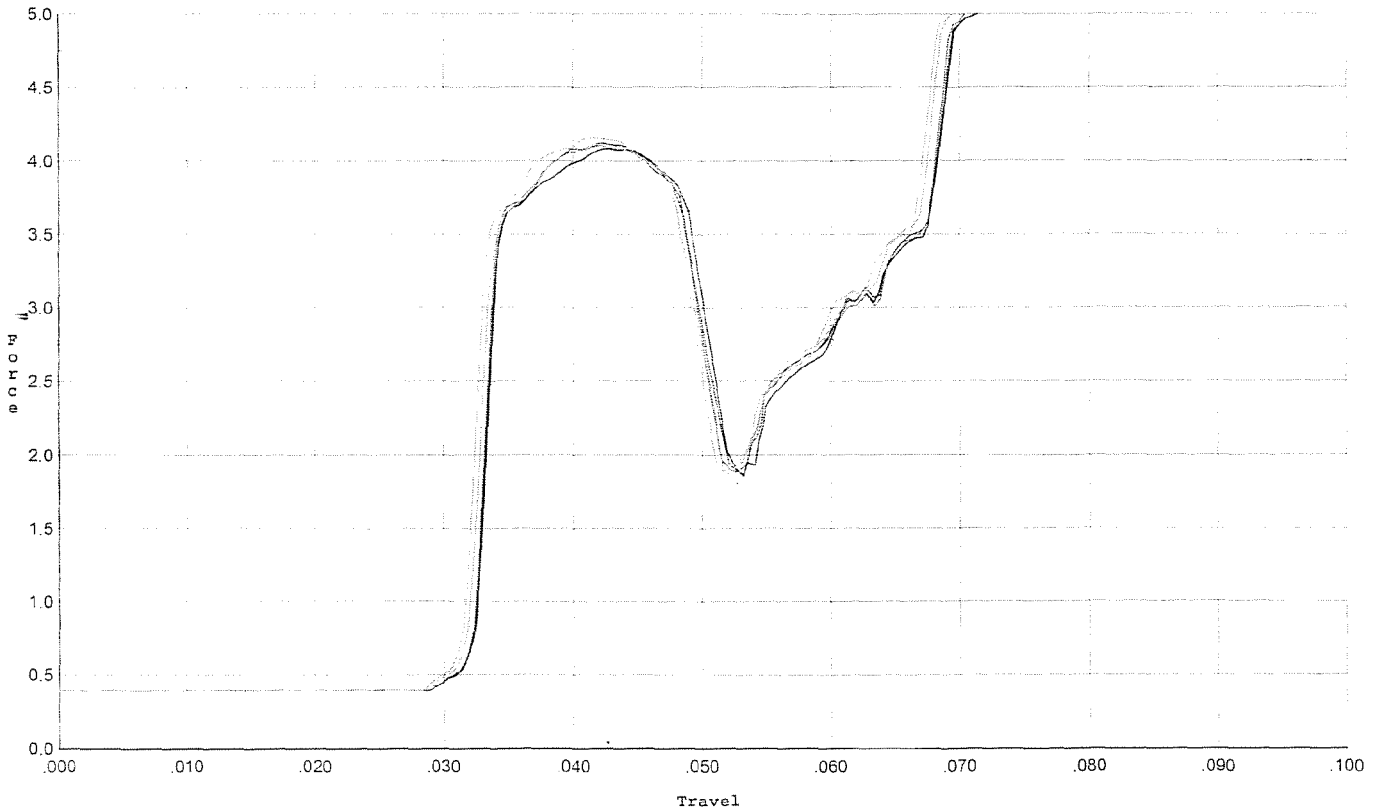
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.050	0.033	0.036	0.052		Set Trigger
2	2.588	0.049	0.033	0.036	0.051		Set Trigger
3	2.609	0.048	0.033	0.036	0.051		Set Trigger
4	2.571	0.048	0.033	0.036	0.050		Set Trigger
5	2.539	0.048	0.032	0.036	0.050		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.048	0.032	0.033	0.075		Set Trigger
2	4.080	0.049	0.032	0.033	0.077		Set Trigger
3	4.101	0.048	0.032	0.033	0.076		Set Trigger
4	4.111	0.049	0.031	0.033	0.078		Set Trigger
5	4.159	0.048	0.031	0.033	0.077		Set Trigger

Aug 4.11